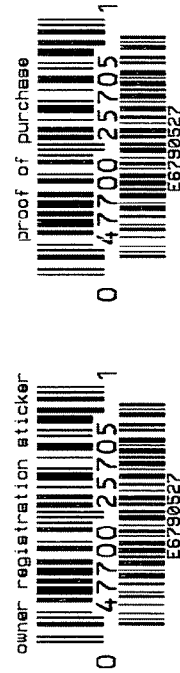


E6790527

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

GREEN ENVELOPE CONTAINING:
- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM

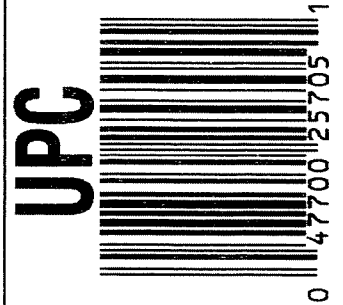


ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY 6

E6790527



VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Illinois, NY Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

SERIAL NO. J
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25705

46

31KW

5705 E6790527

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MODEL 700™ M24

UPC



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MODEL 700™ M24

UPC



SERIAL NO.



5

CONTRACT #
DAAE20-01-P-0489
170 RIFLES

GUN SERIAL # E6790527

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		1-30-02	RH
600	PROOF		1-30-02	AC
607	CHECK HEADSPACE		1-30-02	AC
610	DIS-ASSEMBLE GUN		1-30-02	RH
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT		FEB 2 2002	
615	ROLLMARK CALIBER		OPERATOR 2/4/02	LB
617	DRILL AND TAP SIGHT HOLES		2/4/02	BWT
620	APPLY COATINGS (BARREL ACTION)		2-12	TA
	(BOLT)		2-12	TA
625	FINAL ASSEMBLY		2/19/02	DK
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2/19/02	DK
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2/19/02	DK
	D) OIL FIRING PIN ASSEMBLY		2/19/02	DK
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	3/14/02	RH

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5.9</u> <u>5.0</u> <u>5.5</u>	3/16/02	DA
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.5</u> <u>3.5</u> <u>3.5</u>	3-16-02	DA
	H) TRIGGER PULL TEST AND RETAINABILITY		3/16/02	RAH
	I) FIRING PIN INDENT .020 MIN	<u>0.24.5</u> <u>.022</u> <u>.022</u>	3-16-02	DA
	J) ASSEMBLE STOCK		3-16-02	RU
	K) ASSEMBLE SWIVEL STUDS		4/15/02	RAH
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		4/15/02	RAH
	M) IRON SIGHT ALIGNMENT		4/15/02	RAH
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		4/15/02	RAH
640	GALLERY TEST AND TARGET	PASS FAIL	3-17-02	A
	MALFUNCTION	CORRECTION	1	A
	MALFUNCTION	CORRECTION		A
	MALFUNCTION	CORRECTION		A
	MALFUNCTION	CORRECTION		A
645	INSPECT FOR LIVE AMMO		3-7-02	A
655	FINAL INSPECTION A) HEADSPACE		4/15/02	RAH
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.60</u> <u>2.54</u> <u>2.68</u> <u>2.63</u> <u>2.43</u>	4/1/02	DA
	C) FUNCTION		4/15/02	RAH
660	PACK		4/30/02	DA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. EL6790527

DATE 2/2/02

TESTER D.M.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.59	2.73	2.73	MIN. SETTING,
PULL #2	2.45	2.84	2.73	NO AVG. OF 5
PULL #3	2.22	2.65	2.55	READINGS ACCEPT-
PULL #4	2.57	2.75	2.87	ABLE LESS THAN 2#
PULL #5	2.27	2.69	2.75	
TOTAL	12.10	13.66	13.63	
AVG.	2.42	2.73	2.73	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.58	3.21	
PULL #2	3.69	3.09	
PULL #3	3.17	3.08	
PULL #4	3.29	3.24	
PULL #5	3.15	3.10	
TOTAL	16.88	15.72	
AVG.	3.38	3.14	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURAC
PULL #1	4.02	4.09		4.27
PULL #2	4.25	4.12		4.23
PULL #3	4.13	4.13		4.15
PULL #4	4.00	4.20		4.30
PULL #5	4.05	4.48		4.23
TOTAL	20.45	21.02		21.18
AVG.	4.09	4.20		4.24

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: E6790527.___0
FILE DATE AND TIME: 03/07/2002 19:57

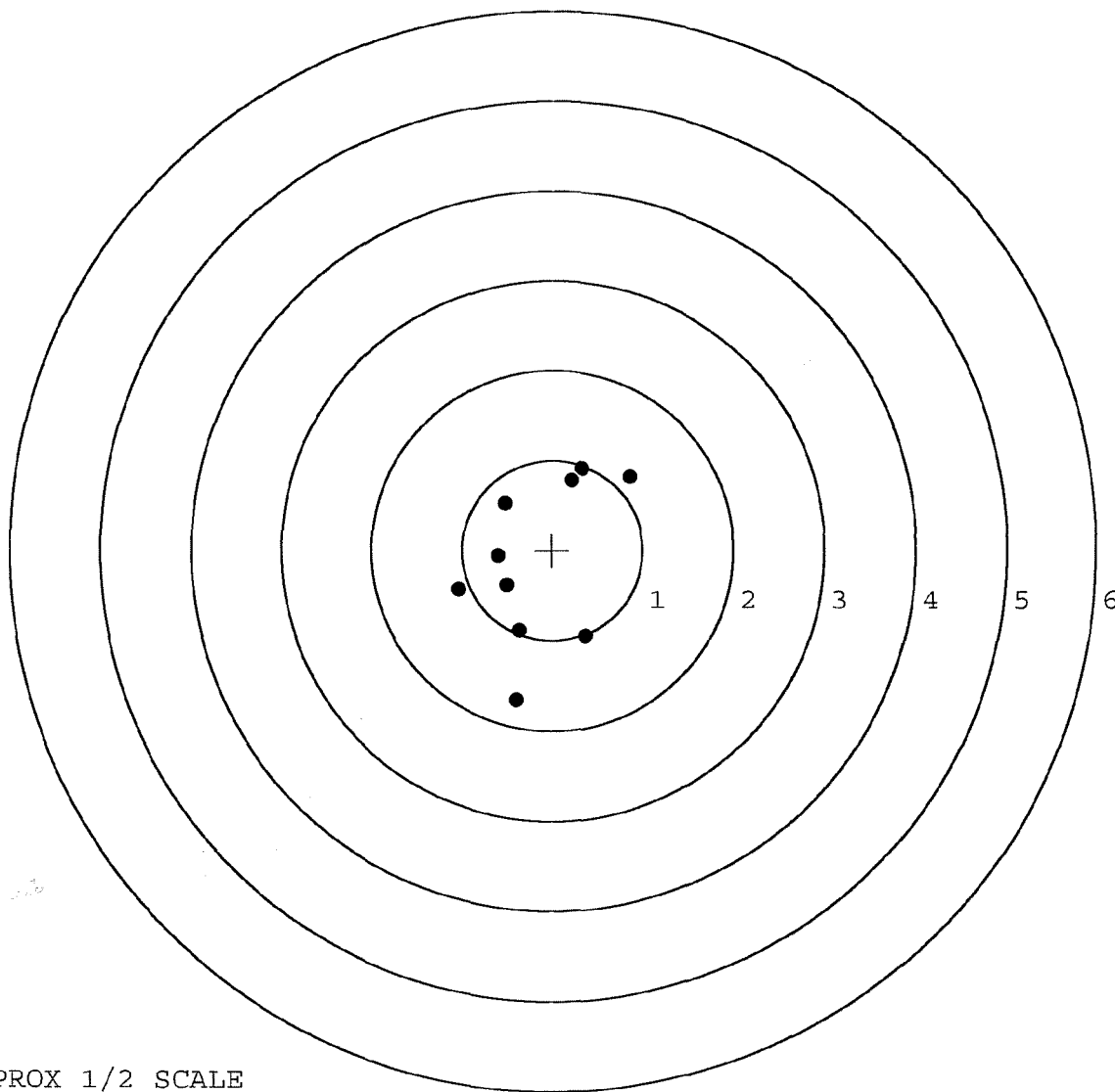
THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	-0.130
The Average Y Centroid of the Five Target Set:	0.073
The Average Point of Impact of the Five Target Set:	0.150
The Average Mean Radius of the Five Target Set:	0.631
The Distance from POA to Centroid Target #1:	0.215
The Distance from Centroid Target #2 to Centroid Target #1:	0.438
The Distance from Centroid Target #3 to Centroid Target #1:	0.176
The Distance from Centroid Target #4 to Centroid Target #1:	0.311
The Distance from Centroid Target #5 to Centroid Target #1:	0.155

SERIAL NUMBER: E6790527. 0
TARGET NUMBER: .1
FILE DATE: 03/07/2002
FILE TIME: 19:57

X CENTROID: -0.165
Y CENTROID: -0.138
POA TO CENTROID: 0.215
HORZ SPREAD: 1.896
VERT SPREAD: 2.573
GROUP SPREAD: 2.778
MIN RADIUS: 0.421
MAX RADIUS: 1.542
MEAN RADIUS: 0.939
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 7
in 3 IN DIAMETER: 9

POINT#	X	Y
1:	0.218	0.776
2:	0.333	0.911
3:	0.857	0.816
4:	-0.520	0.526
5:	-0.596	-0.061
6:	-0.504	-0.388
7:	-1.039	-0.442
8:	-0.371	-0.900
9:	0.368	-0.956
10:	-0.398	-1.662

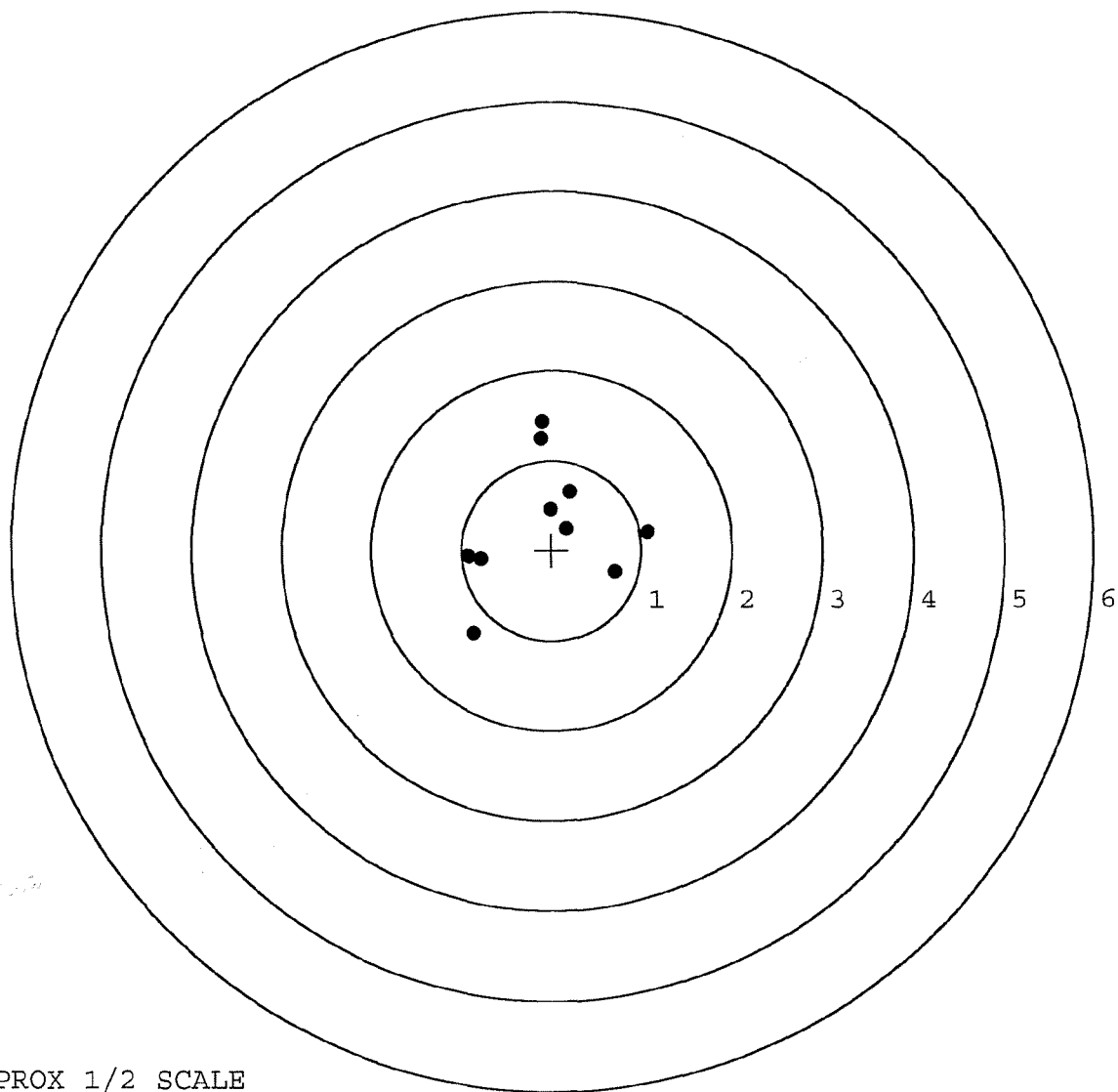


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790527. __0
TARGET NUMBER: 2
FILE DATE: 03/07/2002
FILE TIME: 19:57

X CENTROID: -0.066
Y CENTROID: 0.289
POA TO CENTROID: 0.297
HORZ SPREAD: 1.992
VERT SPREAD: 2.349
GROUP SPREAD: 2.469
MIN RADIUS: 0.176
MAX RADIUS: 1.449
MEAN RADIUS: 0.824
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 7
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	-0.107	1.431
2:	-0.115	1.244
3:	0.201	0.652
4:	-0.015	0.458
5:	0.173	0.236
6:	1.067	0.194
7:	0.706	-0.242
8:	-0.782	-0.096
9:	-0.925	-0.067
10:	-0.867	-0.918



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790527. __0

TARGET NUMBER: 3

FILE DATE: 03/07/2002

FILE TIME: 19:57

POINT#	X	Y
1:	-0.657	0.606
2:	-0.283	0.042
3:	-0.228	-0.064
4:	-0.278	-0.273
5:	-0.444	-0.456
6:	-0.092	-0.319
7:	0.307	0.086
8:	0.219	0.355
9:	0.473	0.353
10:	-0.051	-0.065

X CENTROID: -0.103

Y CENTROID: 0.026

POA TO CENTROID: 0.107

HORZ SPREAD: 1.130

VERT SPREAD: 1.062

GROUP SPREAD: 1.158

MIN RADIUS: 0.105

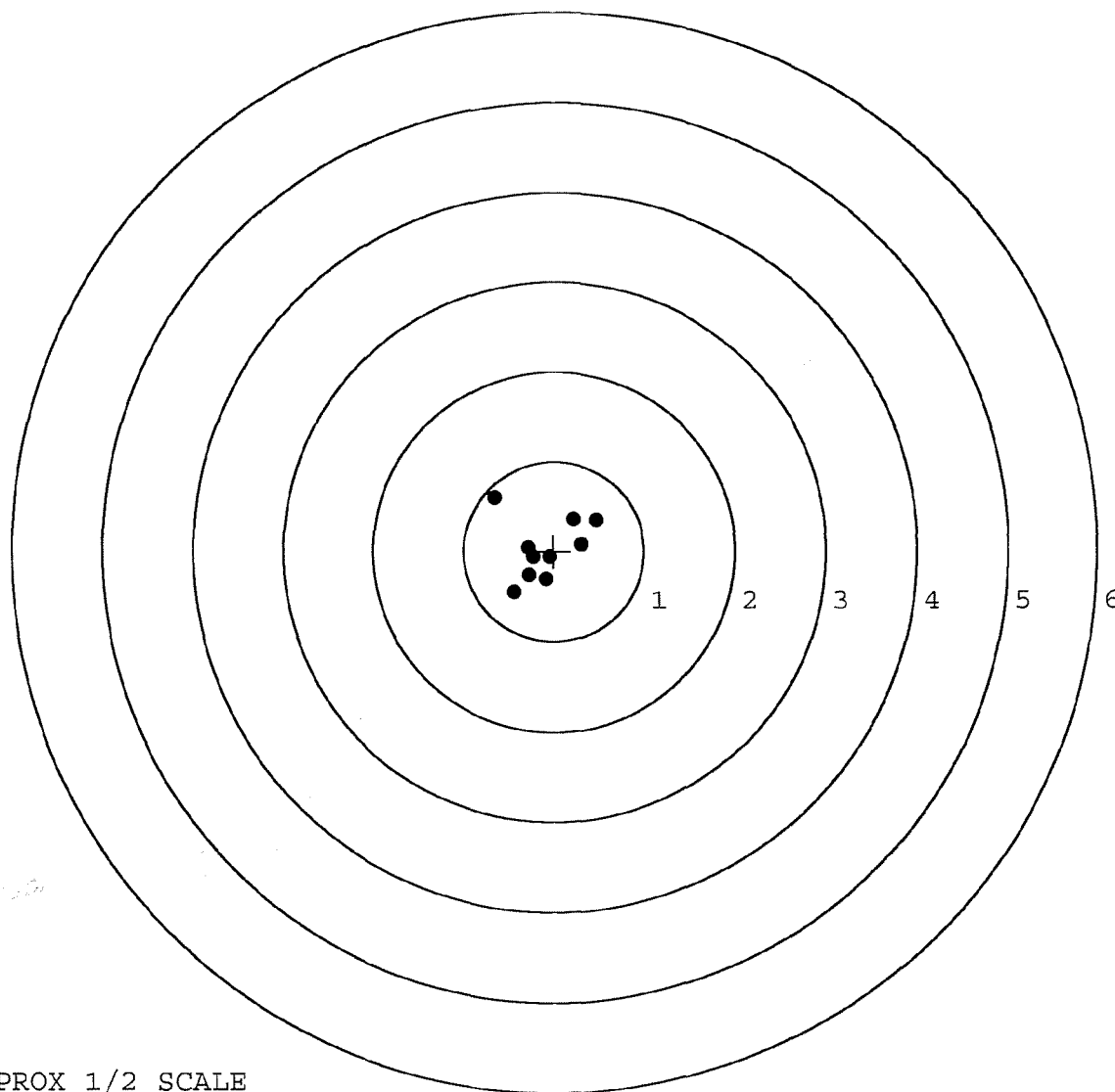
MAX RADIUS: 0.801

MEAN RADIUS: 0.406

IN 1 IN DIAMETER: 7

IN 2 IN DIAMETER: 10

in 3 IN DIAMETER: 10

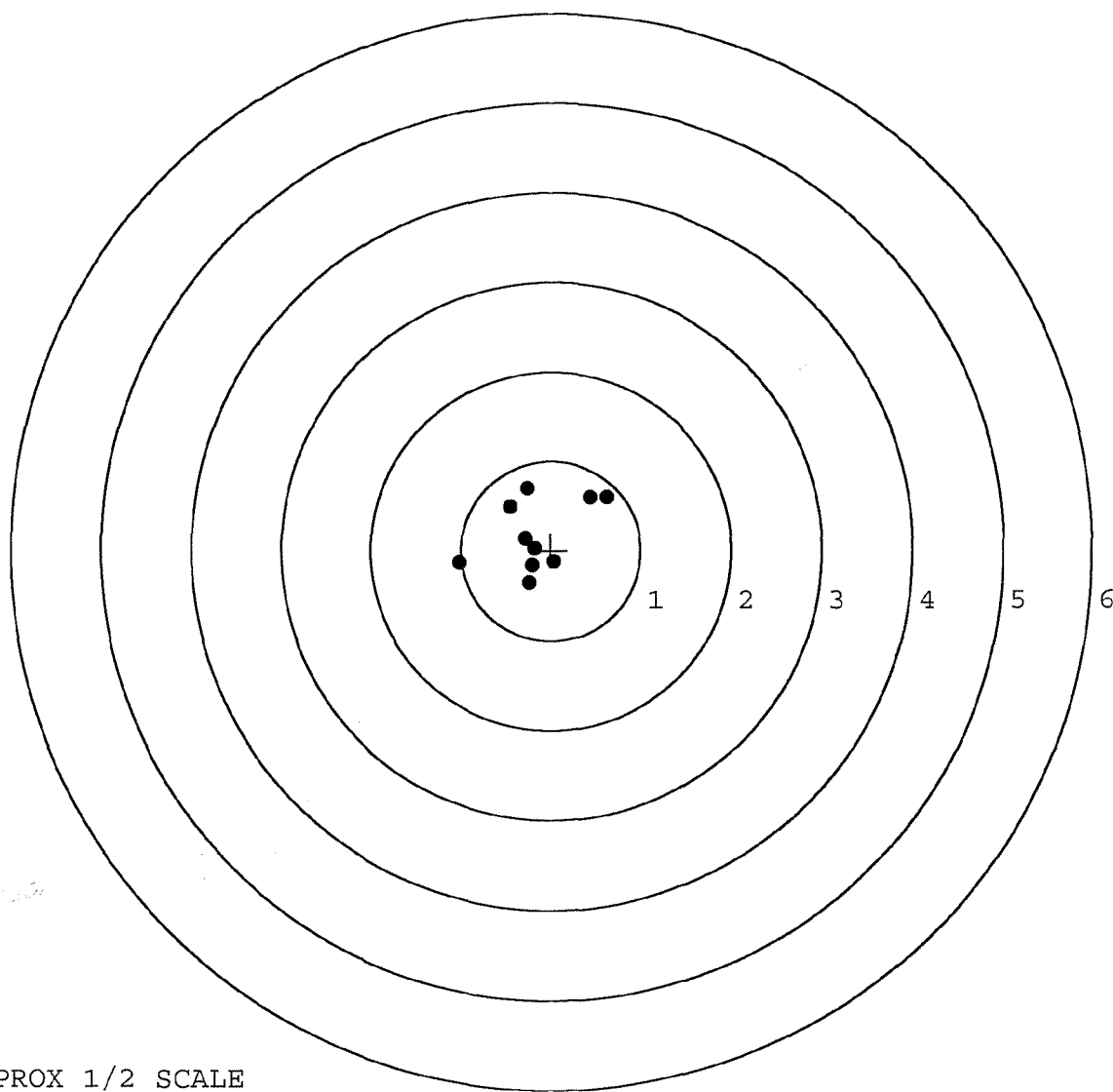


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790527. __0
TARGET NUMBER: 4
FILE DATE: 03/07/2002
FILE TIME: 19:57

POINT#	X	Y
1:	0.438	0.596
2:	0.626	0.594
3:	-0.264	0.695
4:	-0.458	0.493
5:	-0.281	0.130
6:	-0.182	0.023
7:	-0.208	-0.167
8:	-0.245	-0.366
9:	0.037	-0.133
10:	-1.014	-0.140

X CENTROID: -0.155
Y CENTROID: 0.172
POA TO CENTROID: 0.232
HORZ SPREAD: 1.640
VERT SPREAD: 1.061
GROUP SPREAD: 1.797
MIN RADIUS: 0.133
MAX RADIUS: 0.914
MEAN RADIUS: 0.504
IN 1 IN DIAMETER: 5
IN 2 IN DIAMETER: 10
in 3 IN DIAMETER: 10

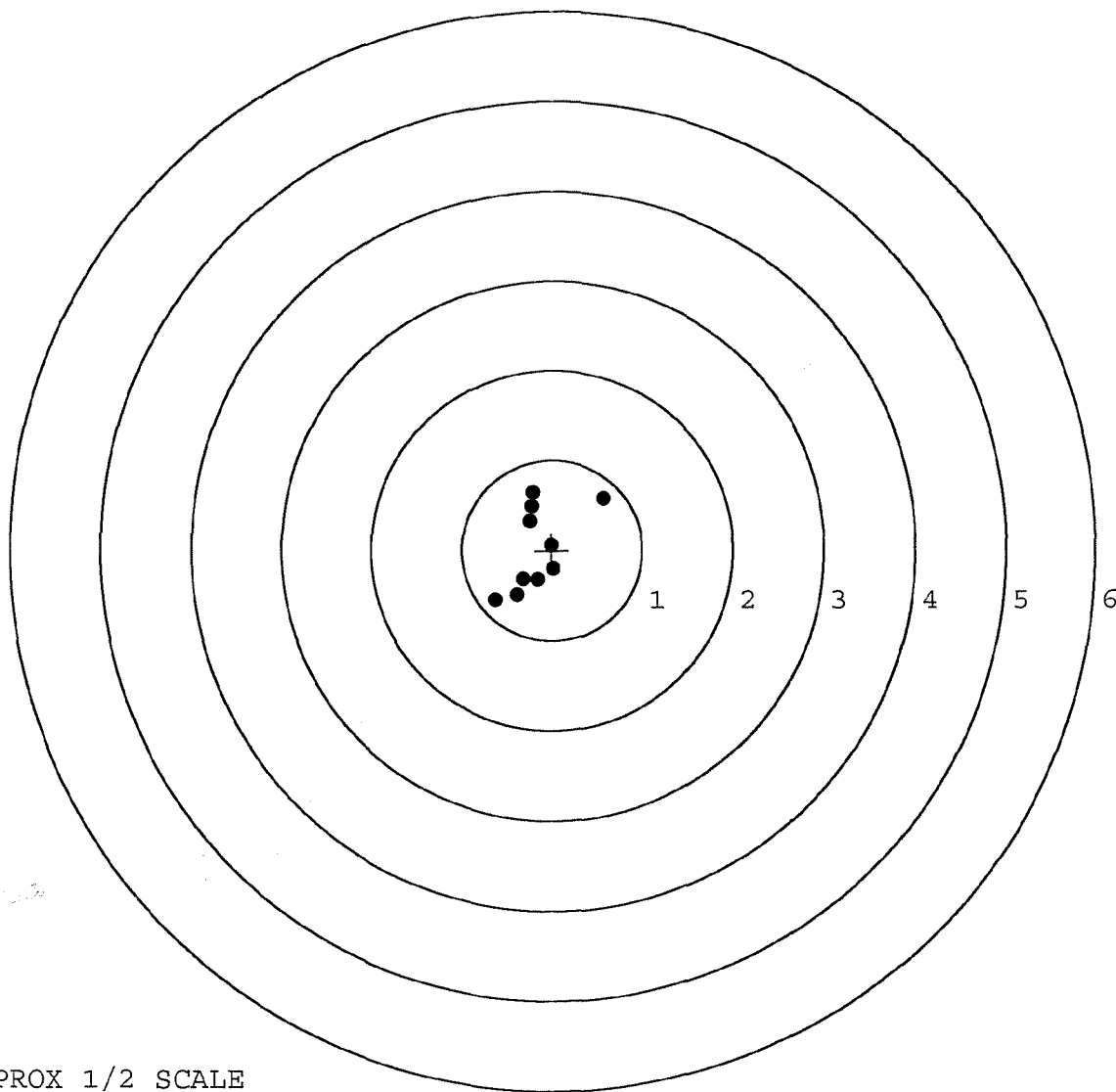


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790527. __0
 TARGET NUMBER: 5
 FILE DATE: 03/07/2002
 FILE TIME: 19:57

POINT#	X	Y
1:	0.572	0.575
2:	-0.219	0.646
3:	-0.228	0.488
4:	-0.251	0.323
5:	-0.627	-0.552
6:	-0.390	-0.497
7:	-0.321	-0.325
8:	-0.162	-0.330
9:	0.016	-0.212
10:	-0.009	0.054

X CENTROID: -0.162
 Y CENTROID: 0.017
 POA TO CENTROID: 0.163
 HORZ SPREAD: 1.199
 VERT SPREAD: 1.198
 GROUP SPREAD: 1.646
 MIN RADIUS: 0.157
 MAX RADIUS: 0.922
 MEAN RADIUS: 0.482
 # IN 1 IN DIAMETER: 6
 # IN 2 IN DIAMETER: 10
 # in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE