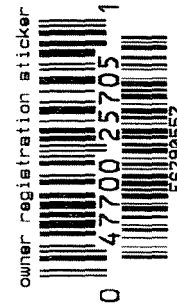
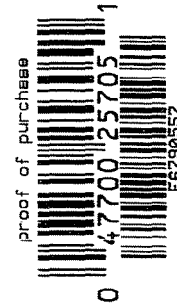


E6790557

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

GREEN ENVELOPE CONTAINS:
- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM

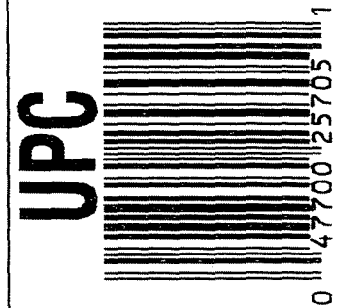


ORDER NO. **25705**

BARREL LENGTH 24"

CAPACITY 6

E6790557



VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Illinois, NY Reg. U.S. Pat. & tm. Marca Registrada. Marque Déposée.

SERIAL NO. **E6790557**

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46

31KW

5705 E6790557

ORDER 25705
MODEL 700™ M24

UPC



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MODEL 700™ M24

UPC



SERIAL NO.



CONTRACT #
DAAE20-01-P-0489
170 RIFLES

GUN SERIAL # E679 0557

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		1-29-02	PR
600	PROOF		1-29-02	AC
607	CHECK HEADSPACE		1-29-02	AC
610	DIS-ASSEMBLE GUN		1-29-02	PR
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT		2-2-02	
615	ROLLMARK CALIBER	OPERATOR	2/4/02	LB
617	DRILL AND TAP SIGHT HOLES		2/4/02	BWT
620	APPLY COATINGS (BARREL ACTION)		2-7	TA
	(BOLT)		2-7	TA
625	FINAL ASSEMBLY		2/11/02	SK
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2/11/02	SK
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2/11/02	SK
	D) OIL FIRING PIN ASSEMBLY		2/11/02	SK
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	3/14/02	PR

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.2</u> <u>6.5</u> <u>6.5</u>	3-16-02	DA
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>5.0</u> <u>5.0</u> <u>5.0</u>	3-16-02	DA
	H) TRIGGER PULL TEST AND RETAINABILITY		3/16/02	RL
	I) FIRING PIN INDENT .020 MIN	<u>-.023</u> <u>-.024</u> <u>-.024</u>	3-16-02	DA
	J) ASSEMBLE STOCK		2/26/02	RL
	K) ASSEMBLE SWIVEL STUDS		4/15/02	RL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		4/15/02	RL
	M) IRON SIGHT ALIGNMENT		4/15/02	RL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		4/15/02	RL
640	GALLERY TEST AND TARGET	PASS FAIL	3-5-02	✓
	MALFUNCTION	CORRECTION		✓
	MALFUNCTION	CORRECTION		✓
	MALFUNCTION	CORRECTION		✓
	MALFUNCTION	CORRECTION		✓
645	INSPECT FOR LIVE AMMO		3-5-02	✓
655	FINAL INSPECTION A) HEADSPACE		4/15/02	RL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.56</u> <u>2.64</u> <u>2.61</u> <u>2.55</u> <u>2.60</u>	4/1/02	DA
	C) FUNCTION		4/15/02	RL
660	PACK		4/30/02	DA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. E6790557

DATE 2/12/02

TESTER D.M.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.65	2.36	2.19	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.76	2.54	2.38	
PULL #3	2.83	2.86	2.08	
PULL #4	2.74	2.52	2.64	
PULL #5	2.75	2.74	2.18	
TOTAL	13.23	13.02	11.47	
AVG.	2.65	2.60	2.29	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.57	3.18	
PULL #2	3.50	3.28	
PULL #3	3.32	3.34	
PULL #4	3.52	3.36	
PULL #5	3.34	3.20	
TOTAL	17.25	16.36	
AVG.	3.45	3.27	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURAC
PULL #1	4.15	3.82		4.25
PULL #2	4.00	4.39		4.22
PULL #3	3.88	4.25		4.13
PULL #4	4.16	4.03		4.38
PULL #5	4.19	4.00		4.49
TOTAL	20.38	20.49		21.47
AVG.	4.08	4.10		4.29

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: E6790557.__0
FILE DATE AND TIME: 03/05/2002 19:25

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	-0.042
The Average Y Centroid of the Five Target Set:	-0.060
The Average Point of Impact of the Five Target Set:	0.073
The Average Mean Radius of the Five Target Set:	0.841
The Distance from POA to Centroid Target #1:	0.096
The Distance from Centroid Target #2 to Centroid Target #1:	0.294
The Distance from Centroid Target #3 to Centroid Target #1:	0.296
The Distance from Centroid Target #4 to Centroid Target #1:	0.274
The Distance from Centroid Target #5 to Centroid Target #1:	0.202

SERIAL NUMBER: E6790557. __0

TARGET NUMBER: 1

FILE DATE: 03/05/2002

FILE TIME: 19:25

POINT#	X	Y
1:	-0.347	0.808
2:	-0.395	0.610
3:	-0.713	0.626
4:	0.537	0.313
5:	0.733	-0.067
6:	1.419	0.667
7:	0.163	-0.401
8:	0.163	-0.610
9:	-0.748	-0.224
10:	-1.486	-1.041

X CENTROID: -0.067

Y CENTROID: 0.068

POA TO CENTROID: 0.096

HORZ SPREAD: 2.905

VERT SPREAD: 1.849

GROUP SPREAD: 3.370

MIN RADIUS: 0.523

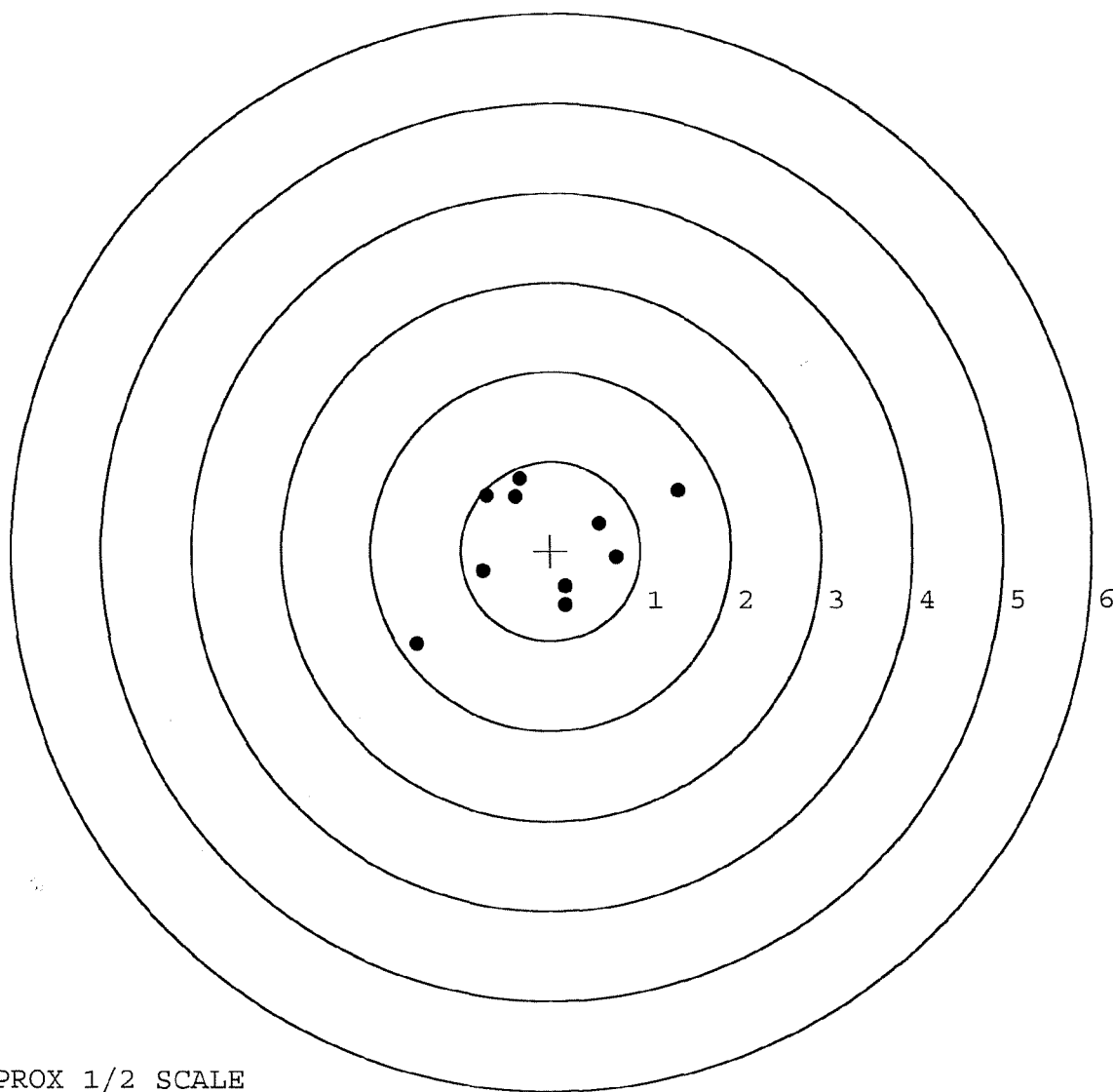
MAX RADIUS: 1.801

MEAN RADIUS: 0.912

IN 1 IN DIAMETER: 0

IN 2 IN DIAMETER: 8

in 3 IN DIAMETER: 8

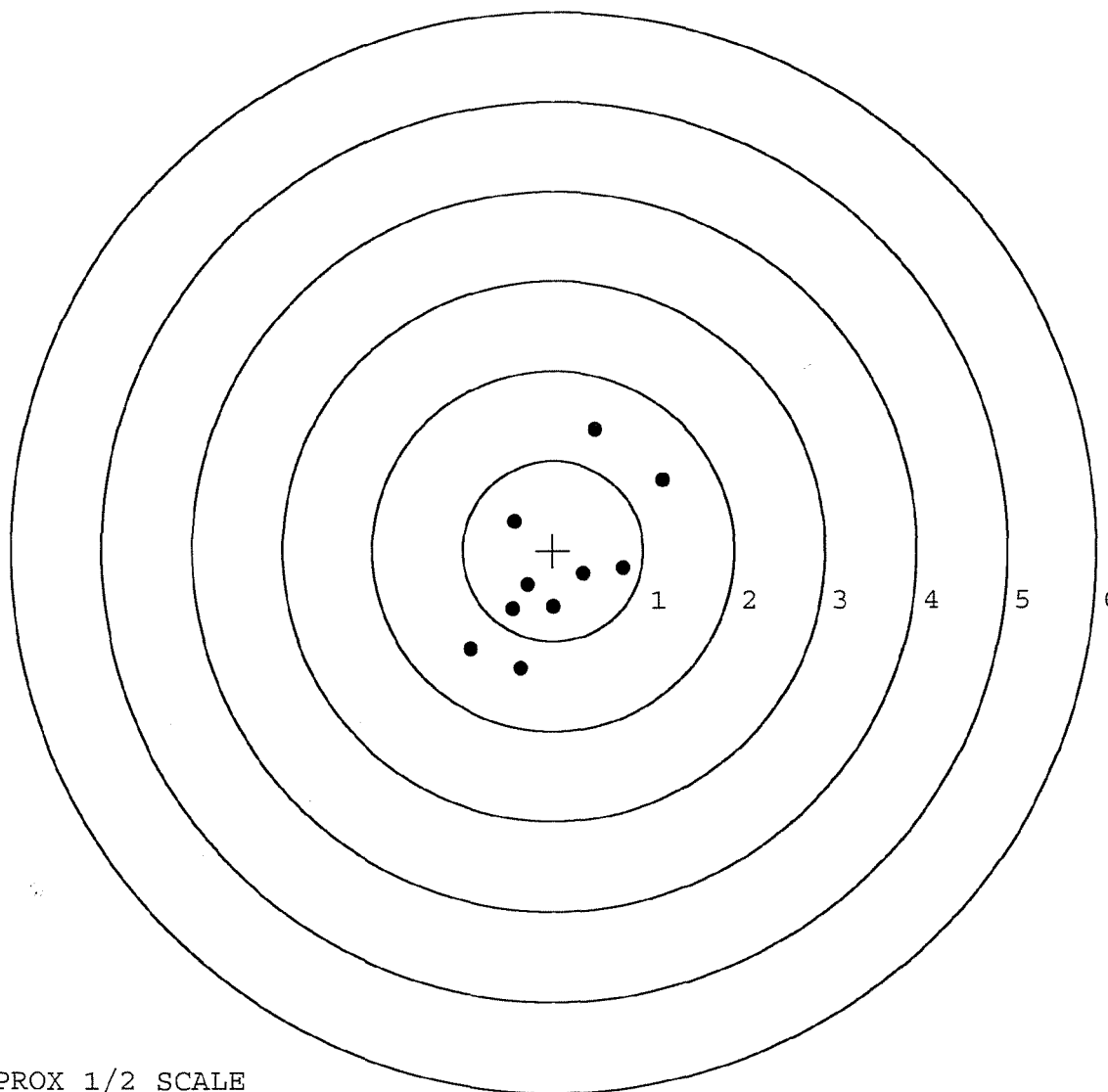


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790557. __0
TARGET NUMBER: 2
FILE DATE: 03/05/2002
FILE TIME: 19:25

X CENTROID: 0.035
Y CENTROID: -0.207
POA TO CENTROID: 0.210
HORZ SPREAD: 2.124
VERT SPREAD: 2.650
GROUP SPREAD: 2.803
MIN RADIUS: 0.303
MAX RADIUS: 1.611
MEAN RADIUS: 0.881
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 6
in 3 IN DIAMETER: 8

POINT#	X	Y
1:	0.465	1.345
2:	1.216	0.785
3:	-0.431	0.322
4:	0.778	-0.199
5:	0.334	-0.258
6:	-0.001	-0.630
7:	-0.281	-0.385
8:	-0.452	-0.648
9:	-0.908	-1.099
10:	-0.365	-1.305



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790557.___0

TARGET NUMBER: 3

FILE DATE: 03/05/2002

FILE TIME: 19:25

X CENTROID: 0.209

Y CENTROID: -0.037

POA TO CENTROID: 0.213

HORZ SPREAD: 1.724

VERT SPREAD: 1.259

GROUP SPREAD: 1.907

MIN RADIUS: 0.294

MAX RADIUS: 1.172

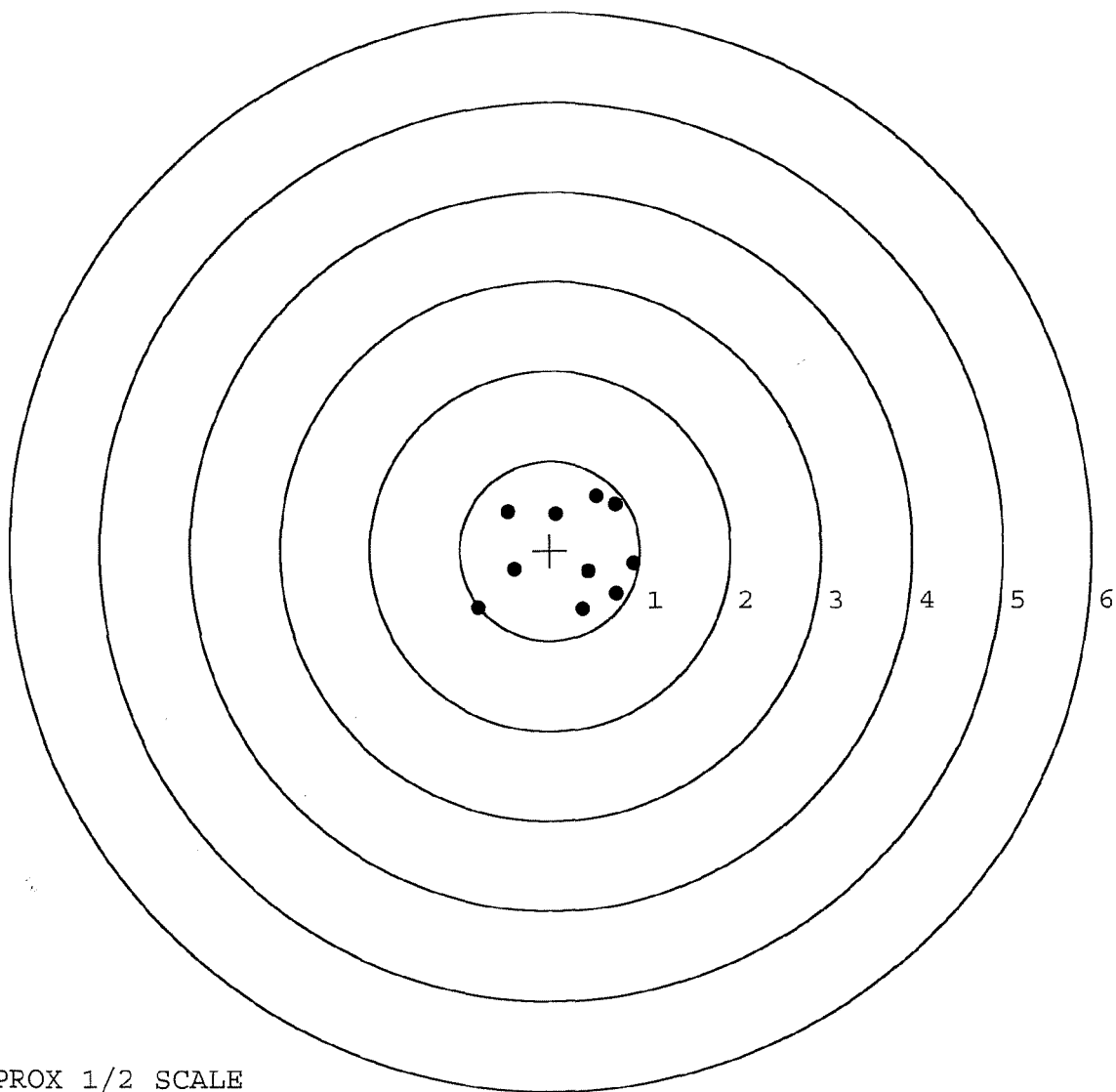
MEAN RADIUS: 0.690

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 9

in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.515	0.610
2:	0.723	0.514
3:	0.064	0.410
4:	-0.469	0.437
5:	-0.399	-0.207
6:	-0.797	-0.637
7:	0.433	-0.227
8:	0.360	-0.649
9:	0.737	-0.475
10:	0.927	-0.144



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790557. 0

TARGET NUMBER: 4

FILE DATE: 03/05/2002

FILE TIME: 19:25

POINT#	X	Y
1:	-0.073	1.118
2:	1.013	0.670
3:	0.680	0.003
4:	0.409	-0.091
5:	-0.242	0.208
6:	-0.449	-0.076
7:	-0.089	-0.428
8:	-0.240	-0.865
9:	-0.667	-0.964
10:	-1.504	-1.587

X CENTROID: -0.116

Y CENTROID: -0.201

POA TO CENTROID: 0.232

HORZ SPREAD: 2.517

VERT SPREAD: 2.705

GROUP SPREAD: 3.381

MIN RADIUS: 0.228

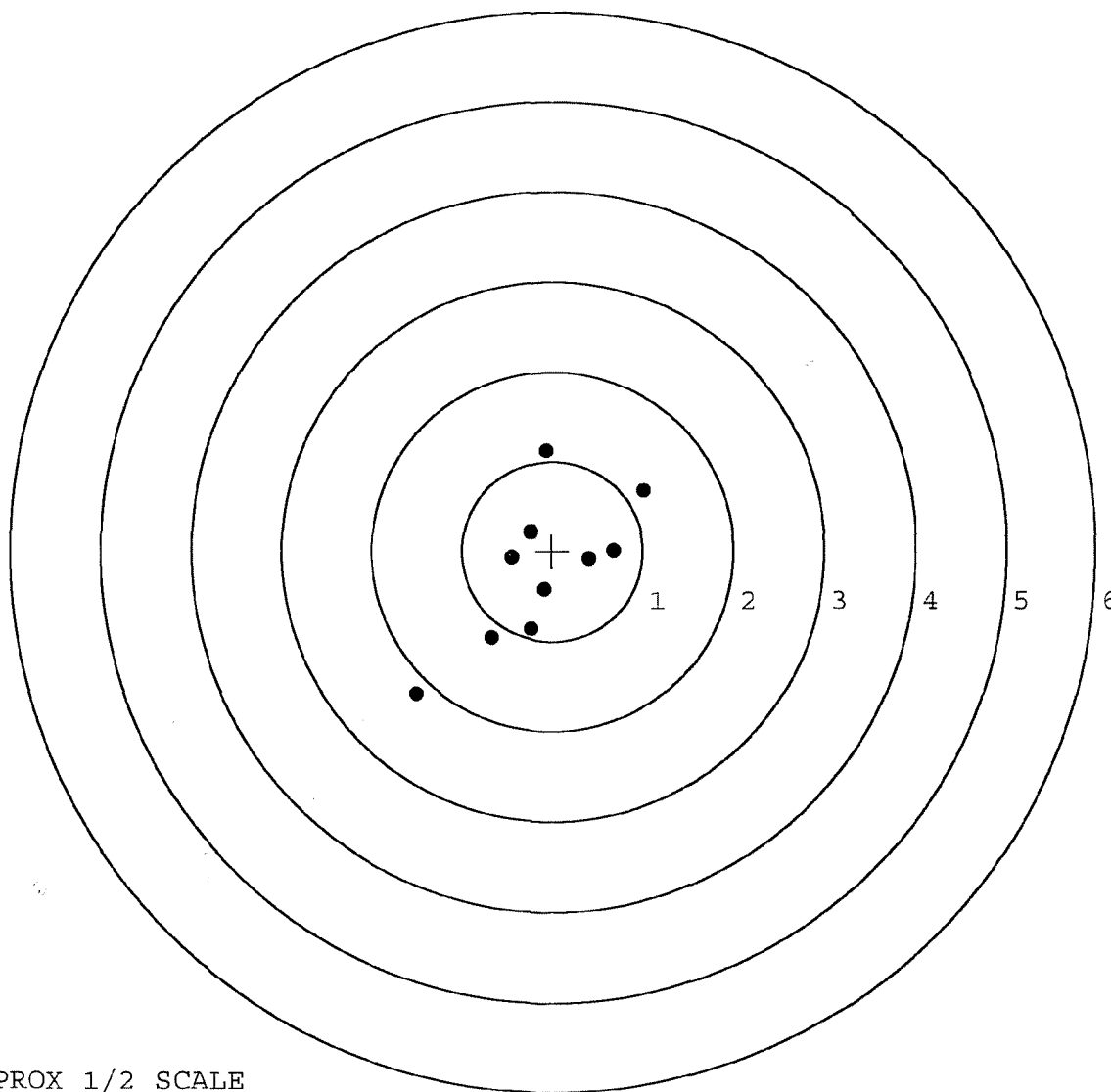
MAX RADIUS: 1.961

MEAN RADIUS: 0.869

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 7

in 3 IN DIAMETER: 9



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790557. 0

TARGET NUMBER: 5

FILE DATE: 03/05/2002

FILE TIME: 19:25

POINT#	X	Y
1:	0.289	1.434
2:	0.222	0.866
3:	0.676	0.207
4:	0.574	0.042
5:	-0.062	0.284
6:	-0.716	0.055
7:	-0.591	-0.413
8:	-0.745	-0.432
9:	-1.226	-0.739
10:	-1.115	-0.523

X CENTROID: -0.269

Y CENTROID: 0.078

POA TO CENTROID: 0.280

HORZ SPREAD: 1.902

VERT SPREAD: 2.173

GROUP SPREAD: 2.649

MIN RADIUS: 0.292

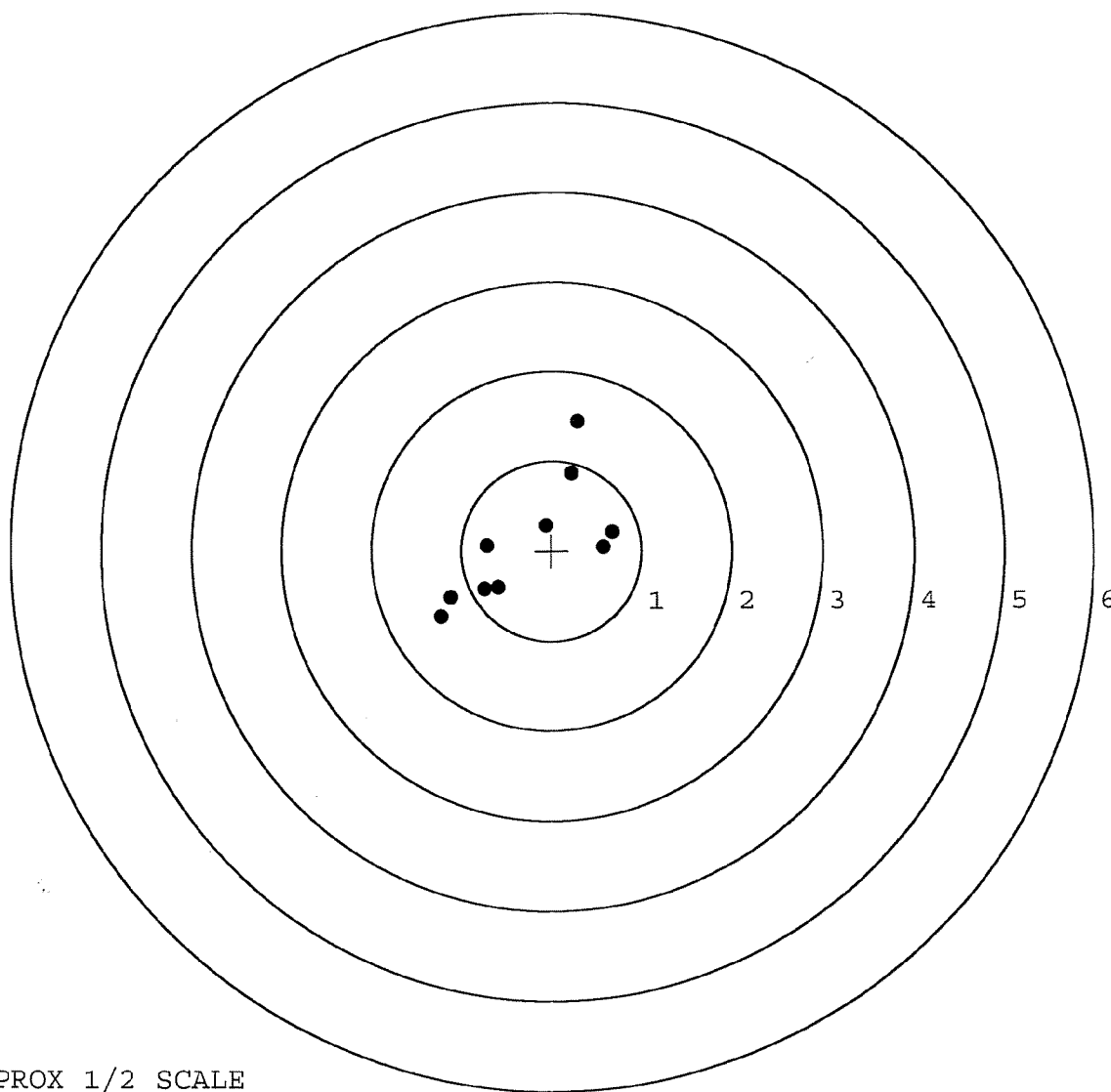
MAX RADIUS: 1.466

MEAN RADIUS: 0.851

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 7

in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE