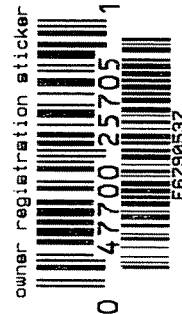


E67905-37

MODEL 700TM M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

GREEN ENVELOPE CONTAINING:
- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM

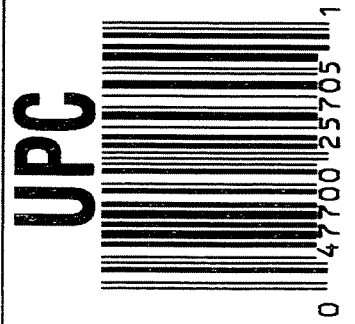


ORDER NO. **25705**

BARREL LENGTH **24"**

CAPACITY **6**

E6790537



VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Ilion, NY Reg. U.S. Pat. & tm. Off. Marca Registrada Marque Deposee.

SERIAL NO. J
E6790537

ORDER NO.
25705

46

11PW

5705 E6790537

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MODEL 700™ M24

UPC



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MODEL 700™ M24

UPC



CONTRACT #
DAAE20-01-P-0489
170 RIFLES

GUN SERIAL # E679 0537

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		1-31-02	RHK
600	PROOF		1-31-02	Ac
607	CHECK HEADSPACE		1-31-02	Ac
610	DIS-ASSEMBLE GUN		1-31-02	RHK
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT		FEB 2 2002 Ac	
615	ROLLMARK CALIBER		2/4/02	LB
617	DRILL AND TAP SIGHT HOLES		2/4/02	BWT
620	APPLY COATINGS (BARREL ACTION)		2-16	TA
	(BOLT)		2-16	TA
625	FINAL ASSEMBLY		2/27/02	DK
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2/27/02	DK
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2/27/02	DK
	D) OIL FIRING PIN ASSEMBLY		2/27/02	DK
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		2-27/02	Ru

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5.5</u> <u>6</u> <u>5</u>	<u>6/6/02</u>	<u>RW</u>
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3</u> <u>3</u> <u>2.5</u>	<u>6/6/02</u>	<u>RW</u>
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.024</u> <u>.022</u>	<u>6/6/02</u>	<u>RW</u>
	J) ASSEMBLE STOCK		<u>3-20-02</u>	<u>RW</u>
	K) ASSEMBLE SWIVEL STUDS		<u>6/6/02</u>	<u>RW</u>
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		<u>6/6/02</u>	<u>RW</u>
	M) IRON SIGHT ALIGNMENT		<u>6/6/02</u>	<u>RW</u>
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		<u>6/6/02</u>	<u>RW</u>
640	GALLERY TEST AND TARGET	PASS FAIL	<u>5-14-02</u>	<u>A</u>
	MALFUNCTION	CORRECTION	<u>5-14-02</u>	<u>A</u>
	MALFUNCTION	CORRECTION	<u>5-14-02</u>	<u>A</u>
	MALFUNCTION	CORRECTION	<u>5-14-02</u>	<u>A</u>
	MALFUNCTION	CORRECTION	<u>5-14-02</u>	<u>A</u>
645	INSPECT FOR LIVE AMMO		<u>5-14-02</u>	<u>A</u>
655	FINAL INSPECTION A) HEADSPACE		<u>6/6/02</u>	<u>RW</u>
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.35</u> <u>2.46</u> <u>2.32</u> <u>2.28</u> <u>2.39</u>	<u>6/6/02</u>	<u>RW</u>
	C) FUNCTION		<u>6/6/02</u>	<u>RW</u>
660	PACK		<u>6/14/02</u>	<u>DA</u>

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. E6790537

DATE 2/4/02

TESTER D.N.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.46	2.34		2.29	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.28	2.33		2.30	
PULL #3	2.53	2.28		2.26	
PULL #4	2.48	2.24		2.29	
PULL #5	2.41	2.31		2.26	
TOTAL	12.16	11.54		11.40	
AVG.	2.43	2.31		2.28	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.11	2.92		
PULL #2	3.02	3.00		
PULL #3	3.03	3.06		
PULL #4	2.94	2.97		
PULL #5	3.00	2.95		
TOTAL	15.10	14.90		
AVG.	3.02	2.98		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.23	4.08		4.30
PULL #2	4.21	4.08		4.24
PULL #3	4.16	4.16		4.23
PULL #4	4.10	4.13		4.28
PULL #5	4.15	4.12		4.23
TOTAL	20.85	20.57		21.38
AVG.	4.17	4.11		4.26

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: E6790537.___0
FILE DATE AND TIME: 05/15/2002 13:30

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

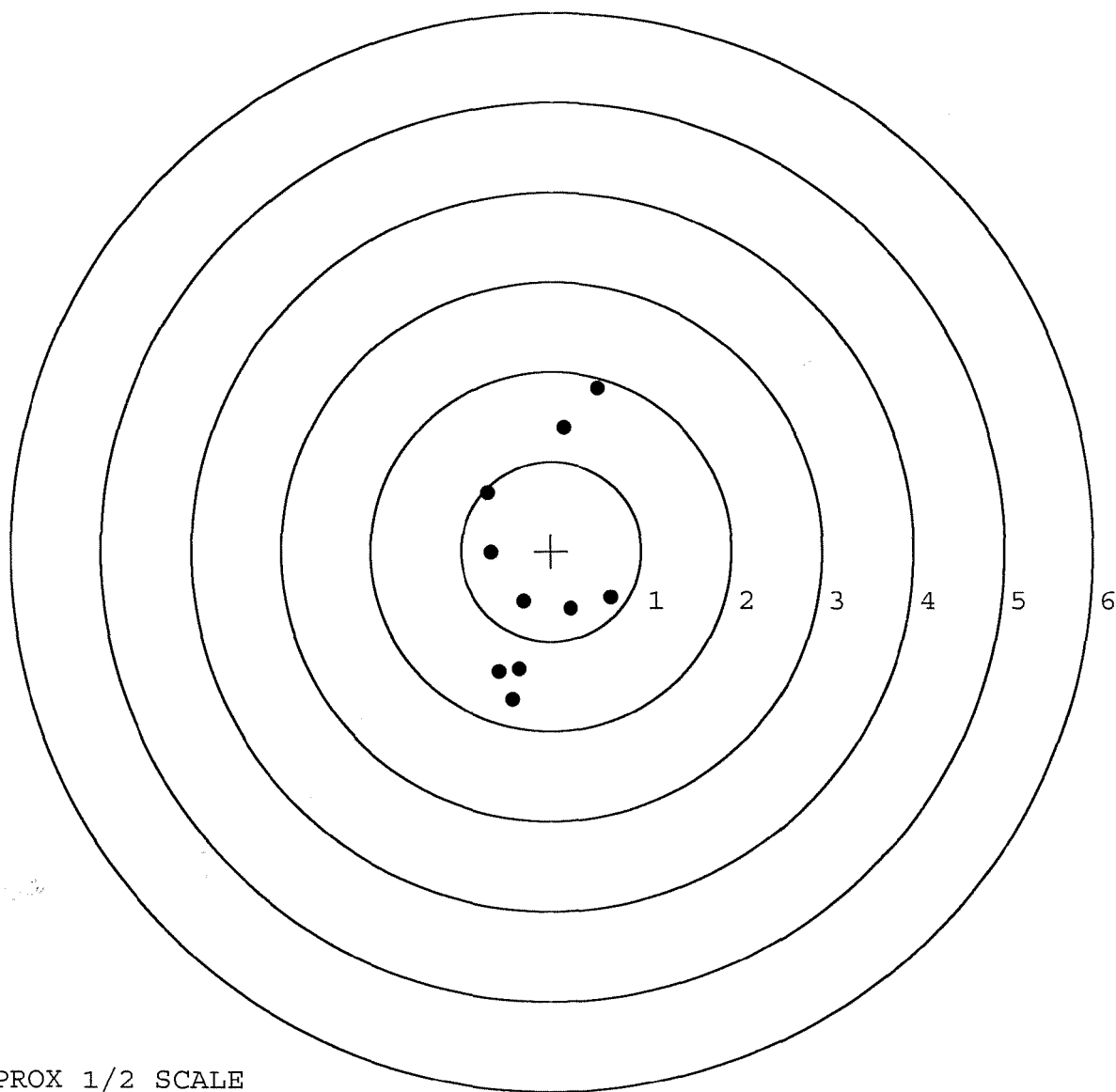
The Average X Centroid of the Five Target Set:	-0.109
The Average Y Centroid of the Five Target Set:	-0.018
The Average Point of Impact of the Five Target Set:	0.110
The Average Mean Radius of the Five Target Set:	0.803
The Distance from POA to Centroid Target #1:	0.267
The Distance from Centroid Target #2 to Centroid Target #1:	0.388
The Distance from Centroid Target #3 to Centroid Target #1:	0.263
The Distance from Centroid Target #4 to Centroid Target #1:	0.129
The Distance from Centroid Target #5 to Centroid Target #1:	0.261

SERIAL NUMBER: E6790537. __0
TARGET NUMBER: 1
FILE DATE: 05/15/2002
FILE TIME: 13:30

X CENTROID: -0.151
Y CENTROID: -0.220
POA TO CENTROID: 0.267
HORZ SPREAD: 1.370
VERT SPREAD: 3.466
GROUP SPREAD: 3.593
MIN RADIUS: 0.380
MAX RADIUS: 2.141
MEAN RADIUS: 1.092

IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 8

POINT#	X	Y
1:	0.516	1.814
2:	0.139	1.380
3:	-0.705	0.648
4:	-0.664	-0.020
5:	0.665	-0.519
6:	0.214	-0.644
7:	-0.308	-0.566
8:	-0.357	-1.309
9:	-0.579	-1.336
10:	-0.429	-1.652

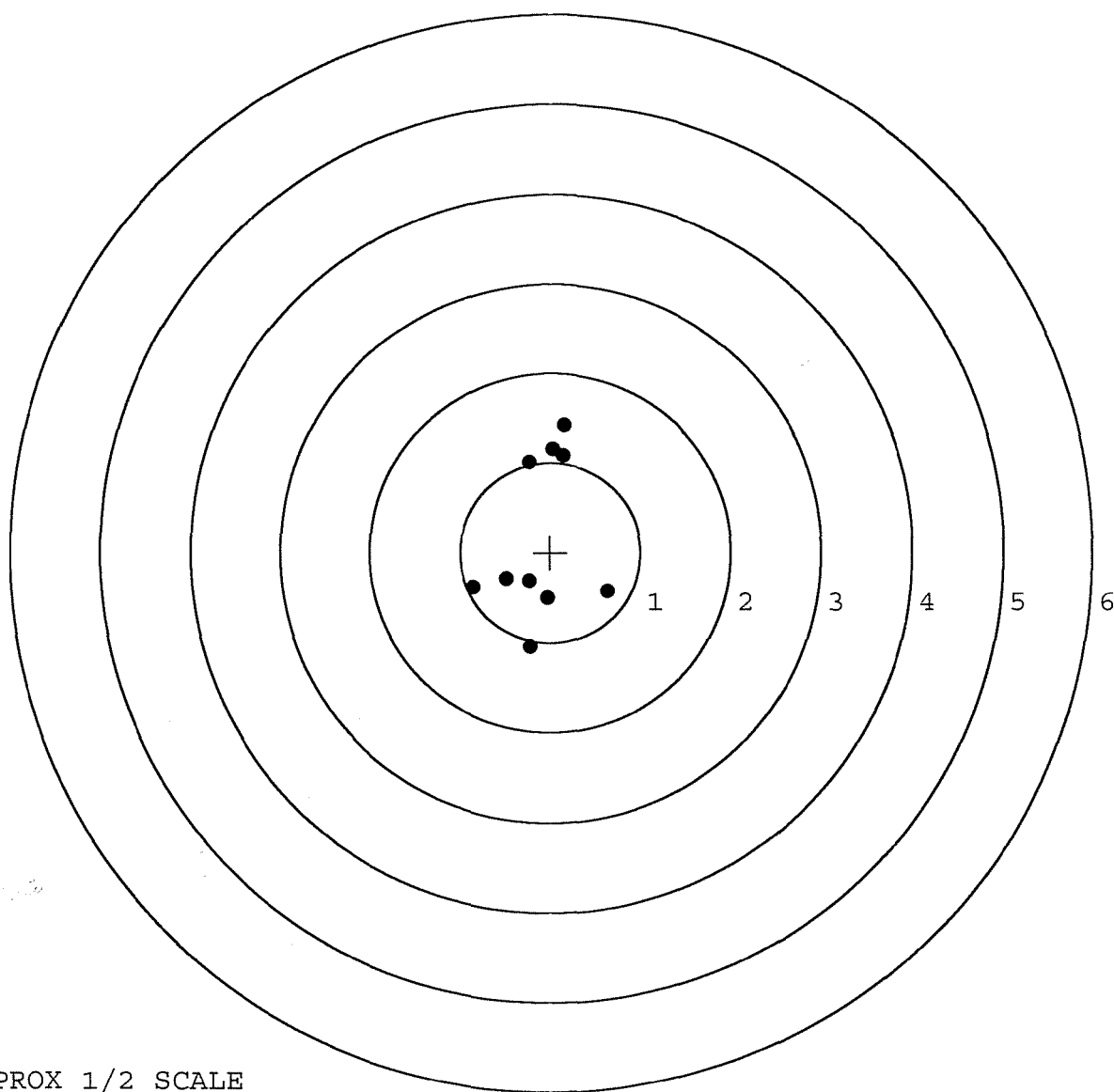


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790537. __0
TARGET NUMBER: 2
FILE DATE: 05/15/2002
FILE TIME: 13:30

X CENTROID: -0.111
Y CENTROID: 0.165
POA TO CENTROID: 0.199
HORZ SPREAD: 1.483
VERT SPREAD: 2.470
GROUP SPREAD: 2.498
MIN RADIUS: 0.502
MAX RADIUS: 1.281
MEAN RADIUS: 0.894
IN 1 IN DIAMETER: 0
IN 2 IN DIAMETER: 8
in 3 IN DIAMETER: 10

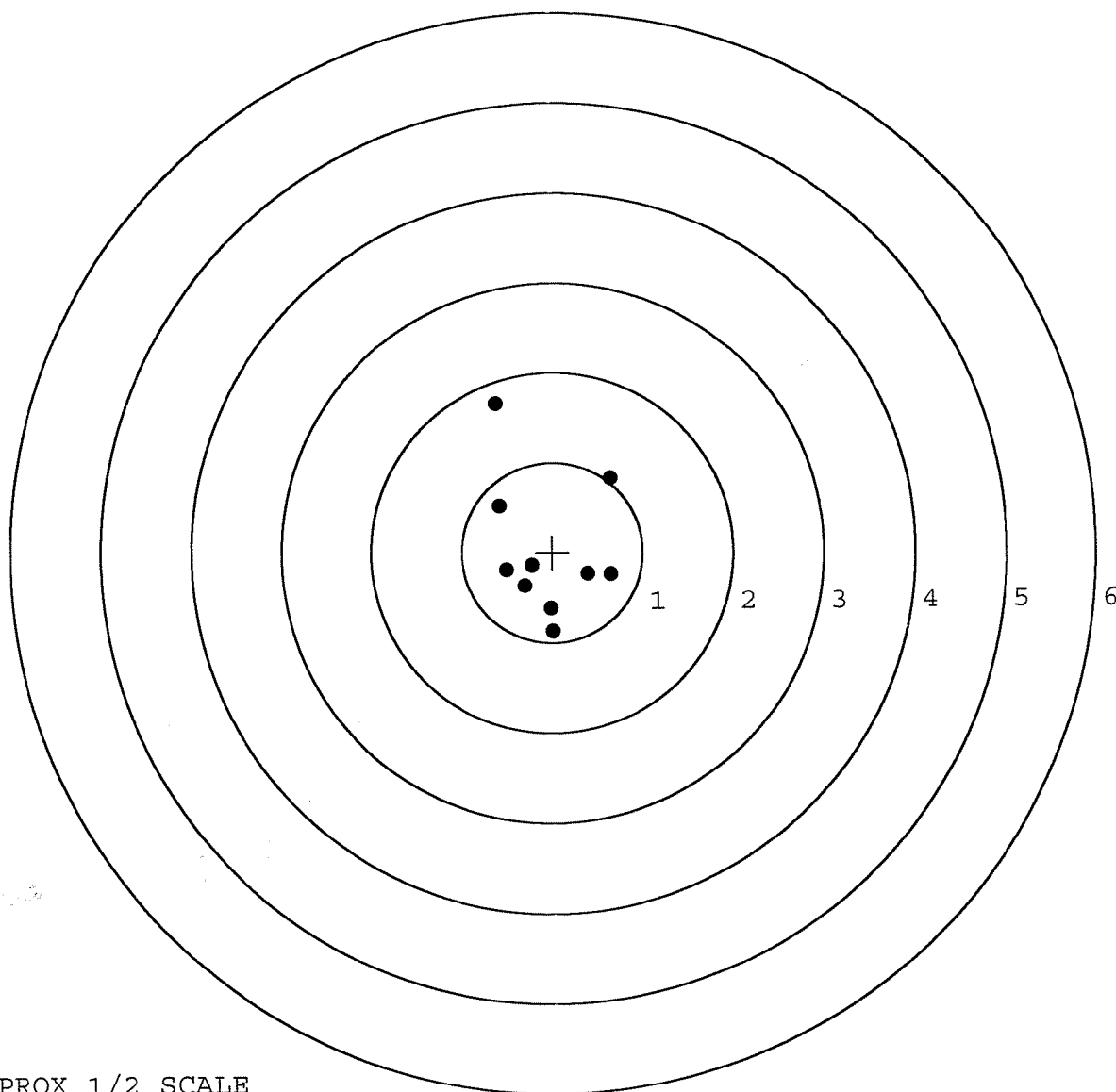
POINT#	X	Y
1:	0.634	-0.432
2:	-0.222	-1.051
3:	-0.036	-0.513
4:	-0.239	-0.320
5:	-0.491	-0.293
6:	-0.849	-0.382
7:	0.151	1.419
8:	-0.237	1.002
9:	0.033	1.147
10:	0.142	1.074



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790537. __0
TARGET NUMBER: 3
FILE DATE: 05/15/2002
FILE TIME: 13:30

	POINT#	X	Y
	1:	0.647	-0.252
	2:	0.395	-0.242
	3:	0.000	-0.885
	4:	-0.023	-0.629
	5:	-0.584	0.517
	6:	0.650	0.819
	7:	-0.618	1.657
	8:	-0.232	-0.150
	9:	-0.510	-0.196
	10:	-0.311	-0.375
X CENTROID:		-0.059	
Y CENTROID:		0.026	
POA TO CENTROID:		0.064	
HORZ SPREAD:		1.268	
VERT SPREAD:		2.542	
GROUP SPREAD:		2.616	
MIN RADIUS:		0.247	
MAX RADIUS:		1.724	
MEAN RADIUS:		0.759	
# IN 1 IN DIAMETER:		2	
# IN 2 IN DIAMETER:		8	
# in 3 IN DIAMETER:		9	



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790537. __0

TARGET NUMBER: 4

FILE DATE: 05/15/2002

FILE TIME: 13:30

X CENTROID: -0.099

Y CENTROID: -0.102

POA TO CENTROID: 0.142

HORZ SPREAD: 1.693

VERT SPREAD: 2.214

GROUP SPREAD: 2.307

MIN RADIUS: 0.119

MAX RADIUS: 1.429

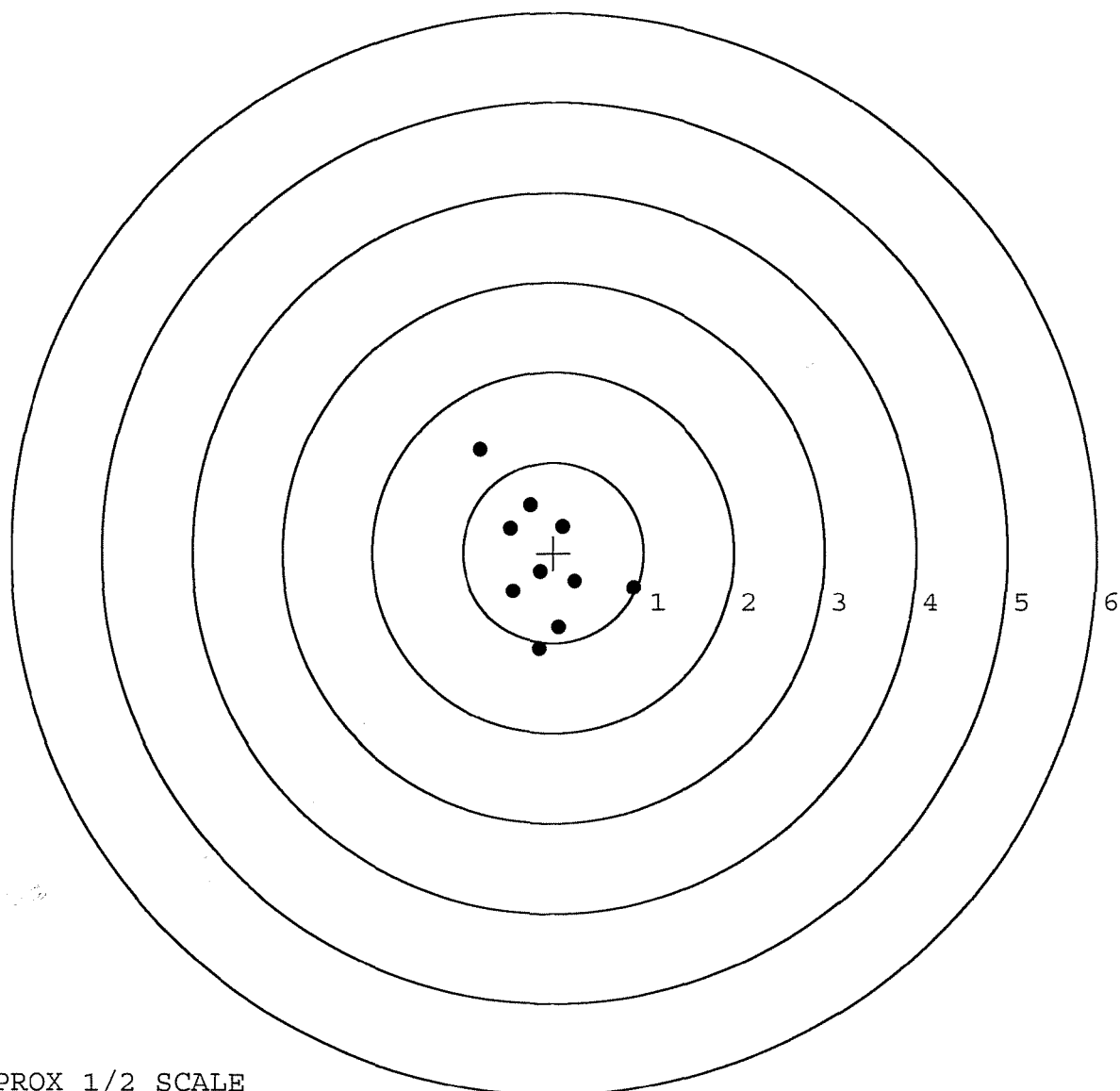
MEAN RADIUS: 0.679

IN 1 IN DIAMETER: 4

IN 2 IN DIAMETER: 8

in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.889	-0.387
2:	0.066	-0.831
3:	-0.155	-1.073
4:	0.237	-0.320
5:	-0.152	-0.209
6:	-0.444	-0.427
7:	0.104	0.288
8:	-0.255	0.527
9:	-0.475	0.271
10:	-0.804	1.141



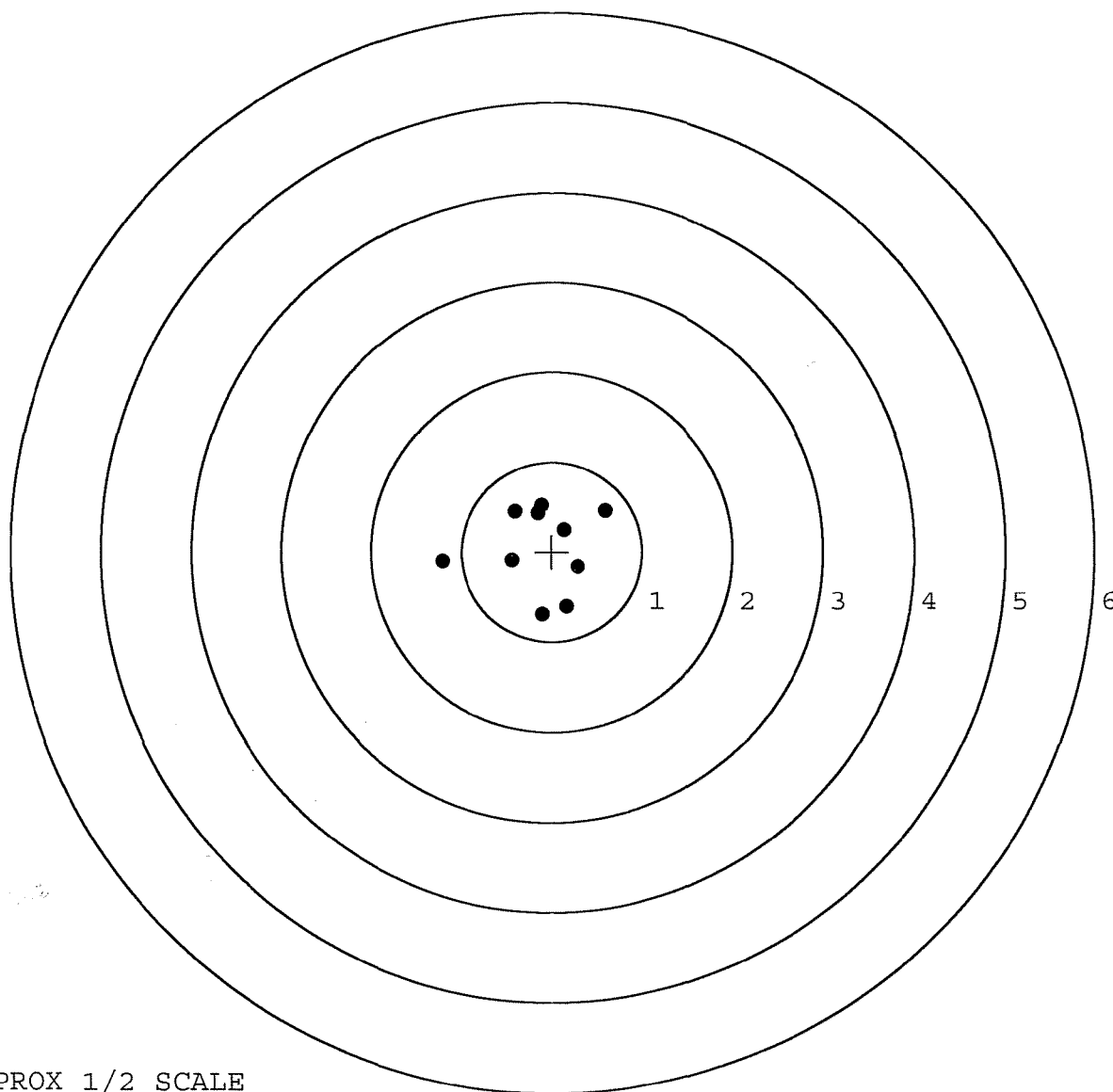
TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790537. __0
TARGET NUMBER: 5
FILE DATE: 05/15/2002
FILE TIME: 13:30

X CENTROID: -0.125
Y CENTROID: 0.040
POA TO CENTROID: 0.131
HORZ SPREAD: 1.809
VERT SPREAD: 1.222
GROUP SPREAD: 1.892
MIN RADIUS: 0.333
MAX RADIUS: 1.093
MEAN RADIUS: 0.591

IN 1 IN DIAMETER: 5
IN 2 IN DIAMETER: 9
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	-0.107	-0.706
2:	0.166	-0.619
3:	0.291	-0.171
4:	-0.446	-0.098
5:	-1.209	-0.101
6:	-0.412	0.449
7:	-0.158	0.428
8:	0.138	0.243
9:	0.600	0.454
10:	-0.114	0.516



TARGET APPROX 1/2 SCALE