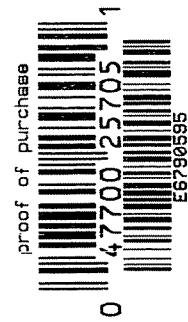


E67905-95-

MODEL 700TH M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- GREEN ENVELOPE CONTAINING:
- INSTRUCTION BOOK
 - PRODUCT OWNER'S CARD
 - SAFETY BOOKLET

46 FORM

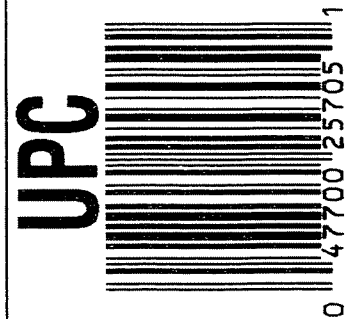


ORDER NO. **25705**

BARREL LENGTH **24"**

CAPACITY **6**

E6790595



VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Ilion, NY Reg. U.S. Pat. & tm. Off. Marca Registrada Marque Deposee.

SERIAL NO. J
E6790595

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46


5705 E6790595

31KW

ORDER 25705

MODEL 700™ M24

UPC



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MODEL 700™ M24

UPC



SERIAL NO.



CONTRACT #
DAAE20-01-P-0489
170 RIFLES

GUN SERIAL # E679 0595

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		1-29-02	RTH
600	PROOF		1-29-02	A
607	CHECK HEADSPACE		1-29-02	A
610	DIS-ASSEMBLE GUN		1-29-02	RTH
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT		INSPECTED 78 2 2102	
615	ROLLMARK CALIBER		OPERATOR 2/4/02	LB
617	DRILL AND TAP SIGHT HOLES		2/4/02	BWT
620	APPLY COATINGS (BARREL ACTION)		2-7	TA
	(BOLT)		2-7	TA
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY		2-8-02	DA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2-8-02	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2-8-02	DA
	D) OIL FIRING PIN ASSEMBLY		2-8-02	DA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		2/25/02	RTH

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5.25</u> <u>5.75</u> <u>5.75</u>	2/25/02	D.M.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4.50</u> <u>4.25</u> <u>4.00</u>	2/25/02	D.M.
	H) TRIGGER PULL TEST AND RETAINABILITY		2-25-02	RTL
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.022</u>	2/25/02	D.M.
	J) ASSEMBLE STOCK		2/13/02	RTL
	K) ASSEMBLE SWIVEL STUDS		4-15-02	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		4-15-02	RTL
	M) IRON SIGHT ALIGNMENT		4-15-02	RTL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		4-15-02	RTL
640	GALLERY TEST AND TARGET	PASS FAIL	2-19-02	AC
	MALFUNCTION	CORRECTION		A
	MALFUNCTION	CORRECTION		A
	MALFUNCTION	CORRECTION		A
	MALFUNCTION	CORRECTION	√	A
645	INSPECT FOR LIVE AMMO		2-19-02	A
655	FINAL INSPECTION A) HEADSPACE		4/15/02	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.72</u> <u>2.74</u> <u>2.52</u> <u>2.60</u> <u>2.54</u>	2/26/02	D.M.
	C) FUNCTION		4-15-02	RTL
660	PACK		4/30/02	DA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. E6790595
DATE 2/6/02
TESTER D.N.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.80	2.42		2.57	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.60	2.41		2.54	
PULL #3	2.39	2.26		2.48	
PULL #4	2.65	2.33		2.57	
PULL #5	2.62	2.34		2.56	
TOTAL	13.06	11.76		12.72	
AVG.	2.61	2.35		2.54	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.07	3.14		
PULL #2	3.17	3.13		
PULL #3	3.16	3.07		
PULL #4	2.97	3.11		
PULL #5	3.14	3.02		
TOTAL	15.51	15.47		
AVG.	3.10	3.09		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.09	4.35		4.38
PULL #2	4.16	4.36		4.28
PULL #3	4.16	4.26		4.27
PULL #4	4.05	4.39		4.36
PULL #5	4.08	4.35		4.13
TOTAL	20.54	21.71		21.42
AVG.	4.11	4.34		4.28

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: E6790595.__0
FILE DATE AND TIME: 02/20/2002 00:49

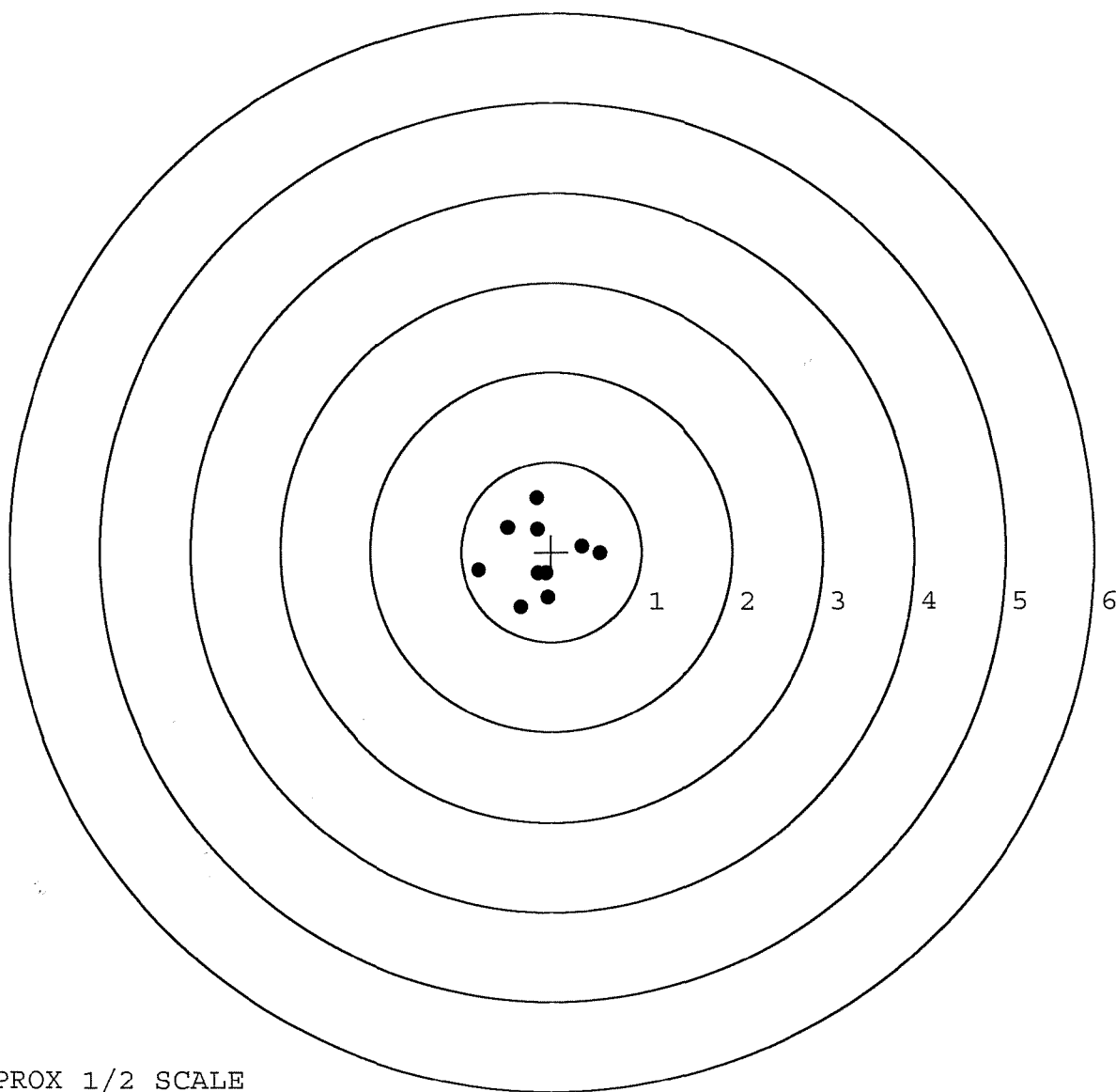
THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	-0.048
The Average Y Centroid of the Five Target Set:	0.087
The Average Point of Impact of the Five Target Set:	0.099
The Average Mean Radius of the Five Target Set:	0.615
The Distance from POA to Centroid Target #1:	0.147
The Distance from Centroid Target #2 to Centroid Target #1:	0.197
The Distance from Centroid Target #3 to Centroid Target #1:	0.229
The Distance from Centroid Target #4 to Centroid Target #1:	0.340
The Distance from Centroid Target #5 to Centroid Target #1:	0.248

SERIAL NUMBER: E6790595. __0
TARGET NUMBER: 1
FILE DATE: 02/20/2002
FILE TIME: 00:49

POINT#	X	Y
1:	0.541	-0.017
2:	0.343	0.062
3:	-0.164	0.594
4:	-0.157	0.251
5:	-0.486	0.268
6:	-0.802	-0.202
7:	-0.152	-0.235
8:	-0.042	-0.507
9:	-0.342	-0.619
10:	-0.062	-0.239

X CENTROID: -0.132
Y CENTROID: -0.064
POA TO CENTROID: 0.147
HORZ SPREAD: 1.343
VERT SPREAD: 1.213
GROUP SPREAD: 1.356
MIN RADIUS: 0.172
MAX RADIUS: 0.684
MEAN RADIUS: 0.472
IN 1 IN DIAMETER: 6
IN 2 IN DIAMETER: 10
in 3 IN DIAMETER: 10

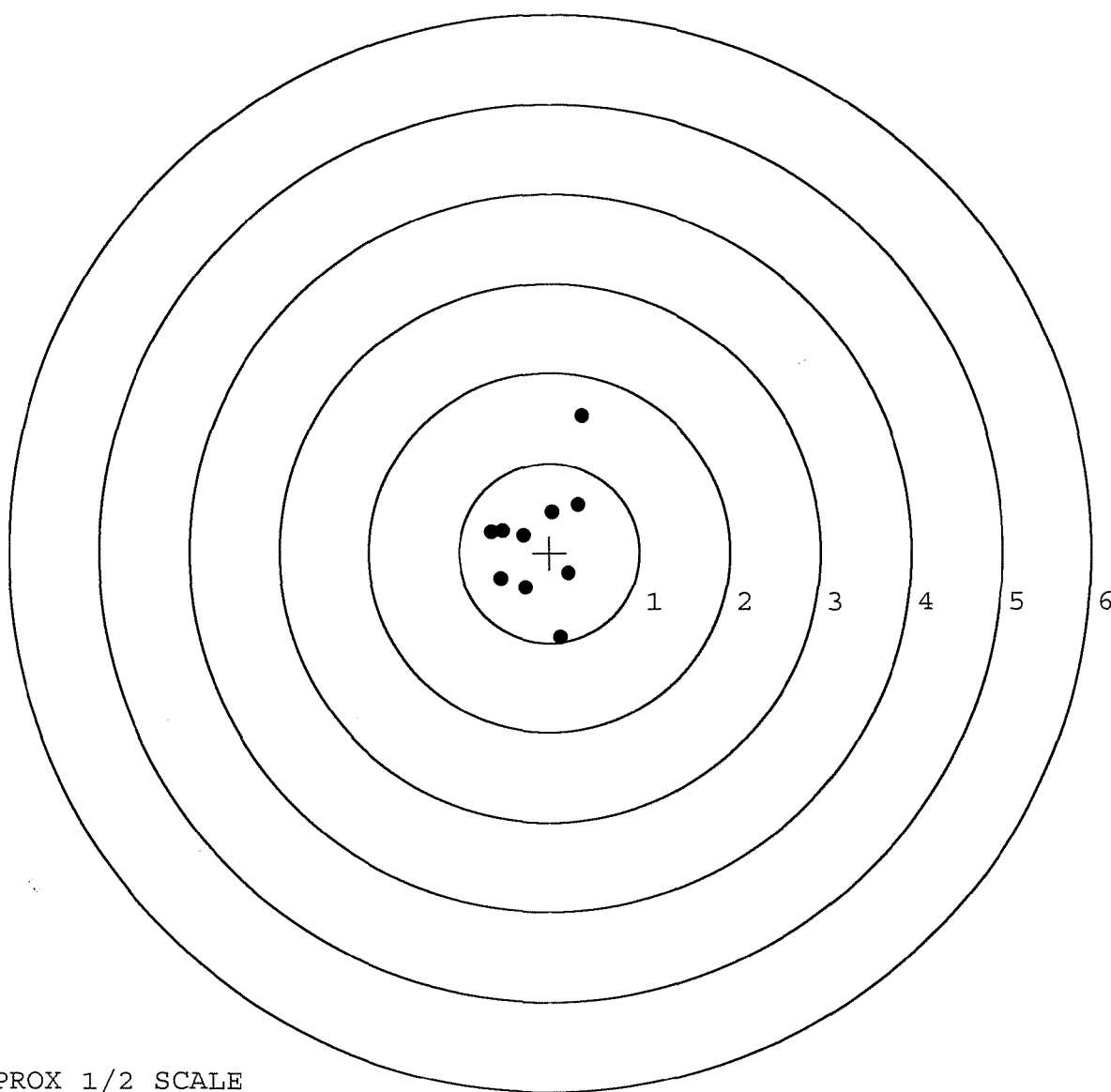


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790595. __0
TARGET NUMBER: .2
FILE DATE: 02/20/2002
FILE TIME: 00:49

X CENTROID: -0.121
Y CENTROID: 0.132
POA TO CENTROID: 0.179
HORZ SPREAD: 1.010
VERT SPREAD: 2.472
GROUP SPREAD: 2.484
MIN RADIUS: 0.182
MAX RADIUS: 1.476
MEAN RADIUS: 0.631
IN 1 IN DIAMETER: 4
IN 2 IN DIAMETER: 8
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.365	1.526
2:	0.324	0.535
3:	0.033	0.457
4:	-0.292	0.194
5:	-0.645	0.233
6:	-0.522	0.241
7:	-0.543	-0.296
8:	-0.264	-0.392
9:	0.212	-0.228
10:	0.125	-0.946



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790595. __0

TARGET NUMBER: 3

FILE DATE: 02/20/2002

FILE TIME: 00:49

X CENTROID: -0.069

Y CENTROID: 0.155

POA TO CENTROID: 0.170

HORZ SPREAD: 1.668

VERT SPREAD: 1.198

GROUP SPREAD: 1.893

MIN RADIUS: 0.300

MAX RADIUS: 0.959

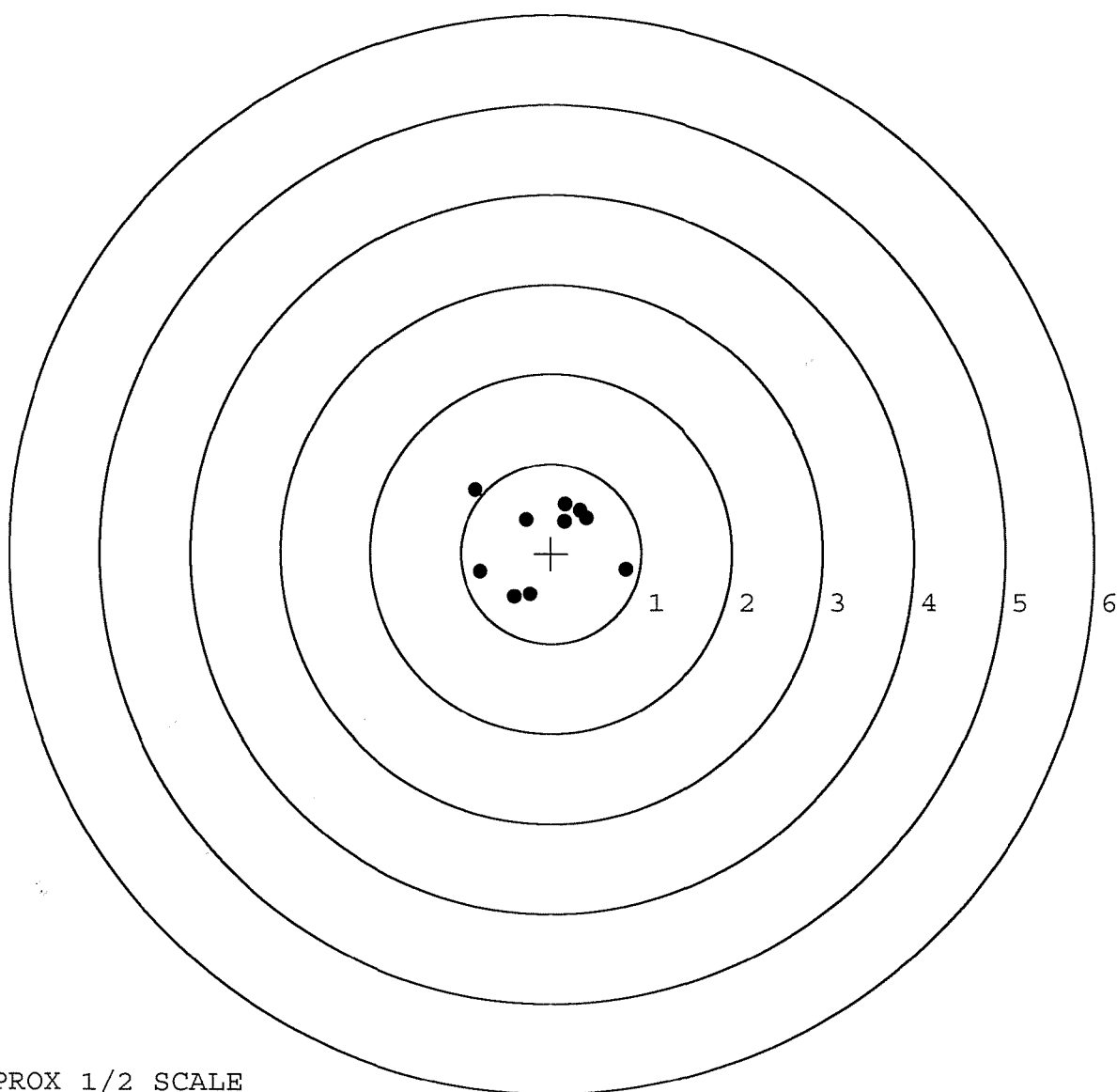
MEAN RADIUS: 0.617

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 10

in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.156	0.551
2:	0.153	0.357
3:	0.324	0.484
4:	0.399	0.400
5:	-0.274	0.376
6:	-0.840	0.713
7:	-0.786	-0.205
8:	-0.413	-0.485
9:	-0.239	-0.456
10:	0.828	-0.182

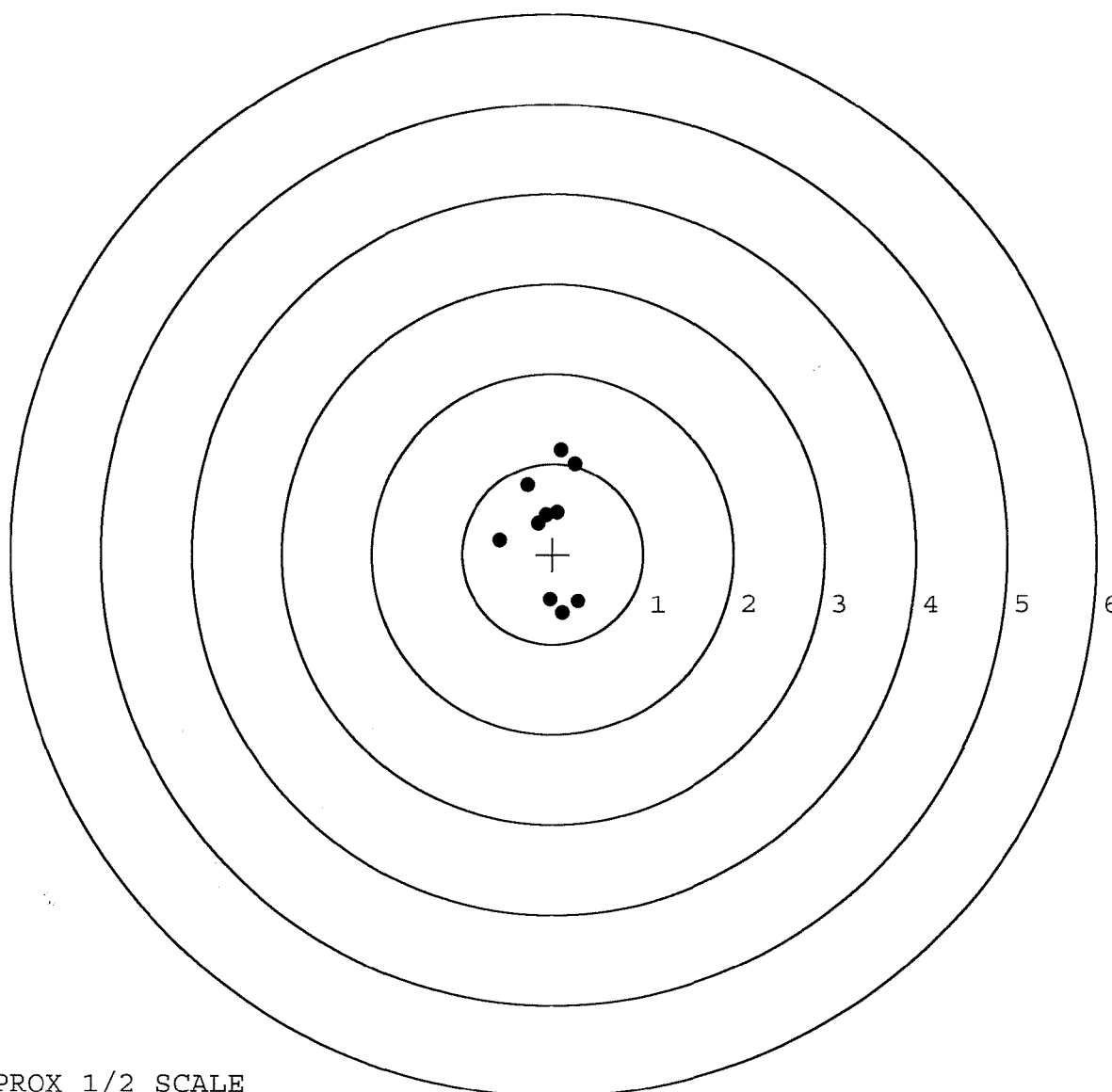


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790595. __0
TARGET NUMBER: 4
FILE DATE: 02/20/2002
FILE TIME: 00:49

X CENTROID: -0.036
Y CENTROID: 0.262
POA TO CENTROID: 0.265
HORZ SPREAD: 0.862
VERT SPREAD: 1.812
GROUP SPREAD: 1.812
MIN RADIUS: 0.151
MAX RADIUS: 0.934
MEAN RADIUS: 0.589
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 10
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.092	1.152
2:	0.242	0.994
3:	-0.286	0.760
4:	0.049	0.466
5:	-0.163	0.344
6:	-0.580	0.158
7:	0.282	-0.522
8:	-0.027	-0.506
9:	0.111	-0.660
10:	-0.078	0.435

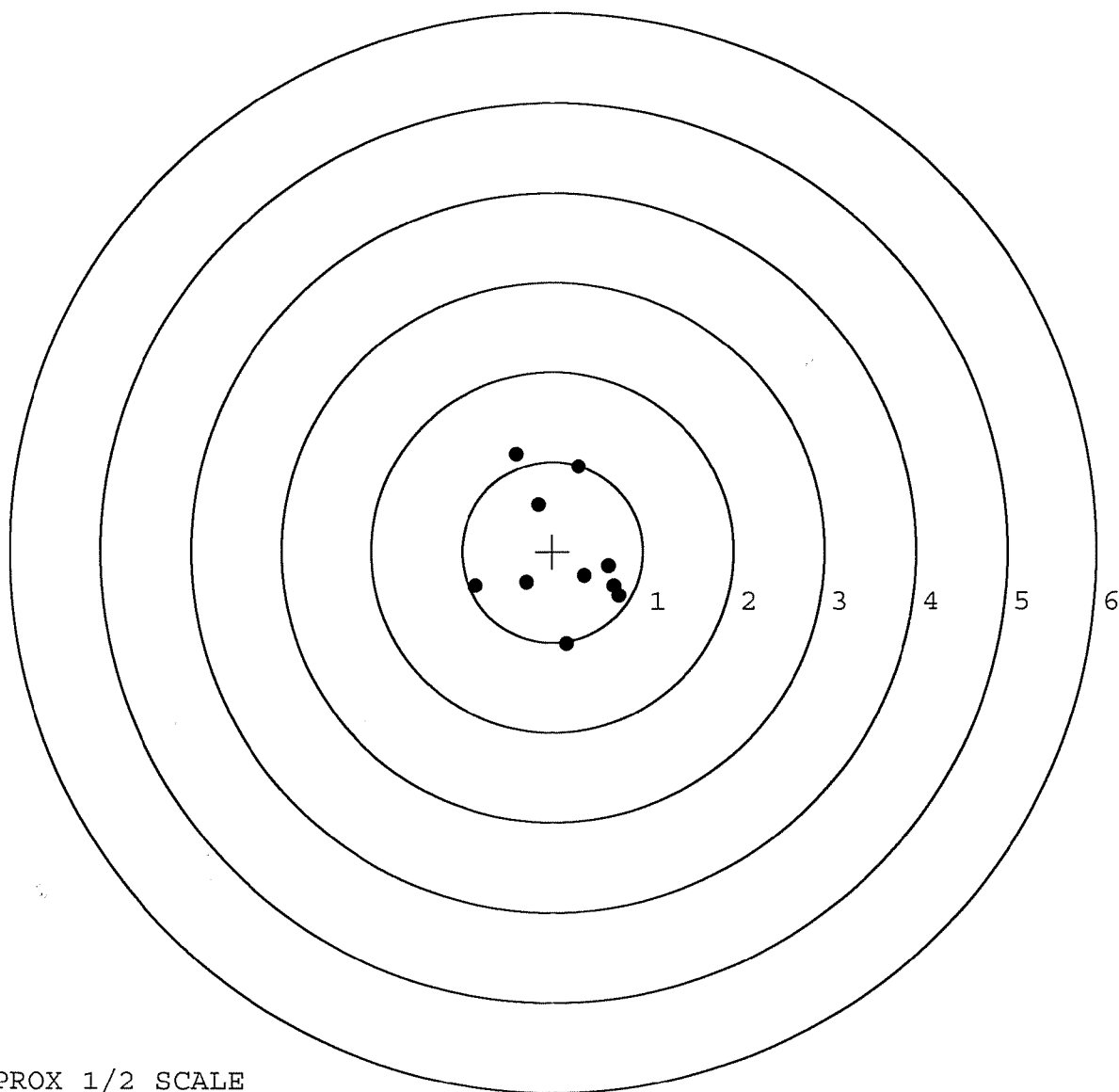


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790595. __0
TARGET NUMBER: 5
FILE DATE: 02/20/2002
FILE TIME: 00:49

X CENTROID: 0.116
Y CENTROID: -0.051
POA TO CENTROID: 0.127
HORZ SPREAD: 1.583
VERT SPREAD: 2.107
GROUP SPREAD: 2.180
MIN RADIUS: 0.328
MAX RADIUS: 1.250
MEAN RADIUS: 0.764
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 7
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.293	0.943
2:	-0.403	1.086
3:	-0.154	0.516
4:	0.625	-0.165
5:	0.735	-0.491
6:	0.359	-0.272
7:	-0.288	-0.341
8:	-0.848	-0.385
9:	0.158	-1.021
10:	0.681	-0.385



TARGET APPROX 1/2 SCALE