

EC790570

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Illinois, NY Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

SERIAL NO. J E6790570	ORDER NO. 25716	46
		22BW


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ORDER 25716

MODEL 700™ M24

UPC



ORDER 25716

MODEL 700™ M24

UPC



SERIAL NO.

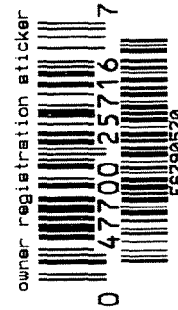


MODEL 700[™] M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444



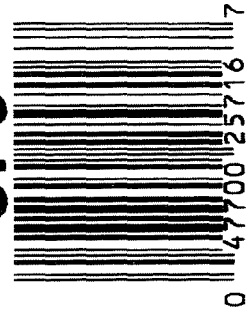
ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

E6790570

UPC



CONTRACT #

GUN SERIAL # E6790570

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11-9-01	REP
600	PROOF		11-9-01	REP
607	CHECK HEADSPACE		11-9-01	REP
610	DIS-ASSEMBLE GUN		11-9-01	REP
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT		11-9-01	AL
615	ROLLMARK CALIBER		11-9	Wm
617	DRILL AND TAP SIGHT HOLES		11-12	BWS
620	APPLY COATINGS (BARREL ACTION)		11-30	TH
	(BOLT)		11/29	TH
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		1-2	Doug
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		1-2	Doug
	C) INSPECT EJECTOR HOLE FOR CHAMFER		1-2	Doug
	D) OIL FIRING PIN ASSEMBLY		1-2	Doug
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	1-18-02	DA

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.25</u> <u>3.75</u> <u>4.50</u>	1/9/02	D.M.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.50</u> <u>3.25</u> <u>2.75</u>	1/9/02	D.M.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.023</u>	1/9/02	D.M.
	J) ASSEMBLE STOCK		1/7/02	Rw
	K) ASSEMBLE SWIVEL STUDS		1/7/02	Rw
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		1/7/02	Rw
	M) IRON SIGHT ALIGNMENT		1/7/02	Rw
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		1/7/02	Rw
640	GALLERY TEST AND TARGET	PASS FAIL	1-8-02	A
	A) MALFUNCTIONS	PASS FAIL	1-8-02	A
	B) PIERCED PRIMERS	PASS FAIL	1-8-02	A
645	INSPECT FOR LIVE AMMO		1-8-02	A
655	FINAL INSPECTION A) HEADSPACE		1/12/02	Rw
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.55</u> <u>2.75</u> <u>2.76</u> <u>2.66</u> <u>2.98</u>	1/9/02	D.M.
	C) FUNCTION		1/12/02	Rw
660	PACK		1-12-02	DA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. EL6790570

DATE 1/2/02

TESTER D.N.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.53	2.32	2.55	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.76	2.65	2.62	
PULL #3	2.74	2.71	2.48	
PULL #4	2.58	2.64	2.52	
PULL #5	2.73	2.66	2.56	
TOTAL	13.34	12.98	12.73	
AVG.	2.67	2.60	2.55	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.55	3.13		
PULL #2	3.45	3.17		
PULL #3	3.48	3.12		
PULL #4	3.17	3.15		
PULL #5	3.54	3.07		
TOTAL	17.19	15.64		
AVG.	3.44	3.13		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.16	4.32		4.25
PULL #2	4.37	4.32		4.45
PULL #3	4.41	4.49		4.51
PULL #4	4.37	4.35		4.37
PULL #5	4.15	4.26		4.44
TOTAL	21.46	21.74		19.25 22.02
AVG.	4.29	4.35		3.85 4.40

SERIAL NUMBER: E6790570. __0

TARGET NUMBER: 1

FILE DATE: 01/08/2002

FILE TIME: 03:07

POINT#	X	Y
1:	-0.349	0.379
2:	-0.300	-0.150
3:	0.261	-0.729
4:	0.744	1.244
5:	-0.167	1.995

X CENTROID: 0.038

Y CENTROID: 0.548

POA TO CENTROID: 0.549

HORZ SPREAD: 1.093

VERT SPREAD: 2.724

GROUP SPREAD: 2.757

MIN RADIUS: 0.422

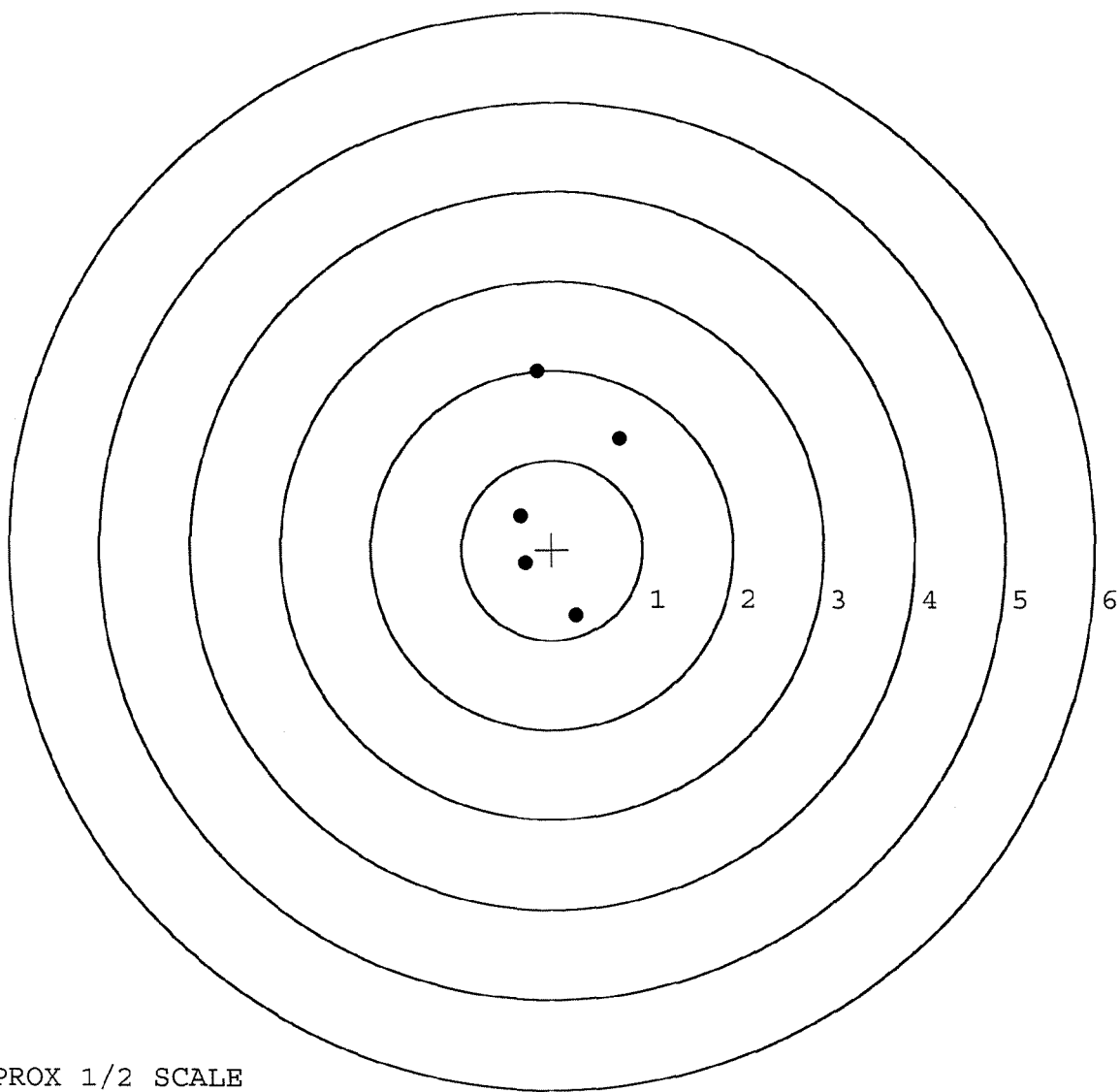
MAX RADIUS: 1.462

MEAN RADIUS: 0.989

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 3

in 3 IN DIAMETER: 5

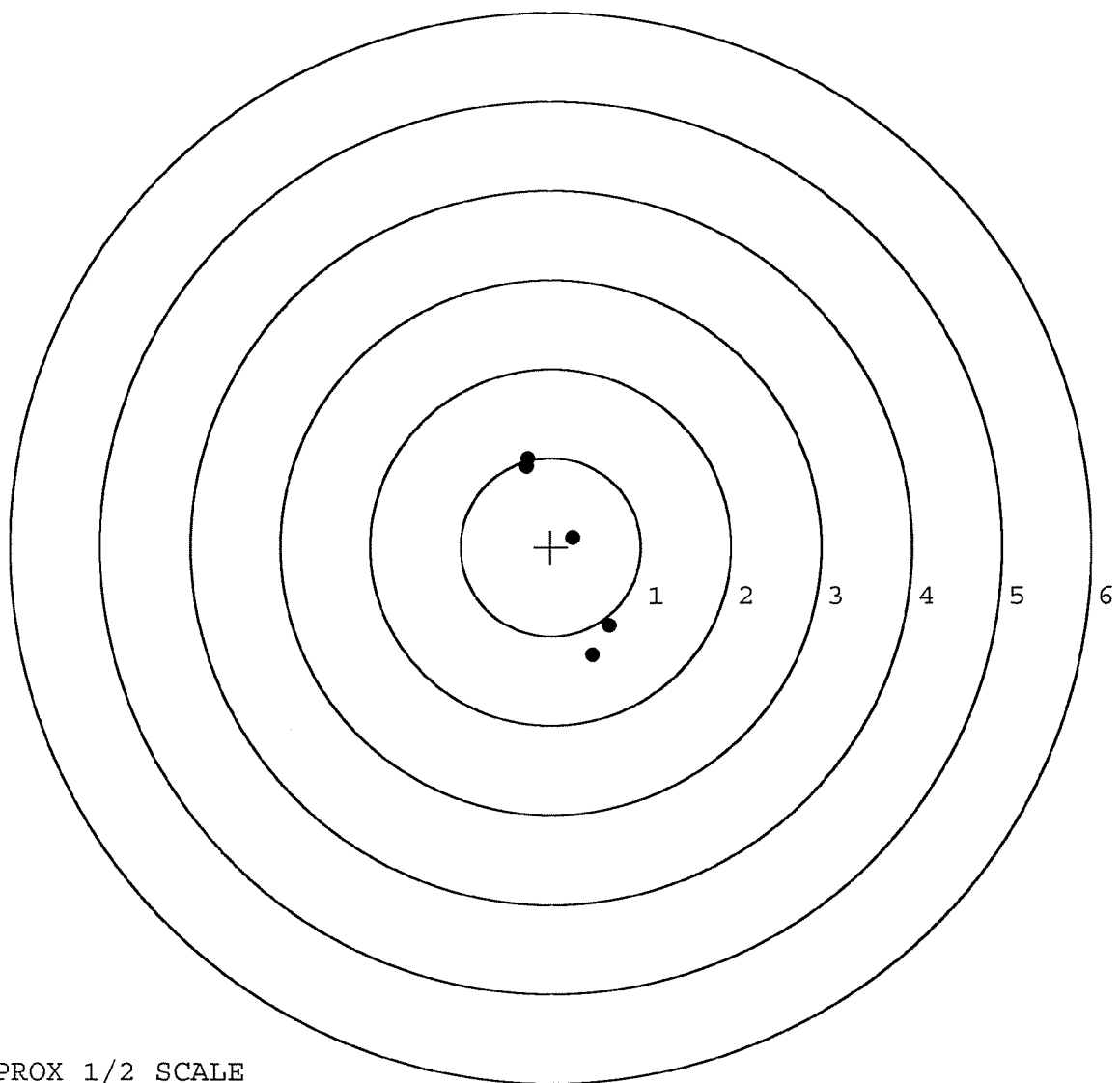


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790570. __0
TARGET NUMBER: 2
FILE DATE: 01/08/2002
FILE TIME: 03:07

POINT#	X	Y
1:	0.464	-1.215
2:	0.647	-0.889
3:	0.243	0.105
4:	-0.269	0.906
5:	-0.259	0.988

X CENTROID: 0.165
Y CENTROID: -0.021
POA TO CENTROID: 0.167
HORZ SPREAD: 0.916
VERT SPREAD: 2.203
GROUP SPREAD: 2.319
MIN RADIUS: 0.148
MAX RADIUS: 1.231
MEAN RADIUS: 0.898
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 2
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE