

E 6796589

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

46

Serial No. J
E6790589

Order No.
25716

Made in Ilion, NY Reg. U.S. Pat. & tm. Off. Marca Registrada. Marque Deposee.

22BW

5716 E6790589

ORDER

25716

MODEL 700™ M24

UPC



ORDER

25716

MODEL 700™ M24

UPC



MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

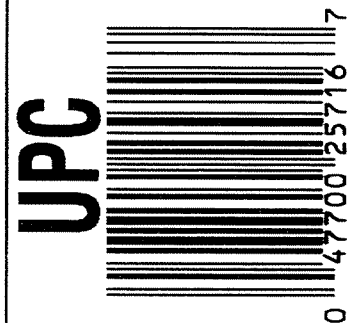
- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444



ORDER NO.	25716
BARREL LENGTH	24"
CAPACITY	6

E6790589



GUN SERIAL # FL679 0589

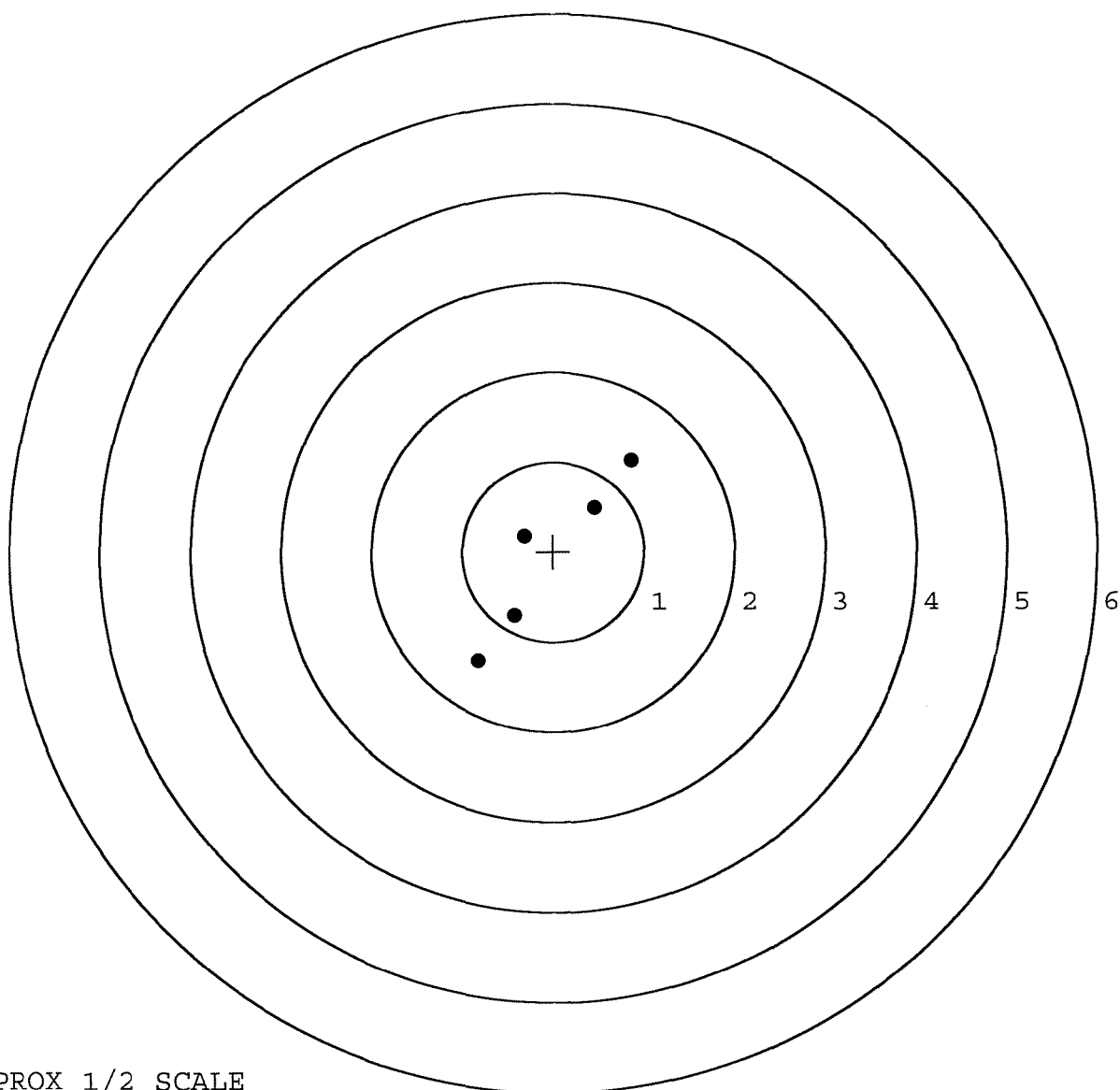
OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11/12/01	RH
600	PROOF		11/12/01	RH
607	CHECK HEADSPACE	MAGNA - FLUX	11/12/01	RH
610	DIS-ASSEMBLE GUN	INSPECTED	11/12/01	RH
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	NOV 15 2001 OPERATOR DRD		
615	ROLLMARK CALIBER		11/16-01	Wm
617	DRILL AND TAP SIGHT HOLES		11/26	BWT
620	APPLY COATINGS (BARREL ACTION)		11-28	TA
	(BOLT)		11-28	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		12-17	Doog
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12-17	Doog
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12-17	Doog
	D) OIL FIRING PIN ASSEMBLY		12-17	Doog
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	1-11-02	DA

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.5</u> <u>6.0</u> <u>6.5</u>	12/20/01	TCBP
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.0</u> <u>3.0</u> <u>3.0</u>	12/20/01	TCBP
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.024</u> <u>.024</u>	12/20/01	TCBP
	J) ASSEMBLE STOCK		12/18	BWT
	K) ASSEMBLE SWIVEL STUDS		1/9/02	RW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		1/9/02	RW
	M) IRON SIGHT ALIGNMENT		1/9/02	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		1/9/02	RW
640	GALLERY TEST AND TARGET	PASS FAIL	12/501	Ref
	A) MALFUNCTIONS	PASS FAIL	12/50	Ref
	B) PIERCED PRIMERS	PASS FAIL	12/59	Ref
645	INSPECT FOR LIVE AMMO		12/59	Ref
655	FINAL INSPECTION A) HEADSPACE		1/9/02	RW
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.66</u> <u>2.64</u> <u>2.46</u> <u>2.46</u> <u>2.47</u>	12/19/01	BWT
	C) FUNCTION		1/9/02	RW
660	PACK		1-11-02	DP

SERIAL NUMBER: E6790589. __0
TARGET NUMBER: 1
FILE DATE: 12/18/2001
FILE TIME: 11:26

X CENTROID: -0.051
Y CENTROID: -0.050
POA TO CENTROID: 0.072
HORZ SPREAD: 1.690
VERT SPREAD: 2.222
GROUP SPREAD: 2.792
MIN RADIUS: 0.351
MAX RADIUS: 1.403
MEAN RADIUS: 0.930
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 3
in 3 IN DIAMETER: 5

POINT#	X	Y
1:	0.864	1.014
2:	0.460	0.487
3:	-0.325	0.169
4:	-0.428	-0.713
5:	-0.826	-1.208

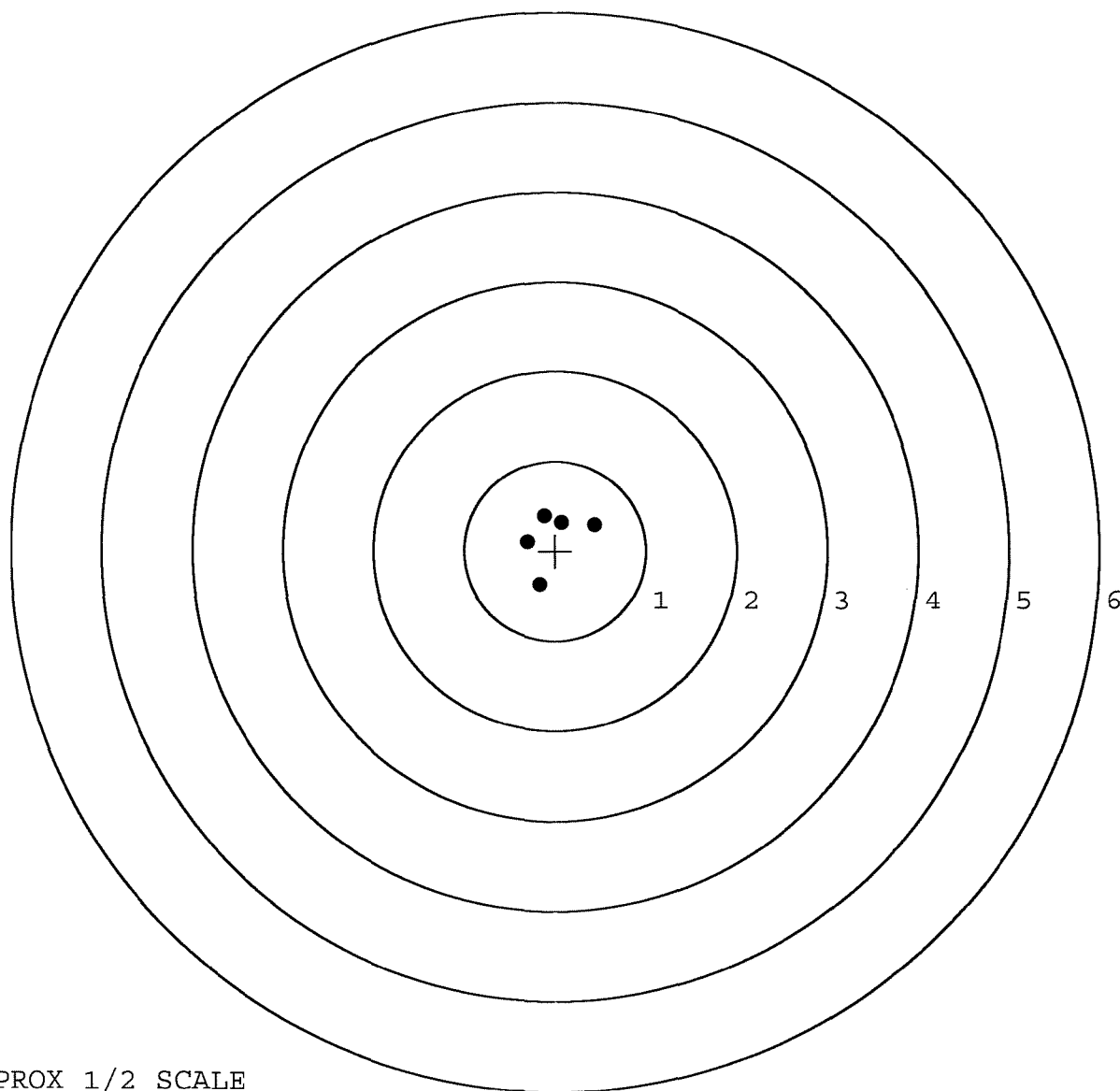


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790589.____0
TARGET NUMBER: 2
FILE DATE: 12/18/2001
FILE TIME: 11:26

POINT#	X	Y
1:	-0.175	-0.375
2:	0.436	0.290
3:	0.071	0.317
4:	-0.124	0.391
5:	-0.308	0.106

X CENTROID: -0.020
Y CENTROID: 0.146
POA TO CENTROID: 0.147
HORZ SPREAD: 0.744
VERT SPREAD: 0.766
GROUP SPREAD: 0.903
MIN RADIUS: 0.194
MAX RADIUS: 0.543
MEAN RADIUS: 0.355
IN 1 IN DIAMETER: 4
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. E6790589

DATE 11/06/01

TESTER B.K.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.69	2.62		2.46	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.57	2.71		2.42	
PULL #3	2.33	2.32		2.35	
PULL #4	2.53	2.71		2.45	
PULL #5	2.72	2.43		2.41	
TOTAL	1284	1279		1209	
AVG.	2.56	2.55		2.41	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.20	3.27		
PULL #2	3.22	3.44		
PULL #3	3.31	3.29		
PULL #4	3.46	3.43		
PULL #5	3.38	3.36		
TOTAL	1657	1679		
AVG.	3.31	3.35		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.22	4.39		4.43
PULL #2	4.30	4.44		4.37
PULL #3	4.33	4.39		4.21
PULL #4	4.25	4.41		4.10
PULL #5	4.46	4.38		4.25
TOTAL	2156	2201		2136
AVG.	4.31	4.40		4.27