

E 6790600

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444

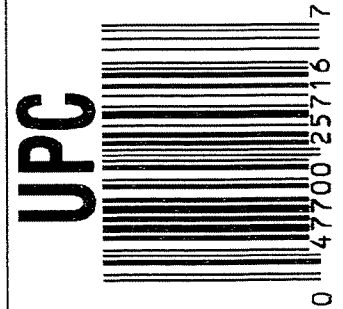


ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

E6790600



VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Ilion, NY Reg. U.S. Pat. & tm. Off. Marca Registrada. Marque Deposee.

SERIAL NO. E6790600	J
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ORDER 25716
MODEL 700™ M24

UPC



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SERIAL NO.



CONTRACT #

GUN SERIAL # E6790600

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11-9-01	REP
600	PROOF		11-9-01	REP
607	CHECK HEADSPACE		11-9-01	REP
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT		11-9	AL CJM
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES		11-12	BWT
620	APPLY COATINGS (BARREL ACTION)		11-30	TA
	(BOLT)		11-30	TA
625	FINAL ASSEMBLY		1-2	Doug
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		1-2	Doug
	C) INSPECT EJECTOR HOLE FOR CHAMFER		1-2	Doug
	D) OIL FIRING PIN ASSEMBLY		1-2	Doug
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		1-22-02	RA

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.25</u> <u>4.60</u> <u>4.25</u>	<u>1/27/02</u>	<u>D.M.</u>
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.00</u> <u>3.25</u> <u>3.25</u>	<u>1/27/02</u>	<u>D.M.</u>
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.034</u>	<u>1/27/02</u>	<u>D.M.</u>
	J) ASSEMBLE STOCK		<u>1/7/02</u>	<u>RW</u>
	K) ASSEMBLE SWIVEL STUDS		<u>1/21/02</u>	<u>RW</u>
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		<u>1/7/02</u>	<u>RW</u>
	M) IRON SIGHT ALIGNMENT		<u>1/7/02</u>	<u>RW</u>
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		<u>1/7/02</u>	<u>RW</u>
640	GALLERY TEST AND TARGET	PASS FAIL	<u>1-8-02</u>	<u>A</u>
	A) MALFUNCTIONS	PASS FAIL	<u>1-8-02</u>	<u>A</u>
	B) PIERCED PRIMERS	PASS FAIL	<u>1-8-02</u>	<u>A</u>
645	INSPECT FOR LIVE AMMO		<u>1-8-02</u>	<u>A</u>
655	FINAL INSPECTION A) HEADSPACE		<u>1/21/02</u>	<u>RW</u>
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.66</u> <u>2.85</u> <u>2.66</u> <u>2.17</u> <u>2.68</u>		
	C) FUNCTION		<u>1/21/02</u>	<u>RW</u>
660	PACK		<u>1-22-02</u>	<u>RA</u>

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. 56796600

DATE 1/2/02

TESTER D.M.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.66	2.63		2.35	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.46	2.61		2.33	
PULL #3	2.32	2.62		2.37	
PULL #4	2.45	2.34		2.29	
PULL #5	2.51	2.60		2.31	
TOTAL	12.40	12.80		11.65	
AVG.	2.48	2.56 2.56		2.33	

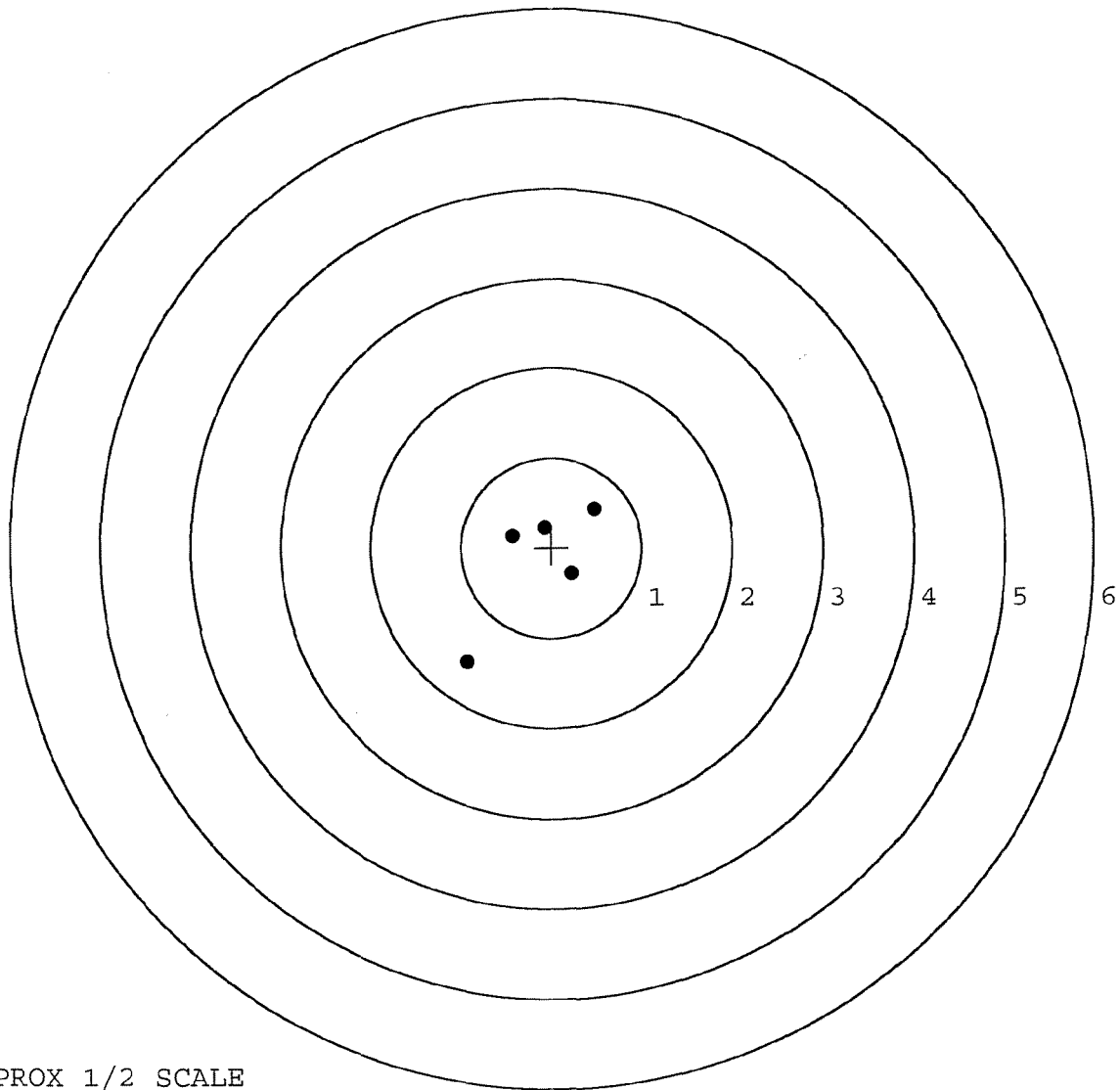
	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.13	2.92		
PULL #2	3.03	2.93		
PULL #3	3.04	2.87		
PULL #4	3.08	2.86		
PULL #5	3.62	2.95		
TOTAL	12.30	14.53		
AVG.	2.46	2.91		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.10	4.19		4.18
PULL #2	4.06	4.21		4.06
PULL #3	4.17	3.88		4.13
PULL #4	4.28	4.06		4.06
PULL #5	4.13	4.20		4.14
TOTAL	20.74	20.54		20.62
AVG.	4.15	4.11		4.12

SERIAL NUMBER: E6790600. __0
TARGET NUMBER: 1
FILE DATE: 01/08/2002
FILE TIME: 03:09

POINT#	X	Y
1:	0.476	0.436
2:	-0.076	0.222
3:	-0.429	0.137
4:	0.224	-0.287
5:	-0.931	-1.269

X CENTROID: -0.147
Y CENTROID: -0.152
POA TO CENTROID: 0.212
HORZ SPREAD: 1.407
VERT SPREAD: 1.705
GROUP SPREAD: 2.211
MIN RADIUS: 0.381
MAX RADIUS: 1.364
MEAN RADIUS: 0.680
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 5

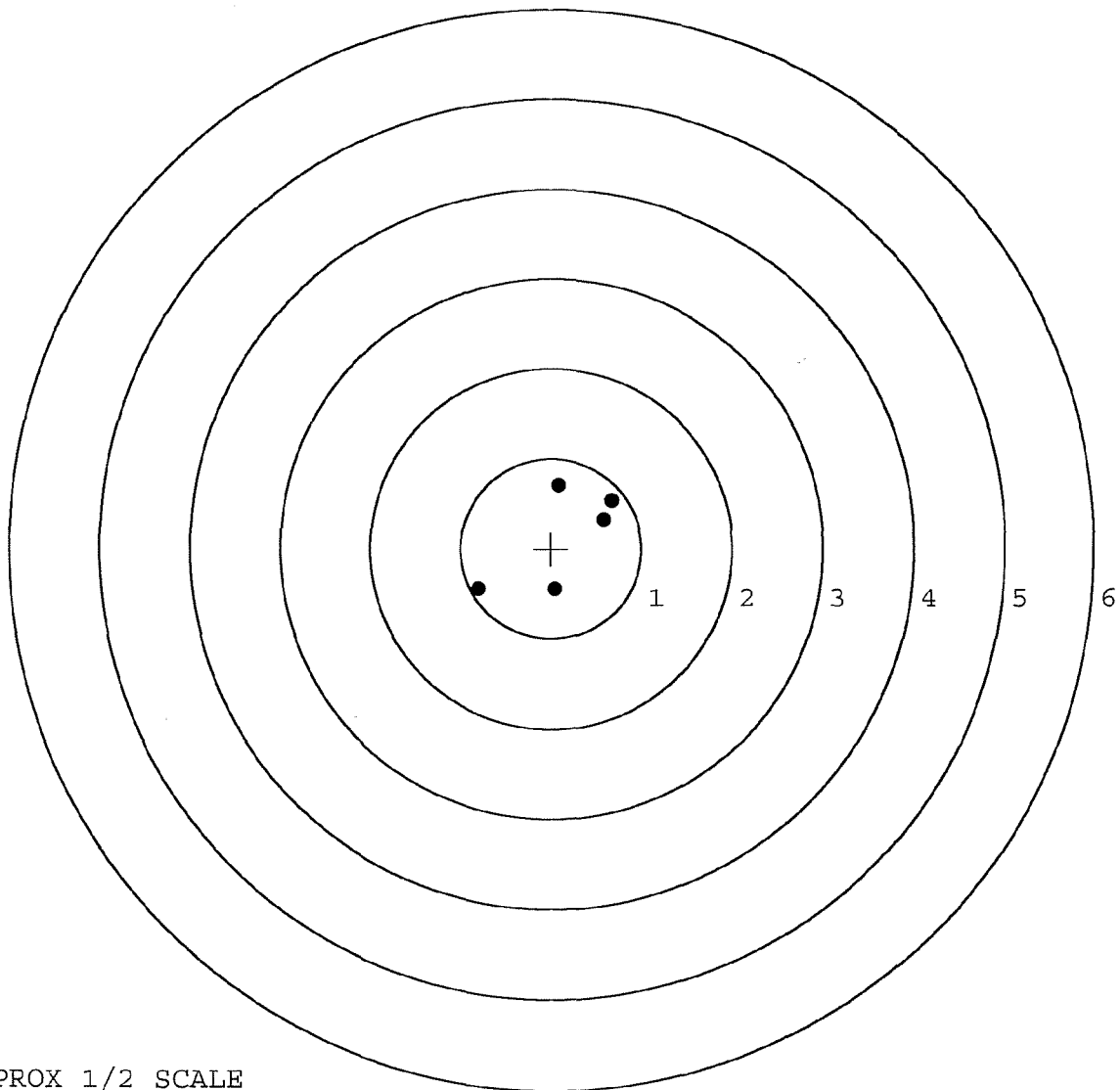


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790600.___0
TARGET NUMBER: 2
FILE DATE: 01/08/2002
FILE TIME: 03:09

POINT#	X	Y
1:	0.080	0.704
2:	0.670	0.536
3:	0.581	0.321
4:	0.042	-0.459
5:	-0.802	-0.453

X CENTROID: 0.114
Y CENTROID: 0.130
POA TO CENTROID: 0.173
HORZ SPREAD: 1.472
VERT SPREAD: 1.163
GROUP SPREAD: 1.773
MIN RADIUS: 0.504
MAX RADIUS: 1.086
MEAN RADIUS: 0.689
IN 1 IN DIAMETER: 0
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE