

E 6796528

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Ilion, NY Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.

SERIAL NO. **E6790520**

ORDER NO. **25716**

46

19LW

5716 E6790520

ORDER 25716

MODEL 700™ M24

UPC



ORDER 25716

MODEL 700™ M24

UPC



SERIAL NO.

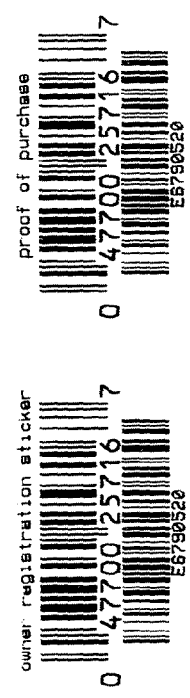


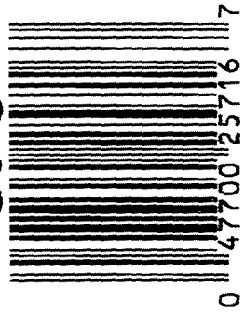
MODEL 700... M24

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BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:
- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444



ORDER NO.	25716
BARREL LENGTH	24"
CAPACITY	6
E6790520	
UPC 	

CONTRACT #

GUN SERIAL # E6790520

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11-9-01	REP
600	PROOF		11-9-01	REP
607	CHECK HEADSPACE		11-9-01	REP
610	DIS-ASSEMBLE GUN		11-9-01	REP
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT		NOV 9 2001 AL	AL
615	ROLLMARK CALIBER		11-9	WM
617	DRILL AND TAP SIGHT HOLES		11-12	ISWT
620	APPLY COATINGS (BARREL ACTION)		11-30 11/29	TA
	(BOLT)			
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		12-18	Doog
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12-18	Doog
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12-18	Doog
	D) OIL FIRING PIN ASSEMBLY		12-18	Doog
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		2/18/02	DA

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>8.90</u> <u>2.50</u> <u>2.25</u>	<u>1/28/02</u>	<u>D.M.</u>
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>4.00</u> <u>3.75</u> <u>4.25</u>	<u>1/28/02</u>	<u>D.M.</u>
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.025</u> <u>.025</u>	<u>1/28/02</u>	<u>D.M.</u>
	J) ASSEMBLE STOCK		<u>1-25-02</u>	<u>CH</u>
	K) ASSEMBLE SWIVEL STUDS		<u>1-28-02</u>	<u>Rev</u>
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		<u>2/15/02</u>	<u>Rev</u>
	M) IRON SIGHT ALIGNMENT		<u>2/15/02</u>	<u>Rev</u>
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		<u>2/15/02</u>	<u>Rev</u>
640	GALLERY TEST AND TARGET	PASS FAIL	<u>1-25-02</u>	<u>AC</u>
	A) MALFUNCTIONS	PASS FAIL ^{CH} _{OH}	<u>1-25-02</u>	<u>A</u>
	B) PIERCED PRIMERS	PASS FAIL	<u>1-25-02</u>	<u>A</u>
645	INSPECT FOR LIVE AMMO		<u>1-25-02</u>	<u>A</u>
655	FINAL INSPECTION A) HEADSPACE		<u>1-28-02</u>	<u>Rev</u>
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.58</u> <u>2.81</u> <u>2.69</u> <u>2.74</u> <u>2.73</u>	<u>1/28/02</u>	<u>D.M.</u>
	C) FUNCTION		<u>1-28-02</u>	<u>Rev</u>
660	PACK		<u>2/18/02</u>	<u>DA</u>

SERIAL NUMBER: E6790520. __ 0

TARGET NUMBER: 1

FILE DATE: 01/24/2002

FILE TIME: 23:42

POINT#	X	Y
1:	0.425	0.777
2:	-0.516	1.122
3:	-0.764	0.101
4:	-0.668	-0.450
5:	0.507	-0.872

X CENTROID: -0.203

Y CENTROID: 0.136

POA TO CENTROID: 0.244

HORZ SPREAD: 1.271

VERT SPREAD: 1.994

GROUP SPREAD: 2.241

MIN RADIUS: 0.562

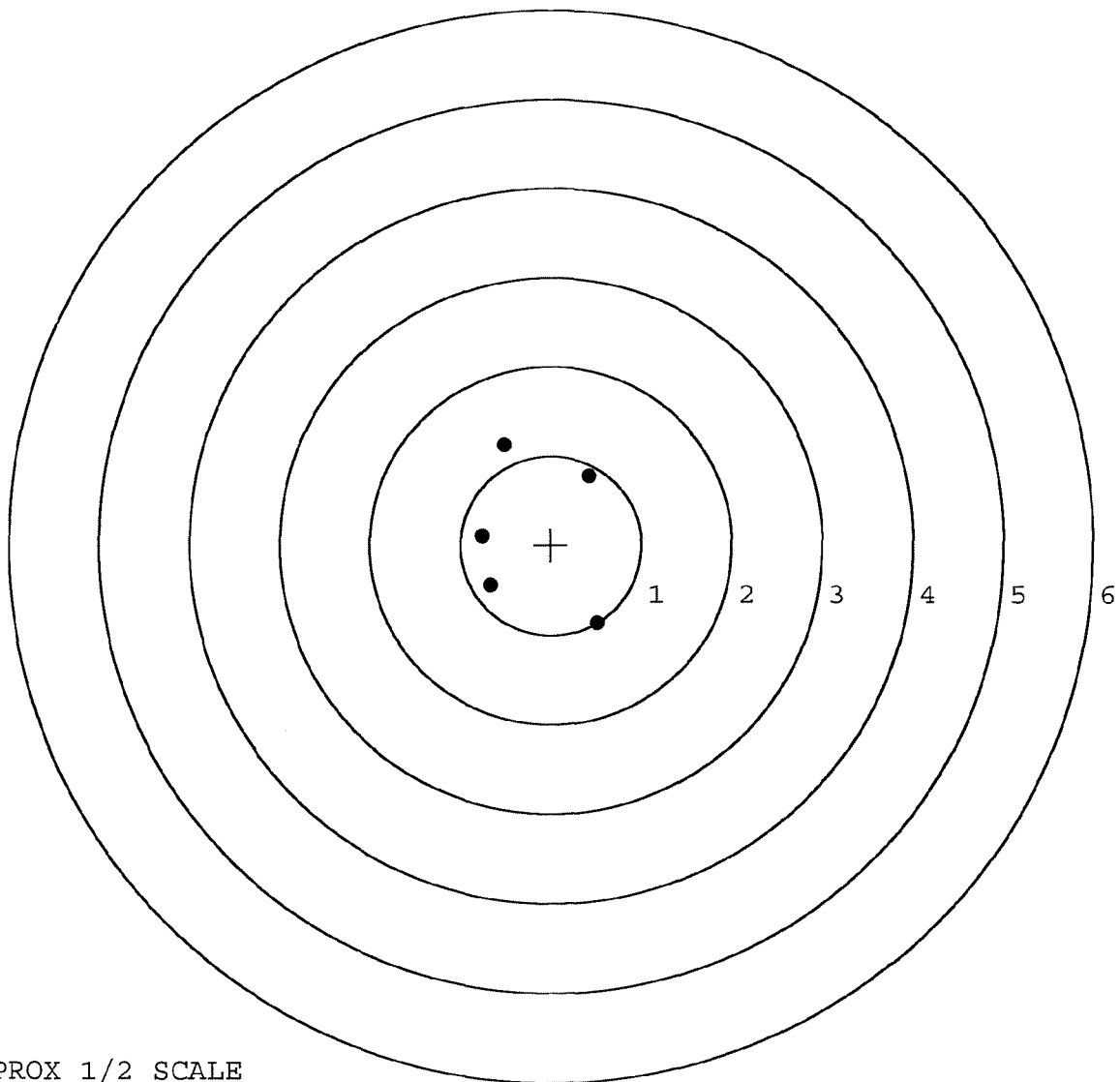
MAX RADIUS: 1.233

MEAN RADIUS: 0.895

IN 1 IN DIAMETER: 0

IN 2 IN DIAMETER: 3

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790520. __0

TARGET NUMBER: 2

FILE DATE: 01/24/2002

FILE TIME: 23:42

POINT#	X	Y
1:	0.238	0.331
2:	0.432	0.549
3:	0.464	-0.343
4:	-0.247	0.115
5:	-0.728	-0.340

X CENTROID: 0.032

Y CENTROID: 0.062

POA TO CENTROID: 0.070

HORZ SPREAD: 1.192

VERT SPREAD: 0.892

GROUP SPREAD: 1.461

MIN RADIUS: 0.284

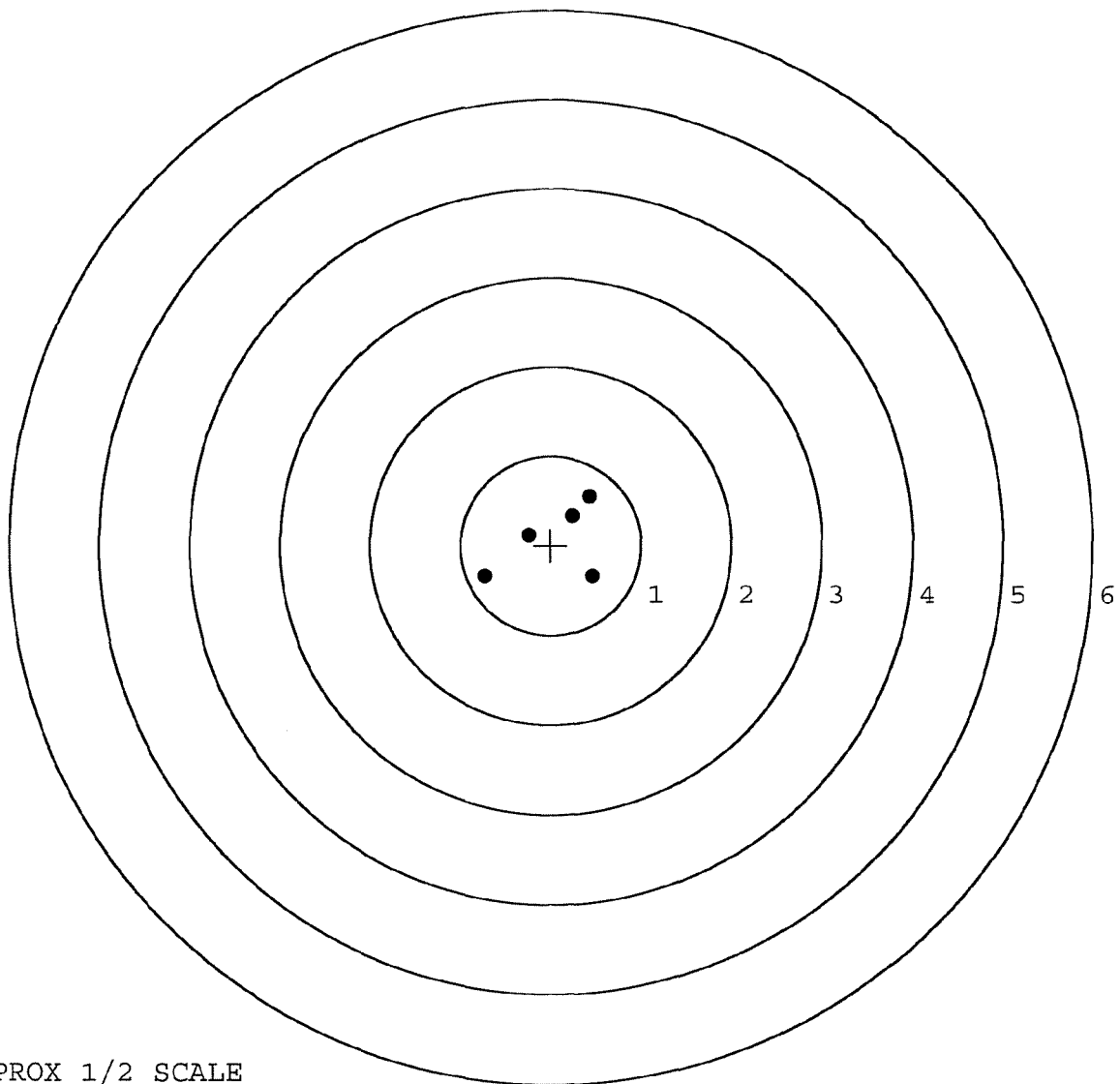
MAX RADIUS: 0.860

MEAN RADIUS: 0.541

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 5

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. _____

DATE 12/31/01

TESTER J. N.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.43	2.54		2.18	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#.
PULL #2	2.53	2.29		2.27	
PULL #3	2.46	2.35		2.45	
PULL #4	2.39	2.22		2.35	
PULL #5	2.40	2.33		2.46	
TOTAL	12.21	11.73		11.71	
AVG.	2.44	2.35		2.34	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.33 3.33	3.40		
PULL #2	3.35	3.46		
PULL #3	3.35	2.93		
PULL #4	3.34	3.21		
PULL #5	3.25	3.36		
TOTAL	16.62	16.36		
AVG.	3.32	3.27		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.12	4.20		4.23
PULL #2	4.14	4.19		4.29
PULL #3	4.04	4.00		4.23
PULL #4	4.05	4.16		4.03
PULL #5	3.99	4.02		4.09
TOTAL	20.34	20.57		20.87
AVG.	4.07	4.11		4.17