

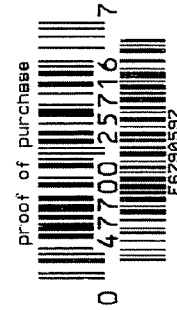
E6970597

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444

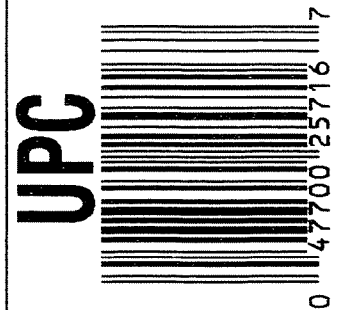


ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

E6790597



VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

46

SERIAL NO. **E6790597**

ORDER NO. **25716**

19LW

Made in Union, NY Reg. U.S. Pat. & Inv. Off. Marca Registrada. Marque Deposee.

 5716 E6790597

ORDER 25716

MODEL 700™ M24

UPC



ORDER 25716

MODEL 700™ M24

UPC



SERIAL NO.



CONTRACT #

GUN SERIAL # E6790597

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11-30-01	RJR
600	PROOF		11-30-01	RJR
607	CHECK HEADSPACE		11-30-01	RJR
610	DIS-ASSEMBLE GUN		11-30-01	RJR
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT			AL
615	ROLLMARK CALIBER		12/5/01	SB
617	DRILL AND TAP SIGHT HOLES		12/6/01	BWT
620	APPLY COATINGS (BARREL ACTION)		12/7	HP
	(BOLT)			
625	FINAL ASSEMBLY		1/15/02	J.M.
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		1/15/02	J.M.
	C) INSPECT EJECTOR HOLE FOR CHAMFER		1/15/02	J.M.
	D) OIL FIRING PIN ASSEMBLY		1/15/02	J.M.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		2/19/02	BA

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7.00</u> <u>6.75</u> <u>7.00</u>	<u>2/7/02</u>	<u>D.M.</u>
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>4.00</u> <u>4.25</u> <u>4.00</u>	<u>2/7/02</u>	<u>D.M.</u>
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.021</u> <u>.021</u> <u>.022</u>	<u>2/7/02</u>	<u>D.M.</u>
	J) ASSEMBLE STOCK		<u>1-28-02</u>	<u>PA</u>
	K) ASSEMBLE SWIVEL STUDS		<u>2/7/02</u>	<u>RW</u>
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		<u>2/18/02</u>	<u>RW</u>
	M) IRON SIGHT ALIGNMENT		<u>2/18/02</u>	<u>RW</u>
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		<u>2/18/02</u>	<u>RW</u>
640	GALLERY TEST AND TARGET	PASS FAIL	<u>1-29-02</u>	<u>A</u>
	A) MALFUNCTIONS	PASS FAIL	<u>1-29-02</u>	<u>A</u>
	B) PIERCED PRIMERS	PASS FAIL	<u>1-29-02</u>	<u>A</u>
645	INSPECT FOR LIVE AMMO		<u>1-29-02</u>	<u>A</u>
655	FINAL INSPECTION A) HEADSPACE		<u>2/7/02</u>	<u>RW</u>
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.33</u> <u>2.43</u> <u>2.52</u> <u>2.29</u> <u>2.37</u>	<u>2/7/02</u>	<u>D.M.</u>
	C) FUNCTION		<u>2/7/02</u>	<u>RW</u>
660	PACK		<u>2/19/02</u>	<u>PA</u>

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. E 6790597

DATE 1/11/02

TESTER D.M.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.51	2.58		2.25	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.40	2.48		2.28	
PULL #3	2.44	2.02		2.31	
PULL #4	2.39	2.58		2.35	
PULL #5	2.28	2.55		2.39	
TOTAL	12.02	12.21		11.58	
AVG.	2.40	2.44		2.32	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.14	3.14		
PULL #2	3.15	3.25		
PULL #3	3.24	3.22		
PULL #4	3.20	3.22		
PULL #5	3.08	3.21		
TOTAL	15.81	16.04		
AVG.	3.16	3.21		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.43	4.32		4.27
PULL #2	4.03	4.15		4.19
PULL #3	4.38	4.18		4.16
PULL #4	4.34	4.17		4.04
PULL #5	4.20	4.22		4.14
TOTAL	21.38	21.04		20.80
AVG.	4.28	4.21		4.16

SERIAL NUMBER: E6790597. 0

TARGET NUMBER: 1

FILE DATE: 01/28/2002

FILE TIME: 20:06

POINT#	X	Y
1:	-0.555	1.201
2:	-0.998	0.835
3:	-0.398	-0.441
4:	-0.004	-1.093
5:	0.686	-0.074

X CENTROID: -0.254

Y CENTROID: 0.086

POA TO CENTROID: 0.268

HORZ SPREAD: 1.684

VERT SPREAD: 2.294

GROUP SPREAD: 2.359

MIN RADIUS: 0.546

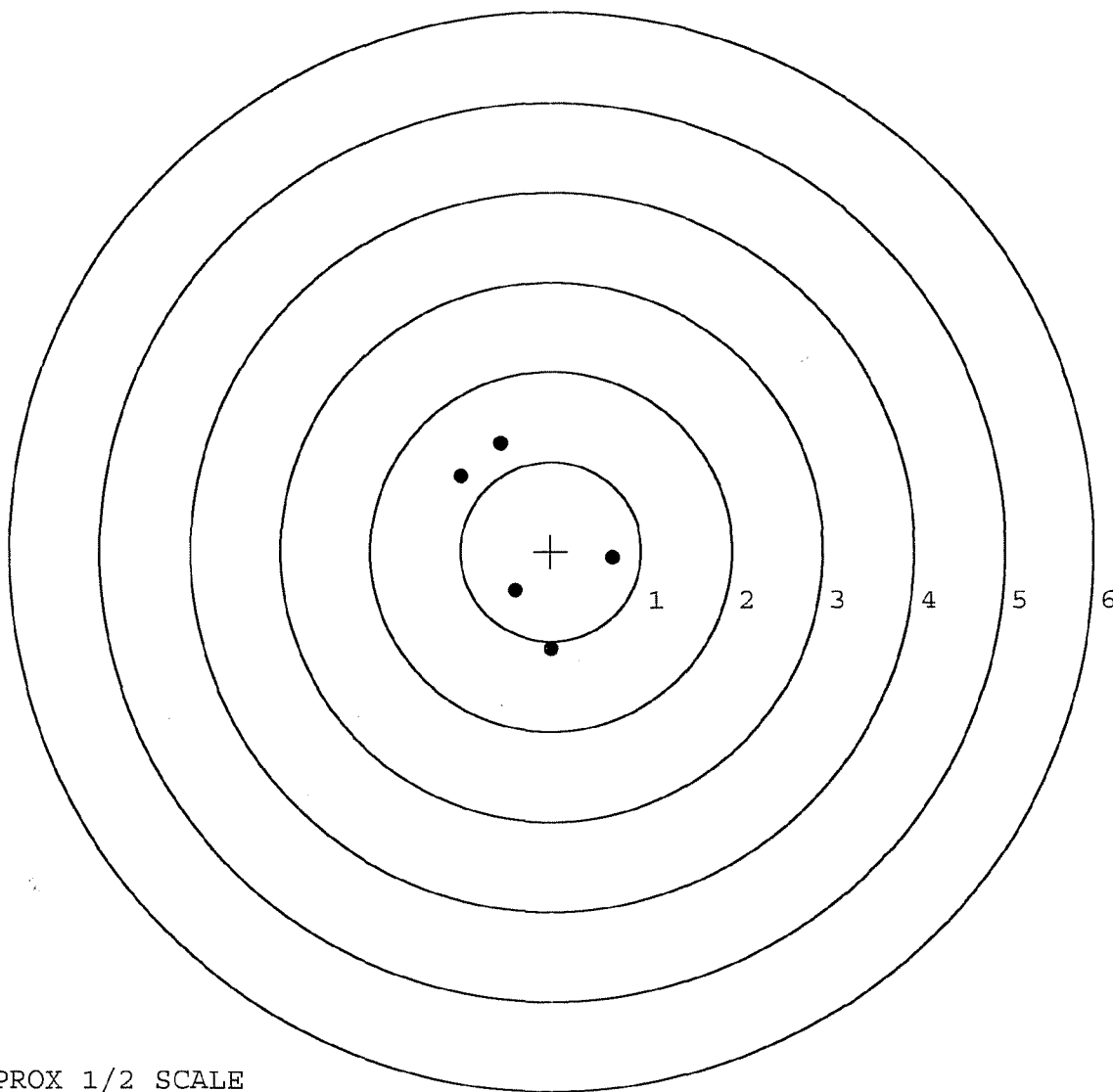
MAX RADIUS: 1.205

MEAN RADIUS: 0.983

IN 1 IN DIAMETER: 0

IN 2 IN DIAMETER: 2

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790597. 0

TARGET NUMBER: 2

FILE DATE: 01/28/2002

FILE TIME: 20:06

POINT#	X	Y
1:	0.295	0.618
2:	-0.804	0.345
3:	-0.458	-0.100
4:	-0.055	-0.394
5:	0.315	-0.246

X CENTROID: -0.141

Y CENTROID: 0.045

POA TO CENTROID: 0.148

HORZ SPREAD: 1.119

VERT SPREAD: 1.012

GROUP SPREAD: 1.265

MIN RADIUS: 0.348

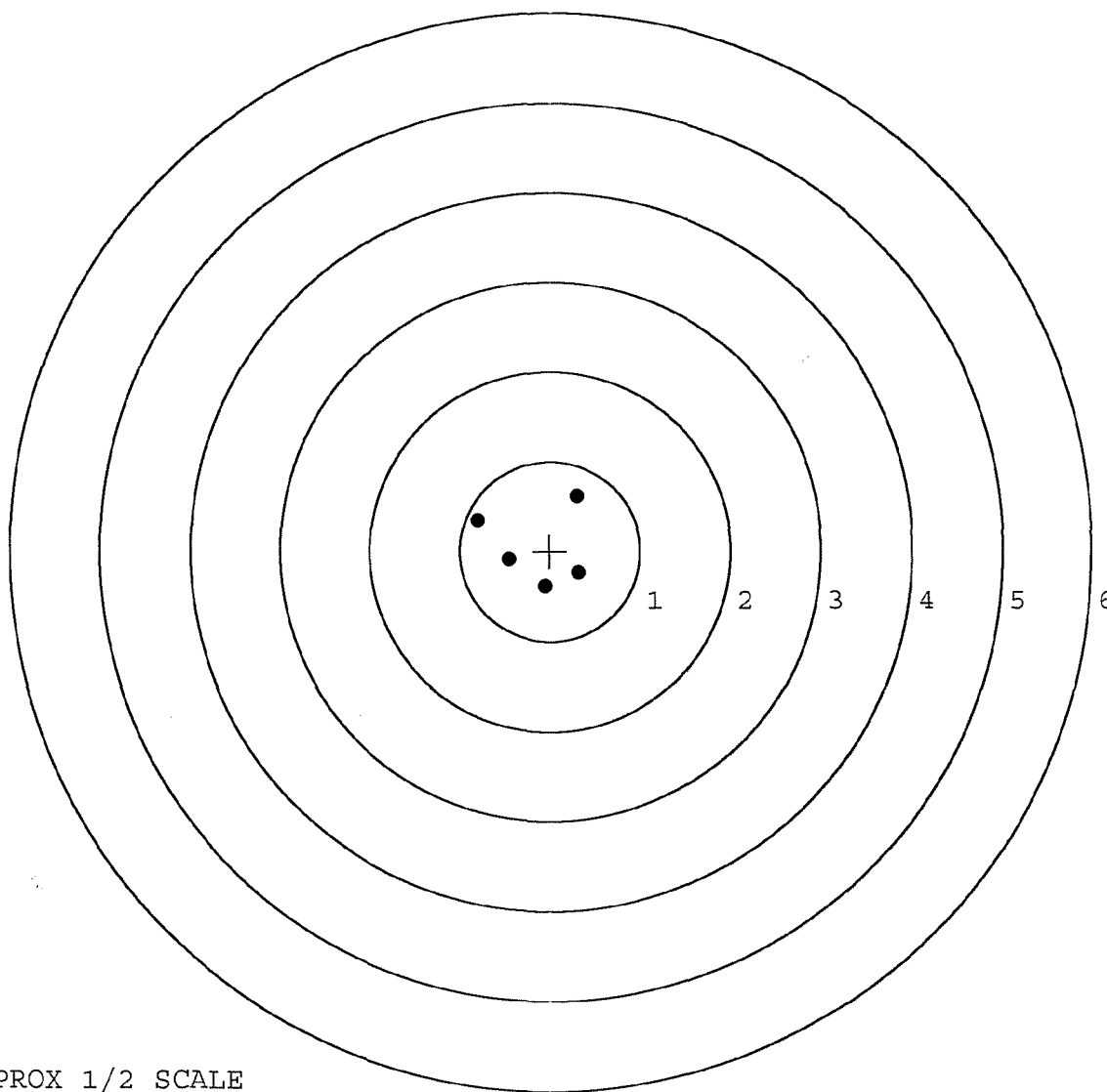
MAX RADIUS: 0.728

MEAN RADIUS: 0.557

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 5

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE