

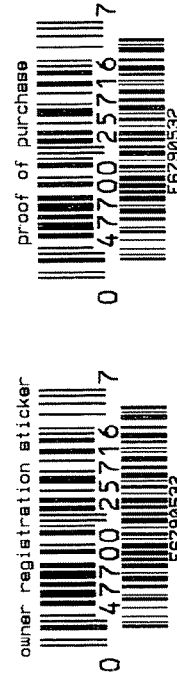
E6790532

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

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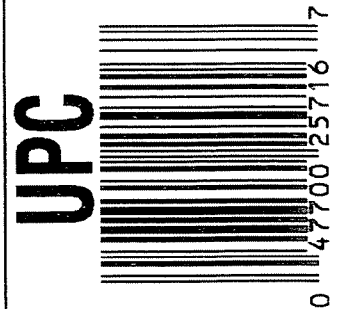


ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

E6790532



VERY IMPORTANT! Instruction Book enclosed to assure safe use of this firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Illinois, NY Reg. U.S. Pat. & tm. Off. Marca Registrada Parque Deposee.

SERIAL NO. **E6790532**

ORDER NO. **25716**

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22BW

5716 E6790532

ORDER 25716
MODEL 700™ M24

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SERIAL NO.



CONTRACT #

GUN SERIAL # E6790532

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11-8-01	REP
600	PROOF		11-8-01	REP
607	CHECK HEADSPACE	MAGNA - FLUX	11-8-01	REP
610	DIS-ASSEMBLE GUN	INSPECTED	11-8-01	REP
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	NOV 9 2001 OPERATOR <u>ARS</u>		
615	ROLLMARK CALIBER		11/9	AR
617	DRILL AND TAP SIGHT HOLES		11-12	BWT
620	APPLY COATINGS (BARREL ACTION)		11-27	TA
	(BOLT)		11-27	TR
625	FINAL ASSEMBLY		12/13/01	DK
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12/13/01	DK
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12/13/01	DK
	D) OIL FIRING PIN ASSEMBLY		12/13/01	DK
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	1-13-02	BR

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5.50</u> <u>5.75</u> <u>5.25</u>	<u>1/3/02</u>	<u>D.M.</u>
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.75</u> <u>3.25</u> <u>3.25</u>	<u>1/3/02</u>	<u>D.M.</u>
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.024</u> <u>.023</u>	<u>1/3/02</u>	<u>D.M.</u>
	J) ASSEMBLE STOCK		<u>12/18</u>	<u>BWT</u>
	K) ASSEMBLE SWIVEL STUDS		<u>1/12/02</u>	<u>RW</u>
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		<u>1/12/02</u>	<u>RW</u>
	M) IRON SIGHT ALIGNMENT		<u>1/13/02</u>	<u>RW</u>
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		<u>1/12/02</u>	<u>RW</u>
640	GALLERY TEST AND TARGET	PASS FAIL	<u>12-20-01</u>	<u>A</u>
	A) MALFUNCTIONS	PASS FAIL FPO	<u>12-20-01</u>	<u>AC</u>
	B) PIERCED PRIMERS	PASS FAIL	<u>12-20-01</u>	<u>A</u>
645	INSPECT FOR LIVE AMMO		<u>12-20-01</u>	<u>AC</u>
655	FINAL INSPECTION A) HEADSPACE		<u>1/12/02</u>	<u>RW</u>
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.52</u> <u>2.42</u> <u>2.37</u> <u>2.34</u> <u>2.43</u>	<u>1/4/01</u>	<u>D.M.</u>
	C) FUNCTION		<u>1/12/02</u>	<u>RW</u>
660	PACK		<u>1-18-02</u>	<u>DA</u>

SERIAL NUMBER: E6790532. 0

TARGET NUMBER: 1

FILE DATE: 12/20/2001

FILE TIME: 03:49

POINT#	X	Y
1:	0.563	1.131
2:	-0.358	-1.143
3:	-0.319	-0.058
4:	0.093	-0.086
5:	-0.007	0.287

X CENTROID: -0.006

Y CENTROID: 0.026

POA TO CENTROID: 0.027

HORZ SPREAD: 0.921

VERT SPREAD: 2.274

GROUP SPREAD: 2.453

MIN RADIUS: 0.149

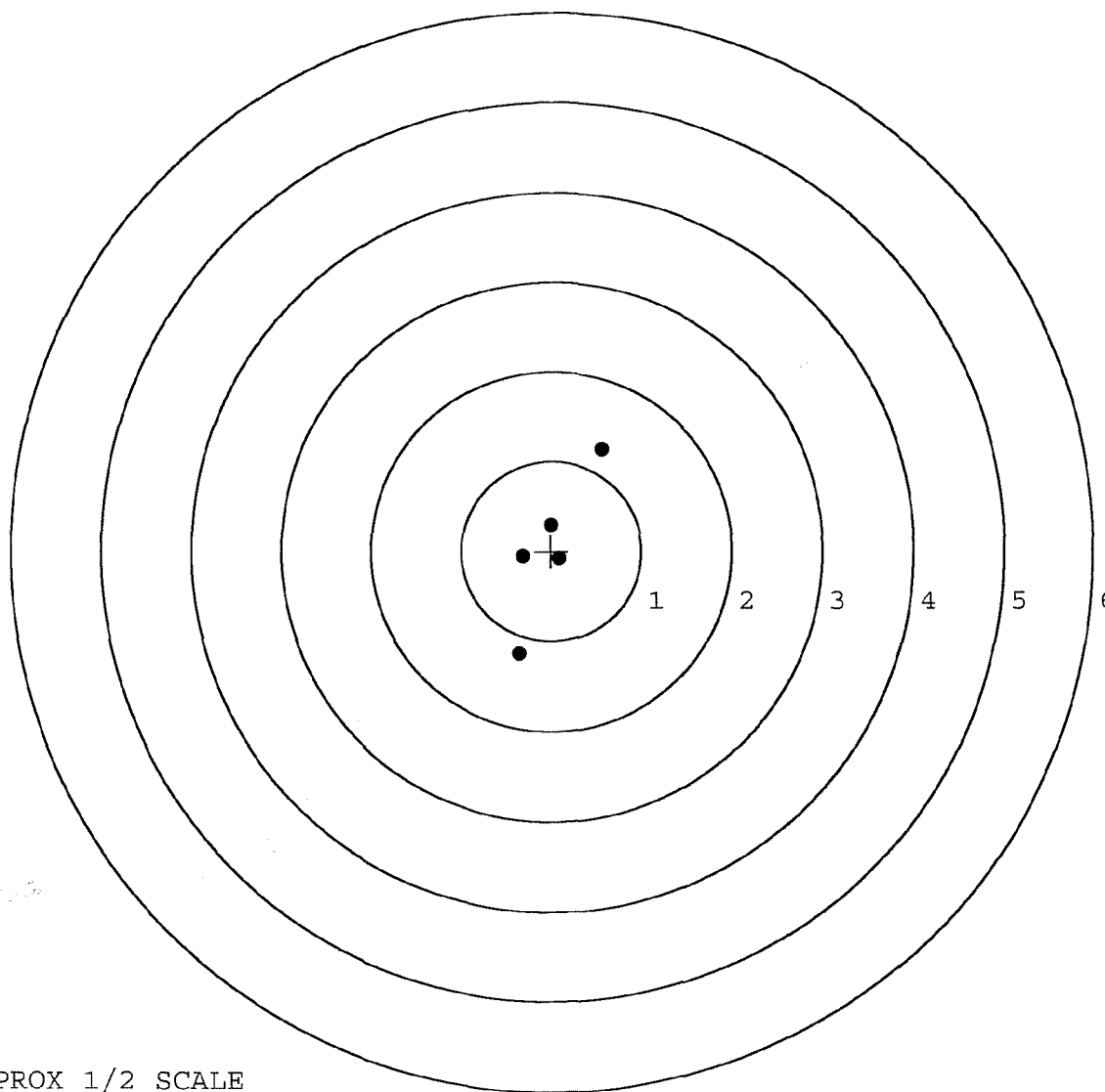
MAX RADIUS: 1.243

MEAN RADIUS: 0.640

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 3

in 3 IN DIAMETER: 5

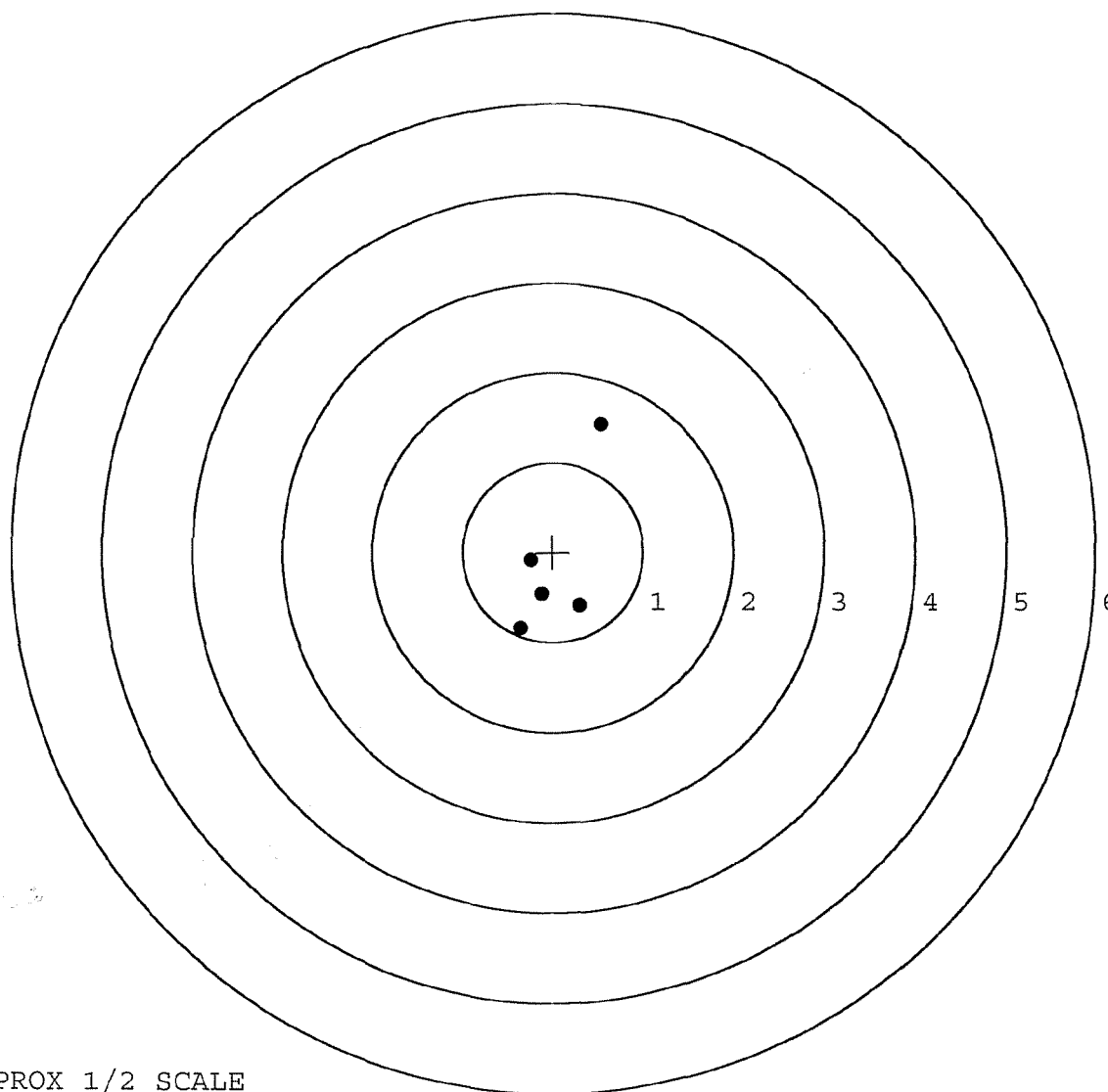


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790532. __0
TARGET NUMBER: 2
FILE DATE: 12/20/2001
FILE TIME: 03:49

POINT#	X	Y
1:	0.530	1.430
2:	-0.240	-0.090
3:	0.297	-0.593
4:	-0.121	-0.469
5:	-0.366	-0.850

X CENTROID: 0.020
Y CENTROID: -0.114
POA TO CENTROID: 0.116
HORZ SPREAD: 0.896
VERT SPREAD: 2.280
GROUP SPREAD: 2.450
MIN RADIUS: 0.261
MAX RADIUS: 1.626
MEAN RADIUS: 0.731
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 4



TARGET APPROX 1/2 SCALE

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. _____

DATE 10/26/01

TESTER D. N.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.73	2.47		2.39	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.72	2.48		2.42	
PULL #3	2.63	2.61		2.46	
PULL #4	2.60	2.47		2.28	
PULL #5	2.66	2.26		2.50	
TOTAL	13.34	12.28		12.05	
AVG.	2.67	2.46		2.41	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.62	3.51		
PULL #2	3.60	3.80		
PULL #3	3.51	3.60		
PULL #4	3.61	3.48		
PULL #5	3.52	3.51		
TOTAL	17.86	17.90		
AVG.	3.57	3.58		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.30	4.38		4.28
PULL #2	4.35	4.34		4.19
PULL #3	4.43	4.28		3.80
PULL #4	4.23	4.28		4.14
PULL #5	4.34	4.34		4.07
TOTAL	21.65	21.62		20.48
AVG.	4.33	4.32		4.10