

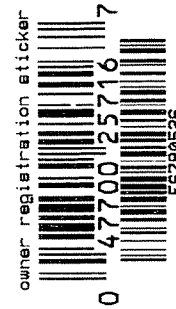
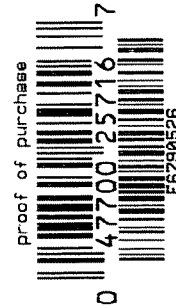
E679052C

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444

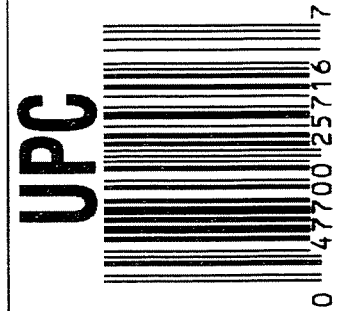


ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

E6790526



VERY IMPORTANT:
 Instructions Book
 enclosed to assure
 safe use of this
 firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Illinois, NY Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.

SERIAL NO. **E6790526**
 ORDER NO. **25716**

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30BW

5716 E6790526

ORDER 25716

MODEL 700™ M24

UPC



ORDER 25716

MODEL 700™ M24

UPC



SERIAL NO.



CONTRACT #

GUN SERIAL # E6790526

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11-9-01	REP
600	PROOF		11-9-01	REP
607	CHECK HEADSPACE		11-9-01	REP
610	DIS-ASSEMBLE GUN		11-9-01	REP
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT		11-9-01	AL
615	ROLLMARK CALIBER		11-9	Wm
617	DRILL AND TAP SIGHT HOLES		11-12	BWT
620	APPLY COATINGS (BARREL ACTION)		11-30 11-29	TA H
	(BOLT)			
625	FINAL ASSEMBLY		1-2	Doug
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		1-2	Doug
	C) INSPECT EJECTOR HOLE FOR CHAMFER		1-2	Doug
	D) OIL FIRING PIN ASSEMBLY		1-2	Doug
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		1-25-02	DA

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5.25</u> <u>5.25</u> <u>4.75</u>	<u>1/24/02</u>	<u>D.M.</u>
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.25</u> <u>3.75</u> <u>3.50</u>	<u>1/24/02</u>	<u>D.M.</u>
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	<u>1/24/02</u>	<u>D.M.</u>
	J) ASSEMBLE STOCK		<u>1-22-02</u>	<u>RW</u>
	K) ASSEMBLE SWIVEL STUDS		<u>1-24-02</u>	<u>RW</u>
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		<u>1-24-02</u>	
	M) IRON SIGHT ALIGNMENT		<u>1-24-02</u>	
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		<u>1-24-02</u>	
640	GALLERY TEST AND TARGET	PASS FAIL	<u>1-23-02</u>	<u>A</u>
	A) MALFUNCTIONS	PASS FAIL	<u>1-23-02</u>	<u>A</u>
	B) PIERCED PRIMERS	PASS FAIL	<u>1-23-02</u>	<u>A</u>
645	INSPECT FOR LIVE AMMO		<u>1-23-02</u>	<u>A</u>
655	FINAL INSPECTION A) HEADSPACE		<u>1-24-02</u>	<u>RW</u>
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.73</u> <u>2.71</u> <u>2.72</u> <u>2.71</u> <u>2.66</u>	<u>1/24/02</u>	<u>D.M.</u>
	C) FUNCTION		<u>1-24-02</u>	<u>RW</u>
660	PACK		<u>1-25-02</u>	<u>DA</u>

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. E6790526

DATE 1/21/02

TESTER D. M.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.49	2.54		2.41	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.71	2.47		2.34	
PULL #3	2.67	2.33		2.34	
PULL #4	2.54	2.24		2.27	
PULL #5	2.55	2.17		2.46	
TOTAL	12.96	11.75		11.82	
AVG.	2.59	2.35		2.36	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.36	3.24		
PULL #2	3.07	3.22		
PULL #3	3.21	3.09		
PULL #4	3.20	3.11		
PULL #5	3.31	3.19		
TOTAL	16.15	15.90		
AVG.	3.23	3.18		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.21	4.34		4.58
PULL #2	4.21	4.14		4.56
PULL #3	4.15	4.31		4.55
PULL #4	4.20	4.28		4.64
PULL #5	4.17	4.12		4.60
TOTAL	20.94	21.19		22.99
AVG.	4.19	4.24		4.60

SERIAL NUMBER: E6790526. 0

TARGET NUMBER: 1

FILE DATE: 01/23/2002

FILE TIME: 02:51

POINT#	X	Y
1:	-0.297	1.327
2:	-0.301	0.029
3:	0.582	0.455
4:	0.226	0.038
5:	0.326	-0.478

X CENTROID: 0.107

Y CENTROID: 0.274

POA TO CENTROID: 0.294

HORZ SPREAD: 0.883

VERT SPREAD: 1.805

GROUP SPREAD: 1.909

MIN RADIUS: 0.264

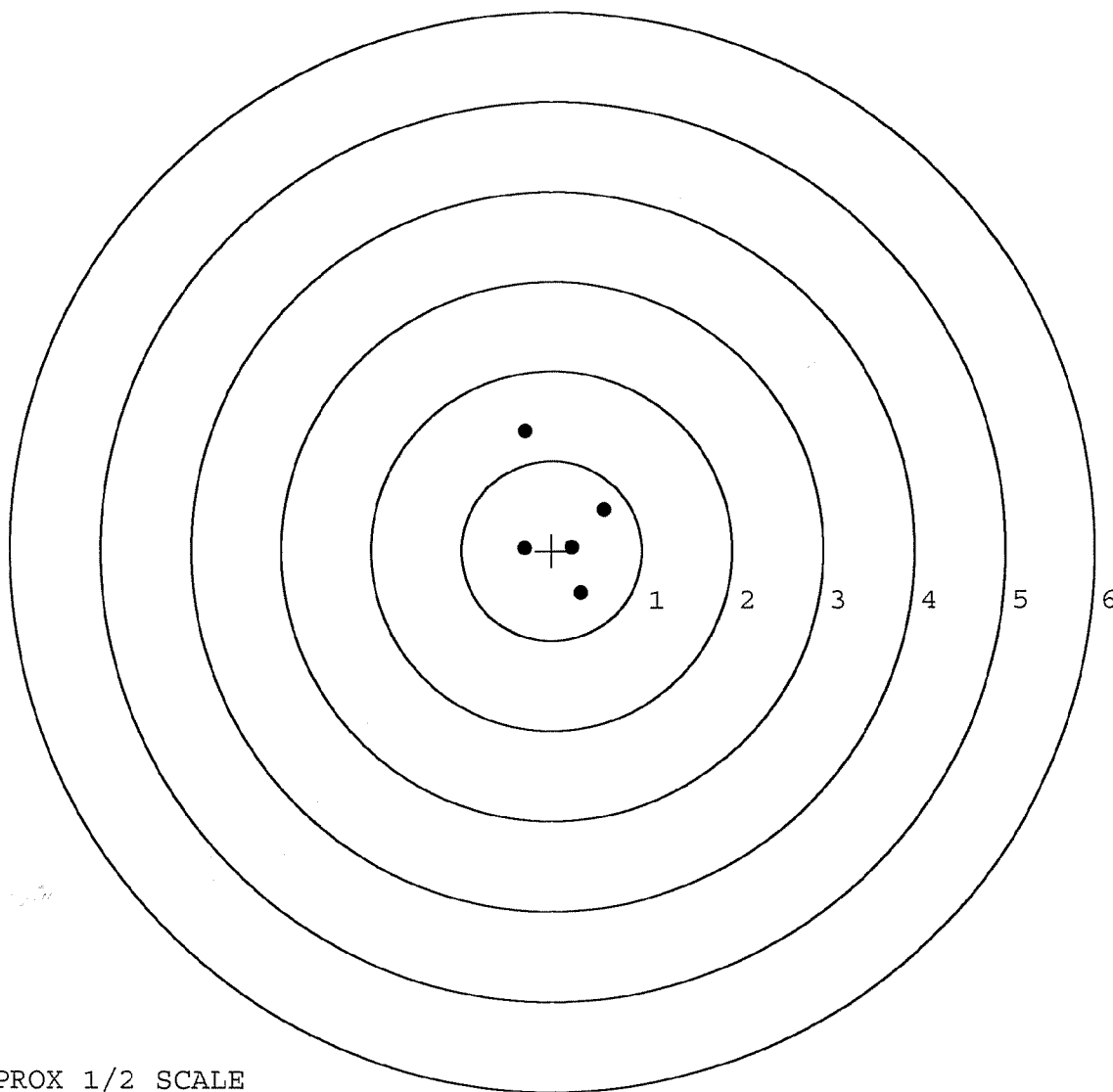
MAX RADIUS: 1.128

MEAN RADIUS: 0.632

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 4

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790526. 0

TARGET NUMBER: 2

FILE DATE: 01/23/2002

FILE TIME: 02:51

POINT#	X	Y
1:	0.089	0.181
2:	0.207	-0.129
3:	-0.232	0.008
4:	-0.738	0.091
5:	0.025	-0.310

X CENTROID: -0.130

Y CENTROID: -0.032

POA TO CENTROID: 0.134

HORZ SPREAD: 0.945

VERT SPREAD: 0.491

GROUP SPREAD: 0.970

MIN RADIUS: 0.110

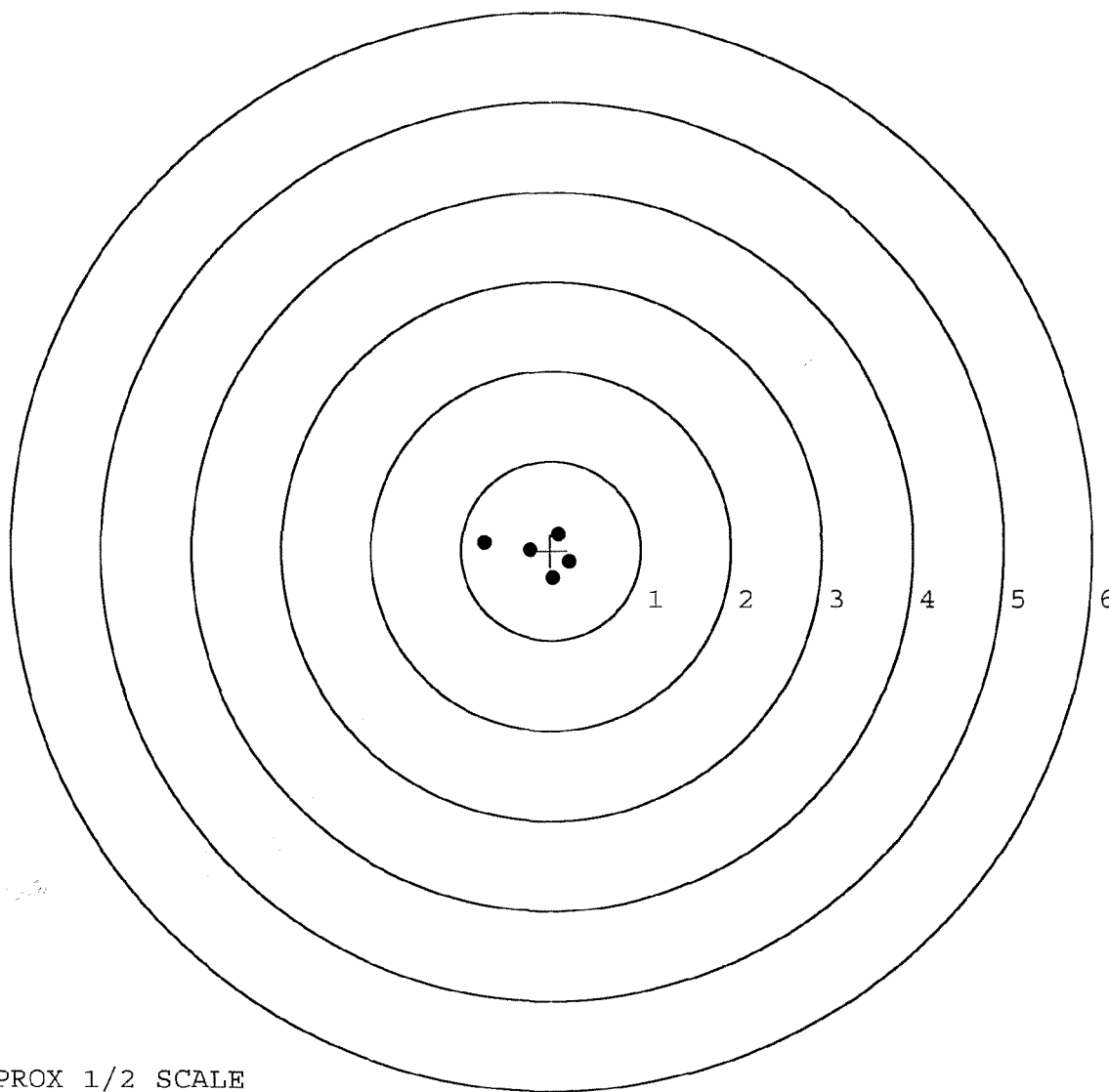
MAX RADIUS: 0.620

MEAN RADIUS: 0.341

IN 1 IN DIAMETER: 4

IN 2 IN DIAMETER: 5

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE