

E67905-60

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Union, NY Reg. U.S. Pat. & tm. Off. Marca Registrada. Marque Deposee.

SERIAL NO. J
E6790560

ORDER NO.
25716

46

19LW

5716 E6790560

ORDER 25716

MODEL 700™ M24

UPC



ORDER 25716

MODEL 700™ M24

UPC



SERIAL NO.

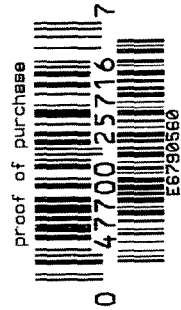


MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

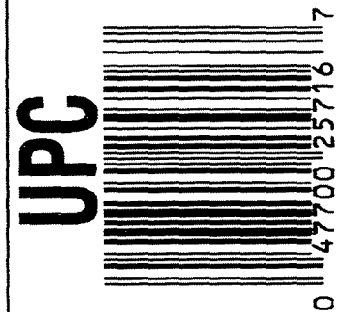
- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444



ORDER NO.	25716
BARREL LENGTH	24"
CAPACITY	6

E6790560



CONTRACT #

GUN SERIAL # E6790560

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11-9-01	REP
600	PROOF		11-9-01	REP
607	CHECK HEADSPACE		11-9-01	REP
610	DIS-ASSEMBLE GUN		11-9-01	REP
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT		11-9-01	AL
615	ROLLMARK CALIBER		11-9	wm
617	DRILL AND TAP SIGHT HOLES		11-12	BWT
620	APPLY COATINGS (BARREL ACTION)		11-30 11/29	TA HP
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY		12-18	Doog
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12-18	Doog
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12-18	Doog
	D) OIL FIRING PIN ASSEMBLY		12-18	Doog
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		2/19/02	DA

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.25</u> <u>6.25</u> <u>6.25</u>	1/28/02	D.M.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4.00</u> <u>4.25</u> <u>4.00</u>	1/28/02	D.M.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	1/28/02	D.M.
	J) ASSEMBLE STOCK		1-25-02	RH
	K) ASSEMBLE SWIVEL STUDS		1-31-02	RW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		2/18/02	RW
	M) IRON SIGHT ALIGNMENT		2/18/02	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		2/18/02	RW
640	GALLERY TEST AND TARGET	PASS FAIL	1-28-02	A
	A) MALFUNCTIONS	PASS FAIL	1-28-02	A
	B) PIERCED PRIMERS	PASS FAIL	1-28-02	A
645	INSPECT FOR LIVE AMMO		1-28-02	A
655	FINAL INSPECTION A) HEADSPACE		1-31-02	RW
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.24</u> <u>2.27</u> <u>2.17</u> <u>2.19</u> <u>2.13</u>	1-29-02	DA
	C) FUNCTION		1-31-02	RW
660	PACK		2/19/02	DA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. E6790560

DATE 1/10/02

TESTER D.M.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.46	2.44	2.44	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.42	2.46	2.33	
PULL #3	2.49	2.44	2.45	
PULL #4	2.34	2.34	2.46	
PULL #5	2.18	2.45	2.44	
TOTAL	11.89	12.13	12.12	
AVG.	2.38	2.43	2.42	

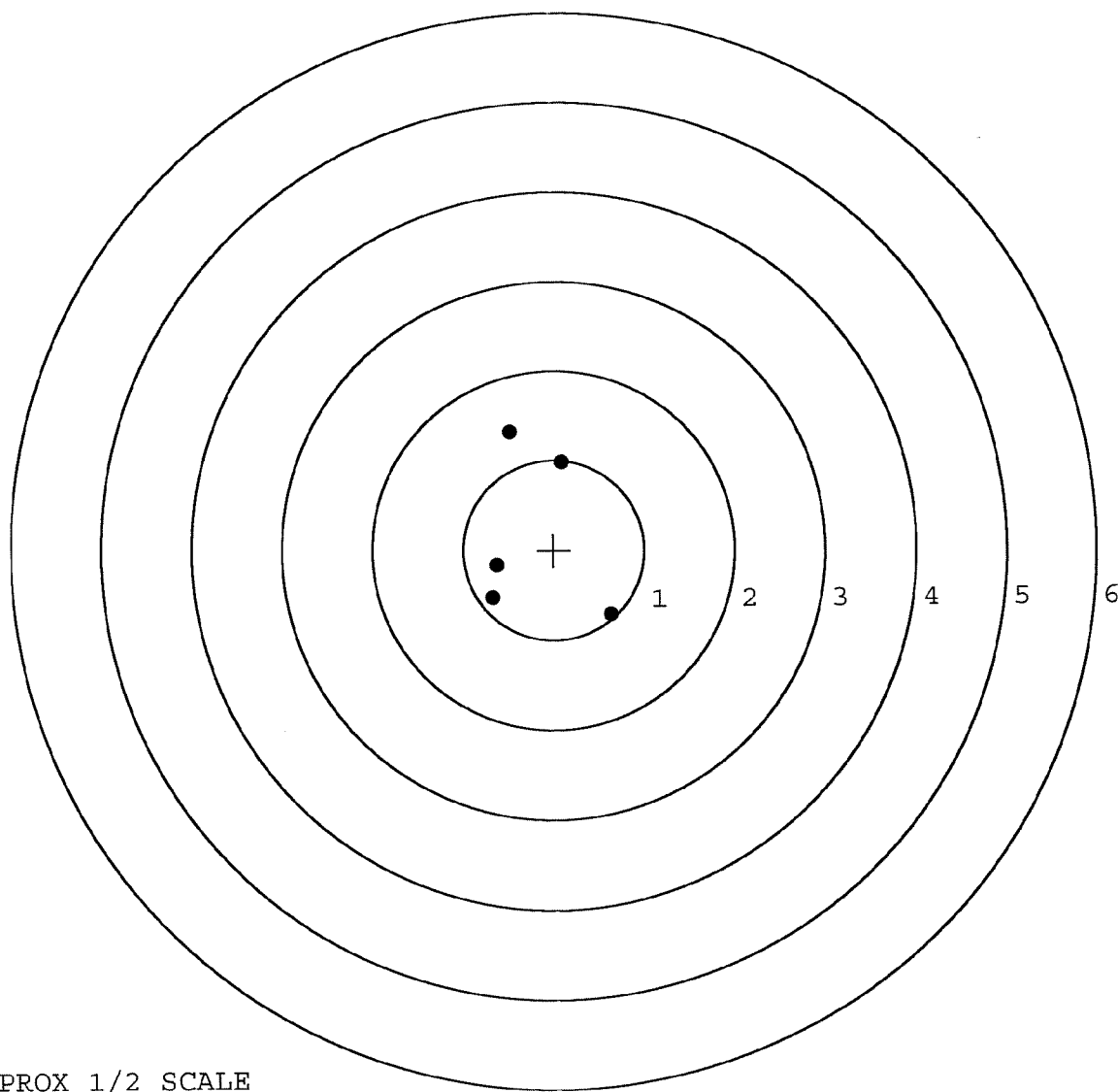
	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.40	3.39	
PULL #2	3.38	3.24	
PULL #3	3.24	3.25	
PULL #4	3.07	3.39	
PULL #5	3.32	3.31	
TOTAL	16.41	16.58	
AVG.	3.28	3.32	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.24	4.42		4.17
PULL #2	4.21	4.12		4.00
PULL #3	4.36	4.25		4.02
PULL #4	4.24	4.32		3.98
PULL #5	4.16	4.37		4.07
TOTAL	21.21	21.48		20.24
AVG.	4.24	4.30		4.05

SERIAL NUMBER: E6790560. __0
TARGET NUMBER: 1
FILE DATE: 01/28/2002
FILE TIME: 02:27

POINT#	X	Y
1:	0.097	0.974
2:	-0.475	1.318
3:	-0.633	-0.171
4:	-0.674	-0.532
5:	0.630	-0.723

X CENTROID: -0.211
Y CENTROID: 0.173
POA TO CENTROID: 0.273
HORZ SPREAD: 1.304
VERT SPREAD: 2.041
GROUP SPREAD: 2.321
MIN RADIUS: 0.545
MAX RADIUS: 1.229
MEAN RADIUS: 0.930
IN 1 IN DIAMETER: 0
IN 2 IN DIAMETER: 3
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790560. __0

TARGET NUMBER: 2

FILE DATE: 01/28/2002

FILE TIME: 02:27

POINT#	X	Y
1:	0.091	0.505
2:	0.176	0.204
3:	0.469	0.156
4:	-0.653	0.004
5:	-0.050	-0.519

X CENTROID: 0.007

Y CENTROID: 0.070

POA TO CENTROID: 0.070

HORZ SPREAD: 1.122

VERT SPREAD: 1.024

GROUP SPREAD: 1.132

MIN RADIUS: 0.216

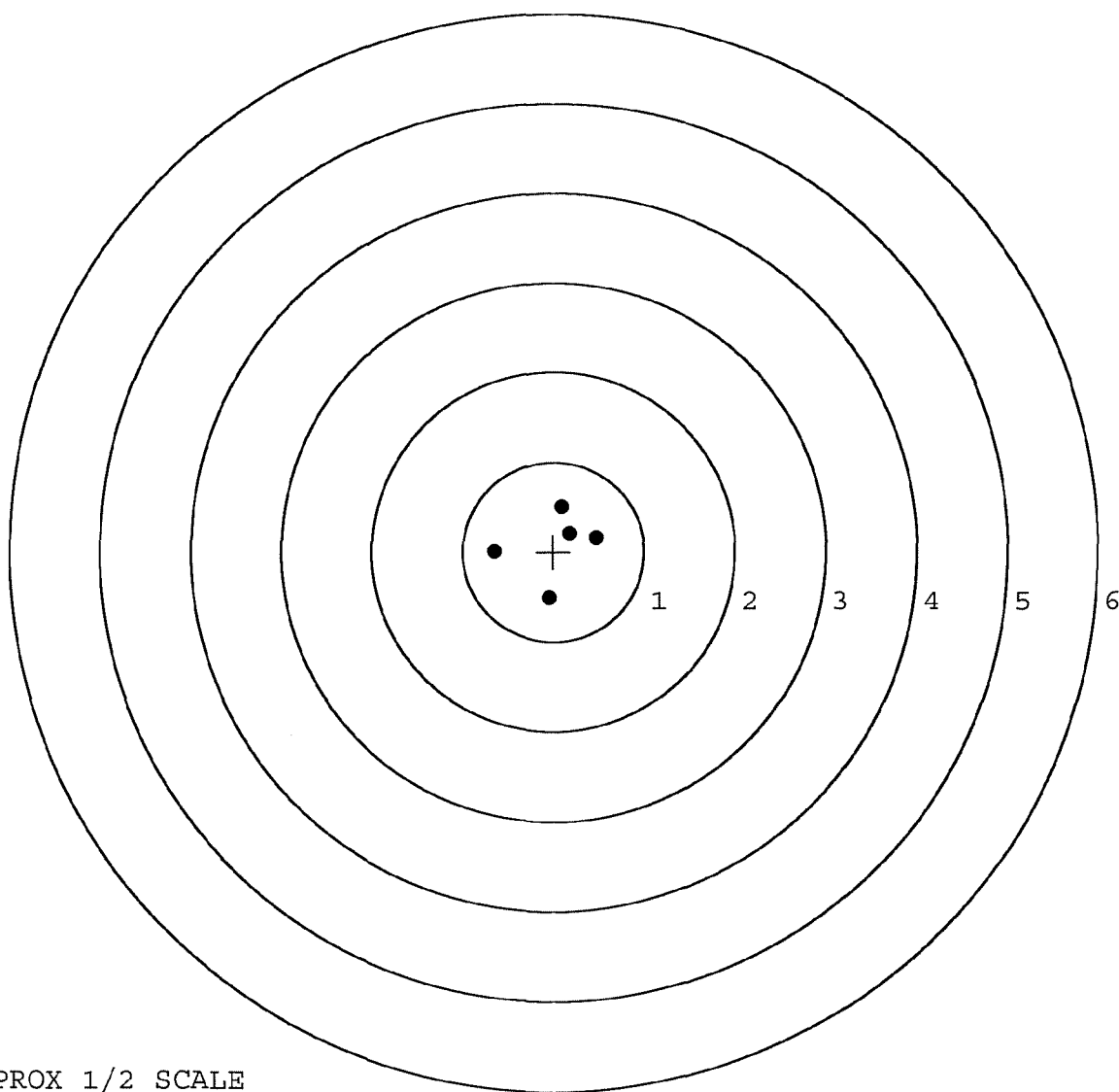
MAX RADIUS: 0.663

MEAN RADIUS: 0.477

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 5

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE