

E6750568

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

46

Serial No. **E6790568**

Order No. **25716**

30BW

Made in Ilion, NY Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.



5716 E6790568

ORDER 25716
MODEL 700™ M24

UPC



ORDER 25716
MODEL 700™ M24

UPC



SERIAL NO.

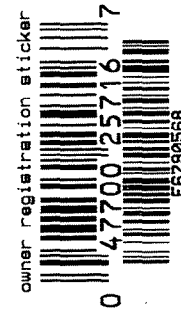


MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444

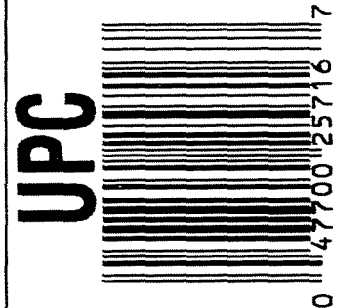


ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

E6790568



CONTRACT #

GUN SERIAL # E 679 0568

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11-30-01	BR
600	PROOF		11-30-01	BR
607	CHECK HEADSPACE		11-30-01	BR
610	DIS-ASSEMBLE GUN		11-30-01	BR
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT		DEC 5 2001 OPERATOR	AL
615	ROLLMARK CALIBER		12/5/01	SB
617	DRILL AND TAP SIGHT HOLES		12/6/01	BWT
620	APPLY COATINGS (BARREL ACTION)		12/7	HR
	(BOLT)			
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		1/14/02	G.M.
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		1/14/02	G.M.
	C) INSPECT EJECTOR HOLE FOR CHAMFER		1/14/02	G.M.
	D) OIL FIRING PIN ASSEMBLY		1/14/02	G.M.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		1-24-02	AA

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>8.00</u> <u>8.25</u> <u>7.25</u>	1/23/02	D.M.
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.75</u> <u>4.00</u> <u>3.75</u>	1/23/02	D.M.
	H) TRIGGER PULL TEST AND RETAINABILITY			D.M.
	I) FIRING PIN INDENT .020 MIN	<u>.025</u> <u>.023</u> <u>.024</u>		D.M.
	J) ASSEMBLE STOCK		1/18/02	RW
	K) ASSEMBLE SWIVEL STUDS		1/23/02	RW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		1/18/02	RW
	M) IRON SIGHT ALIGNMENT		1/18/02	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		1/18/02	RW
640	GALLERY TEST AND TARGET	PASS FAIL	1-21-02	A
	A) MALFUNCTIONS	PASS FAIL	1-21-02	A
	B) PIERCED PRIMERS	PASS FAIL	1-21-02	A
645	INSPECT FOR LIVE AMMO		1-21-02	A
655	FINAL INSPECTION A) HEADSPACE		1/23/02	RW
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.56</u> <u>2.69</u> <u>2.68</u> <u>2.68</u> <u>2.69</u>	1/23/02	D.M.
	C) FUNCTION		1/23/02	RW
660	PACK		1-24-02	DA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. E6790568

DATE 1/8/02

TESTER D.M.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.48	2.53	2.53	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.43	2.63	2.55	
PULL #3	2.49	2.59	2.59	
PULL #4	2.46	2.46	2.51	
PULL #5	2.47	2.55	2.51	
TOTAL	12.33	12.76	12.69	
AVG.	2.47	2.55	2.54	

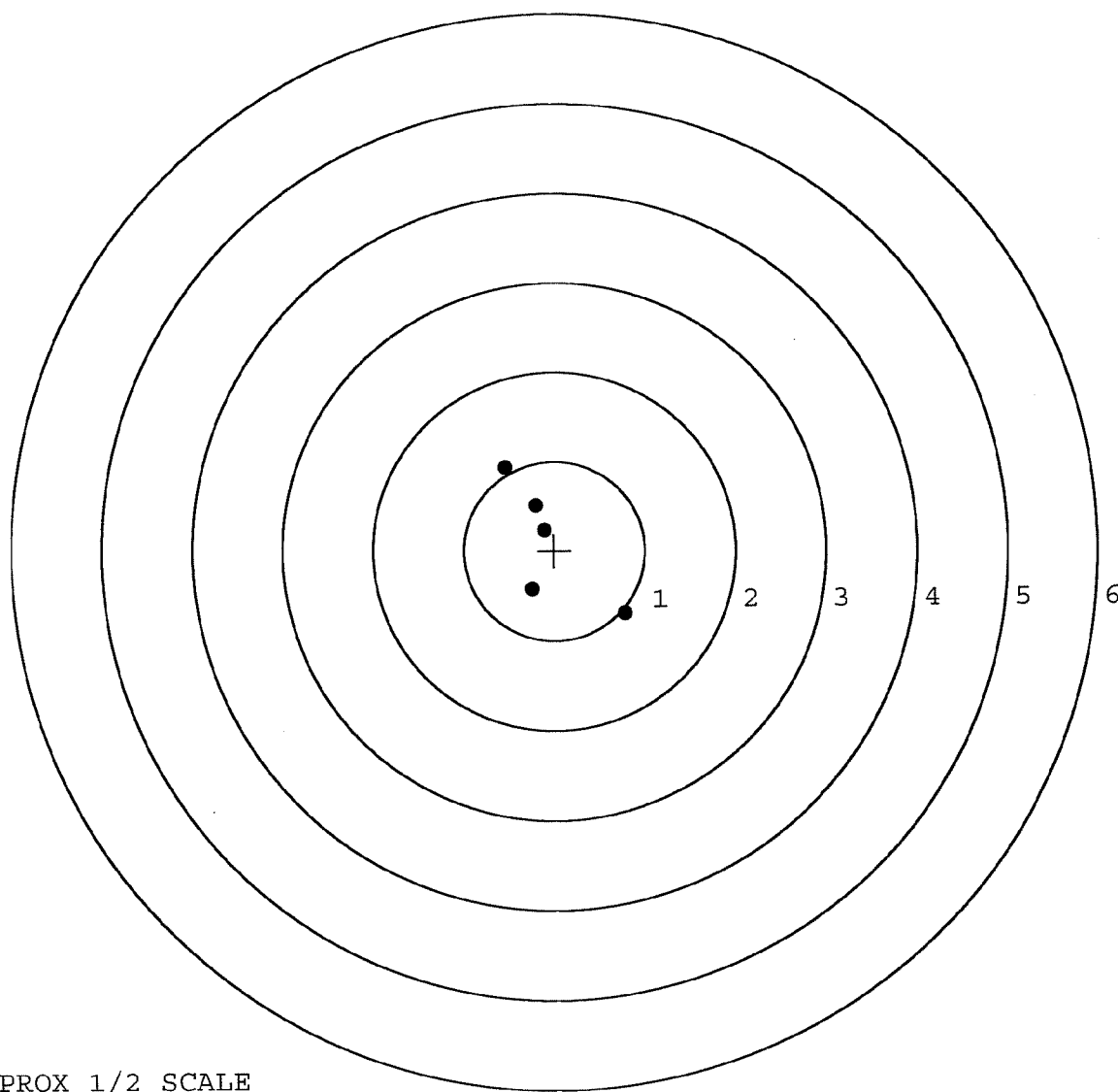
	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.02	3.35	
PULL #2	3.11	2.91	
PULL #3	3.03	3.13	
PULL #4	3.07	3.15	
PULL #5	3.00	3.26	
TOTAL	15.23	15.80	
AVG.	3.05	3.16	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.09	4.27		4.20
PULL #2	4.08	4.22		4.19
PULL #3	4.31	4.08		4.15
PULL #4	4.02	4.21		4.12
PULL #5	3.96	4.10		4.09
TOTAL	20.46	20.88		20.75
AVG.	4.09	4.18		4.15

SERIAL NUMBER: E6790568. __0
TARGET NUMBER: 1
FILE DATE: 01/21/2002
FILE TIME: 02:22

POINT#	X	Y
1:	-0.539	0.937
2:	-0.204	0.508
3:	-0.109	0.233
4:	-0.250	-0.434
5:	0.775	-0.707

X CENTROID: -0.065
Y CENTROID: 0.107
POA TO CENTROID: 0.126
HORZ SPREAD: 1.314
VERT SPREAD: 1.644
GROUP SPREAD: 2.105
MIN RADIUS: 0.133
MAX RADIUS: 1.170
MEAN RADIUS: 0.651
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790568. __0

TARGET NUMBER: 2

FILE DATE: 01/21/2002

FILE TIME: 02:22

POINT#	X	Y
1:	0.559	0.515
2:	-0.202	-0.665
3:	-0.294	0.338
4:	-0.270	0.189
5:	-0.224	-0.078

X CENTROID: -0.086

Y CENTROID: 0.060

POA TO CENTROID: 0.105

HORZ SPREAD: 0.853

VERT SPREAD: 1.180

GROUP SPREAD: 1.404

MIN RADIUS: 0.195

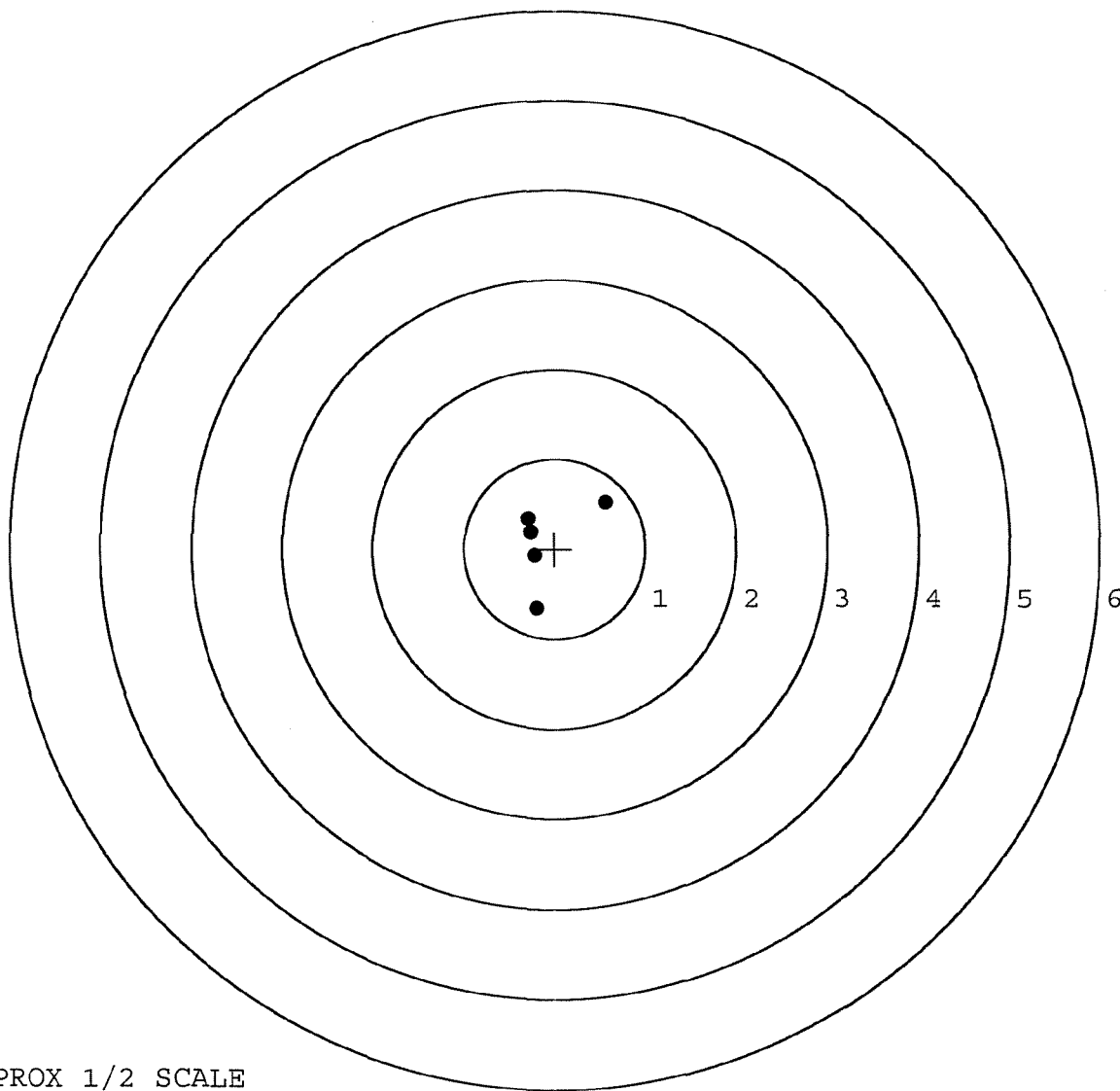
MAX RADIUS: 0.790

MEAN RADIUS: 0.458

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 5

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE