

E6790566

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Serial No. J
E6790566

ORDER NO.
25716

46

Made in Ilion, NY Reg. U.S. Pat. & tm. Off. Marca Registrada Marque Deposee.

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5716 E6790566

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MODEL 700™ M24

UPC



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SERIAL NO.



MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444

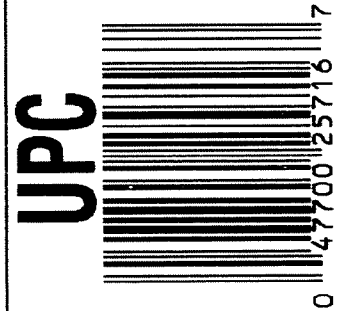


ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

E6790566



GUN SERIAL #

F6790566
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OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11/15/01	AK
600	PROOF		11/15/01	AK
607	CHECK HEADSPACE		11/15/01	AK
610	DIS-ASSEMBLE GUN		11/15/01	AK
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT		11/15/01	AK
615	ROLLMARK CALIBER		11/15/01	AK
617	DRILL AND TAP SIGHT HOLES		12/3	BWT
620	APPLY COATINGS (BARREL ACTION)		12-5	TA
	(BOLT)		12-5	TA
625	FINAL ASSEMBLY		12/11/01	J.M.
	A) CLEAN INSIDE OF BOLT ASSEMBLY		12/11/01	J.M.
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12/11/01	J.M.
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12/11/01	J.M.
	D) OIL FIRING PIN ASSEMBLY		12/11/01	J.M.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	12/14/01	DA

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5.5</u> <u>5.5</u> <u>5.5</u>	12/15/01	D.M.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.75</u> <u>2.25</u> <u>2.25</u>	12/15/01	D.M.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.023</u> <u>.024</u>	12/15/01	D.M.
	J) ASSEMBLE STOCK		12-13-01	ST
	K) ASSEMBLE SWIVEL STUDS		12/14/01	REP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		12/16/01	REP
	M) IRON SIGHT ALIGNMENT		12/16/01	REP
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		12/16/01	REP
640	GALLERY TEST AND TARGET	PASS FAIL	12/13/01	KA
	A) MALFUNCTIONS	PASS FAIL	12/13/01	KA
	B) PIERCED PRIMERS	PASS FAIL	12/13/01	KA
645	INSPECT FOR LIVE AMMO		12/13/01	KA
655	FINAL INSPECTION A) HEADSPACE		12/16/01	REP
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.41</u> <u>2.61</u> <u>2.30</u> <u>2.13</u> <u>2.14</u>	12/15/01	D.M.
	C) FUNCTION		12/16/01	REP
660	PACK		12/14/01	DA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. E6790566

DATE 10/30/01

TESTER D. M.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.63	2.01	2.28	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.77	2.01	2.45	
PULL #3	2.54	1.84	2.32	
PULL #4	2.57	1.81	2.43	
PULL #5	2.39	1.80	2.38	
TOTAL	12.90	9.47	11.86	
AVG.	2.58	1.89	2.37	

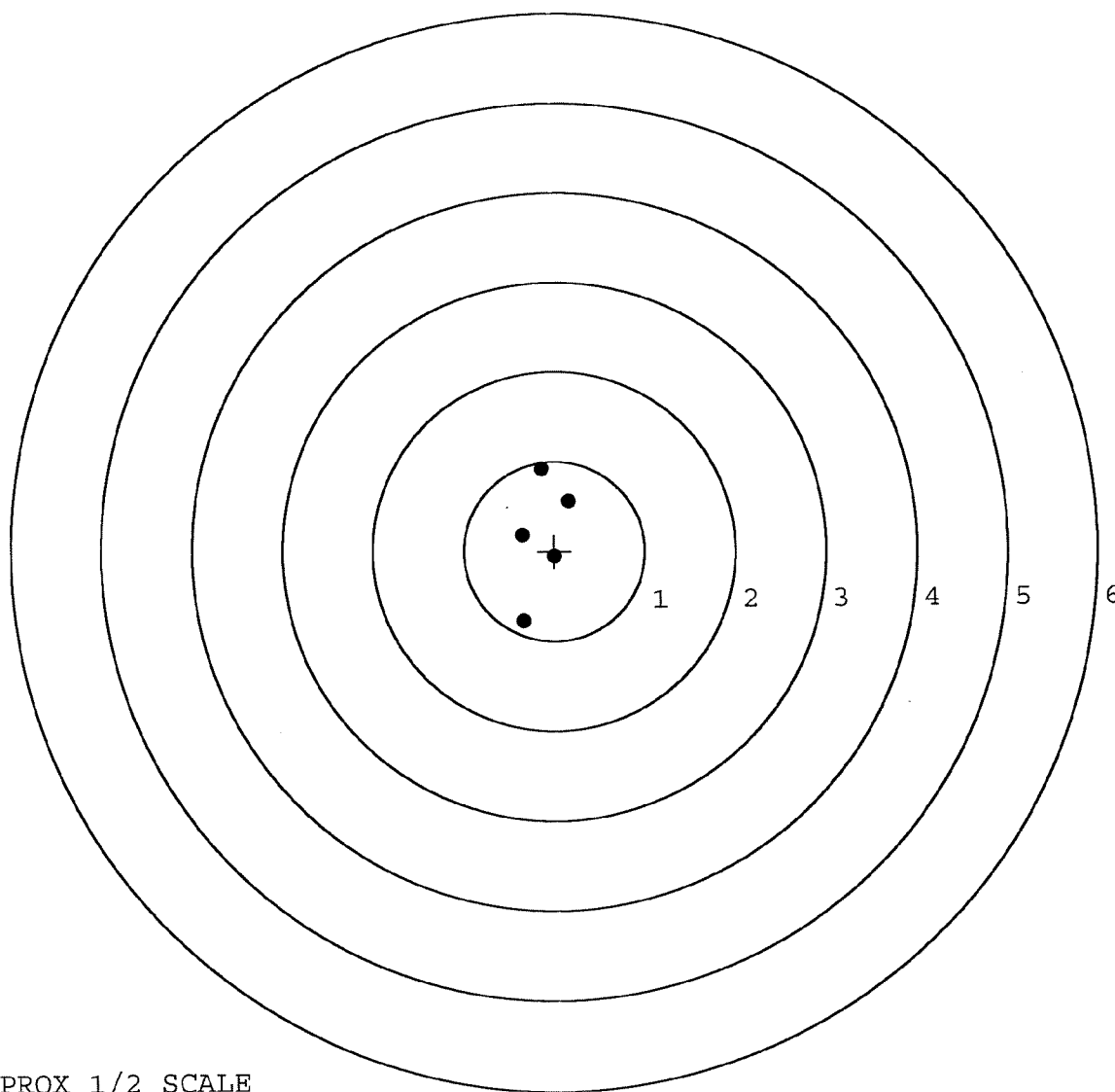
	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.05	3.06	
PULL #2	3.24	3.16	
PULL #3	3.12	2.94	
PULL #4	3.02	2.91	
PULL #5	3.01	3.15	
TOTAL	15.44	15.22	
AVG.	3.09	3.04	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.08	4.03		4.38
PULL #2	3.99	3.96		4.47
PULL #3	3.97	4.06		4.23
PULL #4	3.78	4.00		4.30
PULL #5	3.97	4.07		3.70
TOTAL	18.79	20.12		21.08
AVG.	3.76	4.02		4.22

SERIAL NUMBER: E6790566. __0
TARGET NUMBER: 2
FILE DATE: 12/13/2001
FILE TIME: 11:17

POINT#	X	Y
1:	-0.348	-0.786
2:	-0.356	0.182
3:	0.165	0.558
4:	-0.138	0.914
5:	0.004	-0.064

X CENTROID: -0.135
Y CENTROID: 0.161
POA TO CENTROID: 0.210
HORZ SPREAD: 0.521
VERT SPREAD: 1.700
GROUP SPREAD: 1.713
MIN RADIUS: 0.222
MAX RADIUS: 0.971
MEAN RADIUS: 0.542
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 5

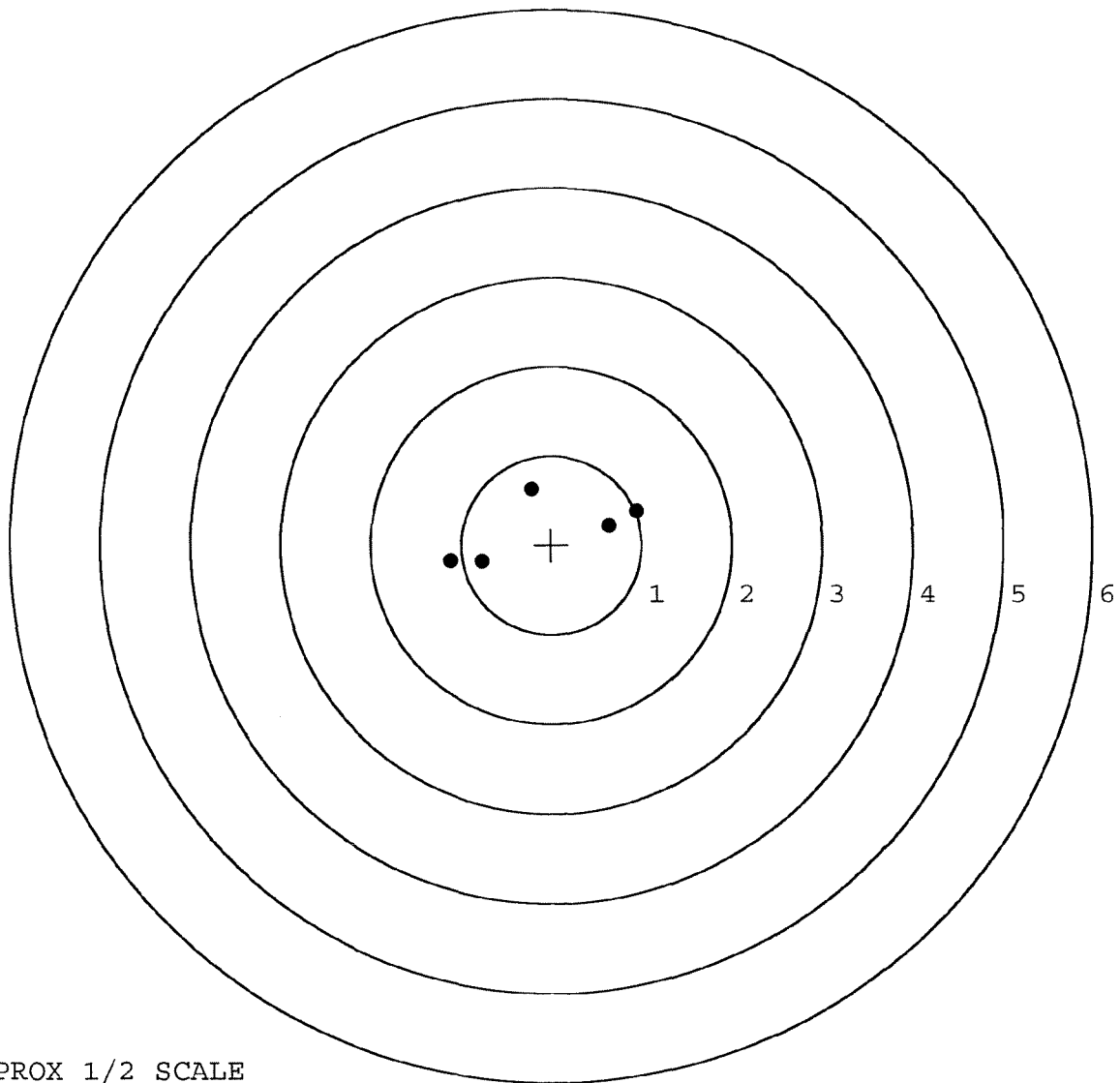


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790566.____0
TARGET NUMBER: 1
FILE DATE: 12/13/2001
FILE TIME: 11:17

POINT#	X	Y
1:	0.945	0.375
2:	0.642	0.215
3:	-0.221	0.620
4:	-0.773	-0.186
5:	-1.120	-0.182

X CENTROID: -0.105
Y CENTROID: 0.168
POA TO CENTROID: 0.199
HORZ SPREAD: 2.065
VERT SPREAD: 0.806
GROUP SPREAD: 2.139
MIN RADIUS: 0.466
MAX RADIUS: 1.073
MEAN RADIUS: 0.823
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 3
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE