

E 6790579

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
rifle.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Serial No. **J**
E6790579

Order No. **25716**

46

Made in Ilion, NY Reg. U.S. Pat. & tm. Off. Marca Registrada Marque Deposee.

22BW

5716 E6790579

ORDER 25716
MODEL 700™ M24

UPC



ORDER 25716
MODEL 700™ M24

UPC



SERIAL NO.

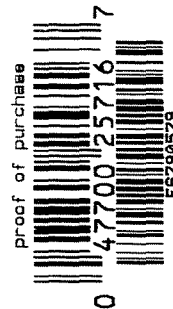


MODEL 700,™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444

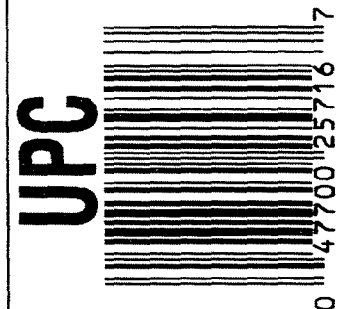


ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

E6790579



GUN SERIAL # E6790579

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11-8-01	REP
600	PROOF		11-8-01	REP
607	CHECK HEADSPACE	MAGNA-FLUX	11-8-01	REP
610	DIS-ASSEMBLE GUN	INSPECTED	11-8-01	REP
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	NOV 9 2001 OPERATOR ARS ARS		
615	ROLLMARK CALIBER		11/9	DA
617	DRILL AND TAP SIGHT HOLES		11-12	BWT
620	APPLY COATINGS (BARREL ACTION)		11-27	TA
	(BOLT)		11-27	TA
625	FINAL ASSEMBLY		12/13/01	DK
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12/13/01	DK
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12/13/01	DK
	D) OIL FIRING PIN ASSEMBLY		12/13/01	DK
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	1-15-02	DA

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5.60</u> <u>4.75</u> <u>4.75</u>	1/3/02	D.N.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.50</u> <u>2.25</u> <u>2.75</u>	1/3/02	D.N.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.026</u> <u>.025</u>	1/3/02	D.N.
	J) ASSEMBLE STOCK		12/18	BWT
	K) ASSEMBLE SWIVEL STUDS		1/12/02	RW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		1/12/02	RW
	M) IRON SIGHT ALIGNMENT		1/12/02	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		1/12/02	RW
640	GALLERY TEST AND TARGET	PASS FAIL	12-20-01	A
	A) MALFUNCTIONS	PASS FAIL	12-20-01	A
	B) PIERCED PRIMERS	PASS FAIL	12-20-01	A
645	INSPECT FOR LIVE AMMO		12-20-01	A
655	FINAL INSPECTION A) HEADSPACE		1/12/02	RW
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.26</u> <u>2.19</u> <u>2.27</u> <u>2.18</u> <u>2.18</u>	1/3/02	D.N.
	C) FUNCTION		1/12/02	RW
660	PACK		1-15-02	DTA

SERIAL NUMBER: E6790579. __0

TARGET NUMBER: 1

FILE DATE: 12/20/2001

FILE TIME: 03:58

POINT#	X	Y
1:	-0.363	-1.337
2:	0.319	-0.393
3:	-0.202	0.383
4:	0.070	0.380
5:	0.295	0.713

X CENTROID: 0.024

Y CENTROID: -0.051

POA TO CENTROID: 0.056

HORZ SPREAD: 0.682

VERT SPREAD: 2.050

GROUP SPREAD: 2.153

MIN RADIUS: 0.433

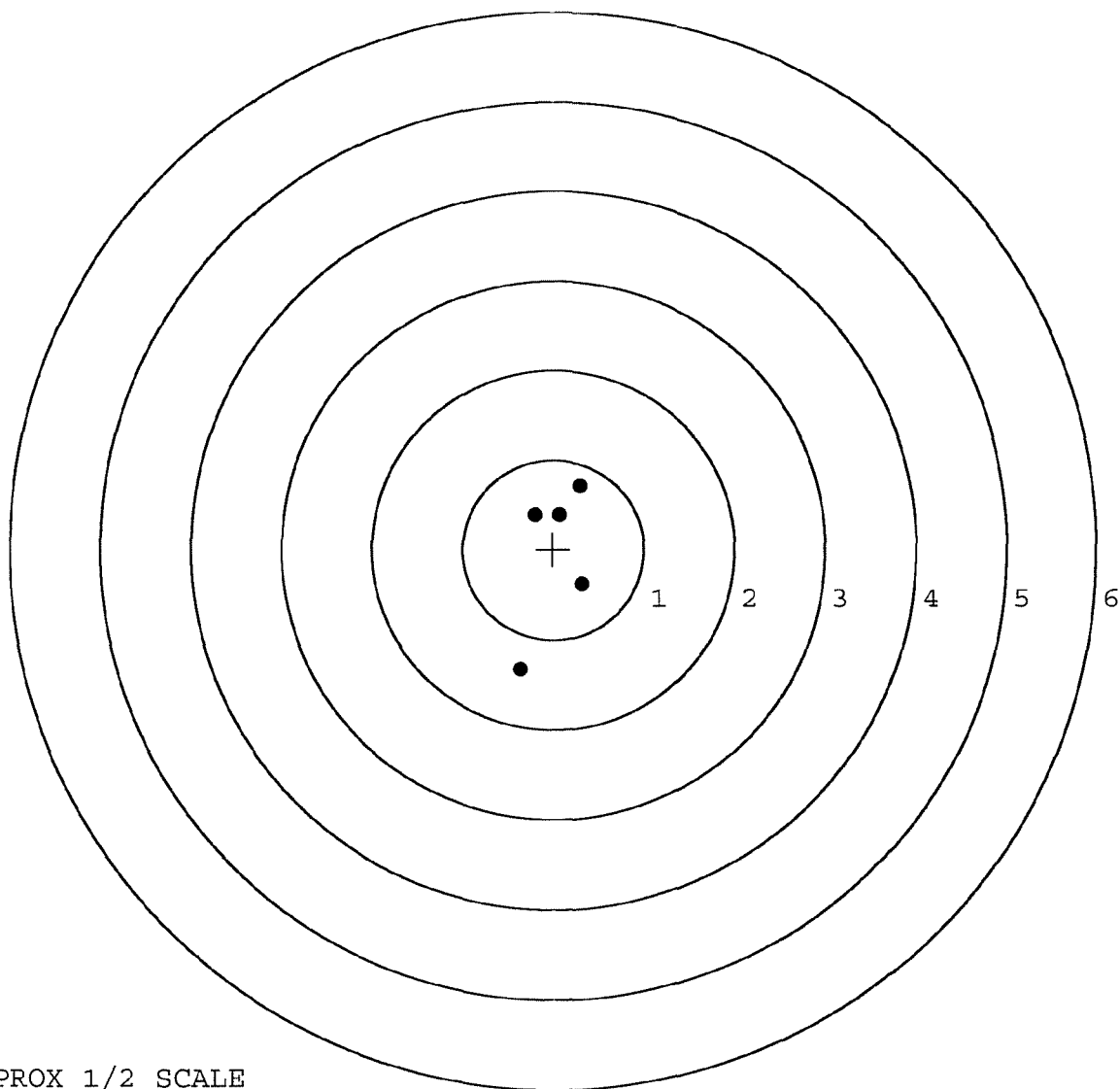
MAX RADIUS: 1.343

MEAN RADIUS: 0.706

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 4

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790579. __ 0

TARGET NUMBER: 2

FILE DATE: 12/20/2001

FILE TIME: 03:58

POINT#	X	Y
1:	-0.082	-0.923
2:	-0.799	0.308
3:	0.383	0.279
4:	0.497	0.398
5:	0.560	0.630

X CENTROID: 0.112

Y CENTROID: 0.138

POA TO CENTROID: 0.178

HORZ SPREAD: 1.359

VERT SPREAD: 1.553

GROUP SPREAD: 1.680

MIN RADIUS: 0.305

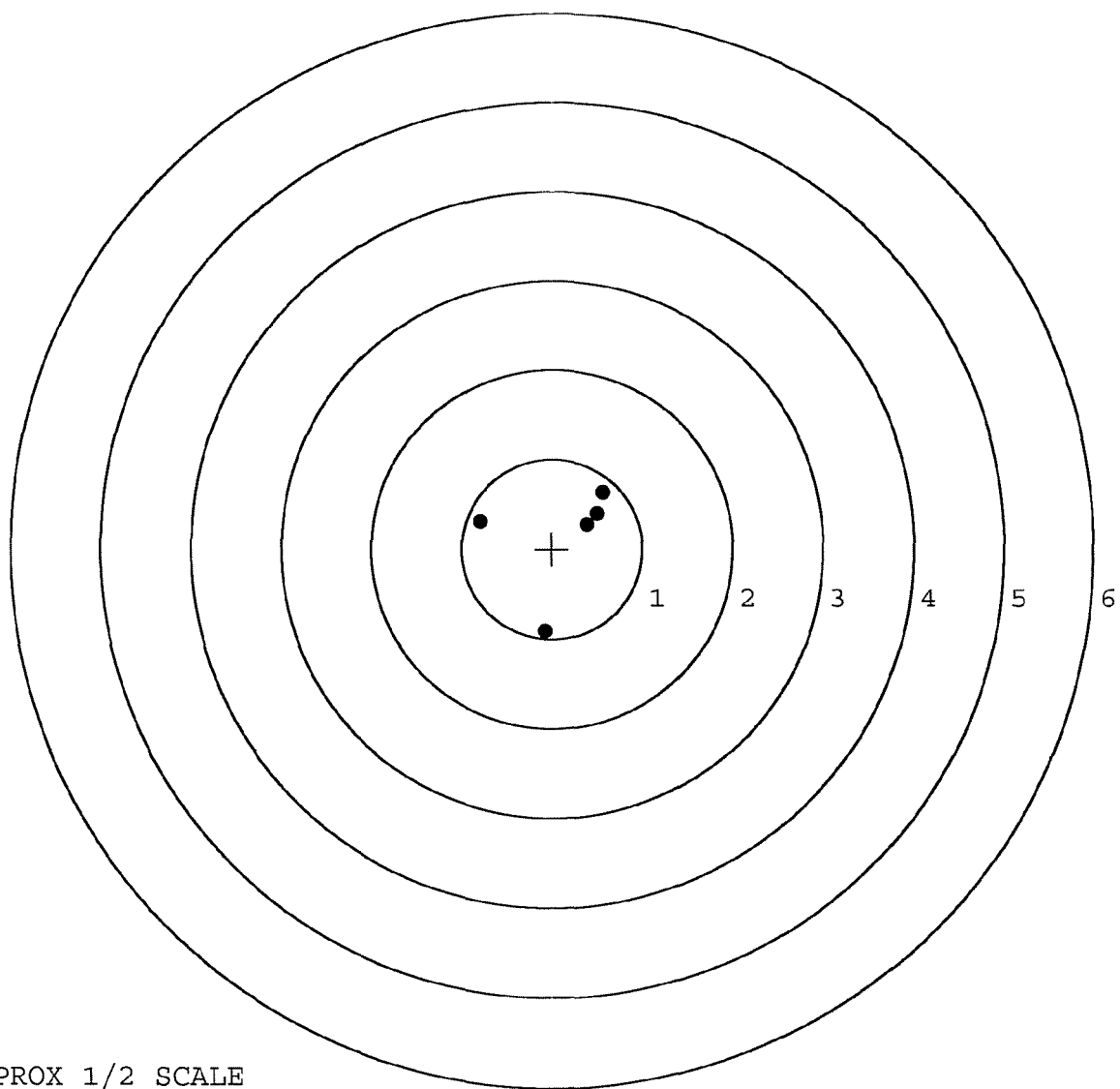
MAX RADIUS: 1.079

MEAN RADIUS: 0.688

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 4

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. EL790579

DATE 10/25/01

TESTER D.7

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.35	2.66		2.41	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.53	2.09		2.48	
PULL #3	2.32	2.19		2.13	
PULL #4	2.24	2.48		2.43	
PULL #5	2.16	2.58		2.40	
TOTAL	11.6	11.94		11.85	
AVG.	2.32	2.39		2.37	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.30	3.15		
PULL #2	3.30	2.71		
PULL #3	3.15	3.10		
PULL #4	3.18	2.85		
PULL #5	3.22	3.09		
TOTAL	16.15	14.9		
AVG.	3.23	2.98		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.17	3.70		4.13
PULL #2	3.98	3.32		3.93
PULL #3	4.14	3.84		4.08
PULL #4	3.77	3.85		4.10
PULL #5	4.00	3.84		4.09
TOTAL	20.06	18.55		20.33
AVG.	4.01	3.71		4.07