

E 6790582

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6 24

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Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

SERIAL NO. **E6790582**

ORDER NO. **25716**

46

Made in Tilton, NY Reg. U.S. Pat. & tm. Off. Marca Registrada Marque Deposee

22BW

5716 E6790582

ORDER 25716

MODEL 700™ M24

UPC



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ORDER 25716

MODEL 700™ M24

UPC



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SERIAL NO.



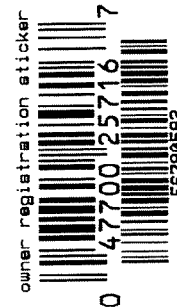
E6790582

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

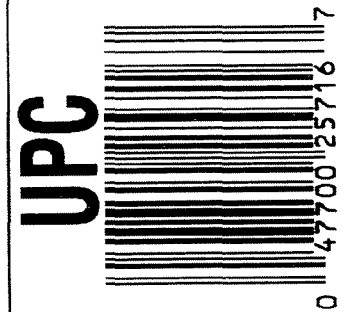
- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444



ORDER NO.	25716
BARREL LENGTH	24"
CAPACITY	6

E6790582



GUN SERIAL # E6079 0582

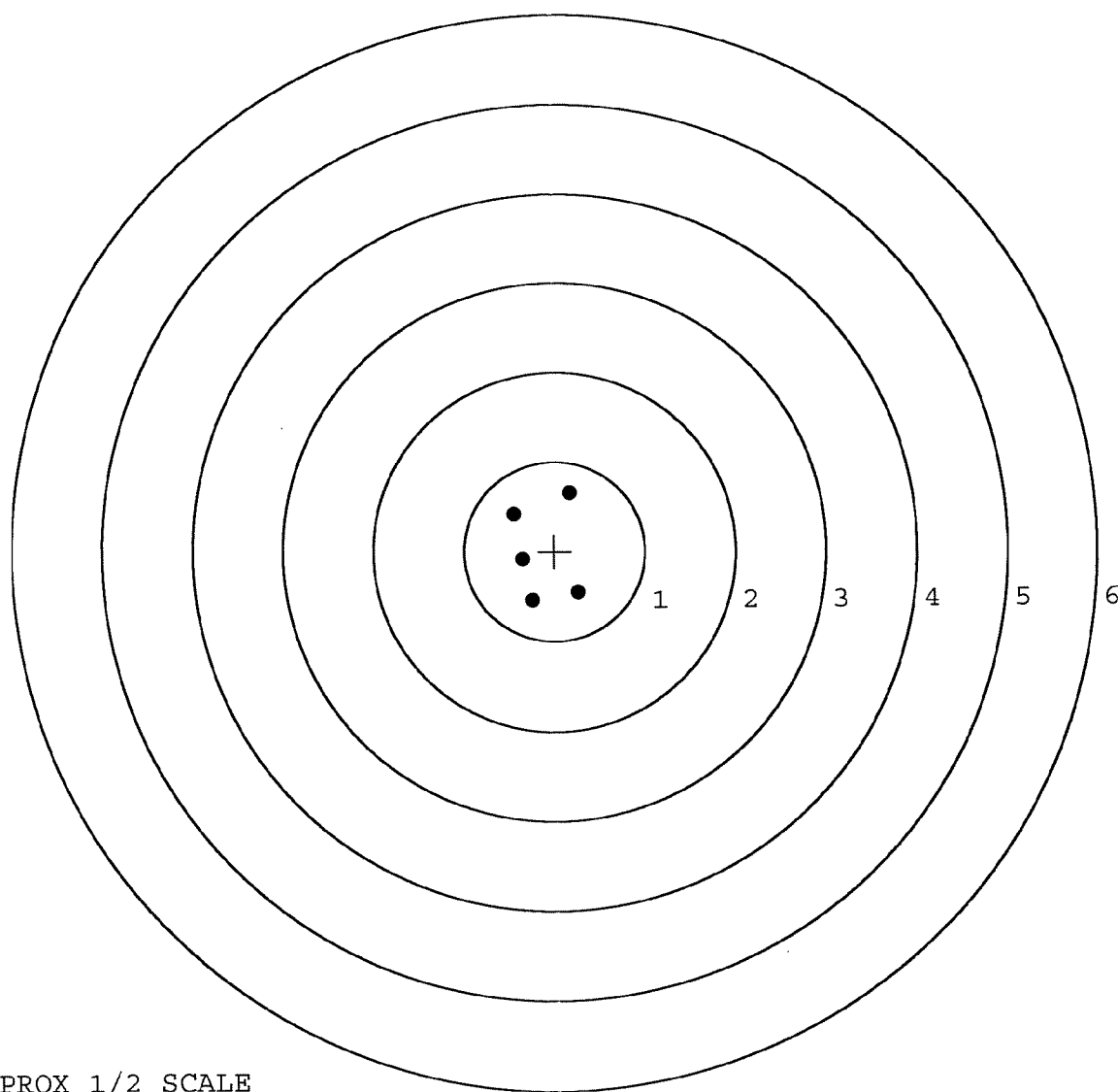
OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11/9/01	RH
600	PROOF		11/9/01	RH
607	CHECK HEADSPACE		11/9/01	RH
610	DIS-ASSEMBLE GUN		11/9/01	RH
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT		11/9/01	RH
615	ROLLMARK CALIBER		11/15-01	WR
617	DRILL AND TAP SIGHT HOLES		11/15	BWT
620	APPLY COATINGS (BARREL ACTION)		11-27	TA
	(BOLT)		11-27	TA
625	FINAL ASSEMBLY		12-14	POUG
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12-14	POUG
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12-14	POUG
	D) OIL FIRING PIN ASSEMBLY		12-14	POUG
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE		1-11-02	DA
	2.50 LBS +/- .5 LBS			

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5.00</u> <u>4.50</u> <u>4.50</u>	1/3/02	D.M.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.25</u> <u>2.50</u> <u>2.50</u>	1/3/02	D.M.
	H) TRIGGER PULL TEST AND RETAINABILITY		1/3/02	SN
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.023</u> <u>.023</u>	1/3/02	D.M.
	J) ASSEMBLE STOCK		12/17	B.W.J.
	K) ASSEMBLE SWIVEL STUDS		1-11-02	RH
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		1-11-02	RH
	M) IRON SIGHT ALIGNMENT		1-11-02	RH
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		1-11-02	RH
640	GALLERY TEST AND TARGET	PASS FAIL	12-18-01	A
	A) MALFUNCTIONS	PASS <i>Safe binds FAIL after firing</i>	12-18-01	A
	B) PIERCED PRIMERS	PASS FAIL	12-18-01	A
645	INSPECT FOR LIVE AMMO		12-18-01	A
655	FINAL INSPECTION A) HEADSPACE		1-11-02	RH
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.45</u> <u>2.56</u> <u>2.80</u> <u>2.74</u> <u>2.78</u>	1/4/01	D.M.
	C) FUNCTION		1-11-02	RH
660	PACK		1-11-02	DA

SERIAL NUMBER: ~~E~~6790582. __0
TARGET NUMBER: 1
FILE DATE: 12/18/2001
FILE TIME: 04:57

POINT#	X	Y
1:	0.172	0.653
2:	-0.450	0.418
3:	-0.354	-0.088
4:	-0.249	-0.549
5:	0.257	-0.466

X CENTROID: -0.125
Y CENTROID: -0.006
POA TO CENTROID: 0.125
HORZ SPREAD: 0.707
VERT SPREAD: 1.202
GROUP SPREAD: 1.274
MIN RADIUS: 0.243
MAX RADIUS: 0.723
MEAN RADIUS: 0.531
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 5

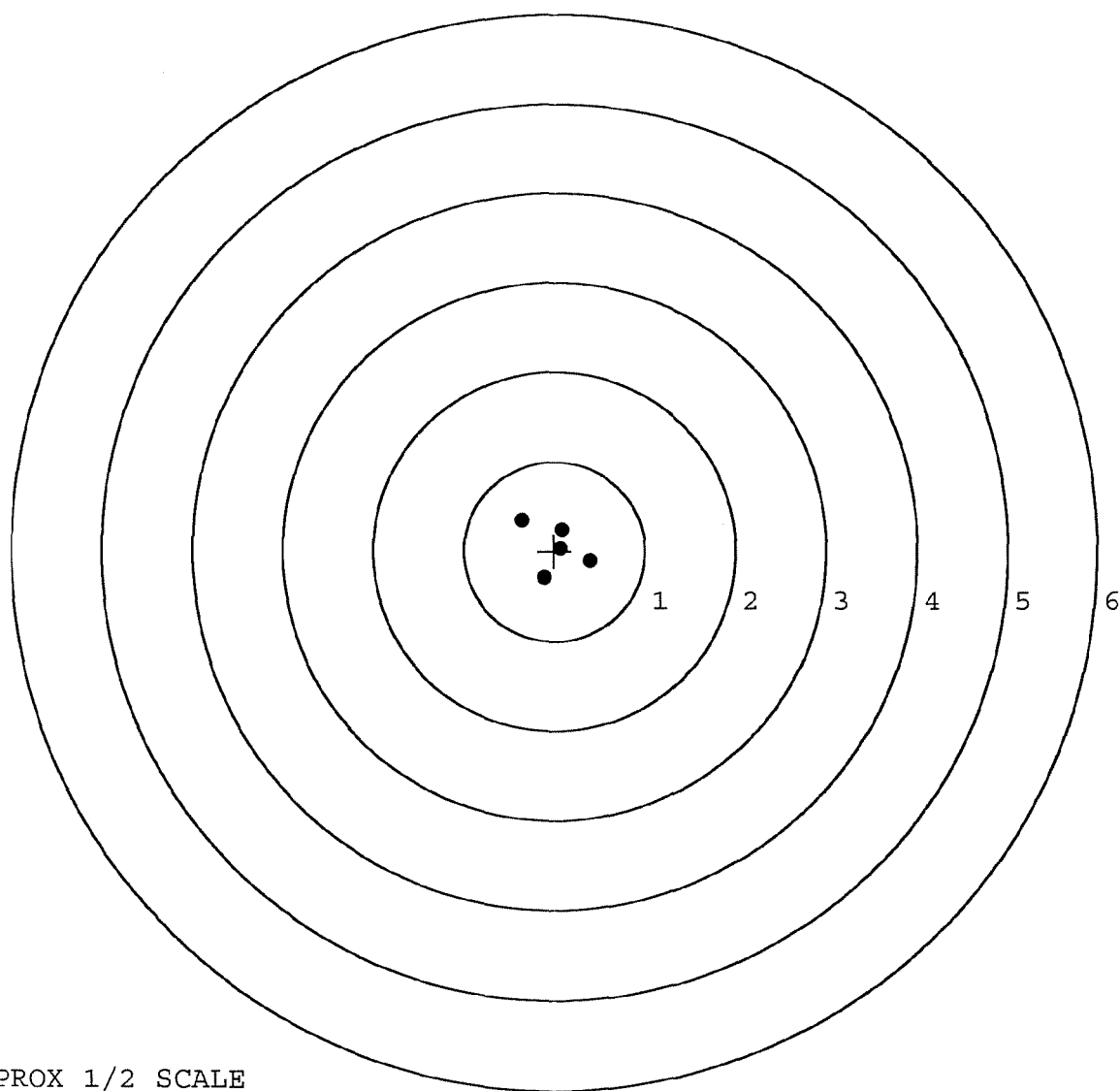


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: ~~E~~6790582. __ 0
TARGET NUMBER: 2
FILE DATE: 12/18/2001
FILE TIME: 04:57

POINT#	X	Y
1:	-0.115	-0.305
2:	0.395	-0.116
3:	0.072	0.030
4:	0.085	0.235
5:	-0.365	0.344

X CENTROID: 0.014
Y CENTROID: 0.038
POA TO CENTROID: 0.040
HORZ SPREAD: 0.760
VERT SPREAD: 0.649
GROUP SPREAD: 0.888
MIN RADIUS: 0.058
MAX RADIUS: 0.488
MEAN RADIUS: 0.306
IN 1 IN DIAMETER: 5
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. E6790582

DATE 10/31/01

TESTER DM

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.42	2.38		2.57	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.44	2.48		2.15	
PULL #3	2.35	2.51		2.42	
PULL #4	2.48	2.53		2.46	
PULL #5	2.54	2.31		2.88	
TOTAL	12.23	12.21		12.48	
AVG.	2.45	2.44		2.50	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.44	3.00		
PULL #2	3.46	3.09		
PULL #3	3.24	3.06		
PULL #4	3.16	3.28		
PULL #5	3.16	3.16		
TOTAL	16.46	15.59		
AVG.	3.29	3.12		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.10	3.81		4.03
PULL #2	4.03	3.89		4.27
PULL #3	4.02	4.00		3.97
PULL #4	4.07	4.03		4.02
PULL #5	4.26	3.98		3.94
TOTAL	20.48	19.71		20.23
AVG.	4.10	3.94		4.05