

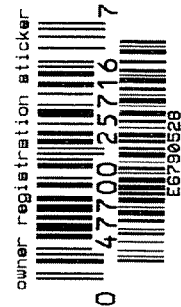
E 679 0528

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444

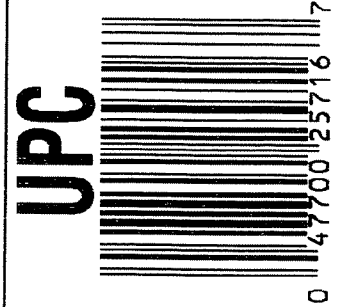


ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

E6790528



VERY IMPORTANT
Instruction Book
enclosed to assure
SAFE USE of THIS
Firearm

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Illinois, KY Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.

SERIAL NO. **E6790528**

ORDER NO. **25716**

30BW

46

5716 E6790528

ORDER 25716

MODEL 700™ M24

UPC



ORDER 25716

MODEL 700™ M24

UPC



SERIAL NO.



CONTRACT #

GUN SERIAL # E6790528

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11-9-01	REP
600	PROOF		11-9-01	REP
607	CHECK HEADSPACE		11-9-01	REP
610	DIS-ASSEMBLE GUN		11-9-01	REP
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT		11-9-01	AL
615	ROLLMARK CALIBER		11-9	WM
617	DRILL AND TAP SIGHT HOLES		11-12	ISWT
620	APPLY COATINGS (BARREL ACTION)		11-30 11-29	TH HP
	(BOLT)			
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		12-18	Doog
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12-18	Doog
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12-18	Doog
	D) OIL FIRING PIN ASSEMBLY		12-18	Doog
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		1/25/02	JA

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.00</u> <u>6.00</u> <u>5.25</u>	<u>1/24/02</u>	<u>D.M.</u>
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.50</u> <u>3.50</u> <u>3.25</u>	<u>1/24/02</u>	<u>D.M.</u>
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.025</u> <u>.025</u>	<u>1/24/02</u>	<u>D.M.</u>
	J) ASSEMBLE STOCK		<u>1-21-02</u>	<u>RH</u>
	K) ASSEMBLE SWIVEL STUDS		<u>1-24-02</u>	<u>RW</u>
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		<u>1-24-02</u>	
	M) IRON SIGHT ALIGNMENT		<u>1-24-02</u>	
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		<u>1-24-02</u>	
640	GALLERY TEST AND TARGET	PASS FAIL	<u>1-22-02</u>	<u>A</u>
	A) MALFUNCTIONS	PASS FAIL	<u>1-22-02</u>	<u>A</u>
	B) PIERCED PRIMERS	PASS FAIL	<u>1-22-02</u>	<u>A</u>
645	INSPECT FOR LIVE AMMO		<u>1-22-02</u>	<u>A</u>
655	FINAL INSPECTION A) HEADSPACE		<u>1-24-02</u>	<u>RW</u>
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>276</u> <u>232</u> <u>210</u> <u>216</u> <u>227</u>	<u>1/24/02</u>	
	C) FUNCTION		<u>1-24-02</u>	<u>RW</u>
660	PACK		<u>1-25-02</u>	<u>DA</u>

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. E6790528
DATE 12/31/01
TESTER D.N.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.32	2.57		2.56	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.22	2.73		2.54	
PULL #3	2.25	2.36		2.54	
PULL #4	2.29	2.64		2.56	
PULL #5	2.45	2.49		2.59	
TOTAL	11.53	12.79		12.79	
AVG.	2.31	2.56		2.56	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.40	3.17		
PULL #2	3.41	3.25		
PULL #3	3.06	3.26		
PULL #4	3.21	3.10		
PULL #5	3.16	3.18		
TOTAL	16.24	15.96		
AVG.	3.25	3.19		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.14	4.04		4.01
PULL #2	4.24	4.18		4.13
PULL #3	4.18	4.08		4.04
PULL #4	4.12	4.12		4.17
PULL #5	4.21	4.14		4.11
TOTAL	20.89	20.56		20.46
AVG.	4.18	4.11		4.09

SERIAL NUMBER: E6790528. 0

TARGET NUMBER: 1

FILE DATE: 01/22/2002

FILE TIME: 02:47

POINT#	X	Y
1:	-0.733	0.784
2:	-0.342	1.327
3:	-0.087	0.483
4:	0.404	-0.423
5:	-0.399	-0.781

X CENTROID: -0.231

Y CENTROID: 0.278

POA TO CENTROID: 0.362

HORZ SPREAD: 1.137

VERT SPREAD: 2.108

GROUP SPREAD: 2.109

MIN RADIUS: 0.251

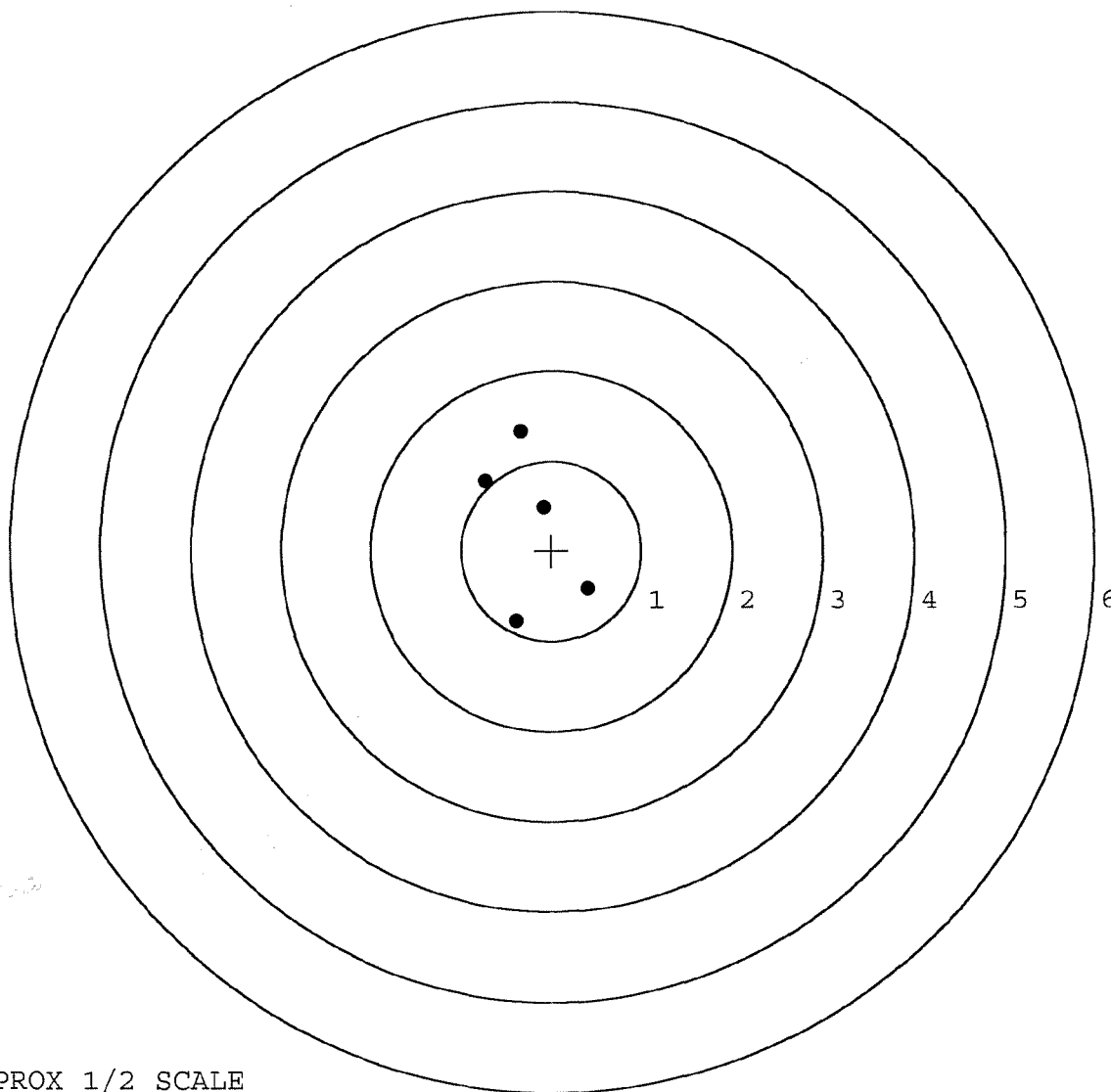
MAX RADIUS: 1.072

MEAN RADIUS: 0.807

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 3

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790528. __0

TARGET NUMBER: 2

FILE DATE: 01/22/2002

FILE TIME: 02:47

POINT#	X	Y
1:	-0.055	0.378
2:	0.317	0.417
3:	0.254	0.120
4:	-0.286	-0.148
5:	0.209	-1.334

X CENTROID: 0.088

Y CENTROID: -0.113

POA TO CENTROID: 0.143

HORZ SPREAD: 0.603

VERT SPREAD: 1.751

GROUP SPREAD: 1.754

MIN RADIUS: 0.287

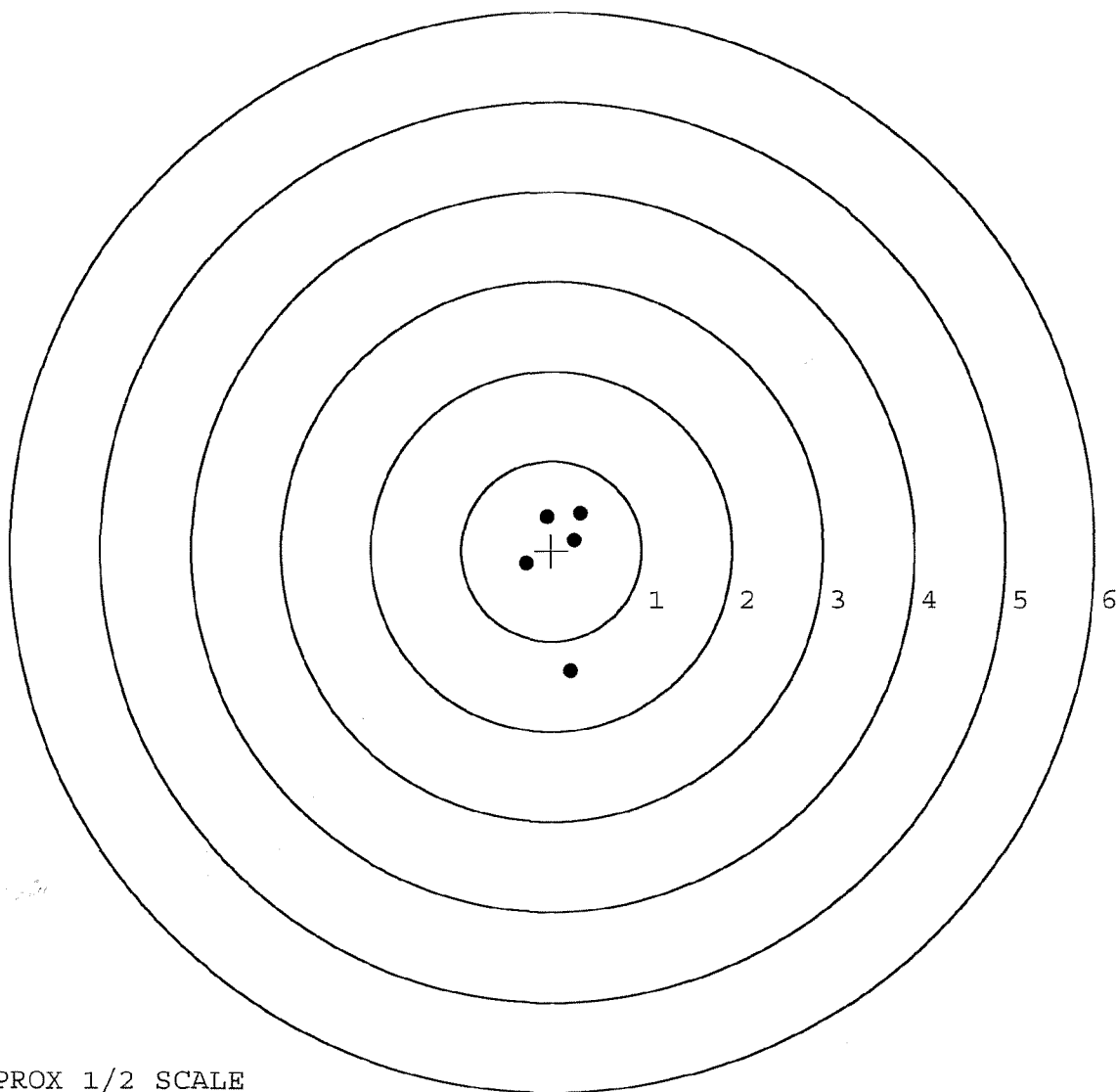
MAX RADIUS: 1.227

MEAN RADIUS: 0.596

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 4

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE