

E 679 6521

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Serial No. **E6790521**
Order No. **25716**

46

Made in Illinois, U.S. Pat. & Mfr. Off. Patent Registered Mark Deposited

17BW

5716 E6790521

ORDER 25716
MODEL 700™ M24

UPC



ORDER 25716
MODEL 700™ M24

UPC



SERIAL NO.



MODEL 700TH M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444

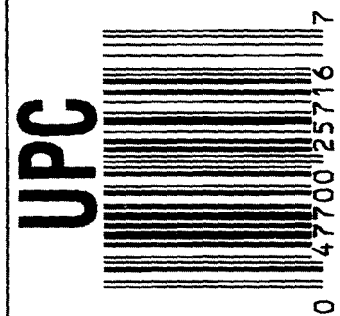


ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

E6790521



CONTRACT #

GUN SERIAL # E6790521

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11-9-01	REP
600	PROOF		11-9-01	REP
607	CHECK HEADSPACE		11-9-01	REP
610	DIS-ASSEMBLE GUN		11-9-01	REP
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT		11-9-01	AL
615	ROLLMARK CALIBER		11-9	WM
617	DRILL AND TAP SIGHT HOLES		11-12	BWT
620	APPLY COATINGS (BARREL ACTION)		11-30 11/29	TA HP
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY		12-18	BOG
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12-18	BOG
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12-18	BOG
	D) OIL FIRING PIN ASSEMBLY		12-18	BOG
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		1-17-02	DA

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.50</u> <u>4.50</u> <u>4.25</u>	1/9/02	D.M.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.25</u> <u>2.50</u> <u>2.50</u>	1/9/02	D.M.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.025</u> <u>.025</u>	1/9/02	D.M.
	J) ASSEMBLE STOCK		1-7-01	RTK
	K) ASSEMBLE SWIVEL STUDS		1/10/02	RW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		1/10/02	RW
	M) IRON SIGHT ALIGNMENT		1/10/02	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		1/10/02	RW
640	GALLERY TEST AND TARGET	PASS FAIL	1-8-02	LT
	A) MALFUNCTIONS	PASS FAIL	1-8-02	LT
	B) PIERCED PRIMERS	PASS FAIL	1-8-02	LT
645	INSPECT FOR LIVE AMMO		1-8-02	LT
655	FINAL INSPECTION A) HEADSPACE		1/10/02	RW
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.45</u> <u>2.60</u> <u>2.34</u> <u>2.54</u> <u>2.33</u>	1/9/02	D.M.
	C) FUNCTION		1/10/02	RW
660	PACK		1-17-02	LT

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. _____

DATE 1/7/62

TESTER D.N.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.72	2.79	2.51	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.77	2.54	2.52	
PULL #3	2.70	2.74	2.57	
PULL #4	2.62	2.76	2.52	
PULL #5	2.56	2.74	2.50	
TOTAL	13.37	13.57	12.62	
AVG.	2.67	2.71	2.52	

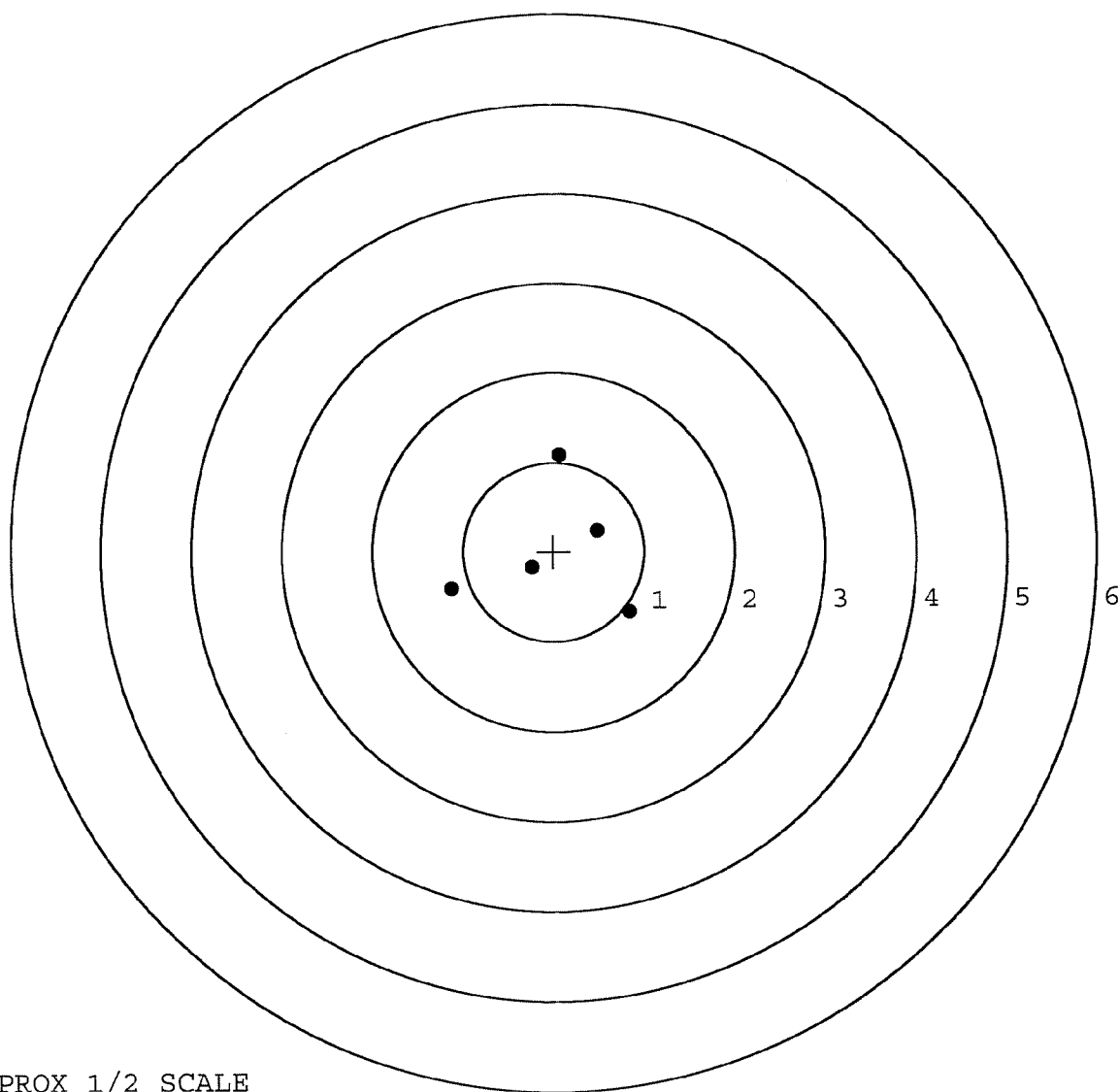
	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.32	3.30	
PULL #2	3.15	3.21	
PULL #3	3.39	3.33	
PULL #4	3.32	3.24	
PULL #5	3.20	3.35	
TOTAL	16.38	16.43	
AVG.	3.28	3.29	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.22	4.09		4.11
PULL #2	4.24	4.10		4.30
PULL #3	4.25	4.06		4.22
PULL #4	4.22	4.13		4.13
PULL #5	4.21	4.11		4.07
TOTAL	21.14	20.49		20.83
AVG.	4.23	4.10		4.17

SERIAL NUMBER: E6790521. __0
TARGET NUMBER: 1
FILE DATE: 01/08/2002
FILE TIME: 02:39

POINT#	X	Y
1:	0.070	1.084
2:	-0.243	-0.181
3:	0.482	0.230
4:	0.838	-0.681
5:	-1.132	-0.420

X CENTROID: 0.003
Y CENTROID: 0.006
POA TO CENTROID: 0.007
HORZ SPREAD: 1.970
VERT SPREAD: 1.765
GROUP SPREAD: 1.987
MIN RADIUS: 0.309
MAX RADIUS: 1.212
MEAN RADIUS: 0.842
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 2
in 3 IN DIAMETER: 5

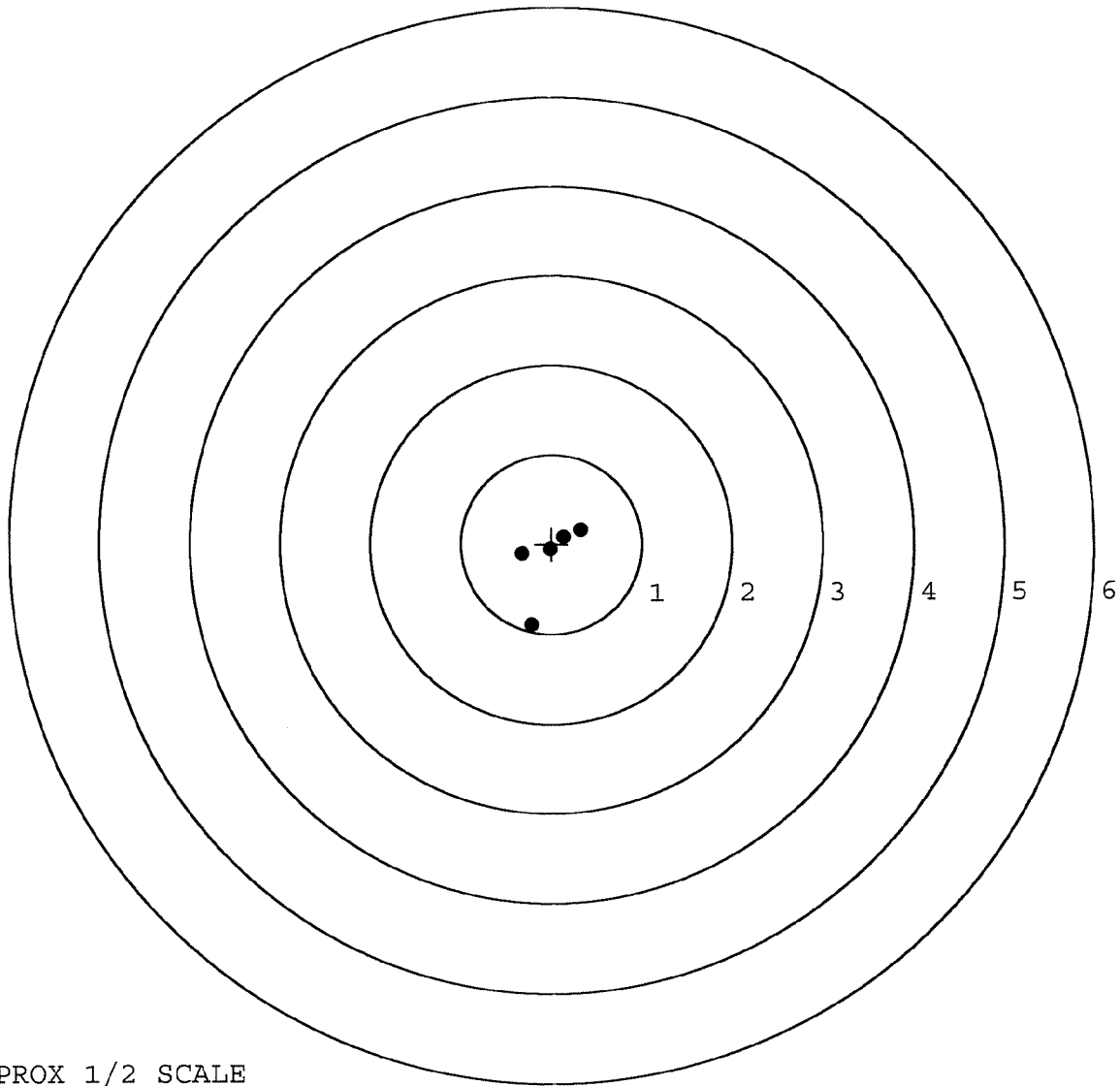


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790521. __0
TARGET NUMBER: 2
FILE DATE: 01/08/2002
FILE TIME: 02:39

POINT#	X	Y
1:	-0.232	-0.906
2:	-0.329	-0.112
3:	-0.014	-0.063
4:	0.322	0.155
5:	0.135	0.074

X CENTROID: -0.024
Y CENTROID: -0.170
POA TO CENTROID: 0.172
HORZ SPREAD: 0.651
VERT SPREAD: 1.061
GROUP SPREAD: 1.197
MIN RADIUS: 0.108
MAX RADIUS: 0.765
MEAN RADIUS: 0.390
IN 1 IN DIAMETER: 4
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE