

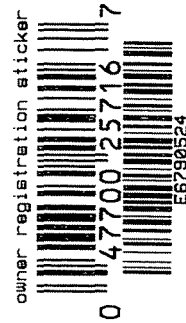
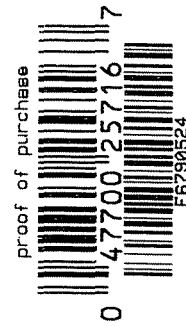
E 679 05-24

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444

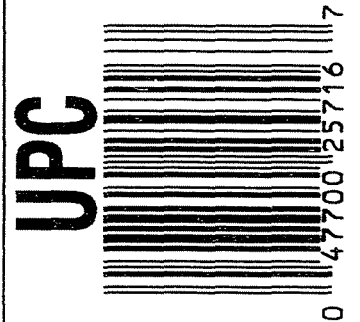


ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

E6790524



Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Illion, NY Reg. U.S. Pat & tm. Off. Marca Registrada Marq.



5716 E6790524

ORDER

25716

MODEL 700™ M24

UPC



0 47700 25716 7

ORDER

25716

MODEL 700™ M24

UPC



0 47700 25716 7

SERIAL NO.



E6790524

GUN SERIAL # F6790524

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11-30-01	VBH
600	PROOF		11-30-01	VBH
607	CHECK HEADSPACE		11-30-01	VBH
610	DIS-ASSEMBLE GUN		11-30-01	VBH
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT		DEC 5 2001 OPERATOR	AL
615	ROLLMARK CALIBER		12/5/01	SB
617	DRILL AND TAP SIGHT HOLES		12/6/01	BWT
620	APPLY COATINGS (BARREL ACTION)		12/7	VBH
	(BOLT)			
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		1/14/02	D.M.
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		1/14/02	D.M.
	C) INSPECT EJECTOR HOLE FOR CHAMFER		1/14/02	D.M.
	D) OIL FIRING PIN ASSEMBLY		1/14/02	D.M.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	1-22-02	JA

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5.25</u> <u>5.25</u> <u>6.25</u>	<u>1/21/02</u>	<u>D.M.</u>
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.25</u> <u>4.00</u> <u>3.50</u>	<u>1/21/02</u>	<u>A.M.</u>
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.025</u> <u>.022</u>	<u>1/21/02</u>	<u>D.M.</u>
	J) ASSEMBLE STOCK		<u>1-18-02</u>	<u>PL</u>
	K) ASSEMBLE SWIVEL STUDS		<u>1/21/02</u>	<u>RW</u>
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640	GALLERY TEST AND TARGET	PASS FAIL	<u>1-18-02</u>	<u>A</u>
	A) MALFUNCTIONS	PASS FAIL	<u>1-18-02</u>	<u>A</u>
	B) PIERCED PRIMERS	PASS FAIL	<u>1-18-02</u>	<u>A</u>
645	INSPECT FOR LIVE AMMO		<u>1-18-02</u>	<u>A</u>
655	FINAL INSPECTION A) HEADSPACE		<u>1/21/02</u>	<u>RW</u>
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.07</u> <u>2.15</u> <u>2.46</u> <u>2.20</u> <u>2.15</u>	<u>1/21/02</u>	<u>A.M.</u>
	C) FUNCTION		<u>1/21/02</u>	<u>RW</u>
660	PACK		<u>1-22-02</u>	<u>DA</u>

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. E6790524

DATE 1/16/02

TESTER D.M.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.76	2.31	2.67	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.68	2.54	2.63	
PULL #3	2.62	2.54	2.58	
PULL #4	2.43	2.61	2.64	
PULL #5	2.46	2.43	2.83	
TOTAL	12.95	12.43	13.35	
AVG.	2.59	2.49	2.67	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.33	3.27	
PULL #2	3.42	3.55	
PULL #3	3.44	3.49	
PULL #4	3.27	3.48	
PULL #5	3.42	3.51	
TOTAL	16.88	17.30	
AVG.	3.38	3.46	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.27	4.36		4.26
PULL #2	4.16	4.30		4.23
PULL #3	4.11	4.33		4.12
PULL #4	4.17	4.19		4.19
PULL #5	4.40	4.23		4.16
TOTAL	21.11	21.41		20.96
AVG.	4.22	4.28		4.19

SERIAL NUMBER: E6790524. __0

TARGET NUMBER: 1

FILE DATE: 01/19/2002

FILE TIME: 03:00

POINT#	X	Y
1:	-0.852	-0.507
2:	-0.282	-0.030
3:	0.694	-0.112
4:	0.467	0.672
5:	0.237	0.989

X CENTROID: 0.053

Y CENTROID: 0.202

POA TO CENTROID: 0.209

HORZ SPREAD: 1.546

VERT SPREAD: 1.496

GROUP SPREAD: 1.850

MIN RADIUS: 0.408

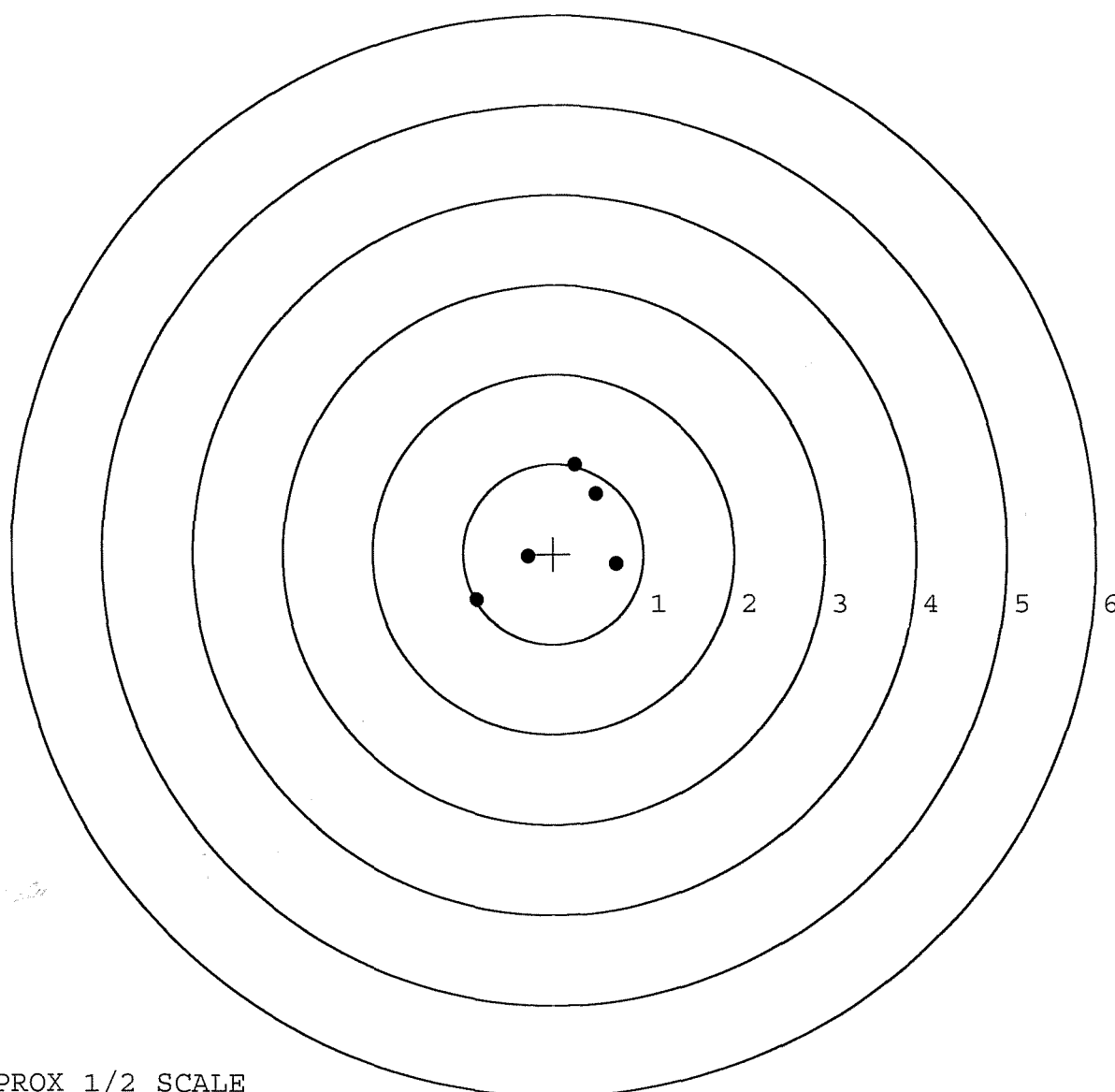
MAX RADIUS: 1.150

MEAN RADIUS: 0.741

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 4

in 3 IN DIAMETER: 5

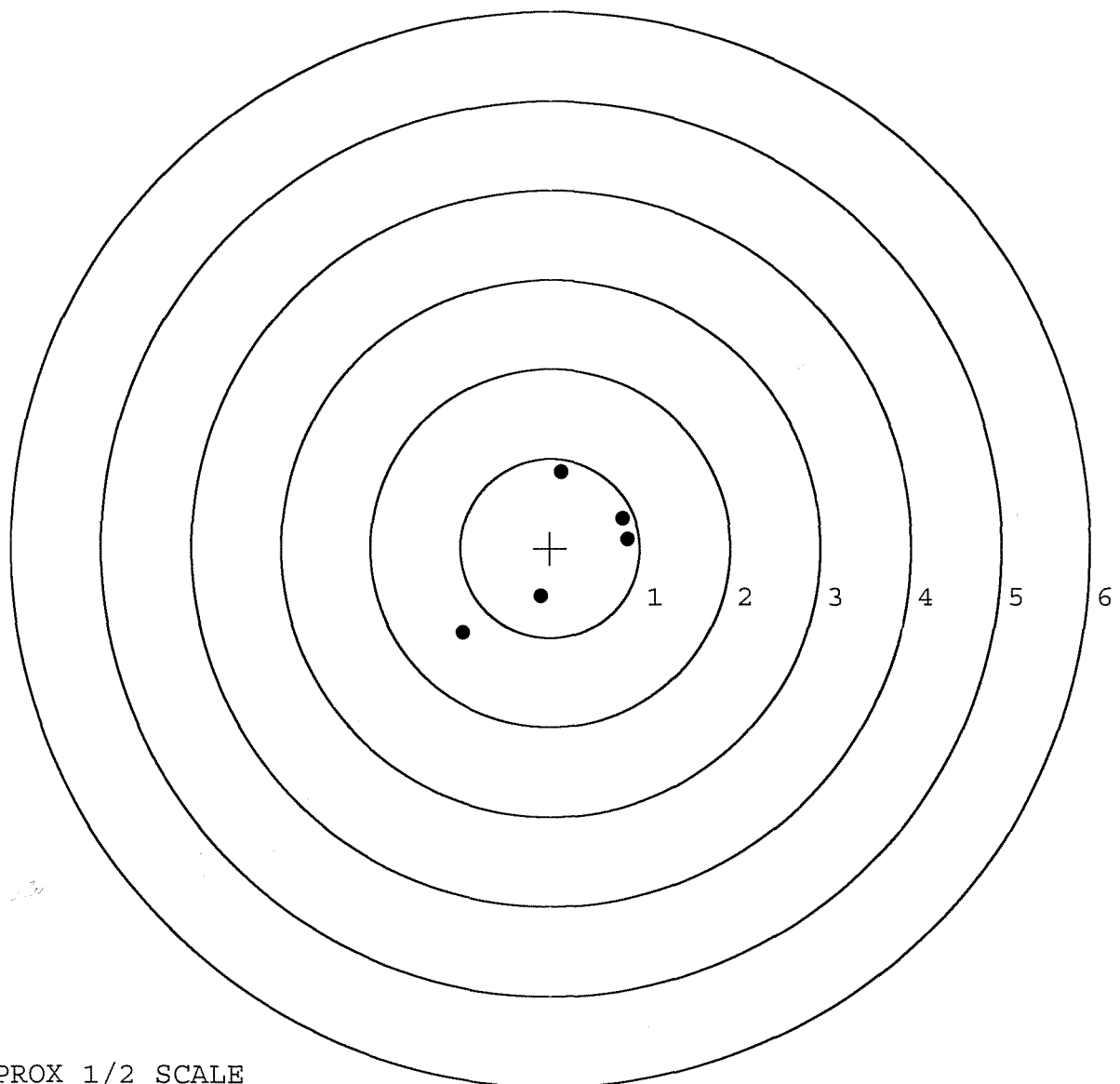


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790524. __0
TARGET NUMBER: 2
FILE DATE: 01/19/2002
FILE TIME: 03:00

POINT#	X	Y
1:	-0.972	-0.953
2:	-0.107	-0.545
3:	0.862	0.106
4:	0.801	0.337
5:	0.123	0.851

X CENTROID: 0.141
Y CENTROID: -0.041
POA TO CENTROID: 0.147
HORZ SPREAD: 1.834
VERT SPREAD: 1.804
GROUP SPREAD: 2.193
MIN RADIUS: 0.562
MAX RADIUS: 1.439
MEAN RADIUS: 0.878
IN 1 IN DIAMETER: 0
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE