

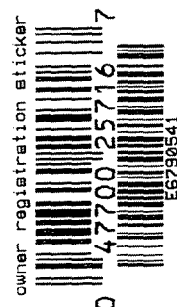
E6790541

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444

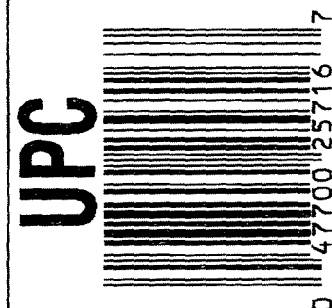


ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

E6790541



VERY IMPORTANT
 INSTRUCTIONS: READ
 CAREFULLY TO AVOID
 ANY USE OF THIS
 (0210)

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Ilion, NY Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee

SERIAL NO. **E6790541**
 ORDER NO. **25716**

46

19LW

5716 E6790541

ORDER 25716

MODEL 700™ M24

UPC



ORDER 25716

MODEL 700™ M24

UPC



SERIAL NO.



CONTRACT #

GUN SERIAL # E679 0541

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11-30-01	RTH
600	PROOF		11-30-01	RTH
607	CHECK HEADSPACE		11-30-01	RTH
610	DIS-ASSEMBLE GUN		11-30-01	RTH
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT		DEC 5 2001 OPERATOR	AL
615	ROLLMARK CALIBER		12/5/01	SB
617	DRILL AND TAP SIGHT HOLES		12/6/01	BWT
620	APPLY COATINGS (BARREL ACTION)		12/7	HP
	(BOLT)			
625	FINAL ASSEMBLY		1/12/02	D.M.
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		1/12/02	D.M.
	C) INSPECT EJECTOR HOLE FOR CHAMFER		1/12/02	D.M.
	D) OIL FIRING PIN ASSEMBLY		1/12/02	D.M.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		2/12/02	DA

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7.75</u> <u>7.00</u> <u>7.25</u>	<u>1/28/02</u>	<u>D.M.</u>
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.25</u> <u>3.75</u> <u>4.00</u>	<u>1/28/02</u>	<u>D.M.</u>
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.023</u> <u>.023</u>	<u>1/28/02</u>	<u>D.M.</u>
	J) ASSEMBLE STOCK		<u>1/29/02</u>	<u>Rw</u>
	K) ASSEMBLE SWIVEL STUDS		<u>1-28-02</u>	<u>Rw</u>
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		<u>2/15/02</u>	<u>Rw</u>
	M) IRON SIGHT ALIGNMENT		<u>2/15/02</u>	<u>Rw</u>
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		<u>2/15/02</u>	<u>Rw</u>
640	GALLERY TEST AND TARGET	PASS FAIL	<u>1-22-02</u>	<u>A</u>
	A) MALFUNCTIONS	<u>PASS</u> <u>OK</u> <u>OK</u> <u>FAIL</u> <u>FAIL</u>	<u>1-22-02</u>	<u>A</u>
	B) PIERCED PRIMERS	PASS FAIL	<u>1-22-02</u>	<u>A</u>
645	INSPECT FOR LIVE AMMO		<u>1-22-02</u>	<u>AC</u>
655	FINAL INSPECTION A) HEADSPACE		<u>1-28-02</u>	<u>Rw</u>
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.23</u> <u>2.77</u> <u>2.56</u> <u>2.37</u> <u>2.67</u>	<u>1/28/02</u>	<u>D.M.</u>
	C) FUNCTION		<u>1-28-02</u>	<u>Rw</u>
660	PACK		<u>2/18/02</u>	<u>DA</u>

SERIAL NUMBER: E6790541.___0

TARGET NUMBER: .1

FILE DATE: 01/23/2002

FILE TIME: 02:42

POINT#	X	Y
1:	0.281	1.701
2:	0.098	0.319
3:	0.586	-0.010
4:	0.086	-0.248
5:	-0.518	-1.199

X CENTROID: 0.107

Y CENTROID: 0.113

POA TO CENTROID: 0.155

HORZ SPREAD: 1.104

VERT SPREAD: 2.900

GROUP SPREAD: 3.008

MIN RADIUS: 0.207

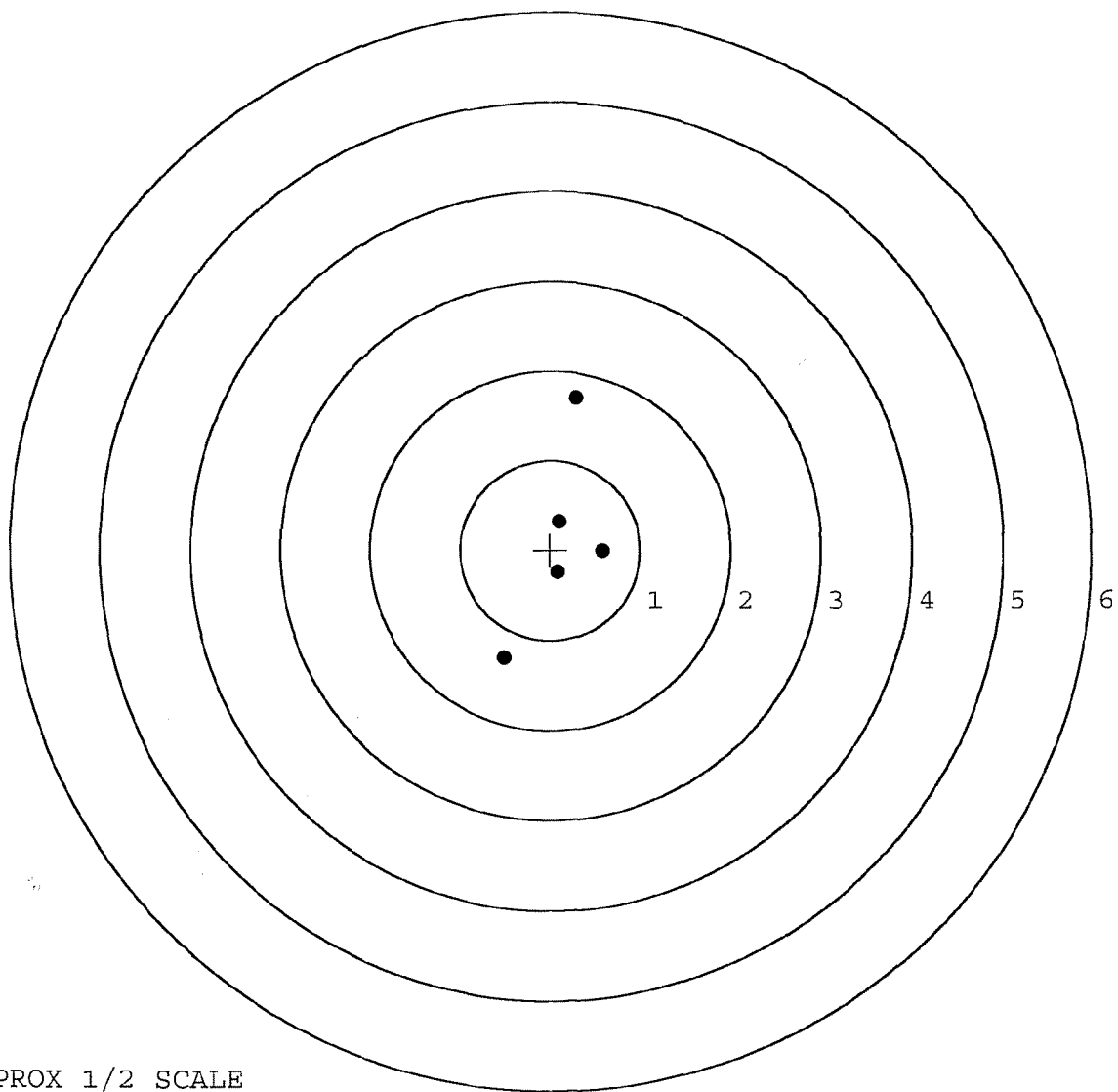
MAX RADIUS: 1.598

MEAN RADIUS: 0.823

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 3

in 3 IN DIAMETER: 4



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790541. __0

TARGET NUMBER: 2

FILE DATE: 01/23/2002

FILE TIME: 02:42

POINT#	X	Y
1:	-0.365	0.394
2:	0.182	0.297
3:	0.516	-0.007
4:	0.007	-0.451
5:	0.012	-0.058

X CENTROID: 0.070

Y CENTROID: 0.035

POA TO CENTROID: 0.079

HORZ SPREAD: 0.881

VERT SPREAD: 0.845

GROUP SPREAD: 0.968

MIN RADIUS: 0.110

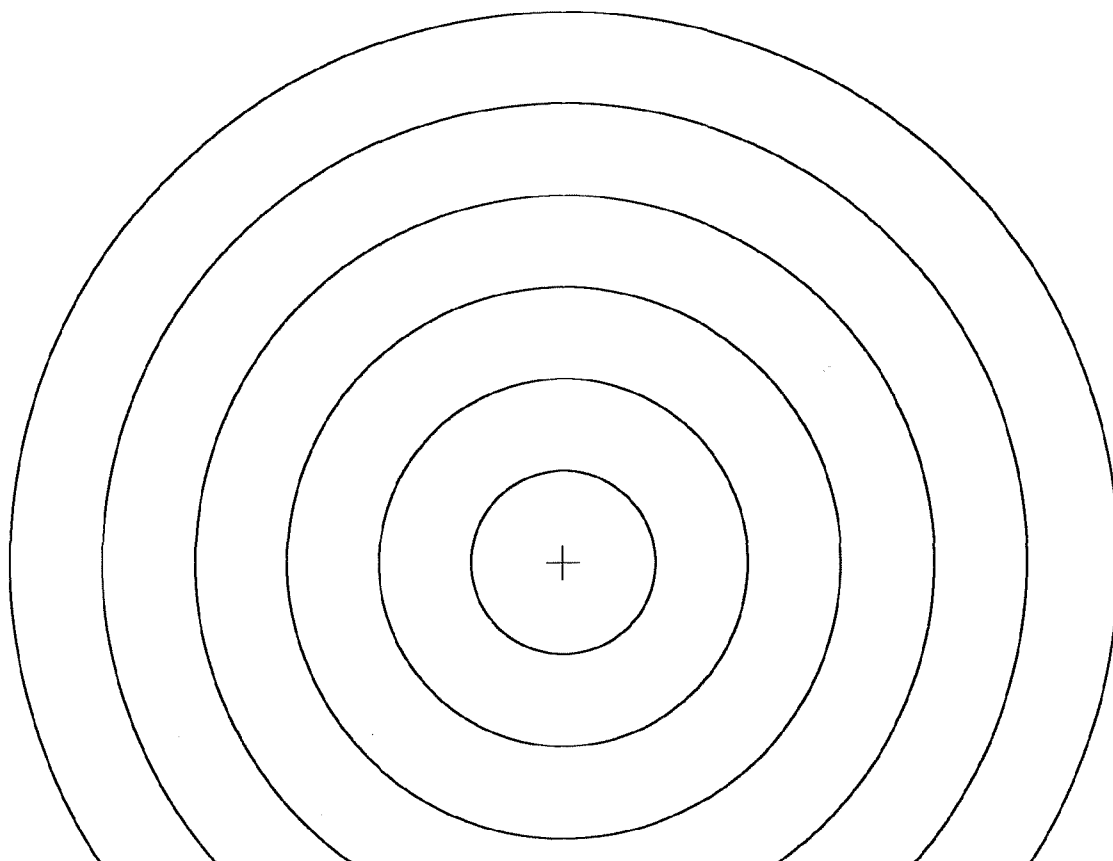
MAX RADIUS: 0.564

MEAN RADIUS: 0.379

IN 1 IN DIAMETER: 4

IN 2 IN DIAMETER: 5

in 3 IN DIAMETER: 5



AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. E6790541
DATE 1/19/02
TESTER D.N.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.72	2.60		2.43	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.65	2.29		2.29	
PULL #3	2.60	2.46		2.33	
PULL #4	2.52	2.49		2.28	
PULL #5	2.51	2.48		2.30	
TOTAL	13.00	12.32		11.63	
AVG.	2.60	2.46		2.33	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.36	3.23		
PULL #2	3.00	3.12		
PULL #3	3.01	3.01		
PULL #4	3.17	3.05		
PULL #5	3.12	3.06		
TOTAL	15.76	15.48		
AVG.	3.15	3.10		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.06	4.09		4.02
PULL #2	4.15	4.15		4.02
PULL #3	4.28	4.18		3.96
PULL #4	3.98	4.13		3.97
PULL #5	4.04	4.16		4.00
TOTAL	20.51	20.71		19.97
AVG.	4.10	4.14		3.99