

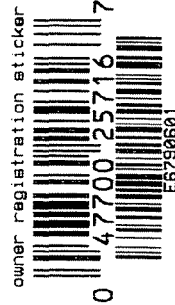
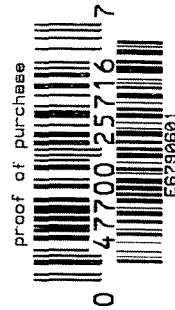
E 679 0601

MODEL 700TM M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444

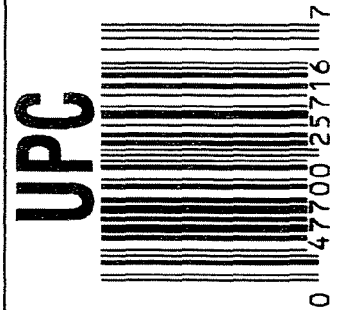


ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

E6790601



VERY IMPORTANT
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Illinois, NY Reg. U.S. Pat. & tm. Off. Marca Registrada. Marque Deposee.

SERIAL NO. **E6790601**

ORDER NO. **25716**

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22BW

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MODEL 700™ M24

UPC



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MODEL 700™ M24

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SERIAL NO.



CONTRACT #

GUN SERIAL # F679 0601

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11/9/01	RH
600	PROOF		11/9/01	RH
607	CHECK HEADSPACE		11/9/01	RH
610	DIS-ASSEMBLE GUN		11/9/01	RH
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT		11/15/01	TA
615	ROLLMARK CALIBER		11/15/01	WM
617	DRILL AND TAP SIGHT HOLES		11/15	BWT
620	APPLY COATINGS (BARREL ACTION)		11-27	TA
	(BOLT)		11-27	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		12-14	Boog
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12-14	Boog
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12-14	Boog
	D) OIL FIRING PIN ASSEMBLY		12-14	Boog
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		1-11-02	RA

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7.0</u> <u>6.5</u> <u>6.5</u>	12/20/01	REP
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.0</u> <u>3.5</u> <u>3.5</u>	12/20/01	REP
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.023</u> <u>.024</u>	12/20/01	REP
	J) ASSEMBLE STOCK		1/17	BWT
	K) ASSEMBLE SWIVEL STUDS		1/9/02	RW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		1/9/02	RW
	M) IRON SIGHT ALIGNMENT		1/9/02	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		1/9/02	RW
640	GALLERY TEST AND TARGET	PASS FAIL	12/20/01	CP
	A) MALFUNCTIONS	PASS FAIL	12/19/01	CP
	B) PIERCED PRIMERS	PASS FAIL	12/19/01	CP
645	INSPECT FOR LIVE AMMO		12/19/01	CP
655	FINAL INSPECTION A) HEADSPACE		1/9/02	RW
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.84</u> <u>2.76</u> <u>2.90</u> <u>2.88</u> <u>2.96</u>	12/19/01	BWT
	C) FUNCTION		1/9/02	RW
660	PACK		1-11-02	DA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. EL90601

DATE 10/31/01

TESTER 27

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.35	2.89	2.76	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.38	2.77	2.80	
PULL #3	2.50	2.94	2.96	
PULL #4	2.40	3.18	2.84	
PULL #5	2.37	2.83	2.74	
TOTAL	12.00	14.61	14.10	
AVG.	2.40	2.92	2.82	

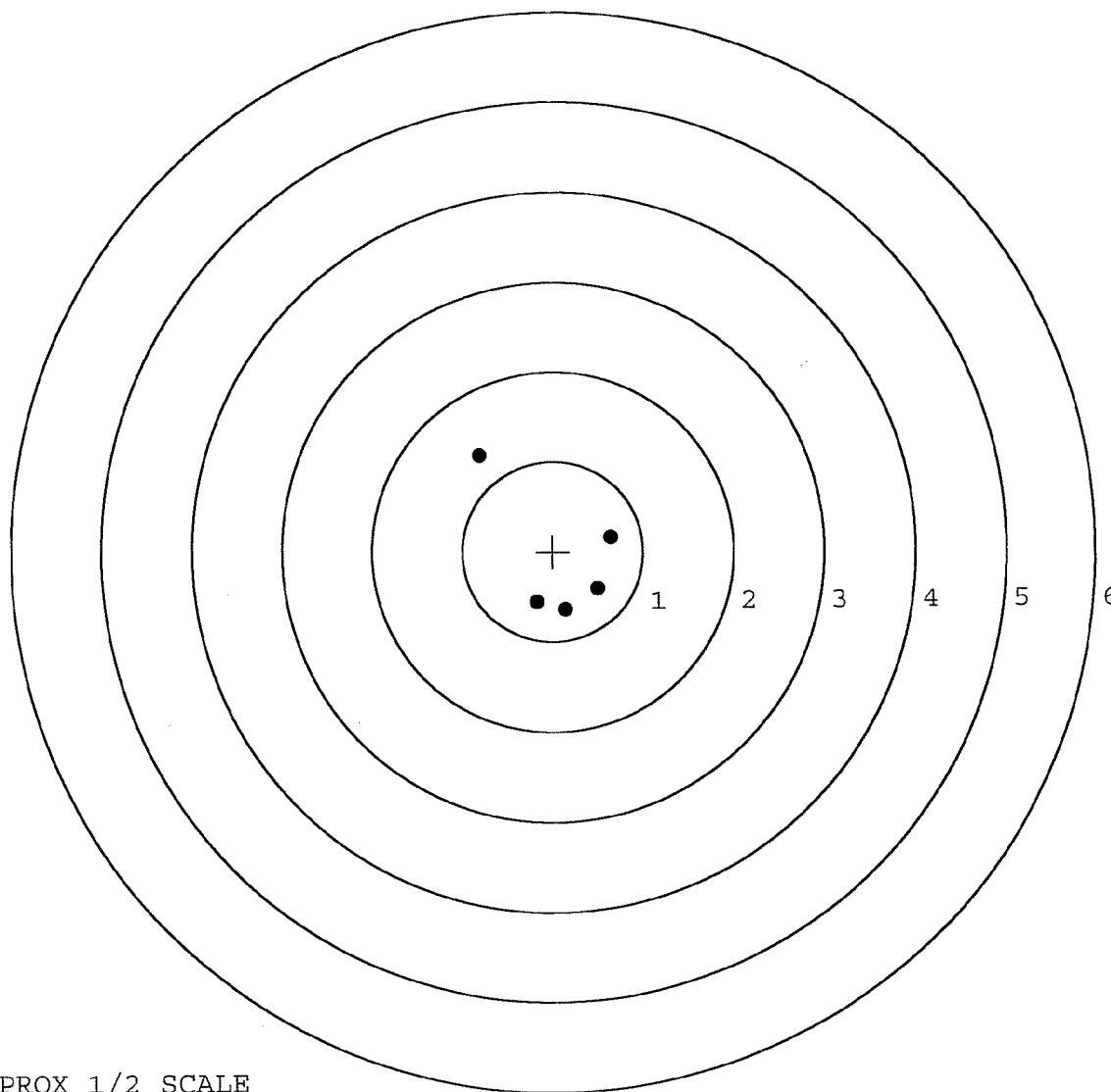
	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.33	3.46	
PULL #2	3.23	3.22	
PULL #3	3.33	3.30	
PULL #4	3.49	3.46	
PULL #5	3.49	3.17	
TOTAL	16.87	16.61	
AVG.	3.37	3.32	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.49	4.65		4.03
PULL #2	4.46	4.61		4.06
PULL #3	4.33	4.55		4.17
PULL #4	4.51	4.51		4.24
PULL #5	4.38	4.50		4.02
TOTAL	22.11	22.82		20.52
AVG.	4.42	4.56		4.10

SERIAL NUMBER: E6790601.___0
TARGET NUMBER: 1
FILE DATE: 12/18/2001
FILE TIME: 10:35

POINT#	X	Y
1:	0.644	0.155
2:	0.495	-0.415
3:	0.135	-0.653
4:	-0.182	-0.562
5:	-0.803	1.072

X CENTROID: 0.058
Y CENTROID: -0.081
POA TO CENTROID: 0.099
HORZ SPREAD: 1.447
VERT SPREAD: 1.725
GROUP SPREAD: 1.974
MIN RADIUS: 0.538
MAX RADIUS: 1.439
MEAN RADIUS: 0.747
IN 1 IN DIAMETER: 0
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 5

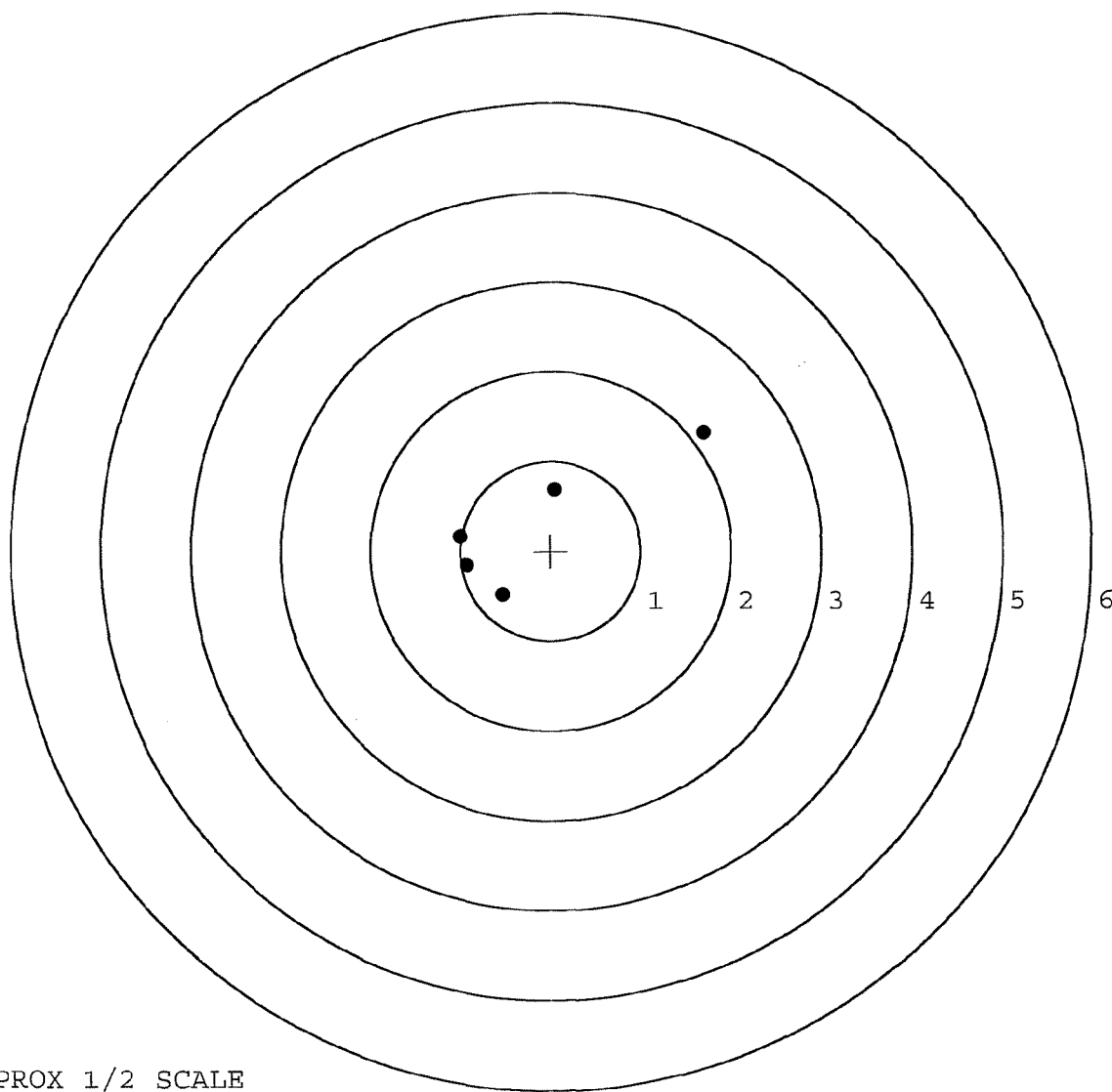


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790601.___0
TARGET NUMBER: 2
FILE DATE: 12/18/2001
FILE TIME: 10:35

POINT#	X	Y
1:	1.703	1.316
2:	0.046	0.683
3:	-1.003	0.166
4:	-0.927	-0.160
5:	-0.538	-0.482

X CENTROID: -0.144
Y CENTROID: 0.305
POA TO CENTROID: 0.337
HORZ SPREAD: 2.706
VERT SPREAD: 1.798
GROUP SPREAD: 3.016
MIN RADIUS: 0.423
MAX RADIUS: 2.106
MEAN RADIUS: 1.038
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 4



TARGET APPROX 1/2 SCALE