

E6790580

Do Not Use

VERY IMPORTANT  
Instruction  
enclosed to assist  
safe use of  
firearm.

**Remington®**

**M/24 7.62 NATO (RIFLE ONLY)**  
**BOLT ACTION CENTERFIRE RIFLE**  
**24" BARREL 7.62 NATO**

Made in Ilion, NY    Reg. U.S. Pat. & tm. Off.    Parca Registered Trademark    Deposee.

SERIAL NO.  
**E6790580**

ORDER NO.  
**25732**

46

**26DW**

5732 E6790580

ORDER 25732  
M/24 7.62 NATO (RIFLE ONLY)  
UPC



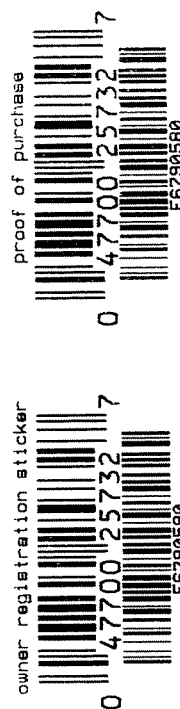
ORDER 25732  
M/24 7.62 NATO (RIFLE ONLY)  
UPC



**M/24 7.62 NATO (RIFLE ONLY)**  
**BOLT ACTION CENTERFIRE RIFLE**  
**24" BARREL 7.62 NATO**

— INSTRUCTION BOOK 3518

46 FORM 200348



|               |              |
|---------------|--------------|
| ORDER NO.     | <b>25732</b> |
| BARREL LENGTH | <b>24"</b>   |
| CAPACITY      | <b>5</b>     |

**E6790580**



CONTRACT #

GUN SERIAL # F6790580

| OP #      | OPERATION NAME                                                                                                                         | READINGS | DATE                    | INITIAL |
|-----------|----------------------------------------------------------------------------------------------------------------------------------------|----------|-------------------------|---------|
| 575 & 580 | ASSEMBLE ACTION AND STOCK                                                                                                              |          | 11-30-01                | ETH     |
| 600       | PROOF                                                                                                                                  |          | 11-30-01                | ETH     |
| 607       | CHECK HEADSPACE                                                                                                                        |          | 11-30-01                | ETH     |
| 610       | DIS-ASSEMBLE GUN                                                                                                                       |          | 11-30-01                | ETH     |
| 612       | MAGNAFLUX BBL ACTION<br>MAGNAFLUX BOLT                                                                                                 |          | DEC 5, 2001<br>OPERATOR | AL      |
| 615       | ROLLMARK CALIBER                                                                                                                       |          | 12/05/01                | SB      |
| 617       | DRILL AND TAP<br>SIGHT HOLES                                                                                                           |          | 12/6/01                 | BWT     |
| 620       | APPLY COATINGS<br>(BARREL ACTION)                                                                                                      |          | 01/7                    | HP      |
|           | (BOLT)                                                                                                                                 |          |                         |         |
| 625       | FINAL ASSEMBLY                                                                                                                         |          |                         |         |
|           | A) CLEAN INSIDE OF<br>BOLT ASSEMBLY                                                                                                    |          | 1/12/02                 | DM      |
|           | B) INSPECT REAR FIRING<br>PIN HOLE FOR CHAMFER<br>IN BOLT HEAD                                                                         |          | 1/12/02                 | DM      |
|           | C) INSPECT EJECTOR<br>HOLE FOR CHAMFER                                                                                                 |          | 1/12/02                 | DM      |
|           | D) OIL FIRING PIN ASSEMBLY                                                                                                             |          | 1/12/02                 | DM      |
|           | E) ADJUST TRIGGER PULL<br>TO MIN. SETTING AND<br>STAKE <span style="border: 1px solid black; padding: 2px;">2.50 LBS +/- .5 LBS</span> |          | 2/7/02                  | AL      |

| OP #  | OPERATION NAME                                                           | READINGS                                                    | DATE           | INITIAL     |
|-------|--------------------------------------------------------------------------|-------------------------------------------------------------|----------------|-------------|
| 625   | F) SAFETY ON FORCE <span>2 LBS MIN<br/>10 LBS MAX</span>                 | <u>6.50</u> <u>7.00</u> <u>6.50</u>                         | <u>2/7/02</u>  | <u>D.M.</u> |
| CONT. | G) SAFETY OFF FORCE <span>2 LBS MIN</span>                               | <u>4.25</u> <u>4.00</u> <u>4.75</u>                         | <u>2/7/02</u>  | <u>D.M.</u> |
|       | H) TRIGGER PULL TEST<br>AND RETAINABILITY                                |                                                             | <u>9/24/02</u> | <u>RW</u>   |
|       | I) FIRING PIN INDENT <span>.020 MIN</span>                               | <u>.023</u> <u>.023</u> <u>.024</u>                         | <u>2/7/02</u>  | <u>D.M.</u> |
|       | J) ASSEMBLE STOCK                                                        |                                                             | <u>12802</u>   | <u>RW</u>   |
|       | K) ASSEMBLE SWIVEL<br>STUDS                                              |                                                             | <u>3/7/02</u>  | <u>RW</u>   |
|       | L) ATTACH FRONT AND<br>REAR SIGHT ASSY'S                                 |                                                             |                |             |
|       | M) IRON SIGHT<br>ALIGNMENT                                               |                                                             |                |             |
|       | N) DETACH FRONT AND<br>REAR SIGHTS AND PLACE<br>IN NUMBERED CONTAINER    |                                                             |                |             |
| 640   | GALLERY TEST AND<br>TARGET                                               | PASS FAIL                                                   | <u>2-4-02</u>  | <u>A</u>    |
|       | A) MALFUNCTIONS                                                          | PASS FAIL                                                   | <u>2-4-02</u>  | <u>A</u>    |
|       | B) PIERCED PRIMERS                                                       | PASS FAIL                                                   | <u>2-4-02</u>  | <u>A</u>    |
| 645   | INSPECT FOR LIVE AMMO                                                    |                                                             | <u>2-4-02</u>  | <u>A</u>    |
| 655   | FINAL INSPECTION<br>A) HEADSPACE                                         |                                                             | <u>2/7/02</u>  | <u>RW</u>   |
|       | B) TRIGGER PULL <span>+/- .5 LBS<br/>MIN 2.50 LBS<br/>MAX 4.0 LBS</span> | <u>2.44</u> <u>2.38</u> <u>2.44</u> <u>2.36</u> <u>2.35</u> | <u>2/7/02</u>  | <u>D.M.</u> |
|       | C) FUNCTION                                                              |                                                             | <u>2/7/02</u>  | <u>RW</u>   |
| 660   | PACK                                                                     |                                                             | <u>9/26/02</u> | <u>D.A.</u> |

AVERAGE PULL FORCE BETWEEN  
INITIAL & CYCLE TESTS

2.50# + .50#  
3.00# + .75#  
4.00# + 1.00#

SERIAL NO. E6790580

DATE 1/14/02

TESTER D.M.

|         | 2.50#<br>INITIAL | 2.50# AFTER<br>50 CYCLES | FINAL TEST &<br>TO RESET 2.50# |       | COMMENTS                                                               |
|---------|------------------|--------------------------|--------------------------------|-------|------------------------------------------------------------------------|
| PULL #1 | 2.59             | 2.66                     |                                | 2.61  | MIN. SETTING,<br>NO AVG. OF 5<br>READINGS ACCEPT-<br>ABLE LESS THAN 2# |
| PULL #2 | 2.59             | 2.50                     |                                | 2.60  |                                                                        |
| PULL #3 | 2.36             | 2.40                     |                                | 2.48  |                                                                        |
| PULL #4 | 2.58             | 2.63                     |                                | 2.51  |                                                                        |
| PULL #5 | 2.55             | 2.64                     |                                | 2.58  |                                                                        |
| TOTAL   | 12.67            | 12.83                    |                                | 12.78 |                                                                        |
| AVG.    | 2.53             | 2.57                     |                                | 2.56  |                                                                        |

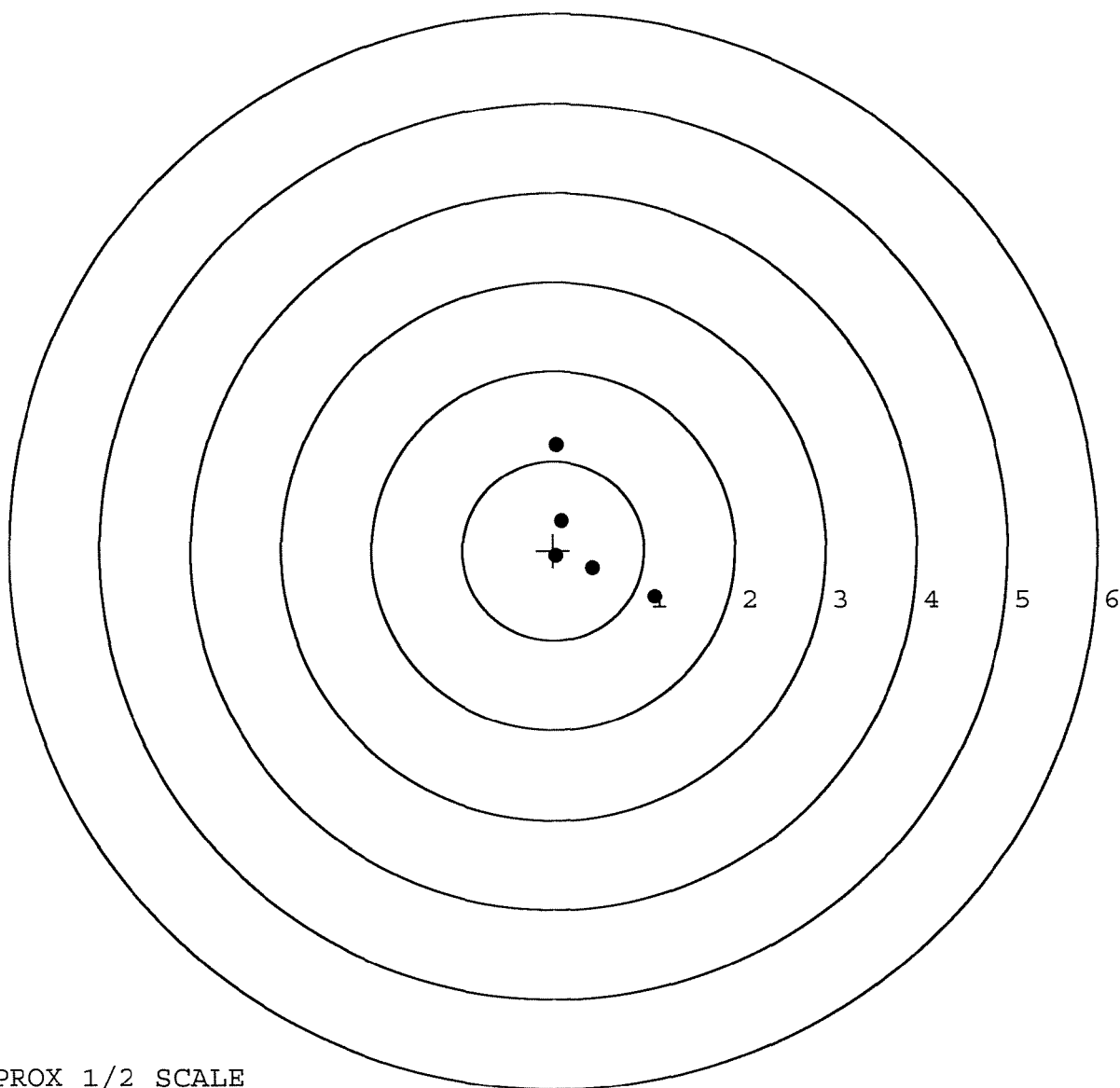
|         | 3.00#<br>INITIAL | 3.00# AFTER<br>20 CYCLES |  | COMMENTS |
|---------|------------------|--------------------------|--|----------|
| PULL #1 | 3.36             | 3.36                     |  |          |
| PULL #2 | 3.44             | 3.57                     |  |          |
| PULL #3 | 3.27             | 3.38                     |  |          |
| PULL #4 | 3.28             | 3.47                     |  |          |
| PULL #5 | 3.31             | 3.31                     |  |          |
| TOTAL   | 16.66            | 16.99                    |  |          |
| AVG.    | 3.33             | 3.40                     |  |          |

|         | 4.00#<br>INITIAL | 4.00# AFTER<br>20 CYCLES | MAX SETTING<br>GREATER THAN 4# | RESET TO 4# FOR<br>TARGET & ACCURACY |
|---------|------------------|--------------------------|--------------------------------|--------------------------------------|
| PULL #1 | 4.35             | 4.54                     |                                | 4.46                                 |
| PULL #2 | 4.27             | 4.48                     |                                | 4.28                                 |
| PULL #3 | 4.41             | 4.39                     |                                | 4.30                                 |
| PULL #4 | 4.45             | 4.31                     |                                | 4.56                                 |
| PULL #5 | 4.46             | 4.55                     |                                | 4.13                                 |
| TOTAL   | 21.94            | 22.27                    |                                | 21.73                                |
| AVG.    | 4.39             | 4.45                     |                                | 4.35                                 |

SERIAL NUMBER: E6790580. \_\_0  
TARGET NUMBER: 1  
FILE DATE: 02/04/2002  
FILE TIME: 02:52

| POINT# | X     | Y      |
|--------|-------|--------|
| 1:     | 0.087 | 0.329  |
| 2:     | 0.032 | -0.061 |
| 3:     | 0.435 | -0.196 |
| 4:     | 1.114 | -0.524 |
| 5:     | 0.038 | 1.178  |

X CENTROID: 0.341  
Y CENTROID: 0.145  
POA TO CENTROID: 0.371  
HORZ SPREAD: 1.082  
VERT SPREAD: 1.702  
GROUP SPREAD: 2.014  
MIN RADIUS: 0.314  
MAX RADIUS: 1.076  
MEAN RADIUS: 0.628  
# IN 1 IN DIAMETER: 3  
# IN 2 IN DIAMETER: 3  
# in 3 IN DIAMETER: 5

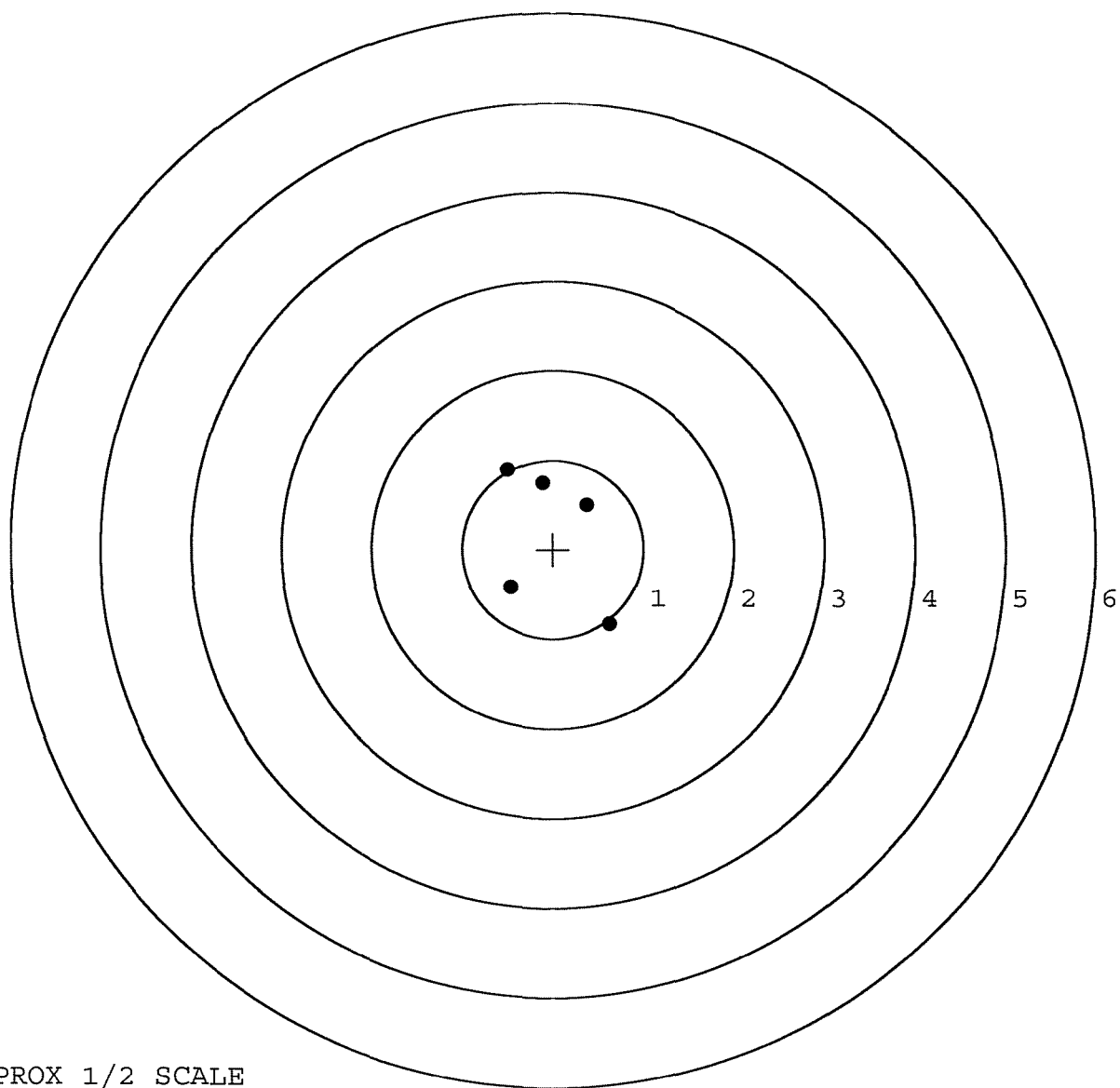


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790580. \_\_0  
TARGET NUMBER: 2  
FILE DATE: 02/04/2002  
FILE TIME: 02:52

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | -0.503 | 0.889  |
| 2:     | -0.118 | 0.743  |
| 3:     | 0.376  | 0.495  |
| 4:     | -0.462 | -0.429 |
| 5:     | 0.630  | -0.843 |

X CENTROID: -0.015  
Y CENTROID: 0.171  
POA TO CENTROID: 0.172  
HORZ SPREAD: 1.133  
VERT SPREAD: 1.732  
GROUP SPREAD: 2.070  
MIN RADIUS: 0.508  
MAX RADIUS: 1.202  
MEAN RADIUS: 0.781  
# IN 1 IN DIAMETER: 0  
# IN 2 IN DIAMETER: 4  
# in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE