

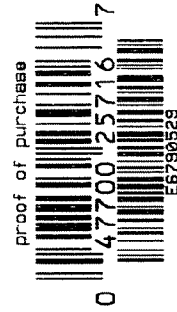
E 6790529

**MODEL 700™ M24**  
**BOLT ACTION CENTERFIRE RIFLE**  
**24" BARREL 7.62 NATO**

**DOCUMENT ENVELOPE ASSEMBLY:**

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

**46 FORM 1444**

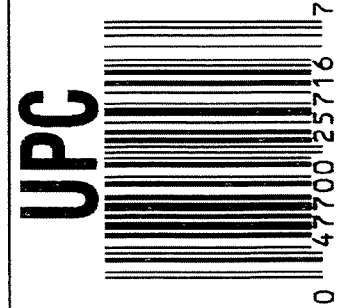


**ORDER NO. 25716**

**BARREL LENGTH 24"**

**CAPACITY 6**

**E6790529**



VERY IMPORTANT: Instructed: Book attached to assure sale. Use of this feature.

**Remington®**

**MODEL 700™ M24**  
BOLT ACTION CENTERFIRE RIFLE  
24" BARREL 7.62 NATO

Made in Illinois, NY Reg. U.S. Pat. & tm. Off. Remco Registered Parquet Depositor.

46

SERIAL NO. **E6790529**  
ORDER NO. **25716**

**31XV**

5716 E6790529

**ORDER 25716**  
MODEL 700™ M24

**UPC**



**ORDER 25716**  
MODEL 700™ M24

**UPC**



SERIAL NO.



CONTRACT #  
\_\_\_\_\_GUN SERIAL # E679 0529

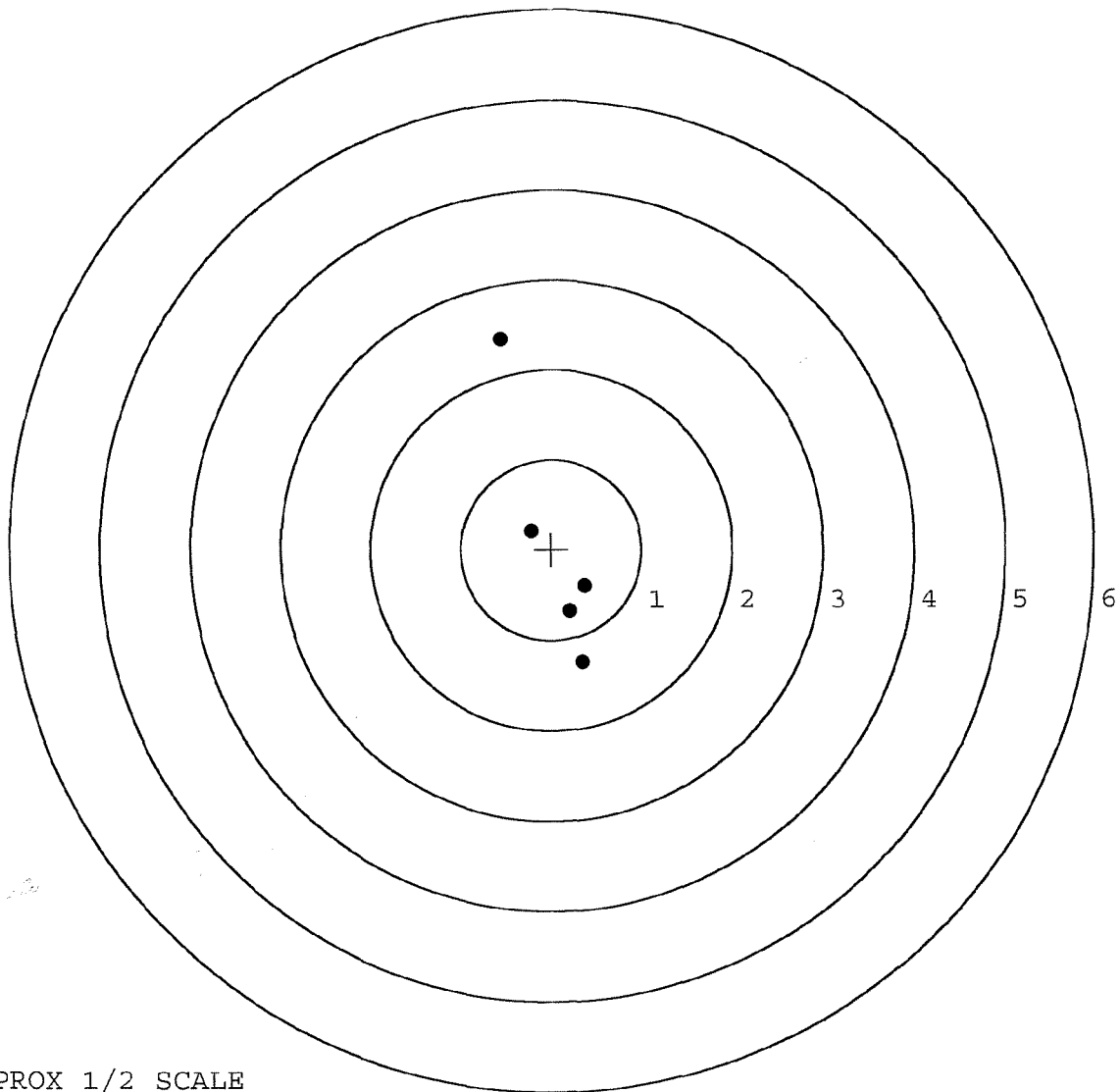
| OP #      | OPERATION NAME                                                                                                                         | READINGS | DATE     | INITIAL |
|-----------|----------------------------------------------------------------------------------------------------------------------------------------|----------|----------|---------|
| 575 & 580 | ASSEMBLE ACTION AND STOCK                                                                                                              |          | 11/15/01 | RH      |
| 600       | PROOF                                                                                                                                  |          | 11/15/01 | RH      |
| 607       | CHECK HEADSPACE                                                                                                                        |          | 11/15/01 | RH      |
| 610       | DIS-ASSEMBLE GUN                                                                                                                       |          | 11/15/01 | RH      |
| 612       | MAGNAFLUX BBL ACTION<br>MAGNAFLUX BOLT                                                                                                 |          | ✓ AL     |         |
| 615       | ROLLMARK CALIBER                                                                                                                       |          | 11/30    | JB      |
| 617       | DRILL AND TAP<br>SIGHT HOLES                                                                                                           |          | 12/3     | BWT     |
| 620       | APPLY COATINGS<br>(BARREL ACTION)                                                                                                      |          | 12-5     | TA      |
|           | (BOLT)                                                                                                                                 |          | 12-5     | TA      |
| 625       | FINAL ASSEMBLY<br>A) CLEAN INSIDE OF<br>BOLT ASSEMBLY                                                                                  |          | 12/11/01 |         |
|           | B) INSPECT REAR FIRING<br>PIN HOLE FOR CHAMFER<br>IN BOLT HEAD                                                                         |          | 12/11/01 |         |
|           | C) INSPECT EJECTOR<br>HOLE FOR CHAMFER                                                                                                 |          | 12/11/01 |         |
|           | D) OIL FIRING PIN ASSEMBLY                                                                                                             |          | 12/11/01 |         |
|           | E) ADJUST TRIGGER PULL<br>TO MIN. SETTING AND<br>STAKE <span style="border: 1px solid black; padding: 2px;">2.50 LBS +/- .5 LBS</span> |          | 12/14/01 | RA      |

| OP #  | OPERATION NAME                                                           | READINGS                                                    | DATE     | INITIAL |
|-------|--------------------------------------------------------------------------|-------------------------------------------------------------|----------|---------|
| 625   | F) SAFETY ON FORCE <span>2 LBS MIN<br/>10 LBS MAX</span>                 | <u>5.5</u> <u>5.25</u> <u>5.25</u>                          |          |         |
| CONT. |                                                                          |                                                             |          |         |
|       | G) SAFETY OFF FORCE <span>2 LBS MIN</span>                               | <u>3.0</u> <u>2.75</u> <u>2.75</u>                          |          |         |
|       | H) TRIGGER PULL TEST<br>AND RETAINABILITY                                |                                                             |          |         |
|       | I) FIRING PIN INDENT <span>.020 MIN</span>                               | <u>.622</u> <u>.622</u> <u>.622</u>                         |          |         |
|       | J) ASSEMBLE STOCK                                                        |                                                             | 12-14-01 | RAK     |
|       | K) ASSEMBLE SWIVEL<br>STUDS                                              |                                                             | 12/16/01 | REP     |
|       | L) ATTACH FRONT AND<br>REAR SIGHT ASSY'S                                 |                                                             | 12/16/01 | REP     |
|       | M) IRON SIGHT<br>ALIGNMENT                                               |                                                             | 12/16/01 | REP     |
|       | N) DETACH FRONT AND<br>REAR SIGHTS AND PLACE<br>IN NUMBERED CONTAINER    |                                                             | 12/16/01 | REP     |
| 640   | GALLERY TEST AND<br>TARGET                                               | PASS FAIL                                                   | 12-14-01 | A       |
|       | A) MALFUNCTIONS                                                          | PASS FAIL                                                   | 12-14-01 | A       |
|       | B) PIERCED PRIMERS                                                       | PASS FAIL                                                   | 12-14-01 | A       |
| 645   | INSPECT FOR LIVE AMMO                                                    |                                                             | 12-14-01 | A       |
| 655   | FINAL INSPECTION<br>A) HEADSPACE                                         |                                                             | 12/16/01 | REP     |
|       | B) TRIGGER PULL <span>+/- .5 LBS<br/>MIN 2.50 LBS<br/>MAX 4.0 LBS</span> | <u>2.22</u> <u>2.14</u> <u>2.14</u> <u>2.09</u> <u>2.15</u> | 12/16/01 | DM      |
|       | C) FUNCTION                                                              |                                                             | 12/16/01 | REP     |
| 660   | PACK                                                                     |                                                             | 12/14/01 | RA      |

SERIAL NUMBER: E6790529.0  
TARGET NUMBER: 1  
FILE DATE: 12/14/2001  
FILE TIME: 04:07

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | 0.347  | -1.246 |
| 2:     | 0.201  | -0.681 |
| 3:     | 0.371  | -0.402 |
| 4:     | -0.225 | 0.206  |
| 5:     | -0.556 | 2.337  |

X CENTROID: 0.028  
Y CENTROID: 0.043  
POA TO CENTROID: 0.051  
HORZ SPREAD: 0.927  
VERT SPREAD: 3.583  
GROUP SPREAD: 3.695  
MIN RADIUS: 0.301  
MAX RADIUS: 2.367  
MEAN RADIUS: 1.060  
# IN 1 IN DIAMETER: 1  
# IN 2 IN DIAMETER: 3  
# in 3 IN DIAMETER: 4



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790529. 0

TARGET NUMBER: 2

FILE DATE: 12/14/2001

FILE TIME: 04:07

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | 0.299  | -1.123 |
| 2:     | -0.266 | -0.550 |
| 3:     | 0.524  | 0.106  |
| 4:     | -0.175 | 0.653  |
| 5:     | -0.398 | 1.348  |

X CENTROID: -0.003

Y CENTROID: 0.087

POA TO CENTROID: 0.087

HORZ SPREAD: 0.922

VERT SPREAD: 2.471

GROUP SPREAD: 2.567

MIN RADIUS: 0.528

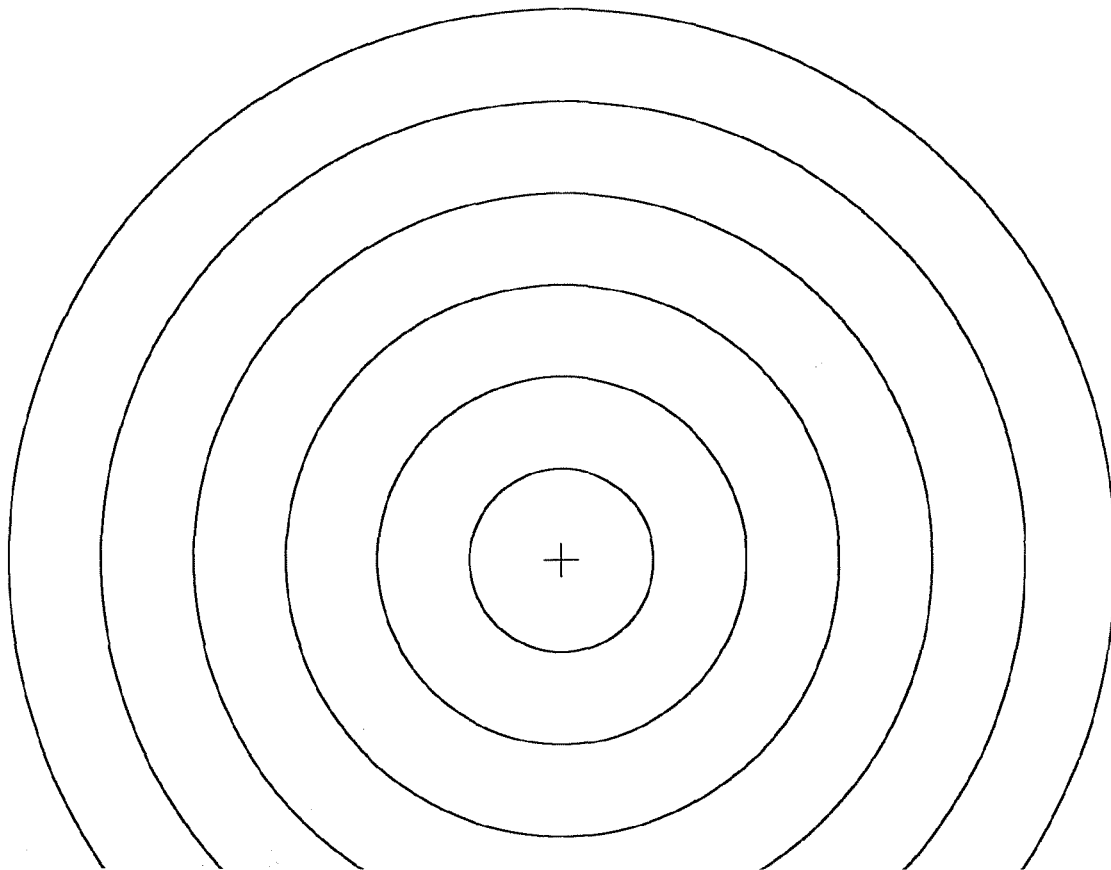
MAX RADIUS: 1.322

MEAN RADIUS: 0.875

# IN 1 IN DIAMETER: 0

# IN 2 IN DIAMETER: 3

# in 3 IN DIAMETER: 5



AVERAGE PULL FORCE BETWEEN  
INITIAL & CYCLE TESTS  
2.50# ± .50#  
3.00# ± .75#  
4.00# ± 1.00#

SERIAL NO. E6790529

DATE 11/13/01

TESTER DM

|         | 2.50#<br>INITIAL | 2.50# AFTER<br>50 CYCLES | FINAL TEST &<br>TO RESET 2.50# |       | COMMENTS                                                               |
|---------|------------------|--------------------------|--------------------------------|-------|------------------------------------------------------------------------|
| PULL #1 | 2.44             | 2.25                     |                                | 2.48  | MIN. SETTING,<br>NO AVG. OF 5<br>READINGS ACCEPT-<br>ABLE LESS THAN 2# |
| PULL #2 | 2.41             | 2.35                     |                                | 2.53  |                                                                        |
| PULL #3 | 2.27             | 2.48                     |                                | 2.44  |                                                                        |
| PULL #4 | 2.43             | 2.36                     |                                | 2.45  |                                                                        |
| PULL #5 | 2.50             | 2.42                     |                                | 2.45  |                                                                        |
| TOTAL   | 12.05            | 11.86                    |                                | 12.35 |                                                                        |
| AVG.    | 2.41             | 2.37                     |                                | 2.47  |                                                                        |

|         | 3.00#<br>INITIAL | 3.00# AFTER<br>20 CYCLES |  | COMMENTS |
|---------|------------------|--------------------------|--|----------|
| PULL #1 | 3.14             | 3.03                     |  |          |
| PULL #2 | 3.11             | 3.01                     |  |          |
| PULL #3 | 3.06             | 3.08                     |  |          |
| PULL #4 | 3.00             | 3.06                     |  |          |
| PULL #5 | 3.01             | 3.15                     |  |          |
| TOTAL   | 15.32            | 15.33                    |  |          |
| AVG.    | 3.06             | 3.07                     |  |          |

|         | 4.00#<br>INITIAL | 4.00# AFTER<br>20 CYCLES | MAX SETTING<br>GREATER THAN 4# | RESET TO 4# FOR<br>TARGET & ACCURACY |
|---------|------------------|--------------------------|--------------------------------|--------------------------------------|
| PULL #1 | 4.15             | 4.19                     |                                | 4.32                                 |
| PULL #2 | 4.13             | 4.20                     |                                | 4.42                                 |
| PULL #3 | 4.23             | 4.26                     |                                | 4.33                                 |
| PULL #4 | 4.23             | 4.16                     |                                | 4.43                                 |
| PULL #5 | 4.15             | 4.19                     |                                | 4.32                                 |
| TOTAL   | 20.89            | 21.00                    |                                | 21.82                                |
| AVG.    | 4.18             | 4.20                     |                                | 4.36                                 |