

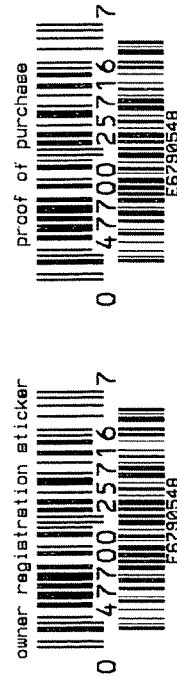
56790548

MODEL 700[™] M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444

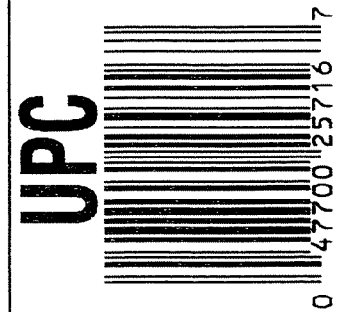


ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

E6790548



VERY IMPORTANT
INSTRUCTION BOOK
ENCLOSED TO assure
SAFE USE of THIS
WEAPON.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Illinois, NY Reg. U.S. Pat. & Tel. Off. Marca Registrada Marque Deposee.

SERIAL NO. **E6790548**

ORDER NO. **25716**

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17BW

5716 E6790548

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MODEL 700™ M24

UPC



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MODEL 700™ M24

UPC



SERIAL NO.



CONTRACT #

GUN SERIAL # E679 0548

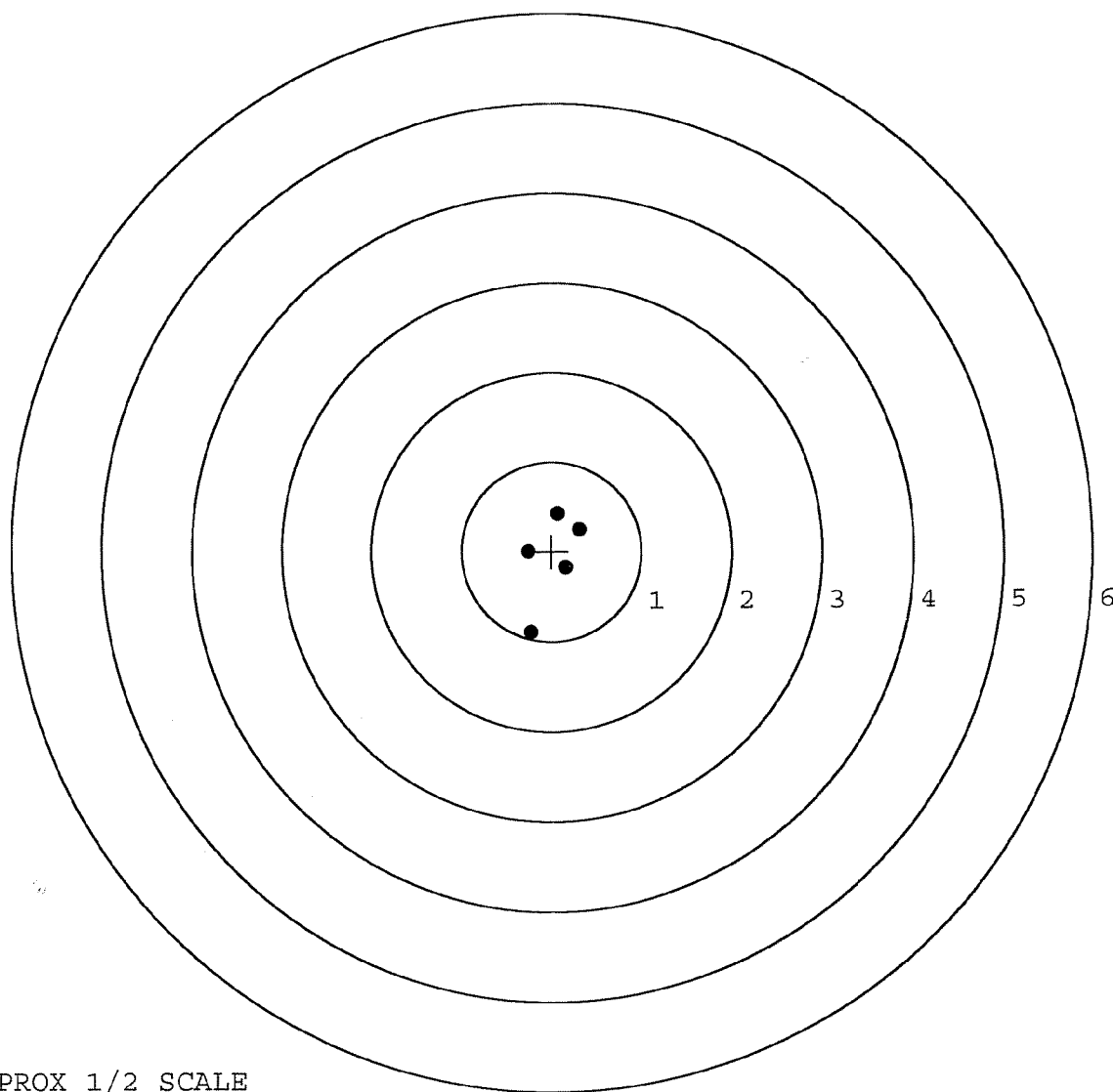
OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11/9/01	RLH
600	PROOF		11/9/01	RLH
607	CHECK HEADSPACE		11/9/01	RLH
610	DIS-ASSEMBLE GUN		11/9/01	RLH
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT			AL
615	ROLLMARK CALIBER		11-15-01	Wm
617	DRILL AND TAP SIGHT HOLES		11/15	BWT
620	APPLY COATINGS (BARREL ACTION)		11-27	TH
	(BOLT)		11-27	TH
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		12-14	Doog
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12-14	Doog
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12-14	Doog
	D) OIL FIRING PIN ASSEMBLY		12-14	Doog
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		1-6-02	DA

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.50</u> <u>4.50</u> <u>4.75</u>	1/3/02	B.M.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.50</u> <u>2.75</u> <u>2.75</u>	1/5/02	B.M.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.024</u>	1/3/02	B.M.
	J) ASSEMBLE STOCK		12/17	BWT
	K) ASSEMBLE SWIVEL STUDS		1-11-02	RTH
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		1-11-02	RTH
	M) IRON SIGHT ALIGNMENT		1-11-02	RTH
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		1-11-02	RTH
640	GALLERY TEST AND TARGET	<i>Set in chamber</i> PASS FAIL	12-18-01	A
	A) MALFUNCTIONS	PASS FAIL	12-18-01	A
	B) PIERCED PRIMERS	PASS FAIL	12-18-01	A
645	INSPECT FOR LIVE AMMO		12-18-01	A
655	FINAL INSPECTION A) HEADSPACE		1-11-02	RTH
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.43</u> <u>2.47</u> <u>2.22</u> <u>2.38</u> <u>2.57</u>	1/4/02	B.M.
	C) FUNCTION		1-11-02	RTH
660	PACK		1-16-02	DA

SERIAL NUMBER: 6790548. __0
TARGET NUMBER: 1
FILE DATE: 12/18/2001
FILE TIME: 05:00

POINT#	X	Y
1:	-0.240	-0.905
2:	-0.266	-0.003
3:	0.159	-0.186
4:	0.313	0.242
5:	0.073	0.422

X CENTROID: 0.008
Y CENTROID: -0.086
POA TO CENTROID: 0.086
HORZ SPREAD: 0.579
VERT SPREAD: 1.327
GROUP SPREAD: 1.363
MIN RADIUS: 0.181
MAX RADIUS: 0.856
MEAN RADIUS: 0.457
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 5

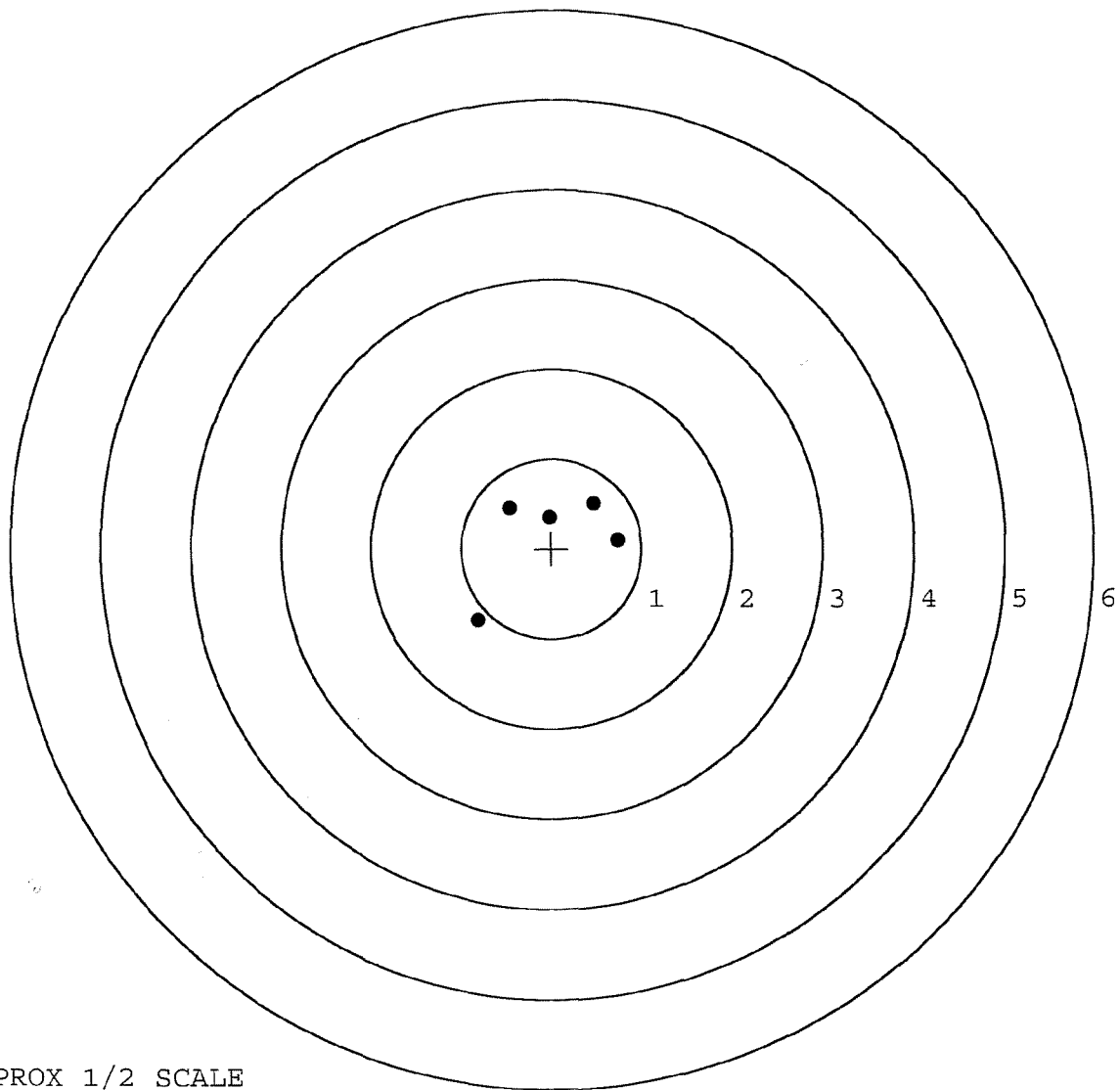


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: 6790548. __0
TARGET NUMBER: .2
FILE DATE: 12/18/2001
FILE TIME: 05:00

POINT#	X	Y
1:	0.734	0.096
2:	0.471	0.500
3:	-0.028	0.344
4:	-0.473	0.449
5:	-0.818	-0.796

X CENTROID: -0.023
Y CENTROID: 0.119
POA TO CENTROID: 0.121
HORZ SPREAD: 1.552
VERT SPREAD: 1.296
GROUP SPREAD: 1.828
MIN RADIUS: 0.225
MAX RADIUS: 1.212
MEAN RADIUS: 0.675
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. E6790548

DATE 11/01/01

TESTER BK

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.41	2.32		2.41	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.40	2.51		2.48	
PULL #3	2.41	2.38		2.46	
PULL #4	2.62	2.37		2.51	
PULL #5	2.49	2.49		2.54	
TOTAL	1233	1207		1240	
AVG.	2.46	2.41		2.48	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.39	3.37		
PULL #2	3.28	3.23		
PULL #3	3.11	3.48		
PULL #4	3.31	3.29		
PULL #5	3.45	3.36		
TOTAL	1654	1673		
AVG.	3.30	3.34		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.31	4.33		4.04
PULL #2	4.10	4.35		3.99
PULL #3	4.21	4.23		4.04
PULL #4	4.16	4.28		4.07
PULL #5	4.33	4.14		4.09
TOTAL	2111	2133		2023
AVG.	4.22	4.26		4.04