

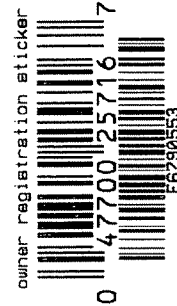
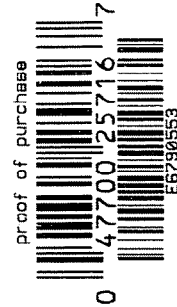
E 6790553

MODEL 700[™] M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444

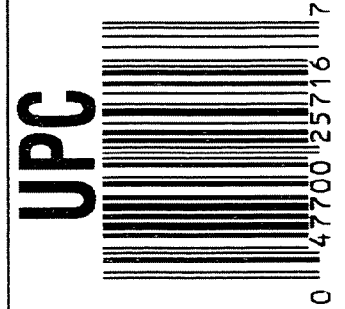


ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

E6790553



VERY IMPORTANT!
Instruction Book
enclosed to ensure
safe use of this
weapon.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Ilion, NY Reg. U.S. Pat. & tm. Off. Marica Registrada Marica Deposee.

SERIAL NO. **E6790553**

ORDER NO. **25716**

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19LW

5716 E6790553

ORDER 25716

MODEL 700™ M24

UPC



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MODEL 700™ M24

UPC



SERIAL NO.



CONTRACT #

GUN SERIAL # E6790553

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11-9-01	REP
600	PROOF		11-9-01	REP
607	CHECK HEADSPACE		11-9-01	REP
610	DIS-ASSEMBLE GUN		11-9-01	REP
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT		11-9-01	AL
615	ROLLMARK CALIBER		11-9	w m
617	DRILL AND TAP SIGHT HOLES		11-12	BWT
620	APPLY COATINGS (BARREL ACTION)		11-30	TA
	(BOLT)		11/29	HA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		12-18	Doog
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12-18	Doog
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12-18	Doog
	D) OIL FIRING PIN ASSEMBLY		12-18	Doog
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		2/19/02	BA

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5.50</u> <u>5.50</u> <u>5.25</u>	<u>1/28/02</u>	<u>D.M.</u>
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4.00</u> <u>3.75</u> <u>3.50</u>	<u>1/28/02</u>	<u>D.M.</u>
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.025</u> <u>.024</u>	<u>1/28/02</u>	<u>D.M.</u>
	J) ASSEMBLE STOCK		<u>1-28-02</u>	<u>RH</u>
	K) ASSEMBLE SWIVEL STUDS		<u>1-30-02</u>	<u>RW</u>
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		<u>2/18/02</u>	<u>RW</u>
	M) IRON SIGHT ALIGNMENT		<u>2/18/02</u>	<u>RW</u>
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		<u>2/18/02</u>	<u>RW</u>
640	GALLERY TEST AND TARGET	PASS FAIL	<u>1-28-02</u>	<u>A</u>
	A) MALFUNCTIONS	PASS FAIL	<u>1-28-02</u>	<u>A</u>
	B) PIERCED PRIMERS	PASS FAIL	<u>1-28-02</u>	<u>A</u>
645	INSPECT FOR LIVE AMMO		<u>1-28-02</u>	<u>A</u>
655	FINAL INSPECTION A) HEADSPACE		<u>1-30-02</u>	<u>RW</u>
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>231</u> <u>224</u> <u>230</u> <u>233</u> <u>234</u>	<u>1-30-02</u>	<u>DA</u>
	C) FUNCTION		<u>1-30-02</u>	<u>RW</u>
660	PACK		<u>2/19/02</u>	<u>DA</u>

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. EL790553
DATE 12/31/01
TESTER D.N.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.66	2.78		2.49	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.69	2.71		2.58	
PULL #3	2.82	2.70		2.52	
PULL #4	2.77	2.64		2.57	
PULL #5	2.82	2.74		2.59	
TOTAL	13.76	13.57		12.75	
AVG.	2.75	2.71		2.55	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.35	3.59		
PULL #2	3.62	3.18		
PULL #3	3.45	3.24		
PULL #4	3.42	3.22		
PULL #5	3.45	3.16		
TOTAL	17.29	16.39		
AVG.	3.46	3.28		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.33	4.47		4.16
PULL #2	4.31	4.31		4.67
PULL #3	4.05	4.33		4.20
PULL #4	4.07	4.12		4.13
PULL #5	4.08	4.10		4.12
TOTAL	20.84	21.33		20.68
AVG.	4.17	4.27		4.14

SERIAL NUMBER: E6790553. __0

TARGET NUMBER: 1

FILE DATE: 01/28/2002

FILE TIME: 02:25

POINT#	X	Y
1:	0.233	1.049
2:	-0.393	0.506
3:	-0.038	0.333
4:	-0.083	0.157
5:	0.101	-0.477

X CENTROID: -0.036

Y CENTROID: 0.314

POA TO CENTROID: 0.316

HORZ SPREAD: 0.626

VERT SPREAD: 1.526

GROUP SPREAD: 1.532

MIN RADIUS: 0.020

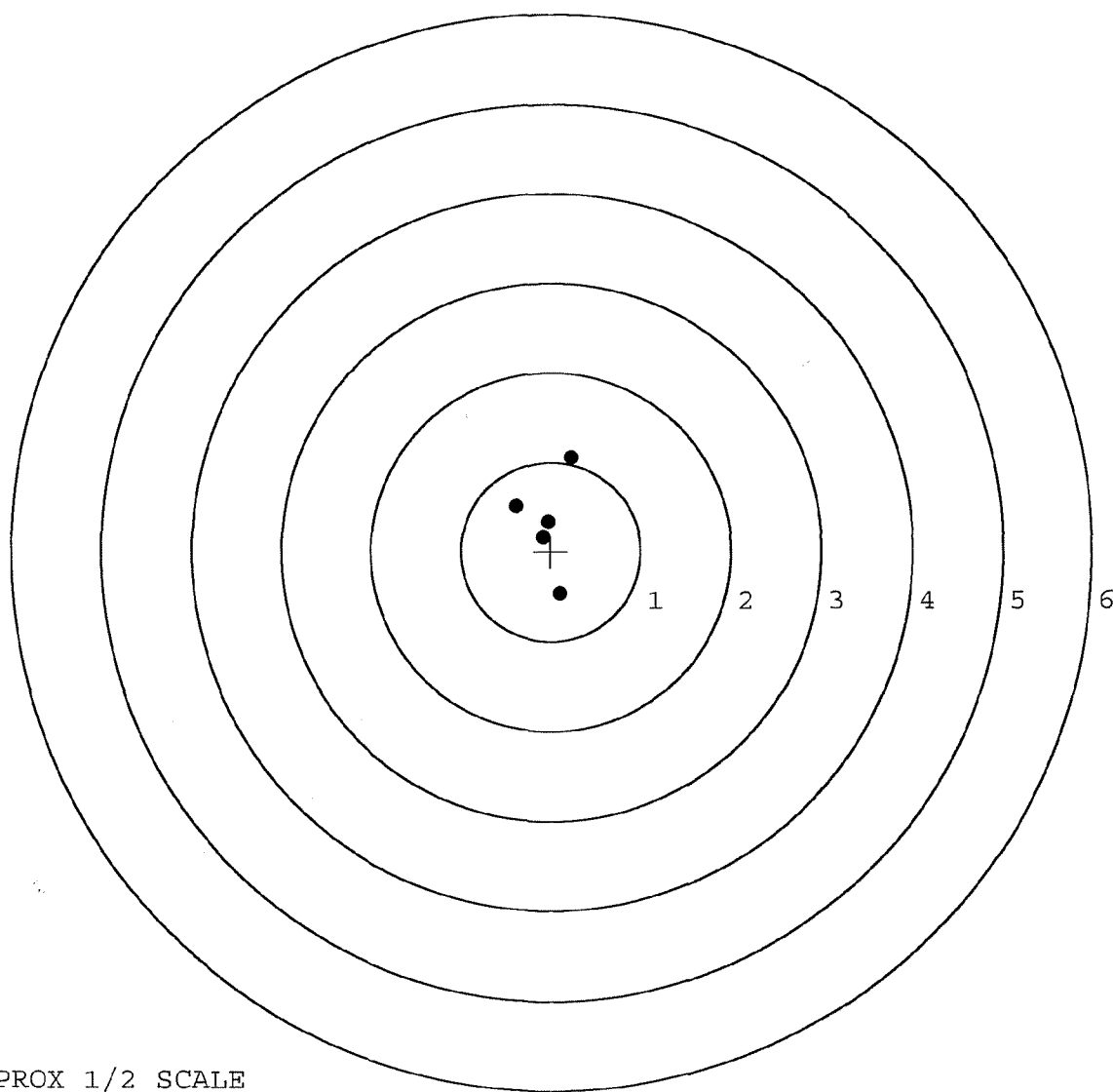
MAX RADIUS: 0.802

MEAN RADIUS: 0.435

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 5

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790553. 0

TARGET NUMBER: 2

FILE DATE: 01/28/2002

FILE TIME: 02:25

POINT#	X	Y
1:	-0.017	0.661
2:	0.321	0.648
3:	-0.025	-0.348
4:	0.040	-0.936
5:	-1.292	-0.426

X CENTROID: -0.195

Y CENTROID: -0.080

POA TO CENTROID: 0.210

HORZ SPREAD: 1.613

VERT SPREAD: 1.597

GROUP SPREAD: 1.938

MIN RADIUS: 0.317

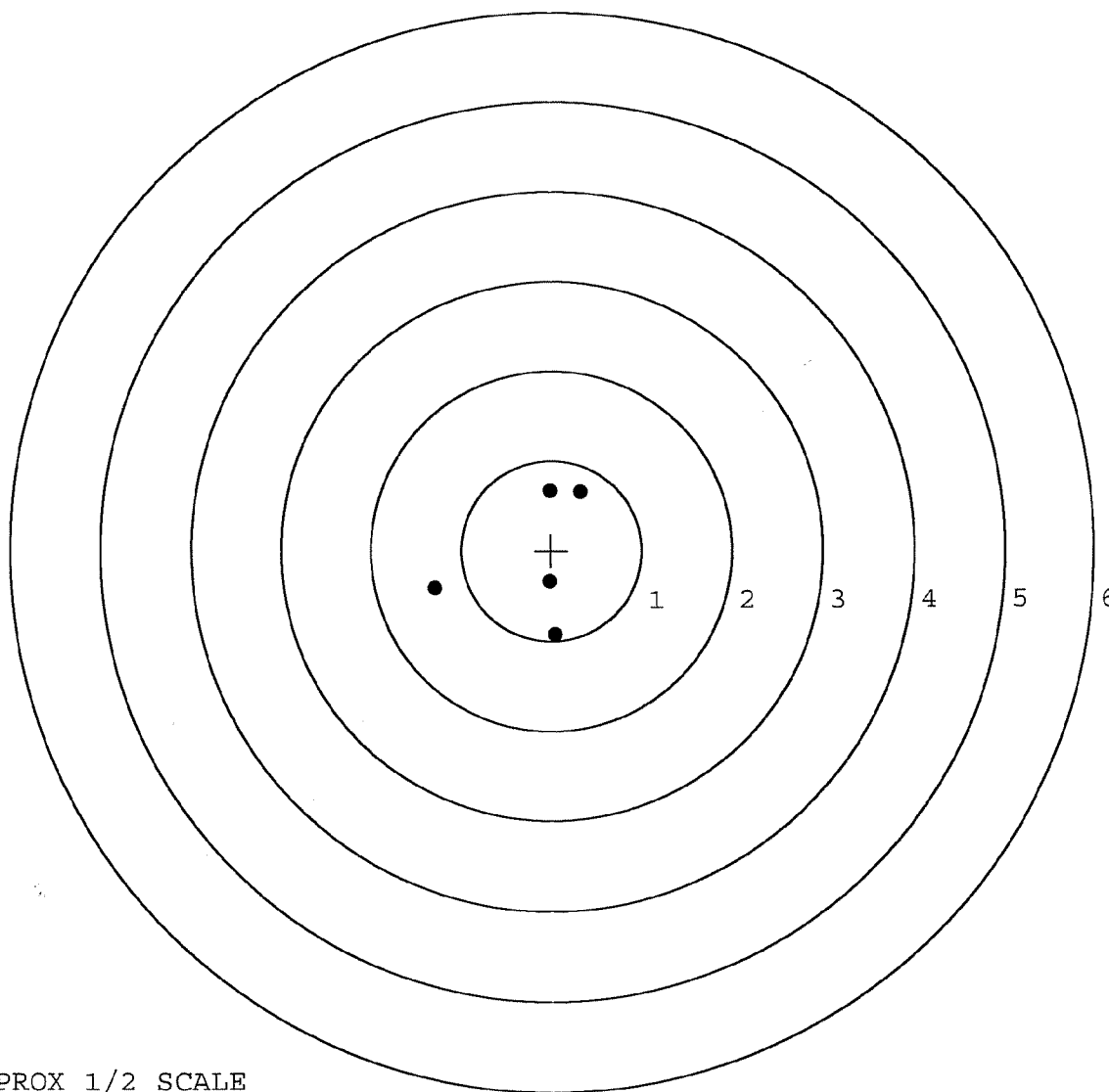
MAX RADIUS: 1.151

MEAN RADIUS: 0.802

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 4

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE