

E6790565

12

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

**Remington®**

**MODEL 700™ M24**  
BOLT ACTION CENTERFIRE RIFLE  
24" BARREL 7.62 NATO

Made in Illinois, NY Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee

SERIAL NO. J  
**E6790565**

ORDER NO.  
**25716**

**46**

**22BW**

 5716 E6790565

**ORDER 25716**

MODEL 700™ M24

**UPC**



**ORDER 25716**

MODEL 700™ M24

**UPC**



SERIAL NO.

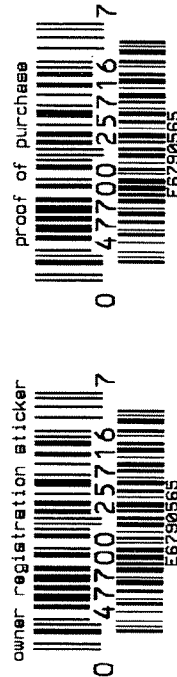


**MODEL 700<sup>™</sup> M24**  
**BOLT ACTION CENTERFIRE RIFLE**  
**24" BARREL 7.62 NATO**

**DOCUMENT ENVELOPE ASSEMBLY:**

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

**46 FORM 1444**

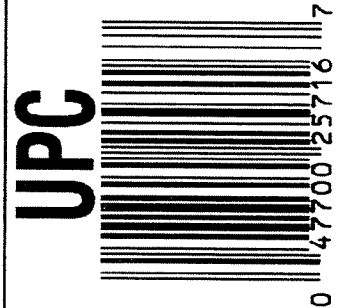


**ORDER NO. 25716**

**BARREL LENGTH 24"**

**CAPACITY 6**

**E6790565**



CONTRACT #

GUN SERIAL # E6790565

| OP #      | OPERATION NAME                                                 | READINGS                          | DATE     | INITIAL |
|-----------|----------------------------------------------------------------|-----------------------------------|----------|---------|
| 575 & 580 | ASSEMBLE ACTION AND STOCK                                      |                                   | 11-8-01  | REP     |
| 600       | PROOF                                                          |                                   | 11-8-01  | REP     |
| 607       | CHECK HEADSPACE                                                | MAGNA-FLUX                        | 11-8-01  | REP     |
| 610       | DIS-ASSEMBLE GUN                                               | INSPECTED                         | 11-8-01  | REP     |
| 612       | MAGNAFLUX BBL ACTION<br>MAGNAFLUX BOLT                         | NOV 9 2001<br>OPERATOR <u>ARJ</u> |          |         |
| 615       | ROLLMARK CALIBER                                               |                                   | 11/9     | (D)     |
| 617       | DRILL AND TAP<br>SIGHT HOLES                                   |                                   | 11-12    | BWT     |
| 620       | APPLY COATINGS<br>(BARREL ACTION)                              |                                   | 11-27    | TR      |
|           | (BOLT)                                                         |                                   | 11-27    | TR      |
| 625       | FINAL ASSEMBLY                                                 |                                   | 12/13/01 | DR      |
|           | A) CLEAN INSIDE OF<br>BOLT ASSEMBLY                            |                                   |          |         |
|           | B) INSPECT REAR FIRING<br>PIN HOLE FOR CHAMFER<br>IN BOLT HEAD |                                   | 12/13/01 | DR      |
|           | C) INSPECT EJECTOR<br>HOLE FOR CHAMFER                         |                                   | 12/13/01 | DR      |
|           | D) OIL FIRING PIN ASSEMBLY                                     |                                   | 12/13/01 | DR      |
|           | E) ADJUST TRIGGER PULL<br>TO MIN. SETTING AND<br>STAKE         | 2.50 LBS +/- .5 LBS               | 1-11-02  | DA      |

| OP #  | OPERATION NAME                                                           | READINGS                                                    | DATE     | INITIAL |
|-------|--------------------------------------------------------------------------|-------------------------------------------------------------|----------|---------|
| 625   | F) SAFETY ON FORCE <span>2 LBS MIN<br/>10 LBS MAX</span>                 | <u>6.00</u> <u>5.50</u> <u>6.00</u>                         | 1/3/02   | D.M.    |
| CONT. |                                                                          |                                                             |          |         |
|       | G) SAFETY OFF FORCE <span>2 LBS MIN</span>                               | <u>2.50</u> <u>2.50</u> <u>2.50</u>                         | 1/3/02   | D.M.    |
|       | H) TRIGGER PULL TEST<br>AND RETAINABILITY                                |                                                             | 1/3/02   | OK      |
|       | I) FIRING PIN INDENT <span>.020 MIN</span>                               | <u>.024</u> <u>.023</u> <u>.024</u>                         | 1/3/02   | D.M.    |
|       | J) ASSEMBLE STOCK                                                        |                                                             | 12-17-01 | FW      |
|       | K) ASSEMBLE SWIVEL<br>STUDS                                              |                                                             | 1-11-02  | OK      |
|       | L) ATTACH FRONT AND<br>REAR SIGHT ASSY'S                                 |                                                             | 1-11-02  | OK      |
|       | M) IRON SIGHT<br>ALIGNMENT                                               |                                                             | 1-11-02  | OK      |
|       | N) DETACH FRONT AND<br>REAR SIGHTS AND PLACE<br>IN NUMBERED CONTAINER    |                                                             | 1-11-02  | OK      |
| 640   | GALLERY TEST AND<br>TARGET                                               | PASS FAIL                                                   | 12-19-01 | A       |
|       | A) MALFUNCTIONS                                                          | PASS FAIL                                                   | 12-19-01 | A       |
|       | B) PIERCED PRIMERS                                                       | PASS FAIL                                                   | 12-19-01 | A       |
| 645   | INSPECT FOR LIVE AMMO                                                    |                                                             | 12-19-01 | A       |
| 655   | FINAL INSPECTION<br>A) HEADSPACE                                         |                                                             | 1-11-02  | OK      |
|       | B) TRIGGER PULL <span>+/- .5 LBS<br/>MIN 2.50 LBS<br/>MAX 4.0 LBS</span> | <u>2.34</u> <u>2.37</u> <u>2.33</u> <u>2.35</u> <u>2.37</u> | 1/4/02   | D.M.    |
|       | C) FUNCTION                                                              |                                                             | 1-11-02  | OK      |
| 660   | PACK                                                                     |                                                             | 1-11-02  | DA      |

AVERAGE PULL FORCE BETWEEN  
INITIAL & CYCLE TESTS

2.50# ± .50#  
3.00# ± .75#  
4.00# ± 1.00#

SERIAL NO. EL6790565

DATE 10/26/01

TESTER BK

|         | 2.50#<br>INITIAL | 2.50# AFTER<br>50 CYCLES | FINAL TEST &<br>TO RESET 2.50# | COMMENTS                                                               |
|---------|------------------|--------------------------|--------------------------------|------------------------------------------------------------------------|
| PULL #1 | 2.51             | 2.72                     | 2.48                           | MIN. SETTING,<br>NO AVG. OF 5<br>READINGS ACCEPT-<br>ABLE LESS THAN 2# |
| PULL #2 | 2.73             | 2.27                     | 2.39                           |                                                                        |
| PULL #3 | 2.48             | 2.62                     | 2.38                           |                                                                        |
| PULL #4 | 2.51             | 2.70                     | 2.39                           |                                                                        |
| PULL #5 | 2.62             | 2.60                     | 2.38                           |                                                                        |
| TOTAL   | 12.85            | 12.91                    | 12.02                          |                                                                        |
| AVG.    | 2.57             | 2.58                     | 2.40                           |                                                                        |

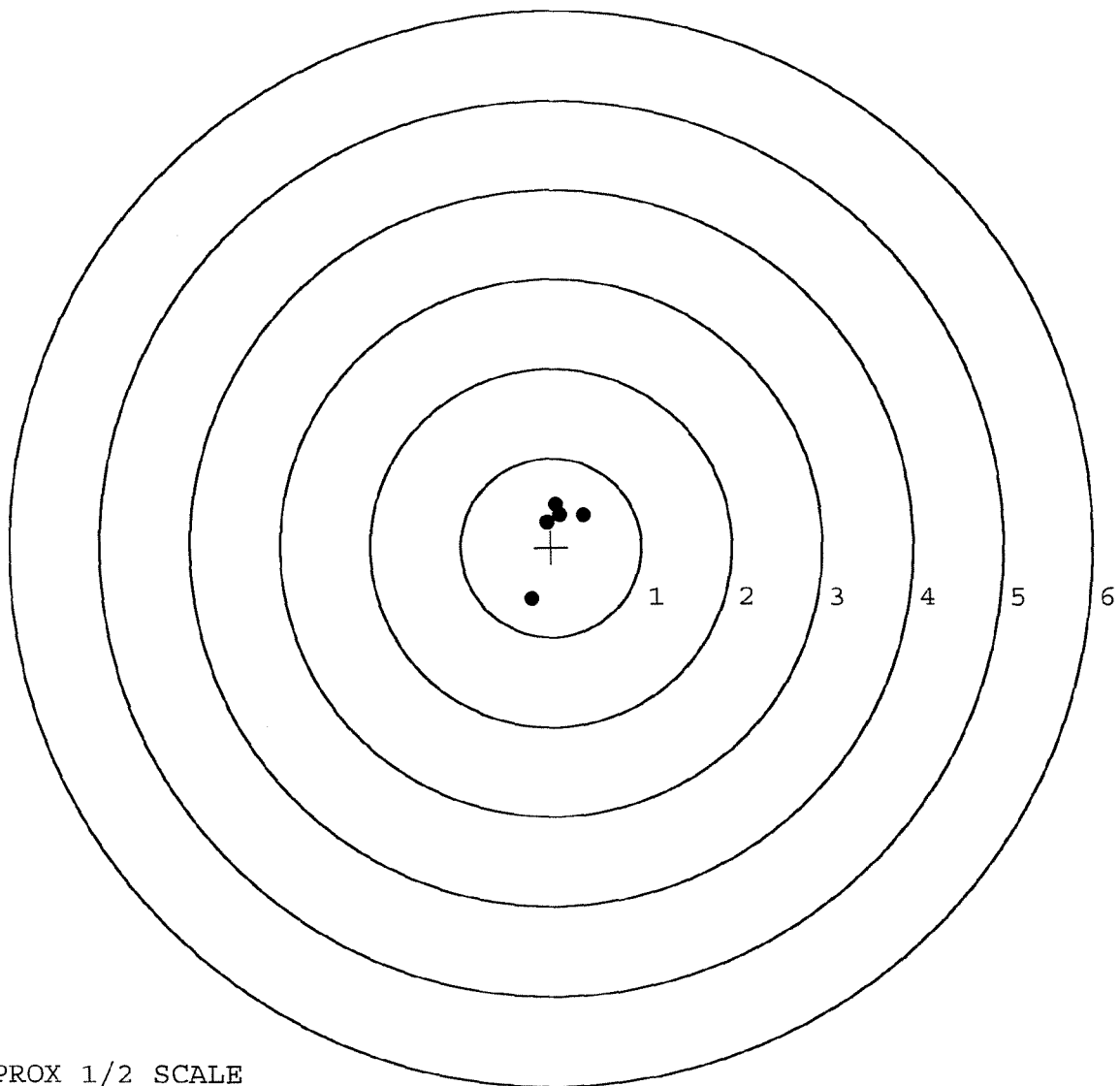
|         | 3.00#<br>INITIAL | 3.00# AFTER<br>20 CYCLES | COMMENTS |
|---------|------------------|--------------------------|----------|
| PULL #1 | 3.26             | 3.07                     |          |
| PULL #2 | 2.98             | 3.07                     |          |
| PULL #3 | 3.17             | 3.22                     |          |
| PULL #4 | 3.03             | 3.18                     |          |
| PULL #5 | 3.38             | 3.13                     |          |
| TOTAL   | 15.82            | 15.67                    |          |
| AVG.    | 3.16             | 3.13                     |          |

|         | 4.00#<br>INITIAL | 4.00# AFTER<br>20 CYCLES | MAX SETTING<br>GREATER THAN 4# | RESET TO 4# FOR<br>TARGET & ACCURACY |
|---------|------------------|--------------------------|--------------------------------|--------------------------------------|
| PULL #1 | 4.18             | 4.30                     |                                | 4.32                                 |
| PULL #2 | 4.15             | 4.19                     |                                | 4.24                                 |
| PULL #3 | 4.07             | 4.42                     |                                | 4.28                                 |
| PULL #4 | 4.11             | 4.27                     |                                | 4.29                                 |
| PULL #5 | 4.11             | 4.18                     |                                | 4.20                                 |
| TOTAL   | 20.62            | 21.36                    |                                | 21.33                                |
| AVG.    | 4.12             | 4.27                     |                                | 4.26                                 |

SERIAL NUMBER: E6790565. \_\_0  
TARGET NUMBER: 2  
FILE DATE: 12/19/2001  
FILE TIME: 04:05

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | -0.214 | -0.584 |
| 2:     | -0.047 | 0.283  |
| 3:     | 0.048  | 0.483  |
| 4:     | 0.360  | 0.360  |
| 5:     | 0.094  | 0.363  |

X CENTROID: 0.048  
Y CENTROID: 0.181  
POA TO CENTROID: 0.187  
HORZ SPREAD: 0.574  
VERT SPREAD: 1.067  
GROUP SPREAD: 1.105  
MIN RADIUS: 0.140  
MAX RADIUS: 0.809  
MEAN RADIUS: 0.359  
# IN 1 IN DIAMETER: 4  
# IN 2 IN DIAMETER: 5  
# in 3 IN DIAMETER: 5

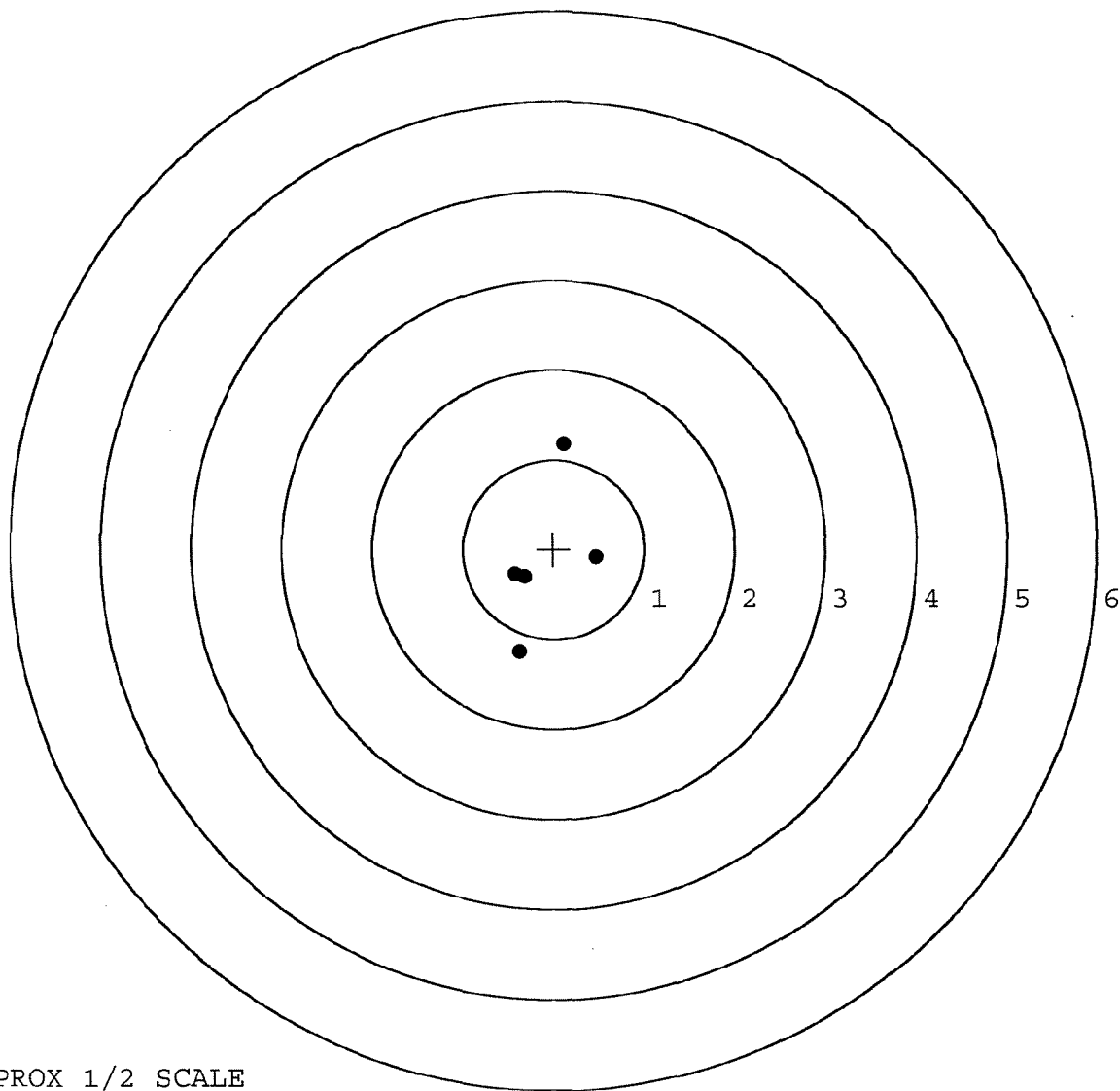


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790565. 0  
TARGET NUMBER: 1  
FILE DATE: 12/19/2001  
FILE TIME: 04:05

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | -0.377 | -1.141 |
| 2:     | 0.471  | -0.087 |
| 3:     | -0.427 | -0.279 |
| 4:     | 0.117  | 1.178  |
| 5:     | -0.322 | -0.309 |

X CENTROID: -0.108  
Y CENTROID: -0.128  
POA TO CENTROID: 0.167  
HORZ SPREAD: 0.898  
VERT SPREAD: 2.319  
GROUP SPREAD: 2.371  
MIN RADIUS: 0.281  
MAX RADIUS: 1.325  
MEAN RADIUS: 0.718  
# IN 1 IN DIAMETER: 2  
# IN 2 IN DIAMETER: 3  
# in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE