

E6790559

**VERY IMPORTANT:** Instruction Book enclosed to assure safe use of this firearm.

**Remington®**

**MODEL 700™ M24**  
BOLT ACTION CENTERFIRE RIFLE  
24" BARREL 7.62 NATO

Made in Ilion, NY Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.

SERIAL NO. **E6790559**

ORDER NO. **25716**

**46**

**30BW**

**5716 E6790559**

**ORDER 25716**

MODEL 700™ M24

**UPC**



**ORDER 25716**

MODEL 700™ M24

**UPC**



SERIAL NO.



**MODEL 700™ M24**  
**BOLT ACTION CENTERFIRE RIFLE**  
**24" BARREL 7.62 NATO**

**DOCUMENT ENVELOPE ASSEMBLY:**

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

**46 FORM 1444**

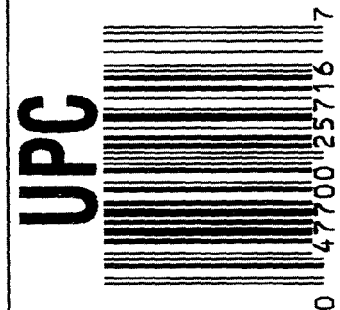


**ORDER NO. 25716**

**BARREL LENGTH 24"**

**CAPACITY 6**

**E6790559**



CONTRACT #

GUN SERIAL # E6790559

| OP #      | OPERATION NAME                                                 | READINGS                            | DATE     | INITIAL |
|-----------|----------------------------------------------------------------|-------------------------------------|----------|---------|
| 575 & 580 | ASSEMBLE ACTION AND STOCK                                      |                                     | 11-8-01  | REP     |
| 600       | PROOF                                                          |                                     | 11-8-01  | REP     |
| 607       | CHECK HEADSPACE                                                | MAGNA - FLUX                        | 11-8-01  | REP     |
| 610       | DIS-ASSEMBLE GUN                                               | INSPECTED                           | 11-8-01  | REP     |
| 612       | MAGNAFLUX BBL ACTION<br>MAGNAFLUX BOLT                         | NOV 9 - 2001<br>OPERATOR <u>ARJ</u> |          |         |
| 615       | ROLLMARK CALIBER                                               |                                     | 11/9     | (P)     |
| 617       | DRILL AND TAP<br>SIGHT HOLES                                   |                                     | 11-12    | BWT     |
| 620       | APPLY COATINGS<br>(BARREL ACTION)                              |                                     | 11-27    | th      |
|           | (BOLT)                                                         |                                     | 11-27    | th      |
| 625       | FINAL ASSEMBLY                                                 |                                     | 12/13/01 | DL      |
|           | A) CLEAN INSIDE OF<br>BOLT ASSEMBLY                            |                                     |          |         |
|           | B) INSPECT REAR FIRING<br>PIN HOLE FOR CHAMFER<br>IN BOLT HEAD |                                     | 12/13/01 | DL      |
|           | C) INSPECT EJECTOR<br>HOLE FOR CHAMFER                         |                                     | 12/13/01 | DL      |
|           | D) OIL FIRING PIN ASSEMBLY                                     |                                     | 12/13/01 | DL      |
|           | E) ADJUST TRIGGER PULL<br>TO MIN. SETTING AND<br>STAKE         | 2.50 LBS +/- .5 LBS                 | 1-28-02  | DA      |

| OP #  | OPERATION NAME                                                           | READINGS                                                    | DATE     | INITIAL |
|-------|--------------------------------------------------------------------------|-------------------------------------------------------------|----------|---------|
| 625   | F) SAFETY ON FORCE <span>2 LBS MIN<br/>10 LBS MAX</span>                 | <u>5.25</u> <u>4.75</u> <u>5.25</u>                         | 1/3/02   | D.M.    |
| CONT. |                                                                          |                                                             |          |         |
|       | G) SAFETY OFF FORCE <span>2 LBS MIN</span>                               | <u>3.25</u> <u>3.25</u> <u>2.75</u>                         | 1/3/02   | D.M.    |
|       | H) TRIGGER PULL TEST<br>AND RETAINABILITY                                |                                                             |          |         |
|       | I) FIRING PIN INDENT <span>.020 MIN</span>                               | <u>.023</u> <u>.022</u> <u>.024</u>                         | 1/3/02   | D.M.    |
|       | J) ASSEMBLE STOCK                                                        |                                                             | 12/18    | BWT     |
|       | K) ASSEMBLE SWIVEL<br>STUDS                                              |                                                             | 1-24-02  | RW      |
|       | L) ATTACH FRONT AND<br>REAR SIGHT ASSY'S                                 |                                                             | 1-28-02  | DA      |
|       | M) IRON SIGHT<br>ALIGNMENT                                               |                                                             | 1-28-02  | DA      |
|       | N) DETACH FRONT AND<br>REAR SIGHTS AND PLACE<br>IN NUMBERED CONTAINER    |                                                             | 1-28-02  | DA      |
| 640   | GALLERY TEST AND<br>TARGET                                               | PASS FAIL                                                   | 12-20-01 | A       |
|       | A) MALFUNCTIONS                                                          | PASS FAIL                                                   | 12-20-01 | A       |
|       | B) PIERCED PRIMERS                                                       | PASS FAIL                                                   | 12-20-01 | A       |
| 645   | INSPECT FOR LIVE AMMO                                                    |                                                             | 12-20-01 | A       |
| 655   | FINAL INSPECTION<br>A) HEADSPACE                                         |                                                             | 1-24-02  | RW      |
|       | B) TRIGGER PULL <span>+/- .5 LBS<br/>MIN 2.50 LBS<br/>MAX 4.0 LBS</span> | <u>2.44</u> <u>2.35</u> <u>2.26</u> <u>2.36</u> <u>2.36</u> | 1/4/02   | D.M.    |
|       | C) FUNCTION                                                              |                                                             | 1-24-02  | RW      |
| 660   | PACK                                                                     |                                                             | 1-28-02  | DA      |

SERIAL NUMBER: E6790559. \_\_ 0

TARGET NUMBER: 1

FILE DATE: 12/20/2001

FILE TIME: 03:51

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | 0.325  | 1.147  |
| 2:     | -0.356 | -0.226 |
| 3:     | -0.228 | -1.104 |
| 4:     | 0.156  | -0.449 |
| 5:     | 0.130  | -0.171 |

X CENTROID: 0.005

Y CENTROID: -0.161

POA TO CENTROID: 0.161

HORZ SPREAD: 0.681

VERT SPREAD: 2.251

GROUP SPREAD: 2.318

MIN RADIUS: 0.125

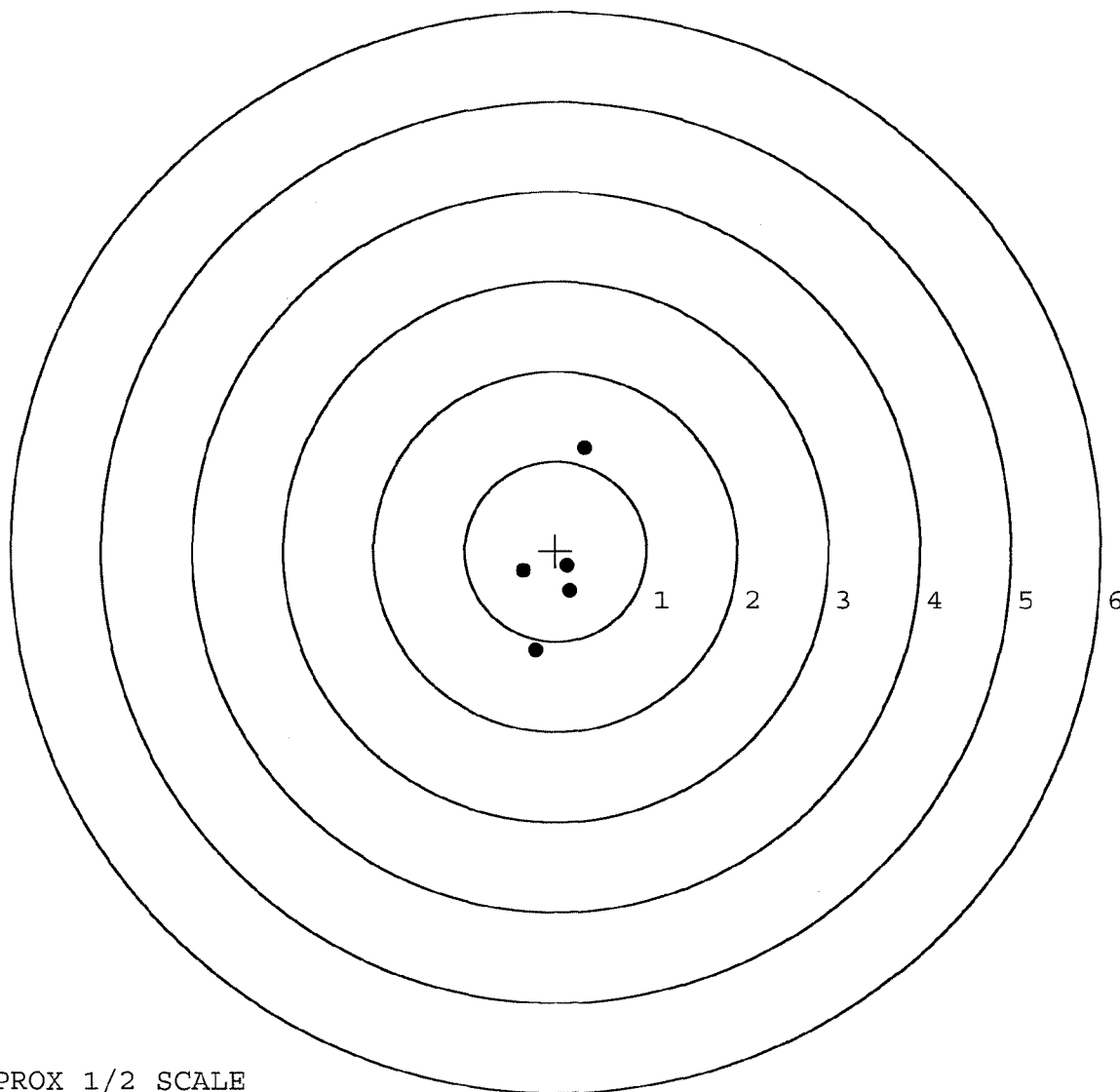
MAX RADIUS: 1.346

MEAN RADIUS: 0.627

# IN 1 IN DIAMETER: 3

# IN 2 IN DIAMETER: 4

# in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790559. \_\_0

TARGET NUMBER: 2

FILE DATE: 12/20/2001

FILE TIME: 03:51

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | -0.667 | 0.120  |
| 2:     | -0.531 | -0.329 |
| 3:     | 0.143  | 0.036  |
| 4:     | 0.410  | -0.040 |
| 5:     | 0.601  | 0.331  |

X CENTROID: -0.009

Y CENTROID: 0.024

POA TO CENTROID: 0.025

HORZ SPREAD: 1.268

VERT SPREAD: 0.660

GROUP SPREAD: 1.310

MIN RADIUS: 0.152

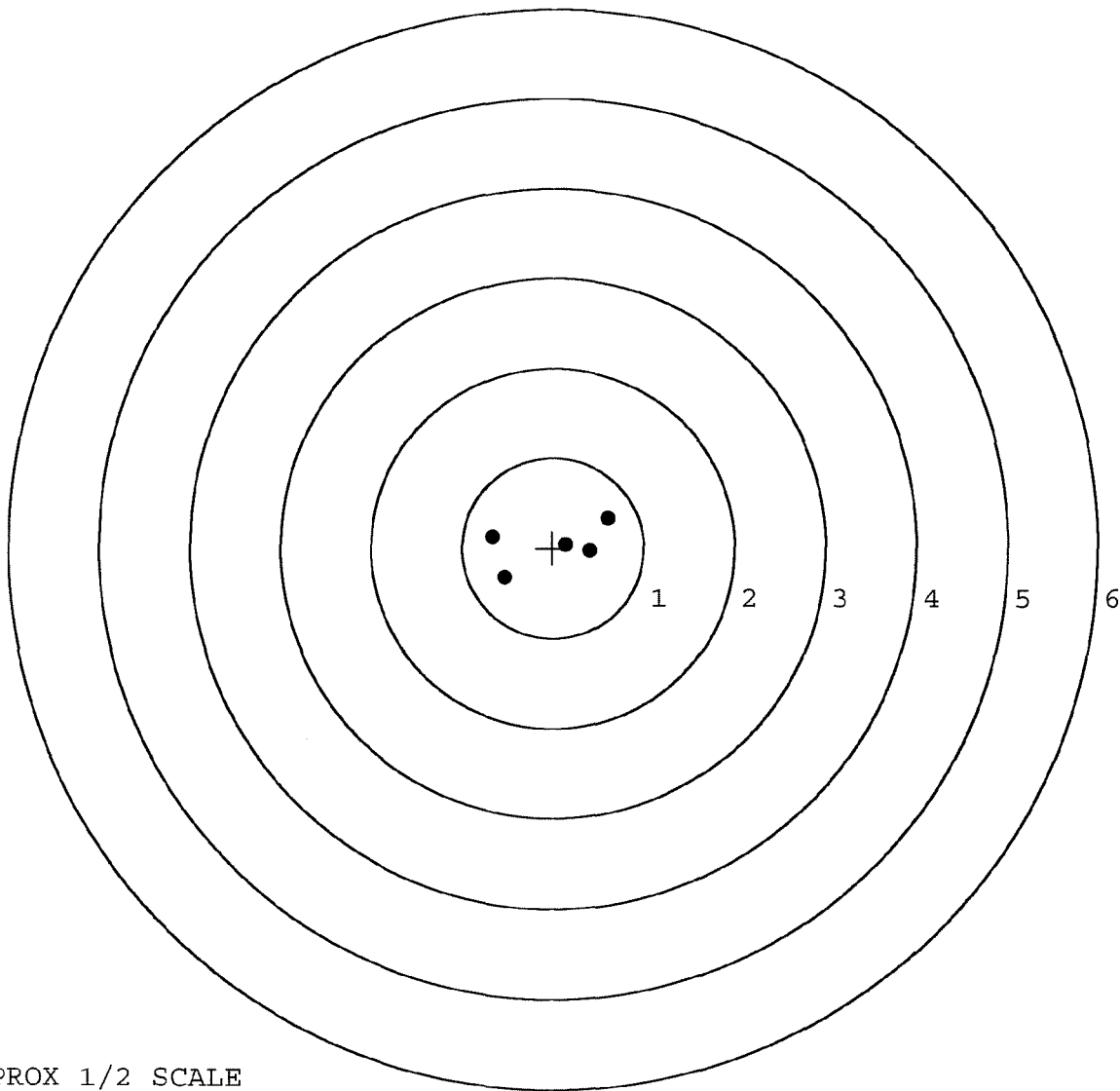
MAX RADIUS: 0.683

MEAN RADIUS: 0.511

# IN 1 IN DIAMETER: 2

# IN 2 IN DIAMETER: 5

# in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

Re-s look

AVERAGE PULL FORCE BETWEEN  
INITIAL & CYCLE TESTS

2.50# + .50#  
3.00# + .75#  
4.00# + 1.00#

SERIAL NO. E6790539

DATE 10/26/01

TESTER D.N.

|         | 2.50#<br>INITIAL | 2.50# AFTER<br>50 CYCLES | FINAL TEST &<br>TO RESET 2.50# | COMMENTS                                                               |
|---------|------------------|--------------------------|--------------------------------|------------------------------------------------------------------------|
| PULL #1 | 2.39             | 2.34                     | 2.39                           | MIN. SETTING,<br>NO AVG. OF 5<br>READINGS ACCEPT-<br>ABLE LESS THAN 2# |
| PULL #2 | 2.41             | 2.23                     | 2.31                           |                                                                        |
| PULL #3 | 2.47             | 2.23                     | 2.02                           |                                                                        |
| PULL #4 | 2.44             | 2.26                     | 2.15                           |                                                                        |
| PULL #5 | 2.47             | 2.22                     | 2.20                           |                                                                        |
| TOTAL   | 12.18            | 11.28                    | 11.07                          |                                                                        |
| AVG.    | 2.44             | 2.26                     | 2.21                           |                                                                        |

|         | 3.00#<br>INITIAL | 3.00# AFTER<br>20 CYCLES | COMMENTS |
|---------|------------------|--------------------------|----------|
| PULL #1 | 3.21             | 3.34                     |          |
| PULL #2 | 3.23             | 3.32                     |          |
| PULL #3 | 3.25             | 3.03                     |          |
| PULL #4 | 3.21             | 3.29                     |          |
| PULL #5 | 3.31             | 3.24                     |          |
| TOTAL   | 16.21            | 16.22                    |          |
| AVG.    | 3.24             | 3.24                     |          |

|         | 4.00#<br>INITIAL | 4.00# AFTER<br>20 CYCLES | MAX SETTING<br>GREATER THAN 4# | RESET TO 4# FOR<br>TARGET & ACCURACY |
|---------|------------------|--------------------------|--------------------------------|--------------------------------------|
| PULL #1 | 4.21             | 4.39                     |                                | 4.07                                 |
| PULL #2 | 4.04             | 4.17                     |                                | 4.15                                 |
| PULL #3 | 3.94             | 4.02                     |                                | 4.22                                 |
| PULL #4 | 4.03             | 4.16                     |                                | 3.85                                 |
| PULL #5 | 4.11             | 3.81                     |                                | 4.06                                 |
| TOTAL   | 20.33            | 20.55                    |                                | 20.35                                |
| AVG.    | 4.06             | 4.11                     |                                | 4.07                                 |