

E6790572

VERY IMPORTANT
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Illinois, NY Reg. U.S. Pat. & tm. Off. Marca Registrada Marque Deposee

SERIAL NO. **J**
E6790572

ORDER NO.
25716

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31XV



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ORDER 25716

MODEL 700™ M24

UPC



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MODEL 700™ M24

UPC



SERIAL NO.

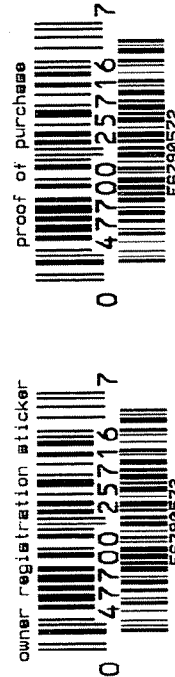


MODEL 700TH M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444

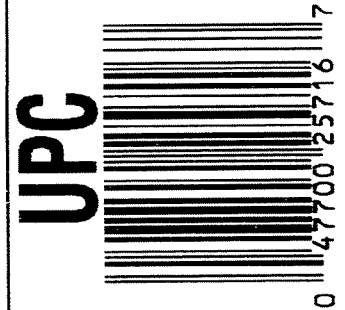


ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

E6790572



CONTRACT #

GUN SERIAL # E679 0572

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11/12/01	ETH
600	PROOF		11/12/01	ETH
607	CHECK HEADSPACE	MAGNA - FLUX	11/12/01	ETH
610	DIS-ASSEMBLE GUN	INSPECTED	11/12/01	ETH
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	NOV 27 2001 OPERATOR <u>ABR</u>		
615	ROLLMARK CALIBER		11/28/01	SB
617	DRILL AND TAP SIGHT HOLES		11/29/01	BWT
620	APPLY COATINGS (BARREL ACTION)		11/30/01	HP
	(BOLT)		11/30/01	HP
625	FINAL ASSEMBLY		12/12/01	D.M.
	A) CLEAN INSIDE OF BOLT ASSEMBLY		12/12/01	D.M.
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12/12/01	D.M.
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12/12/01	D.M.
	D) OIL FIRING PIN ASSEMBLY		12/12/01	D.M.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	12/12/01	LM

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.25</u> <u>4.50</u> <u>4.25</u>	12/20/01	D.M.
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.5</u> <u>3.0</u> <u>3.5</u>	12/20/01	D.M.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.023</u> <u>.024</u>	12/20/01	D.M.
	J) ASSEMBLE STOCK		12-15-01	ATH
	K) ASSEMBLE SWIVEL STUDS		12/20/01	REP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		12/20/01	REP
	M) IRON SIGHT ALIGNMENT		12/20/01	REP
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		12/20/01	REP
640	GALLERY TEST AND TARGET	PASS FAIL	12/15/01	QH
	A) MALFUNCTIONS	PASS FAIL	12/15/01	QH
	B) PIERCED PRIMERS	PASS FAIL	12/15/01	QH
645	INSPECT FOR LIVE AMMO	H B L	12/15/01	QH
655	FINAL INSPECTION A) HEADSPACE		12/20/01	REP
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.31</u> <u>2.39</u> <u>2.27</u> <u>2.31</u> <u>2.39</u>	12/20/01	GN
	C) FUNCTION		12/20/01	REP
660	PACK		12/21/01	DA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. E6790572

DATE 11/12/01

TESTER SM

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.49	2.48		2.23	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.55	2.45		2.09	
PULL #3	2.55	2.32		2.14	
PULL #4	2.69	2.31		2.10	
PULL #5	2.55	2.34		2.08	
TOTAL	12.83	11.90		10.64	
AVG.	2.57	2.38		2.13	

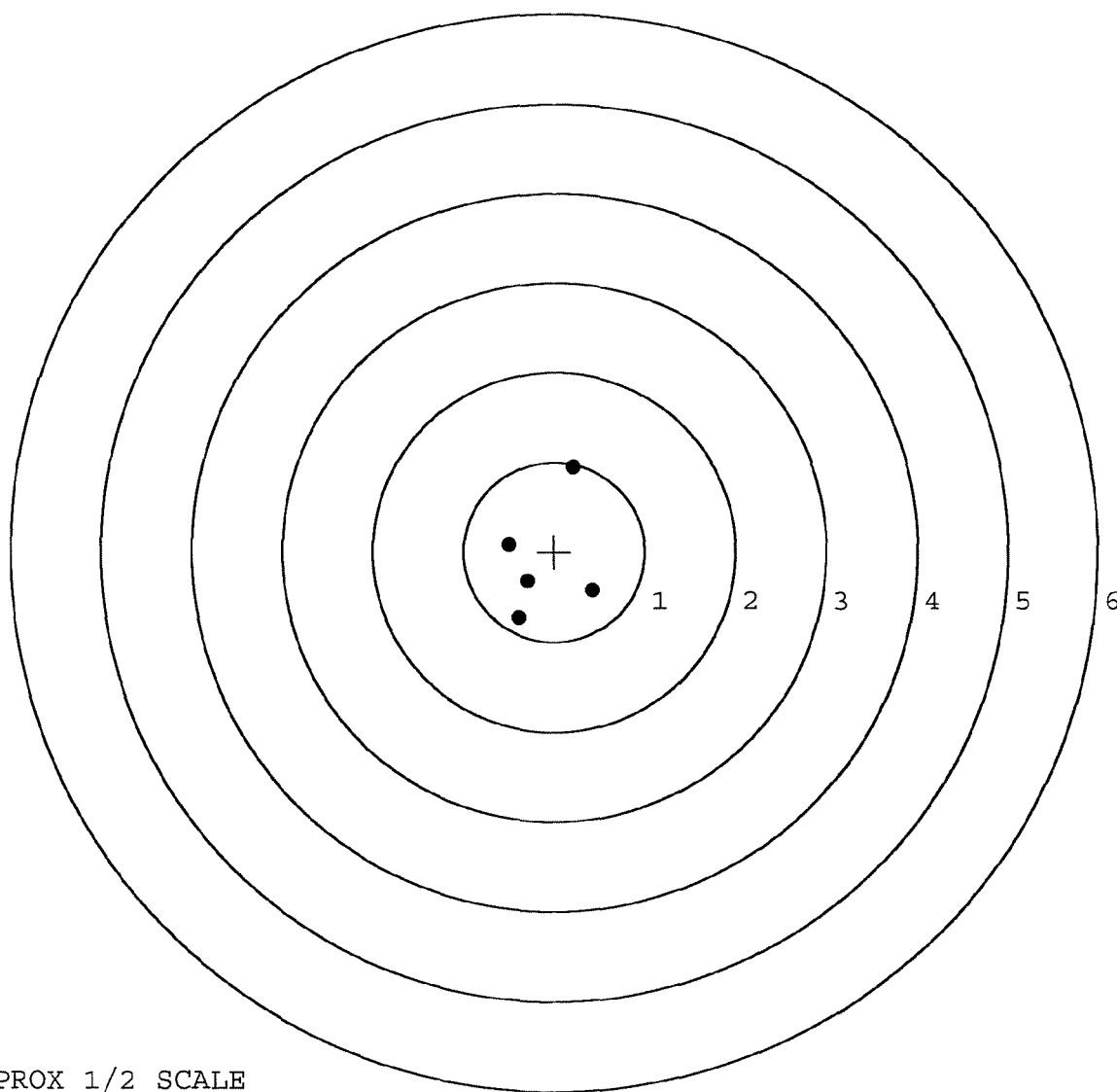
	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.27	3.03		
PULL #2	3.29	3.26		
PULL #3	3.06	3.06		
PULL #4	3.28	3.11		
PULL #5	3.26	3.21		
TOTAL	16.16	15.67		
AVG.	3.23	3.13		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.58	4.48		4.49
PULL #2	4.34	4.53		4.50
PULL #3	4.45	4.55		4.40
PULL #4	4.34	4.50		4.53
PULL #5	4.17	4.48		4.38
TOTAL	21.88	22.54		22.10
AVG.	4.38	4.51		4.42

SERIAL NUMBER: 6790572. 0
TARGET NUMBER: 1
FILE DATE: 12/17/2001
FILE TIME: 06:24

POINT#	X	Y
1:	-0.394	-0.745
2:	0.424	-0.436
3:	-0.294	-0.330
4:	-0.498	0.075
5:	0.210	0.942

X CENTROID: -0.110
Y CENTROID: -0.099
POA TO CENTROID: 0.148
HORZ SPREAD: 0.922
VERT SPREAD: 1.687
GROUP SPREAD: 1.792
MIN RADIUS: 0.295
MAX RADIUS: 1.089
MEAN RADIUS: 0.629
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 5

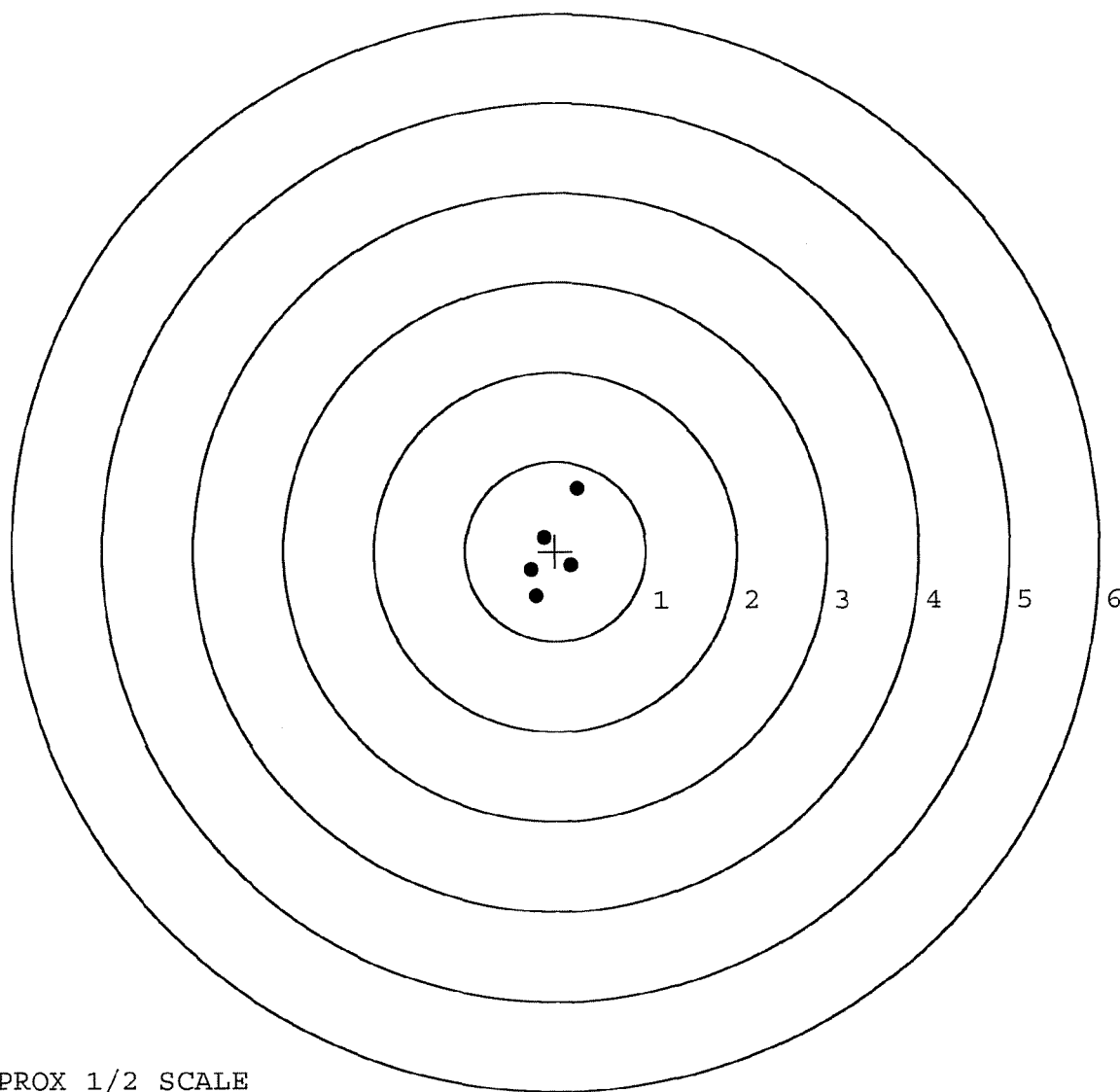


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: 6790572. __0
TARGET NUMBER: 2
FILE DATE: 12/17/2001
FILE TIME: 06:24

POINT#	X	Y
1:	-0.218	-0.504
2:	-0.272	-0.212
3:	-0.126	0.148
4:	0.169	-0.157
5:	0.246	0.706

X CENTROID: -0.040
Y CENTROID: -0.004
POA TO CENTROID: 0.040
HORZ SPREAD: 0.518
VERT SPREAD: 1.210
GROUP SPREAD: 1.296
MIN RADIUS: 0.174
MAX RADIUS: 0.765
MEAN RADIUS: 0.408
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 5



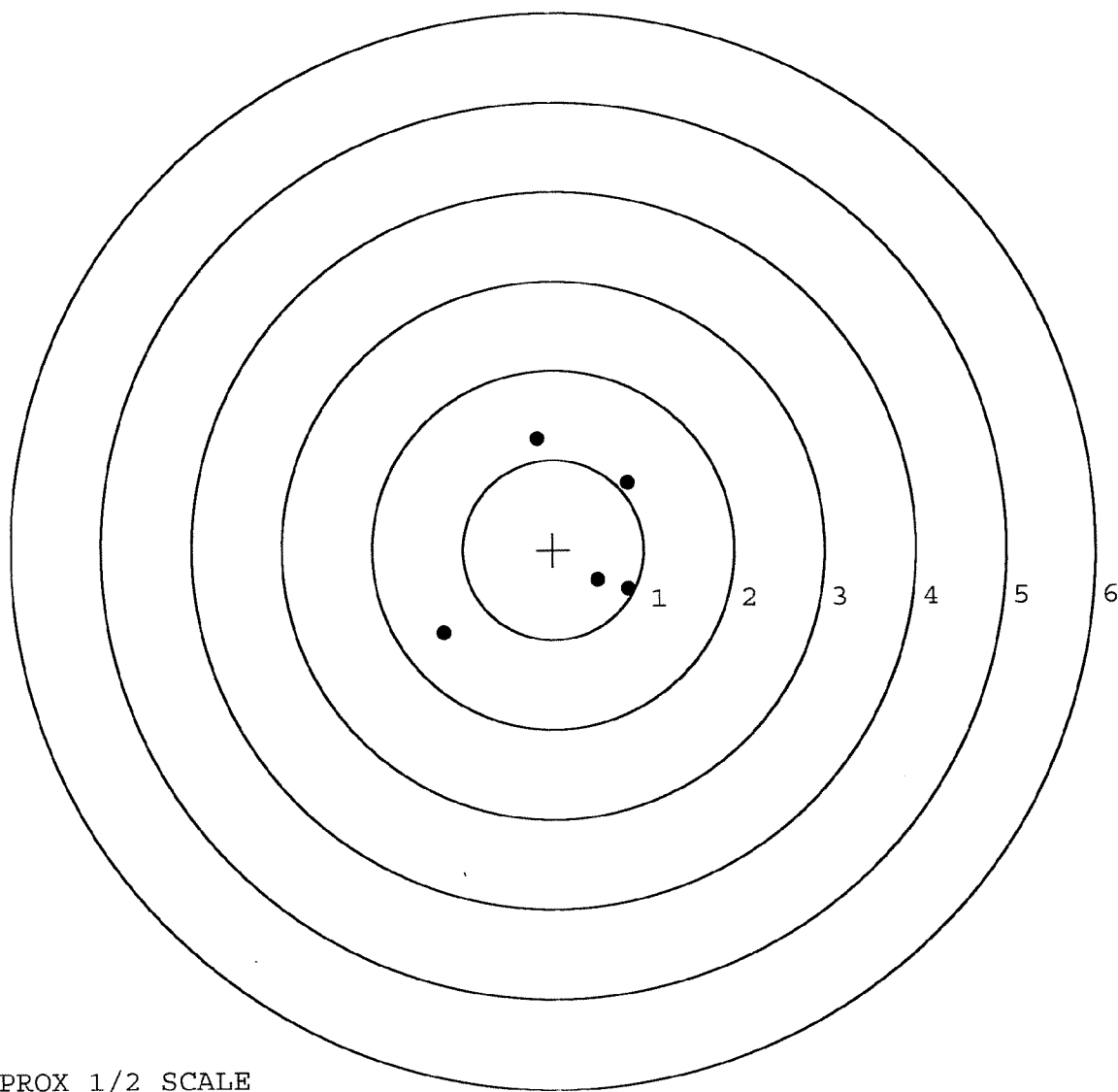
TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790572. __0
TARGET NUMBER: 1
FILE DATE: 12/15/2001
FILE TIME: 07:31

POINT#	X	Y
1:	0.488	-0.345
2:	0.831	-0.445
3:	0.829	0.734
4:	-0.171	1.237
5:	-1.218	-0.922

X CENTROID: 0.152
Y CENTROID: 0.052
POA TO CENTROID: 0.160
HORZ SPREAD: 2.049
VERT SPREAD: 2.159
GROUP SPREAD: 2.633
MIN RADIUS: 0.520
MAX RADIUS: 1.681
MEAN RADIUS: 1.046
IN 1 IN DIAMETER: 0
IN 2 IN DIAMETER: 3
in 3 IN DIAMETER: 4

Av. Mean R. 1.083

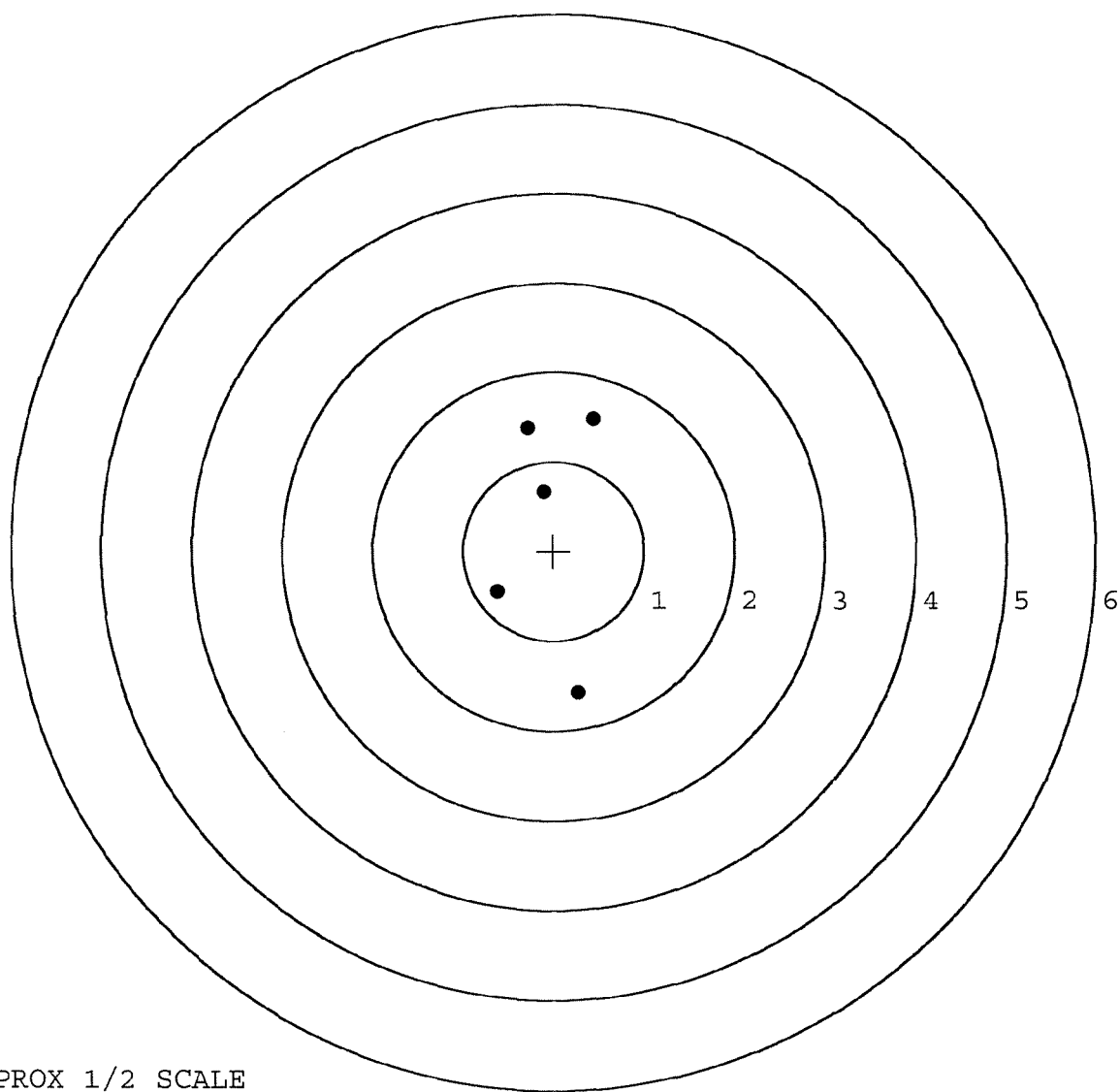


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790572.0
TARGET NUMBER: 2
FILE DATE: 12/15/2001
FILE TIME: 07:31

POINT#	X	Y
1:	-0.623	-0.455
2:	0.272	-1.583
3:	-0.111	0.664
4:	-0.292	1.379
5:	0.446	1.472

X CENTROID: -0.062
Y CENTROID: 0.295
POA TO CENTROID: 0.302
HORZ SPREAD: 1.069
VERT SPREAD: 3.055
GROUP SPREAD: 3.060
MIN RADIUS: 0.372
MAX RADIUS: 1.908
MEAN RADIUS: 1.121
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 2
in 3 IN DIAMETER: 4



TARGET APPROX 1/2 SCALE