

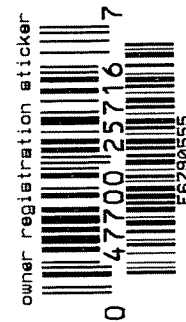
E6750555

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444

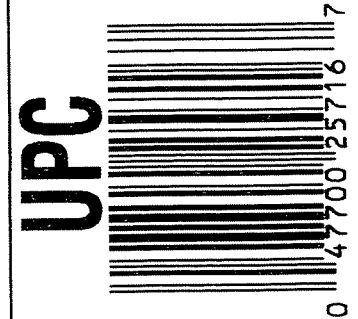


ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

E6790555



VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

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5716 E6790555

30BW

SERIAL NO. J
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Made in Ilion, NY Reg. U.S. Pat & tm. Off. Marca Registrada Marque Deposee.

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MODEL 700™ M24

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SERIAL NO.



CONTRACT #

GUN SERIAL # E6790555

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11-30-01	RJR
600	PROOF		11-30-01	RJR
607	CHECK HEADSPACE		11-30-01	RJR
610	DIS-ASSEMBLE GUN		11-30-01	RJR
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT		12/5/01	AL
615	ROLLMARK CALIBER		12/5/01	SB
617	DRILL AND TAP SIGHT HOLES		12/6/01	BWT
620	APPLY COATINGS (BARREL ACTION)		12/7	HP
	(BOLT)			
625	FINAL ASSEMBLY		1/14/02	D.M.
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		1/14/02	D.M.
	C) INSPECT EJECTOR HOLE FOR CHAMFER		1/14/02	D.M.
	D) OIL FIRING PIN ASSEMBLY		1/14/02	D.M.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		1-25-02	AA

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5.00</u> <u>5.00</u> <u>5.50</u>	1/24/02	D.M.
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.25</u> <u>4.00</u> <u>3.25</u>	1/24/02	D.M.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	1/24/02	D.M.
	J) ASSEMBLE STOCK		1/21/02	RW
	K) ASSEMBLE SWIVEL STUDS		1-24-02	RW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		1/21/02	RW
	M) IRON SIGHT ALIGNMENT		1/21/02	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		1/21/02	RW
640	GALLERY TEST AND TARGET	PASS FAIL	1-22-02	A
	A) MALFUNCTIONS	PASS FAIL	1-22-02	A
	B) PIERCED PRIMERS	PASS FAIL	1-22-02	A
645	INSPECT FOR LIVE AMMO		1-22-02	A
655	FINAL INSPECTION A) HEADSPACE		1-24-02	RW
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.47</u> <u>2.41</u> <u>2.42</u> <u>2.48</u> <u>2.46</u>	1/24/02	D.M.
	C) FUNCTION		1-24-02	RW
660	PACK		1-25-02	DA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. E6790535
DATE 1/17/02
TESTER D.M.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.47	2.24		2.24	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.53	2.52		2.78	
PULL #3	2.37	2.71		2.31	
PULL #4	2.50	2.58		2.19	
PULL #5	2.69	2.68		2.62	
TOTAL	12.56	12.75		12.14	
AVG.	2.51	2.55		2.43	

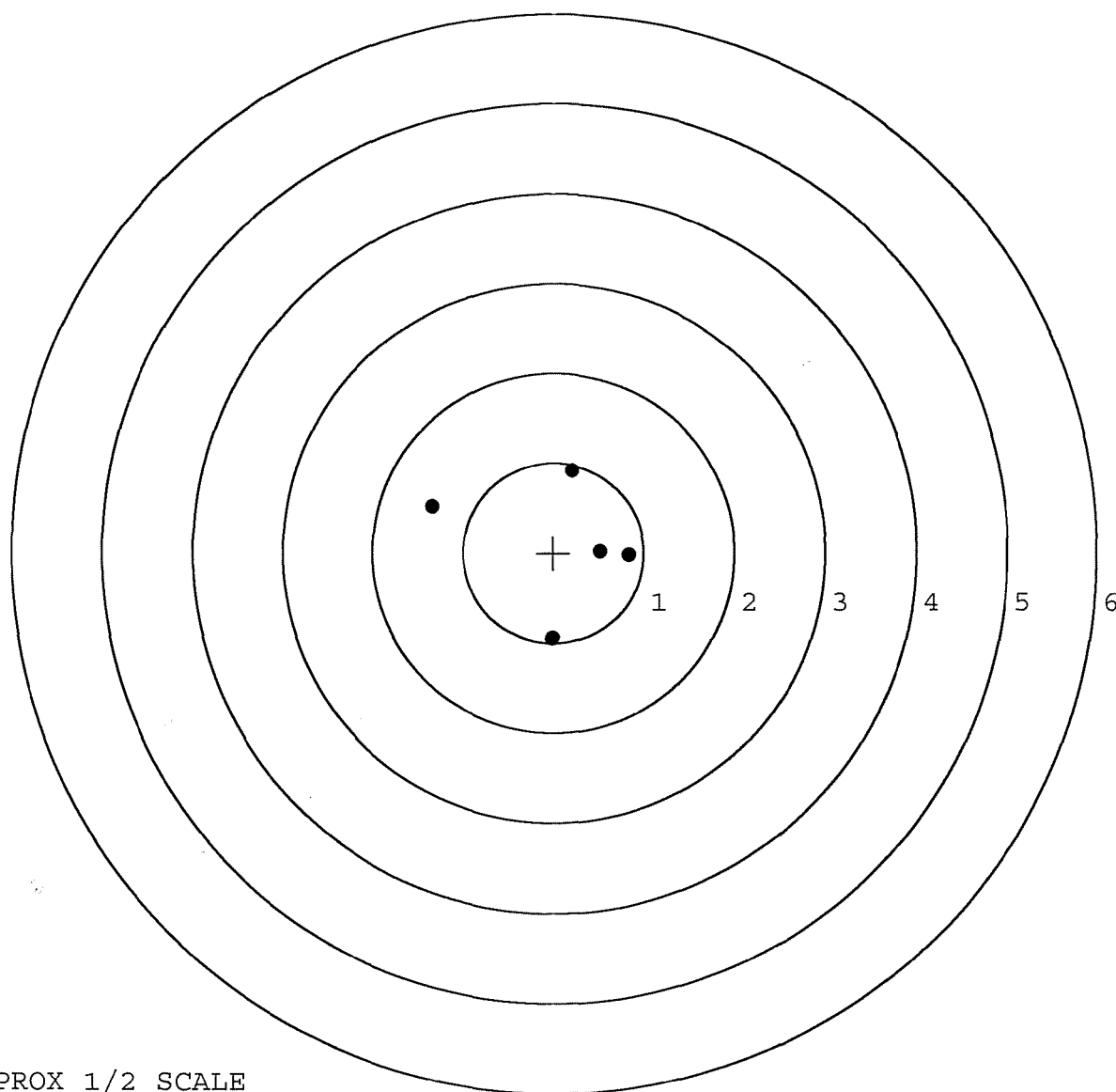
	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.15	3.15		
PULL #2	3.20	3.16		
PULL #3	3.26	3.09		
PULL #4	3.23	3.14		
PULL #5	3.24	3.04		
TOTAL	16.08	15.58		
AVG.	3.22	3.12		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.33	4.24		4.16
PULL #2	4.46	4.13		4.27
PULL #3	4.52	4.14		4.54
PULL #4	4.10	4.16		4.38
PULL #5	4.38	4.21		3.84
TOTAL	21.73	20.88		21.19
AVG.	4.35	4.18		4.24

SERIAL NUMBER: E6790555. __0
TARGET NUMBER: .1
FILE DATE: 01/22/2002
FILE TIME: 02:52

POINT#	X	Y
1:	0.208	0.913
2:	-1.340	0.508
3:	0.526	0.023
4:	0.835	-0.026
5:	-0.016	-0.959

X CENTROID: 0.043
Y CENTROID: 0.092
POA TO CENTROID: 0.101
HORZ SPREAD: 2.175
VERT SPREAD: 1.872
GROUP SPREAD: 2.240
MIN RADIUS: 0.488
MAX RADIUS: 1.444
MEAN RADIUS: 0.925
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 3
in 3 IN DIAMETER: 5

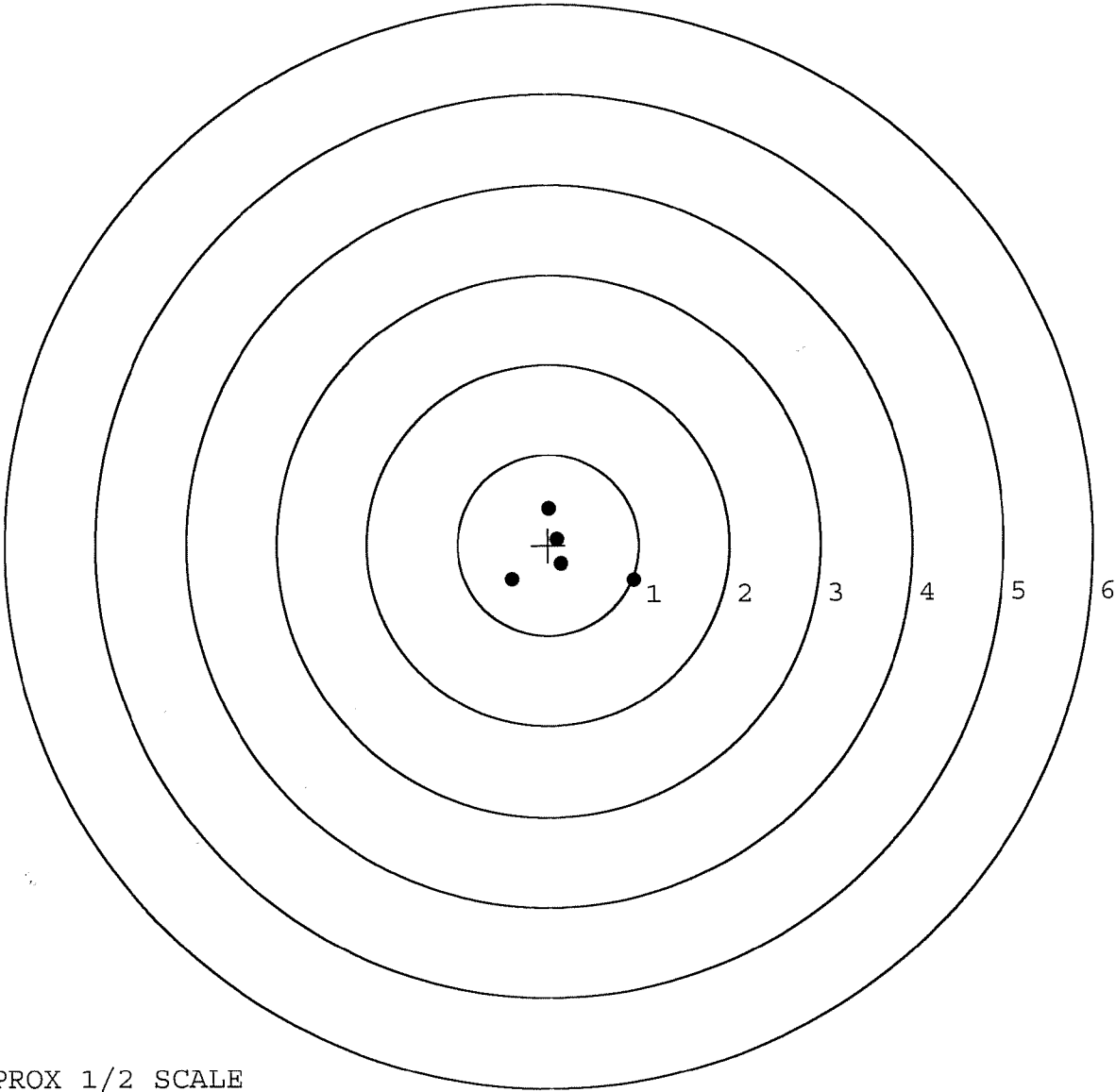


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790555. __0
TARGET NUMBER: 2
FILE DATE: 01/22/2002
FILE TIME: 02:52

POINT#	X	Y
1:	-0.406	-0.384
2:	0.943	-0.395
3:	0.142	-0.207
4:	0.097	0.061
5:	0.007	0.406

X CENTROID: 0.157
Y CENTROID: -0.104
POA TO CENTROID: 0.188
HORZ SPREAD: 1.349
VERT SPREAD: 0.801
GROUP SPREAD: 1.349
MIN RADIUS: 0.104
MAX RADIUS: 0.839
MEAN RADIUS: 0.456
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE