

E 679 0590

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Union, NY Reg. U.S. Pat. & tm. Off. Marca Registrada. Marque Deposee.

SERIAL NO. **E6790590**
ORDER NO. **25716**

46

17BW

5716 E6790590

ORDER 25716
MODEL 700™ M24

UPC



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MODEL 700™ M24

UPC



SERIAL NO.

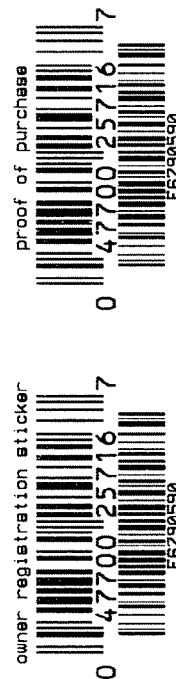


MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444



ORDER NO.	25716
BARREL LENGTH	24"
CAPACITY	6

E6790590



GUN SERIAL # F6790590

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11/9/01	KH
600	PROOF		11/9/01	KH
607	CHECK HEADSPACE		11/9/01	KH
610	DIS-ASSEMBLE GUN		11/9/01	KH
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT		11/15/01	AL
615	ROLLMARK CALIBER		11/15/01	WIM
617	DRILL AND TAP SIGHT HOLES		11/15	BWT
620	APPLY COATINGS (BARREL ACTION)		11-27	TA
	(BOLT)		11-27	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		12-14	Doog
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12-14	Doog
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12-14	Doog
	D) OIL FIRING PIN ASSEMBLY		12-14	Doog
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE		1-17-02	DX
	2.50 LBS +/- .5 LBS			

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5.5</u> <u>5.5</u> <u>5.5</u>	12/20/01	REP
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.0</u> <u>3.0</u> <u>3.0</u>	12/20/01	REP
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.021</u> <u>.024</u> <u>.025</u>	12/20/01	REP
	J) ASSEMBLE STOCK		12/17	BWT
	K) ASSEMBLE SWIVEL STUDS		1/9/02	RW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		1/9/02	RW
	M) IRON SIGHT ALIGNMENT		1/9/02	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		1/9/02	RW
640	GALLERY TEST AND TARGET	PASS FAIL	12-18-01	A
	A) MALFUNCTIONS	PASS FAIL	12-18-01	A
	B) PIERCED PRIMERS	PASS FAIL	12-18-01	A
645	INSPECT FOR LIVE AMMO		12-18-01	A
655	FINAL INSPECTION A) HEADSPACE		1/9/02	RW
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.51</u> <u>2.95</u> <u>2.55</u> <u>2.45</u> <u>2.55</u>	12/19/01	BWT
	C) FUNCTION		1/9/02	RW
660	PACK		1/17/02	DR

SERIAL NUMBER: E6790590. __ 0

TARGET NUMBER: 1

FILE DATE: 12/18/2001

FILE TIME: 05:03

POINT#	X	Y
1:	-0.391	-0.852
2:	-0.297	-0.654
3:	-0.063	0.250
4:	0.143	0.351
5:	0.334	0.792

X CENTROID: -0.055

Y CENTROID: -0.023

POA TO CENTROID: 0.059

HORZ SPREAD: 0.725

VERT SPREAD: 1.644

GROUP SPREAD: 1.797

MIN RADIUS: 0.273

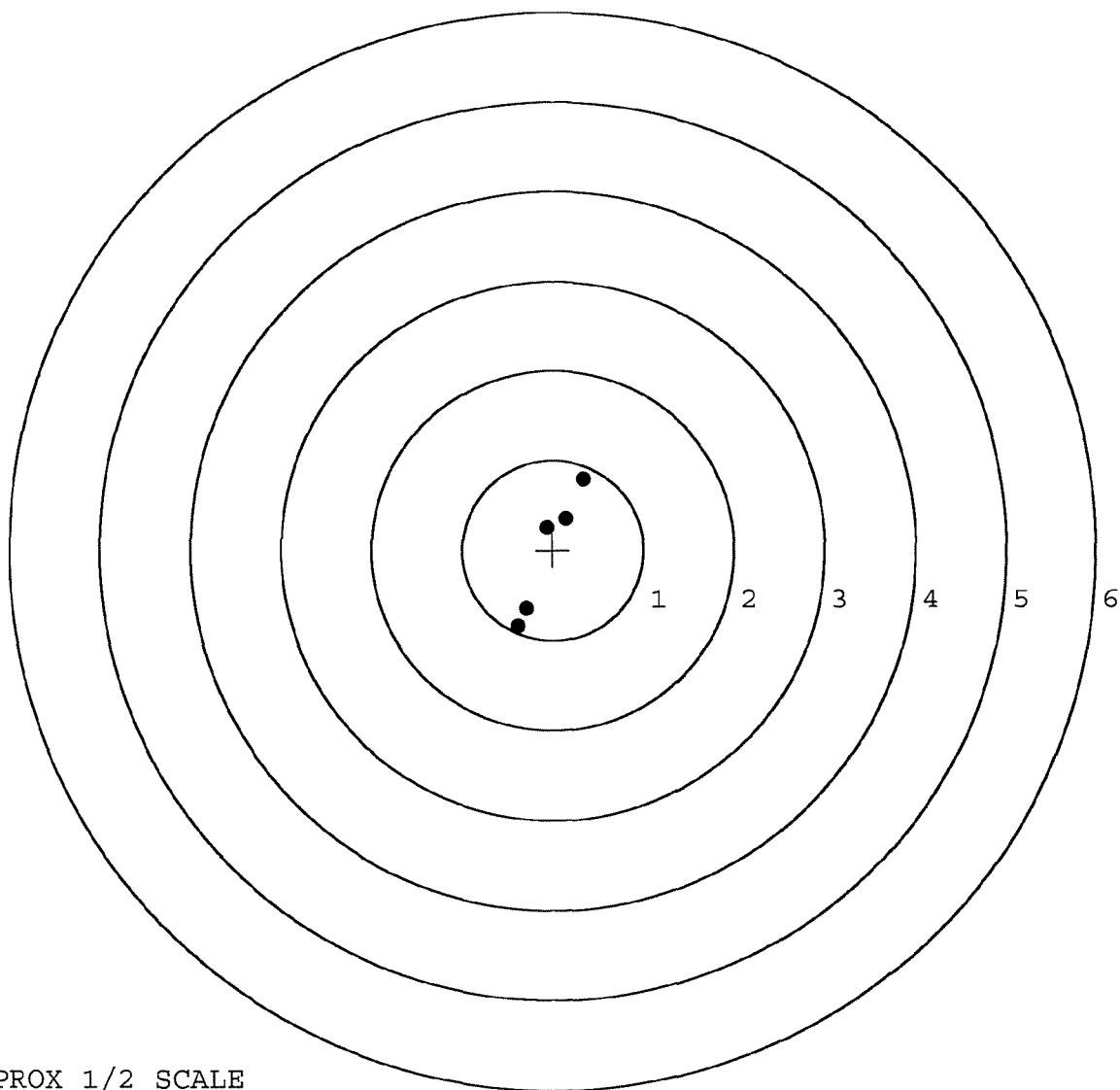
MAX RADIUS: 0.903

MEAN RADIUS: 0.634

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 5

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790590. __0

TARGET NUMBER: 2

FILE DATE: 12/18/2001

FILE TIME: 05:03

POINT#	X	Y
1:	-0.228	-0.537
2:	0.057	-0.381
3:	0.150	-0.023
4:	0.485	0.063
5:	0.271	0.823

X CENTROID: 0.147

Y CENTROID: -0.011

POA TO CENTROID: 0.147

HORZ SPREAD: 0.713

VERT SPREAD: 1.360

GROUP SPREAD: 1.449

MIN RADIUS: 0.012

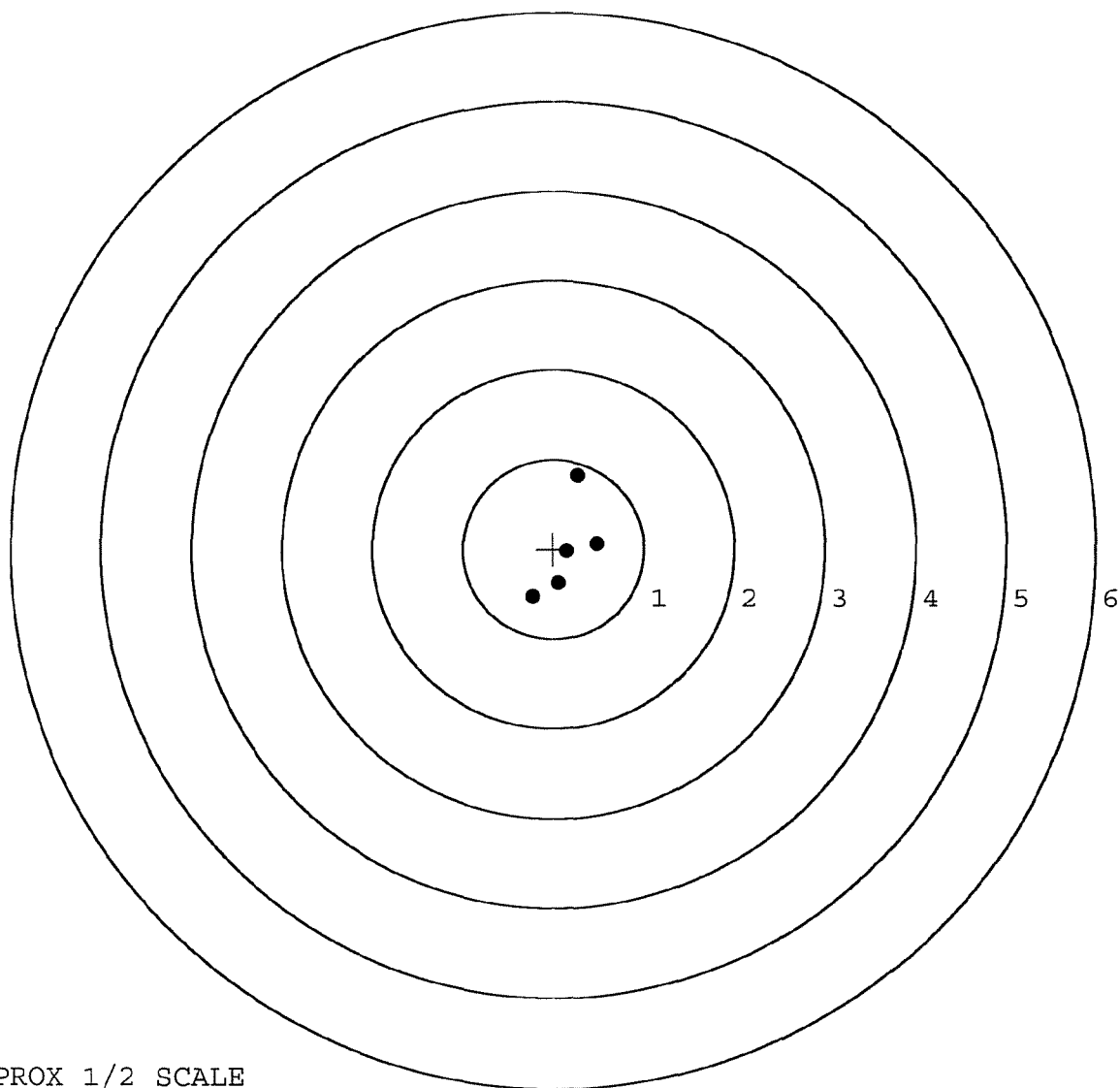
MAX RADIUS: 0.843

MEAN RADIUS: 0.446

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 5

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. _____

DATE 10/31/01

TESTER B.K.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.47	2.45		2.58	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.35	2.58		2.46	
PULL #3	2.37	2.61		2.58	
PULL #4	2.20	2.49		2.63	
PULL #5	2.27	2.50		2.55	
TOTAL	1166	1263		1280	
AVG.	2.33	2.52		2.56	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.37	3.27		
PULL #2	3.36	3.38		
PULL #3	3.36	3.37		
PULL #4	3.42	3.56		
PULL #5	3.31	3.65		
TOTAL	1682	1723		
AVG.	3.36	3.44		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.45	4.23		4.26
PULL #2	4.11	4.24		4.04
PULL #3	4.15	4.16		4.19
PULL #4	4.17	4.17		4.28
PULL #5	4.17	4.05		4.21
TOTAL	2105	2085		2098
AVG.	4.21	4.17		4.19