

E6790563

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Ilion, NY Reg. U.S. Pat & tm. Off. Marca Registrada Marque



5716 E6790563

ORDER 25716

MODEL 700™ M24

UPC



0 47700 25716 7

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SERIAL NO.



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MODEL 700TH M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444

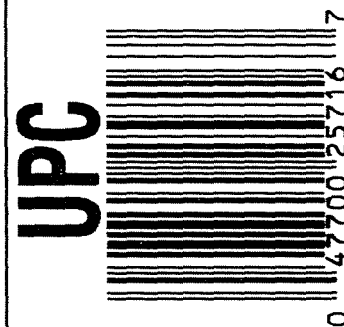


ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

E6790563



CONTRACT #

GUN SERIAL # E6790563

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11-30-01	PSH
600	PROOF		11-30-01	PSH
607	CHECK HEADSPACE		11-30-01	PSH
610	DIS-ASSEMBLE GUN		11-30-01	PSH
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT		11-30-01	AL
615	ROLLMARK CALIBER		12/5/01	SB
617	DRILL AND TAP SIGHT HOLES		12/6/01	BWT
620	APPLY COATINGS (BARREL ACTION)		12/7	PSH
	(BOLT)			
625	FINAL ASSEMBLY		1/14/02	D.M.
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		1/14/02	D.M.
	C) INSPECT EJECTOR HOLE FOR CHAMFER		1/14/02	D.M.
	D) OIL FIRING PIN ASSEMBLY		1/14/02	D.M.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE		1-28-02	DA
	2.50 LBS +/- .5 LBS			

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5.50</u> <u>5.25</u> <u>5.00</u>	<u>1/22/02</u>	<u>D.M.</u>
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4.60</u> <u>4.60</u> <u>3.75</u>	<u>1/22/02</u>	<u>D.M.</u>
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.025</u> <u>.025</u> <u>.025</u>	<u>1/22/02</u>	<u>D.M.</u>
	J) ASSEMBLE STOCK		<u>1/18/02</u>	<u>RW</u>
	K) ASSEMBLE SWIVEL STUDS		<u>1/22/02</u>	<u>RW</u>
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		<u>1/18/02</u>	<u>RW</u>
	M) IRON SIGHT ALIGNMENT		<u>1/18/02</u>	<u>RW</u>
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		<u>1/18/02</u>	<u>RW</u>
640	GALLERY TEST AND TARGET	PASS FAIL	<u>1-21-02</u>	<u>A</u>
	A) MALFUNCTIONS	PASS FAIL	<u>1-21-02</u>	<u>A</u>
	B) PIERCED PRIMERS	PASS FAIL	<u>1-21-02</u>	<u>A</u>
645	INSPECT FOR LIVE AMMO		<u>1-21-02</u>	<u>A</u>
655	FINAL INSPECTION A) HEADSPACE		<u>1/22/02</u>	<u>RW</u>
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.58</u> <u>2.30</u> <u>2.18</u> <u>2.27</u> <u>2.29</u>	<u>1/22/02</u>	<u>D.M.</u>
	C) FUNCTION		<u>1/22/02</u>	<u>RW</u>
660	PACK		<u>1-24-02</u>	<u>DA</u>

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. E6790563

DATE 1/10/02

TESTER D.M.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.55	2.17		2.71	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.37	2.49		2.59	
PULL #3	2.58	2.54		2.68	
PULL #4	2.53	2.35		2.76	
PULL #5	2.42	2.60		2.65	
TOTAL	12.45	12.15		13.39	
AVG.	2.49	2.43		2.68	

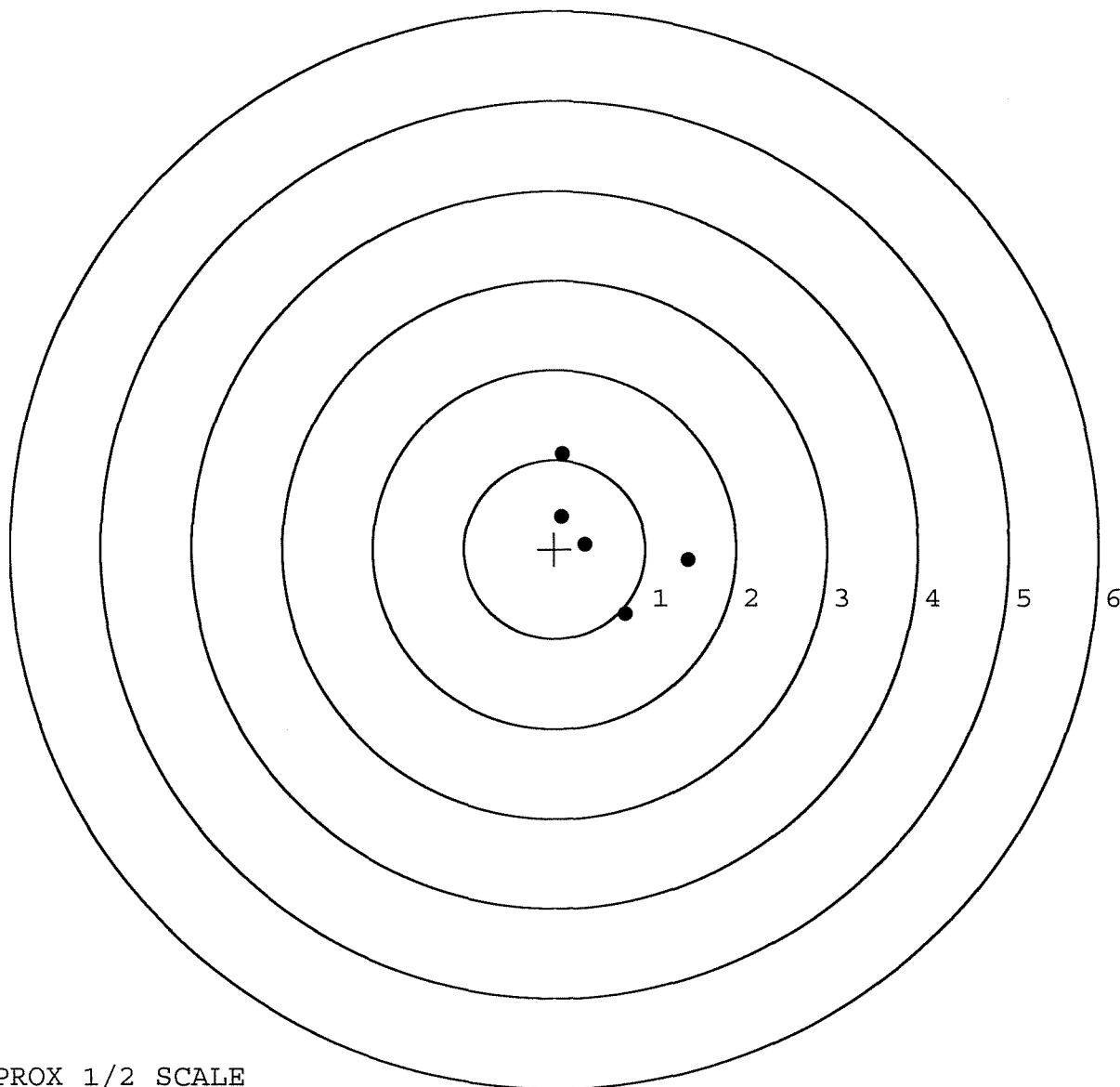
	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.24	3.55		
PULL #2	3.20	3.11		
PULL #3	3.08	2.75		
PULL #4	3.17	2.72		
PULL #5	3.04	3.13		
TOTAL	15.73	15.26		
AVG.	3.15	3.05		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.27	3.90		4.36
PULL #2	4.15	4.20		4.28
PULL #3	4.21	4.11		4.393
PULL #4	4.06	4.23		4.20
PULL #5	4.21	4.00		4.37
TOTAL	20.90	20.44		21.14
AVG.	4.18	4.09		4.23

SERIAL NUMBER: E6790563.____0
TARGET NUMBER: 1
FILE DATE: 01/21/2002
FILE TIME: 18:06

POINT#	X	Y
1:	0.087	1.062
2:	0.074	0.364
3:	0.335	0.055
4:	1.467	-0.123
5:	0.776	-0.732

X CENTROID: 0.548
Y CENTROID: 0.125
POA TO CENTROID: 0.562
HORZ SPREAD: 1.393
VERT SPREAD: 1.794
GROUP SPREAD: 1.922
MIN RADIUS: 0.224
MAX RADIUS: 1.044
MEAN RADIUS: 0.728
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 5

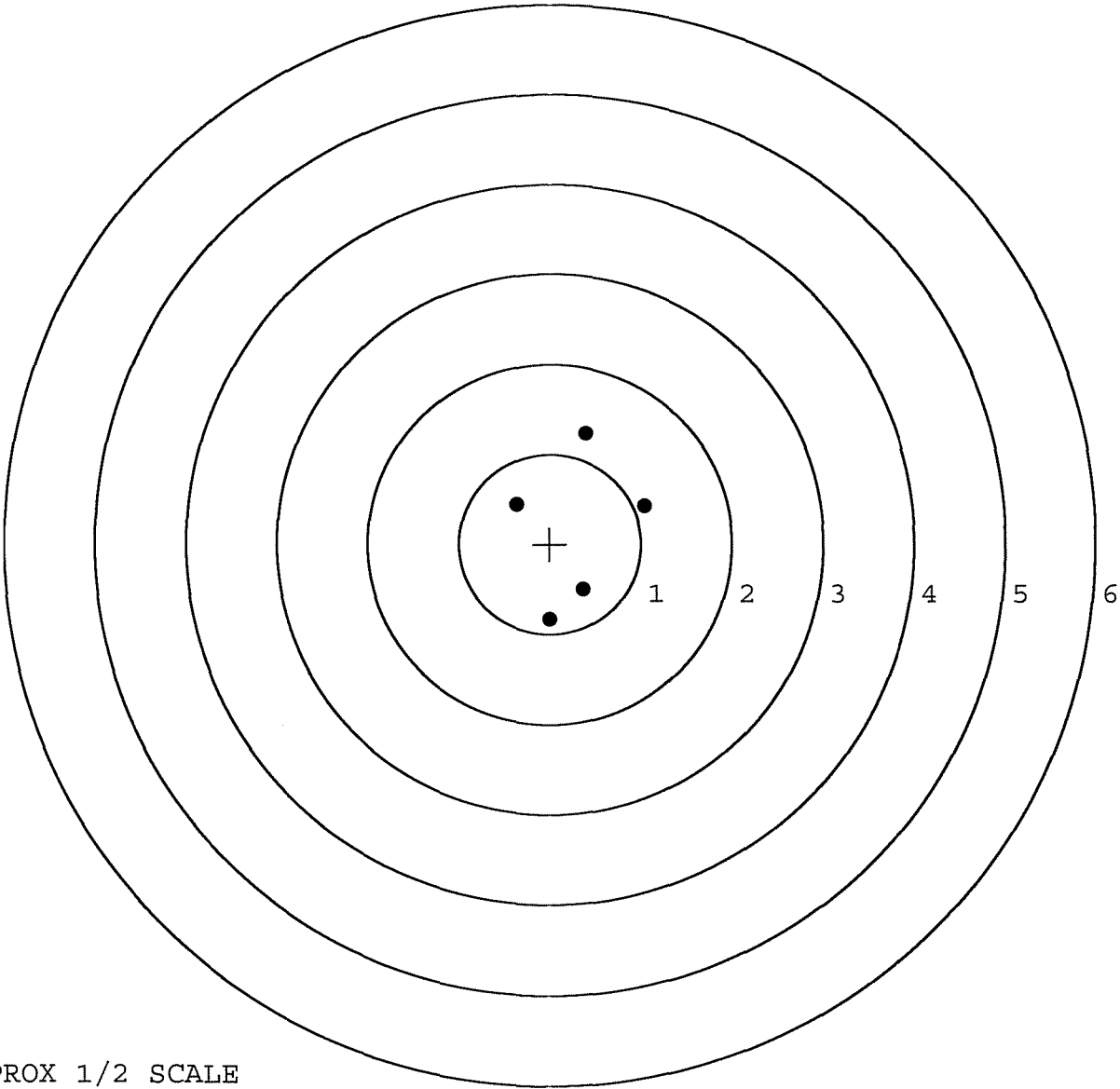


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790563. __0
TARGET NUMBER: 2
FILE DATE: 01/21/2002
FILE TIME: 18:06

POINT#	X	Y
1:	0.391	1.230
2:	-0.369	0.441
3:	1.035	0.425
4:	0.360	-0.511
5:	-0.005	-0.842

X CENTROID: 0.282
Y CENTROID: 0.149
POA TO CENTROID: 0.319
HORZ SPREAD: 1.404
VERT SPREAD: 2.072
GROUP SPREAD: 2.110
MIN RADIUS: 0.664
MAX RADIUS: 1.087
MEAN RADIUS: 0.860
IN 1 IN DIAMETER: 0
IN 2 IN DIAMETER: 3
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE