

E 6790564

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Illinois, NY Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.

SERIAL NO. **J**
E6790564

ORDER NO. **25716**

46

17BW



5716 E6790564

ORDER 25716

MODEL 700™ M24

UPC



ORDER 25716

MODEL 700™ M24

UPC



SERIAL NO.

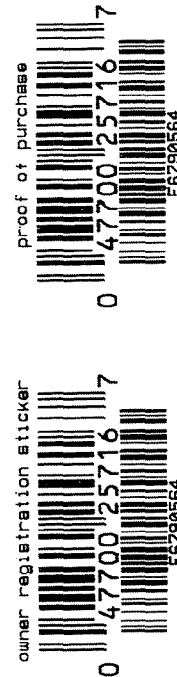


MODEL 700TM M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444

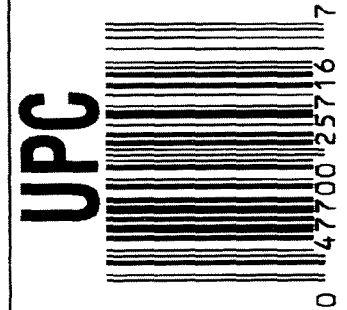


ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

E6790564



CONTRACT #

GUN SERIAL # E679 0564

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11/12/01	RTH
600	PROOF		11/12/01	RTH
607	CHECK HEADSPACE	MAGNA - FLUX	11/12/01	RTH
610	DIS-ASSEMBLE GUN	INSPECTED	11/12/01	RTH
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	NOV 15 2001 OPERATOR <u>ARJ</u>		
615	ROLLMARK CALIBER		11/16/01	Wm
617	DRILL AND TAP SIGHT HOLES		11/26	BWT
620	APPLY COATINGS (BARREL ACTION)		11-28	TH
	(BOLT)		11-28	TH
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		12-12	Doog
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12-12	Doog
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12-12	Doog
	D) OIL FIRING PIN ASSEMBLY		12-12	Doog
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	1-17-02	PK

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5.25</u> <u>5.25</u> <u>5.00</u>	1/3/02	D.M.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.75</u> <u>3.00</u> <u>3.25</u>	1/3/02	D.M.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.025</u> <u>.024</u>	1/3/02	D.M.
	J) ASSEMBLE STOCK		12/21/01	LT
	K) ASSEMBLE SWIVEL STUDS		1/12/02	RW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		1/12/02	RW
	M) IRON SIGHT ALIGNMENT		1/12/02	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		1/12/02	RW
640	GALLERY TEST AND TARGET	PASS FAIL	1-2-02	A
	A) MALFUNCTIONS	PASS FAIL	1-2-02	A
	B) PIERCED PRIMERS	PASS FAIL	1-2-02	A
645	INSPECT FOR LIVE AMMO		1-2-02	A
655	FINAL INSPECTION A) HEADSPACE		1/12/02	RW
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.79</u> <u>2.85</u> <u>2.81</u> <u>2.69</u> <u>2.78</u>	1/3/02	D.M.
	C) FUNCTION		1/12/02	RW
660	PACK		1/17/02	DL

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. _____
DATE 12/20/01
TESTER D.M.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.46	2.46		2.33	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.53	2.49		2.10	
PULL #3	2.68	2.33		2.24	
PULL #4	2.73	2.54		2.52	
PULL #5	2.27	2.52		2.27	
TOTAL	12.67	12.34		11.46	
AVG.	2.53	2.47		2.29	

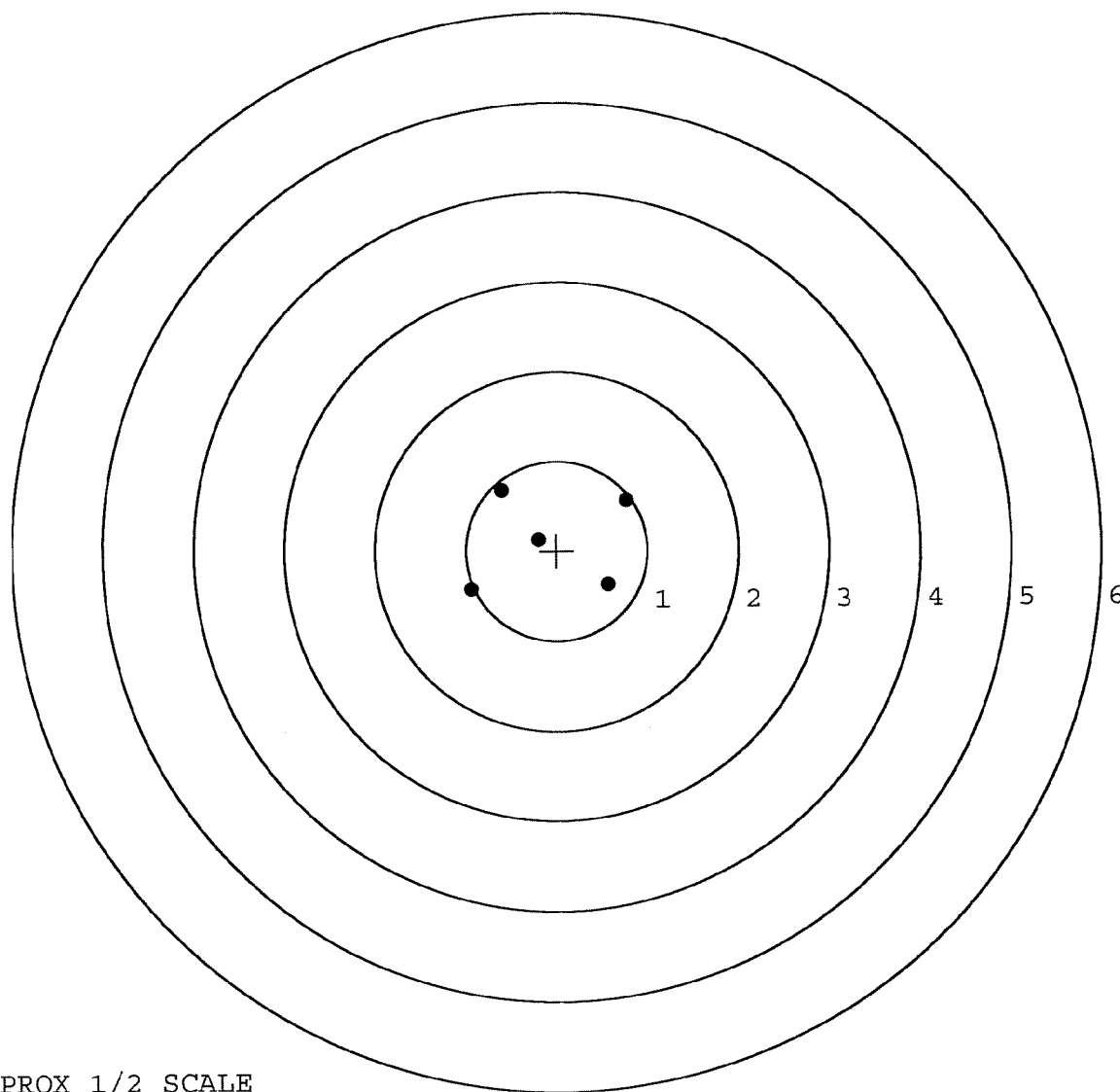
	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.08	3.25		
PULL #2	3.15	3.32		
PULL #3	3.20	3.23		
PULL #4	3.12	3.02		
PULL #5	3.36	3.11		
TOTAL	15.91	15.93		
AVG.	3.18	3.19		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.49	4.28		4.25
PULL #2	4.26	4.46		4.18
PULL #3	4.38	4.29		4.13
PULL #4	4.21	4.52		4.17
PULL #5	4.41	4.33		4.17
TOTAL	21.75	21.88		20.90
AVG.	4.35	4.38		4.18

SERIAL NUMBER: E6790564. __0
TARGET NUMBER: 1
FILE DATE: 01/02/2002
FILE TIME: 01:45

POINT#	X	Y
1:	-0.604	0.676
2:	0.771	0.557
3:	-0.203	0.126
4:	-0.946	-0.428
5:	0.566	-0.382

X CENTROID: -0.083
Y CENTROID: 0.110
POA TO CENTROID: 0.138
HORZ SPREAD: 1.717
VERT SPREAD: 1.104
GROUP SPREAD: 1.979
MIN RADIUS: 0.121
MAX RADIUS: 1.017
MEAN RADIUS: 0.737
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790564.___0

TARGET NUMBER: 2

FILE DATE: 01/02/2002

FILE TIME: 01:45

POINT#	X	Y
1:	0.013	0.793
2:	0.242	0.486
3:	-0.654	-0.083
4:	-0.736	-0.491
5:	0.231	-0.497

X CENTROID: -0.181

Y CENTROID: 0.042

POA TO CENTROID: 0.186

HORZ SPREAD: 0.978

VERT SPREAD: 1.290

GROUP SPREAD: 1.486

MIN RADIUS: 0.489

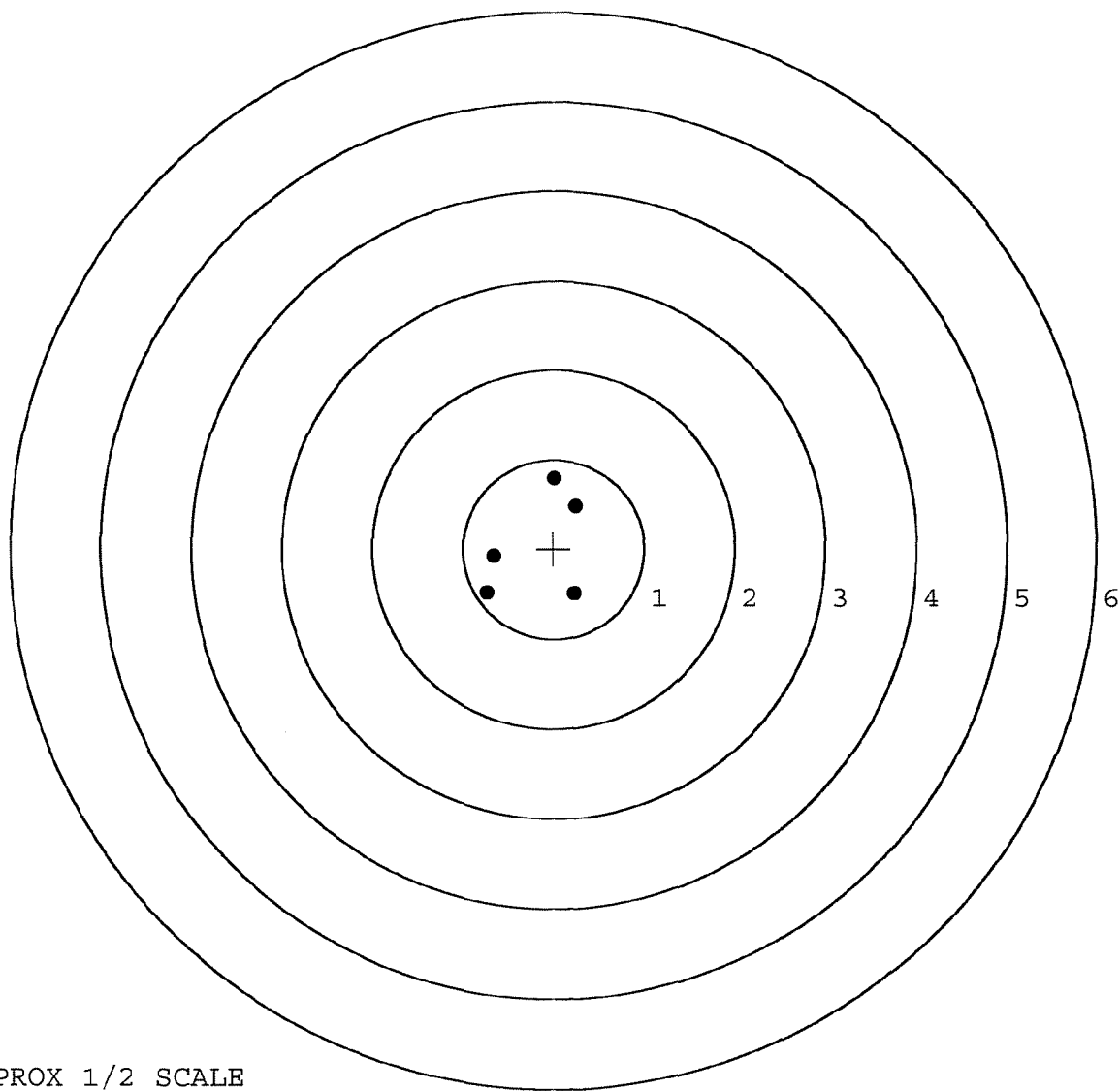
MAX RADIUS: 0.776

MEAN RADIUS: 0.665

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 5

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE