

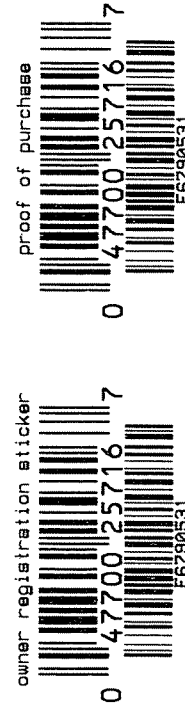
E 679 0531

MODEL 700[™] M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

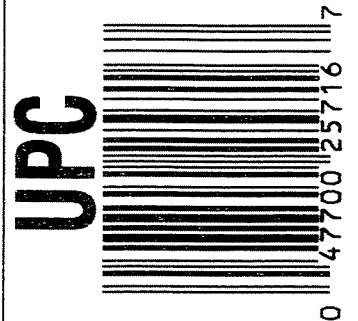
- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444



ORDER NO.	25716
BARREL LENGTH	24"
CAPACITY	6

E6790531



Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Ilion, NY Reg. U.S. Pat. & tm. Off. Marca Registrada Marq.



5716 E6790531

ORDER

25716

MODEL 700™ M24

UPC



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MODEL 700™ M24

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SERIAL NO.



E6790531

CONTRACT #

GUN SERIAL # E6790531

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11-9-01	REP
600	PROOF		11-9-01	REP
607	CHECK HEADSPACE		11-9-01	REP
610	DIS-ASSEMBLE GUN		11-9-01	REP
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT			AL
615	ROLLMARK CALIBER		11-9	WM
617	DRILL AND TAP SIGHT HOLES		11-12	BLWT
620	APPLY COATINGS (BARREL ACTION)		11-30 11-29	TA H
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY		12-18	Doog
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12-18	Doog
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12-18	Doog
	D) OIL FIRING PIN ASSEMBLY		12-18	Doog
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		1-17-02	

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>3.75</u> <u>4.25</u> <u>3.75</u>	1/9/02	D.M.
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.25</u> <u>3.25</u> <u>3.50</u>	1/9/02	D.M.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>0.024 0.022</u> <u>0.023</u>	1/9/02	D.M.
	J) ASSEMBLE STOCK		1-7-02	DR
	K) ASSEMBLE SWIVEL STUDS		1/10/02	RW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		1/10/02	RW
	M) IRON SIGHT ALIGNMENT		1/10/02	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		1/10/02	RW
640	GALLERY TEST AND TARGET	PASS FAIL	1-8-02	AE
	A) MALFUNCTIONS	PASS FAIL	1-8-02	AE
	B) PIERCED PRIMERS	PASS FAIL	1-8-02	AE
645	INSPECT FOR LIVE AMMO		1-8-02	AE
655	FINAL INSPECTION A) HEADSPACE		1/10/02	RW
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.64</u> <u>2.71</u> <u>2.71</u> <u>2.69</u> <u>2.81</u>	1/9/02	D.M.
	C) FUNCTION		1/10/02	RW
660	PACK		1/17/02	DE

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO. _____

DATE 1/7/02

TESTER B.M.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.53	2.55	2.67	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.53	2.37	2.61	
PULL #3	2.50	2.47	2.53	
PULL #4	2.58	2.61	2.69	
PULL #5	2.63	2.53	2.51	
TOTAL	12.77	12.53	13.01	
AVG.	2.55	2.51	2.60	

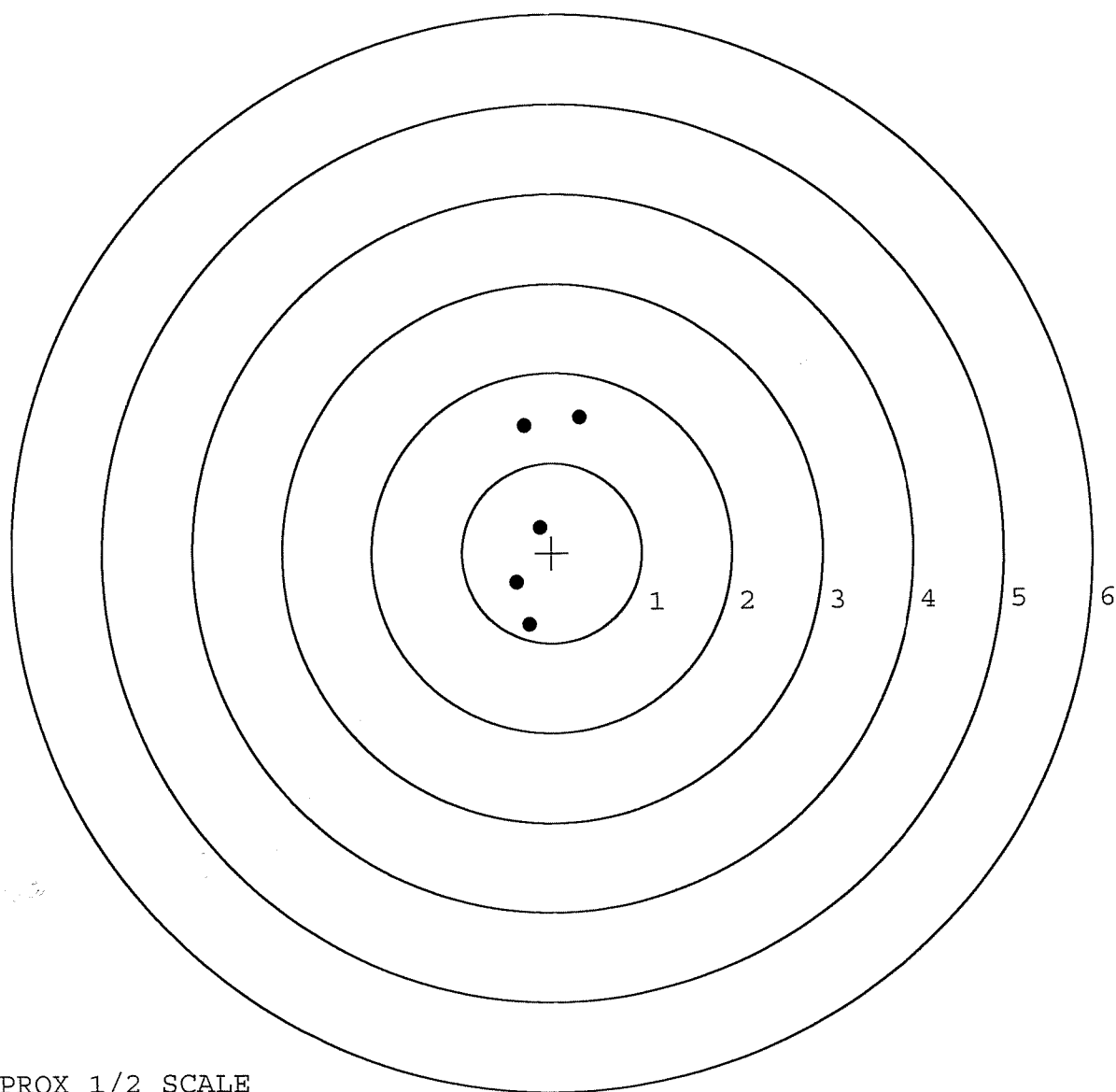
	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.24	3.09	
PULL #2	3.01	3.35	
PULL #3	3.15	3.31	
PULL #4	3.26	3.30	
PULL #5	3.10	3.21	
TOTAL	15.76	16.26	
AVG.	3.15	3.25	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.23	4.03		4.09
PULL #2	4.11	4.38		4.09
PULL #3	4.39	4.25		4.01
PULL #4	4.08	4.14		4.08
PULL #5	4.18	4.35		4.18
TOTAL	20.99	21.15		20.45
AVG.	4.20	4.23		4.09

SERIAL NUMBER: E6790531. __0
TARGET NUMBER: 1
FILE DATE: 01/08/2002
FILE TIME: 02:31

X CENTROID: -0.151
Y CENTROID: 0.415
POA TO CENTROID: 0.442
HORZ SPREAD: 0.718
VERT SPREAD: 2.297
GROUP SPREAD: 2.368
MIN RADIUS: 0.136
MAX RADIUS: 1.215
MEAN RADIUS: 0.867
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 2
in 3 IN DIAMETER: 5

POINT#	X	Y
1:	-0.295	1.418
2:	0.321	1.502
3:	-0.128	0.281
4:	-0.397	-0.329
5:	-0.256	-0.795

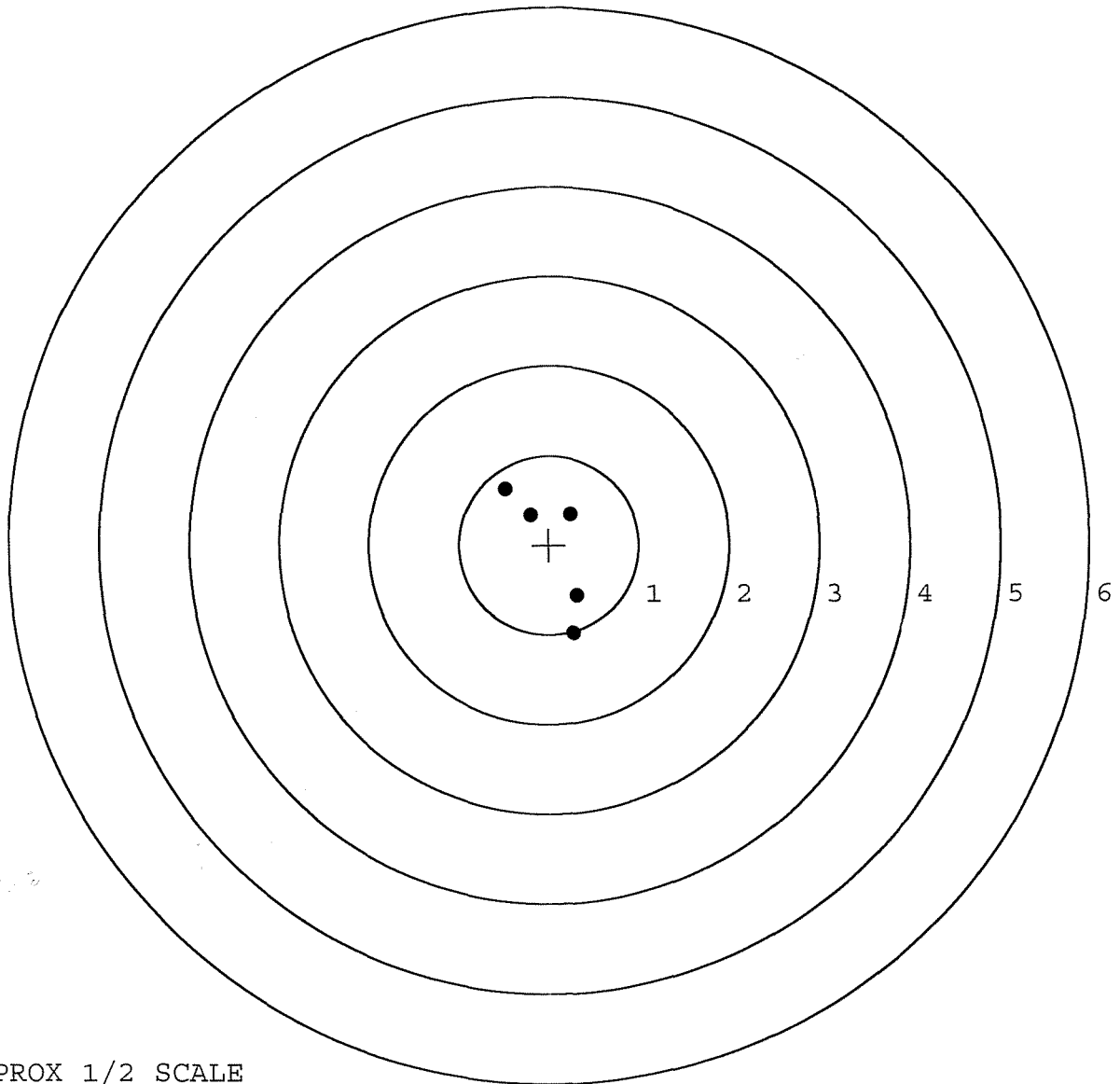


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790531. __0
TARGET NUMBER: 2
FILE DATE: 01/08/2002
FILE TIME: 02:31

POINT#	X	Y
1:	-0.490	0.632
2:	-0.200	0.336
3:	0.238	0.341
4:	0.313	-0.569
5:	0.280	-0.988

X CENTROID: 0.028
Y CENTROID: -0.050
POA TO CENTROID: 0.057
HORZ SPREAD: 0.803
VERT SPREAD: 1.620
GROUP SPREAD: 1.794
MIN RADIUS: 0.443
MAX RADIUS: 0.972
MEAN RADIUS: 0.662
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE