

E6790519

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

SERIAL NO. **E6790519**
ORDER NO. **25716**

Made in Ilion, NY Reg. U.S. Pat. & tm. Off. Marca Registrada Marque Deposee.

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5716 E6790519

ORDER 25716
MODEL 700™ M24

UPC



ORDER 25716
MODEL 700™ M24

UPC



SERIAL NO.



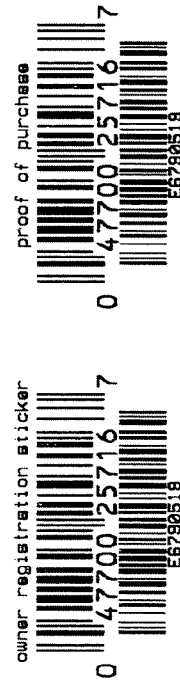
MODEL 700[™] M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET



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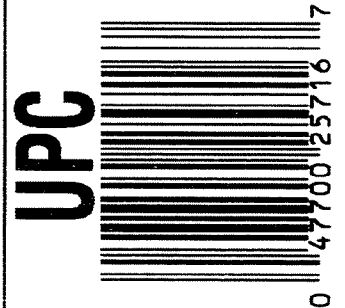


ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

E6790519



CONTRACT #

GUN SERIAL # E6790519

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11-8-01	REP
600	PROOF		11-8-01	REP
607	CHECK HEADSPACE	MAGNA - FLUX	11-8-01	REP
610	DIS-ASSEMBLE GUN	INSPECTED	11-8-01	REP
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	NOV 9 2001 OPERATOR <u>DRD</u>		
615	ROLLMARK CALIBER		11/9	(KD)
617	DRILL AND TAP SIGHT HOLES		11-12	BWT
620	APPLY COATINGS (BARREL ACTION)		11-27	TH
	(BOLT)		11-27	TH
625	FINAL ASSEMBLY		12/13/01	DR
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12/13/01	DR
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12/13/01	DR
	D) OIL FIRING PIN ASSEMBLY		12/13/01	DR
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	12/20/01	WPA

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5.0</u> <u>5.0</u> <u>6.0</u>	12/19/01	DA
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.0</u> <u>2.5</u> <u>2.5</u>	12/19/01	DA
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	12/19/01	DA
	J) ASSEMBLE STOCK		12-17-01	RA
	K) ASSEMBLE SWIVEL STUDS		12/20/01	REP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		12/20/01	REP
	M) IRON SIGHT ALIGNMENT		12/20/01	REP
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		12/20/01	REP
640	GALLERY TEST AND TARGET	PASS FAIL	12-18-01	A
	A) MALFUNCTIONS	PASS FAIL	12-18-01	A
	B) PIERCED PRIMERS	PASS FAIL	12-18-01	A
645	INSPECT FOR LIVE AMMO		12-18-01	A
655	FINAL INSPECTION A) HEADSPACE		12/20/01	REP
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.66</u> <u>2.66</u> <u>2.26</u> <u>2.40</u> <u>2.40</u>	12/19/01	BWT
	C) FUNCTION		12/20/01	REP
660	PACK		12/20/01	DA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. E6790579

DATE 10/25/01

TESTER A.M.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.78	2.20		2.23	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.77	2.32		2.18	
PULL #3	2.82	2.24		2.18	
PULL #4	2.70	2.27		2.67	
PULL #5	2.94	2.37		2.35	
TOTAL	14.01	11.4		11.67	
AVG.	2.80	2.28		2.32	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	2.89	2.91		
PULL #2	2.99	3.12		
PULL #3	2.98	3.08		
PULL #4	3.05	3.13		
PULL #5	2.95	2.87		
TOTAL	14.86	15.11		
AVG.	2.97	3.02		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.80	3.57		4.06
PULL #2	4.02	3.55		4.08
PULL #3	3.77	3.77		4.38
PULL #4	4.02	3.91		4.08
PULL #5	3.91	4.00		4.15
TOTAL	19.52	18.8		20.75
AVG.	3.90	3.76		4.15

SERIAL NUMBER: E6790519. __ 0

TARGET NUMBER: 1

FILE DATE: 12/18/2001

FILE TIME: 03:56

POINT#	X	Y
1:	-0.132	-0.530
2:	0.566	0.002
3:	0.699	0.243
4:	0.048	0.497
5:	-0.221	0.555

X CENTROID: 0.192

Y CENTROID: 0.153

POA TO CENTROID: 0.246

HORZ SPREAD: 0.920

VERT SPREAD: 1.085

GROUP SPREAD: 1.135

MIN RADIUS: 0.373

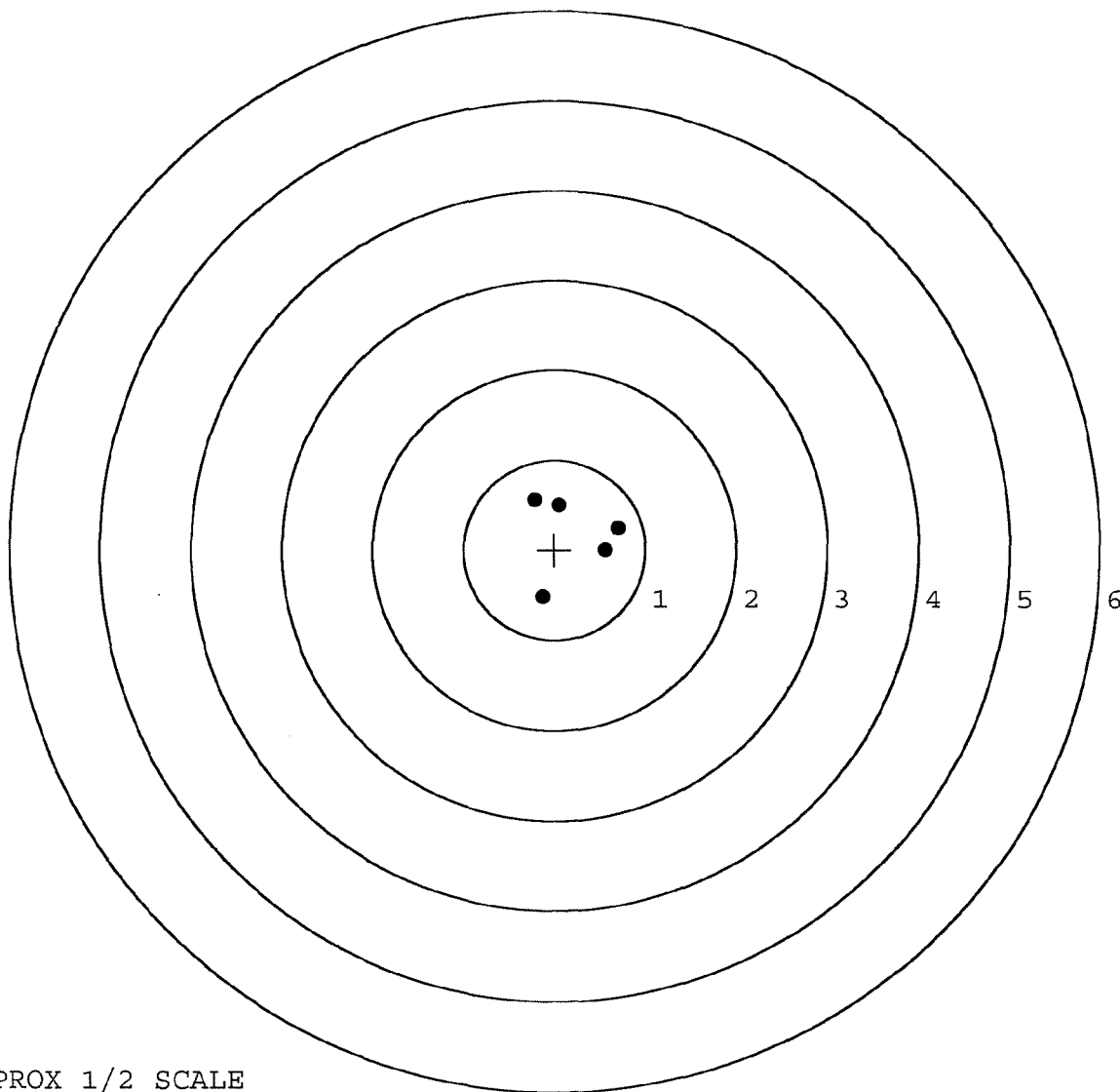
MAX RADIUS: 0.756

MEAN RADIUS: 0.525

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 5

in 3 IN DIAMETER: 5

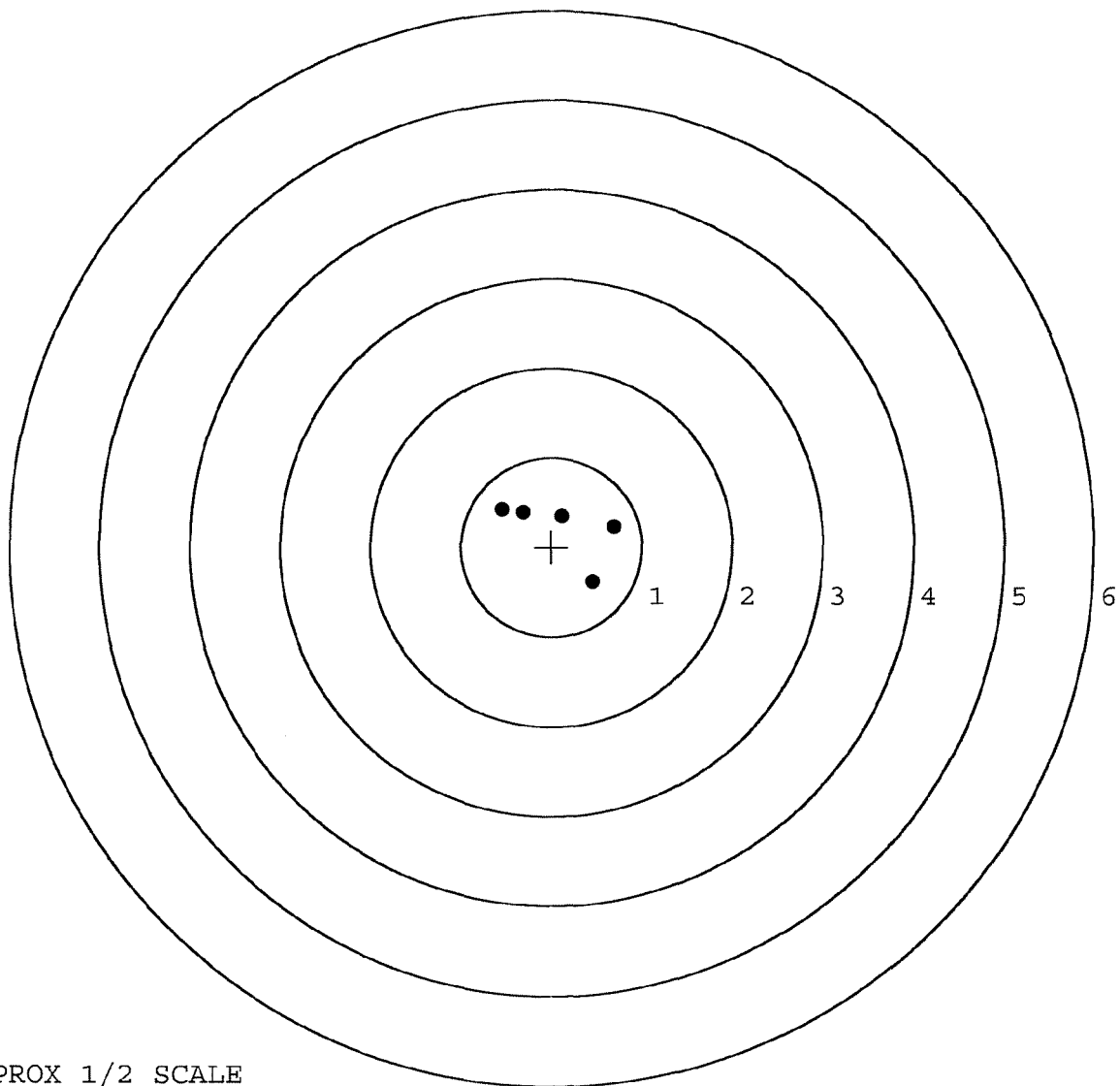


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790519. __ 0
TARGET NUMBER: 2
FILE DATE: 12/18/2001
FILE TIME: 03:56

POINT#	X	Y
1:	0.457	-0.392
2:	0.688	0.230
3:	0.118	0.340
4:	-0.314	0.390
5:	-0.553	0.421

X CENTROID: 0.079
Y CENTROID: 0.198
POA TO CENTROID: 0.213
HORZ SPREAD: 1.241
VERT SPREAD: 0.813
GROUP SPREAD: 1.297
MIN RADIUS: 0.147
MAX RADIUS: 0.700
MEAN RADIUS: 0.513
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE