

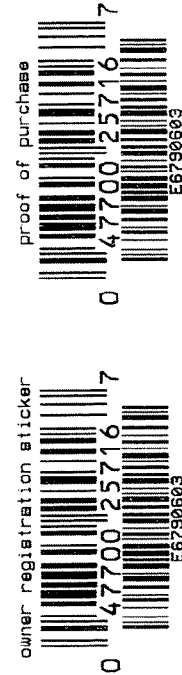
E 6798603

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444

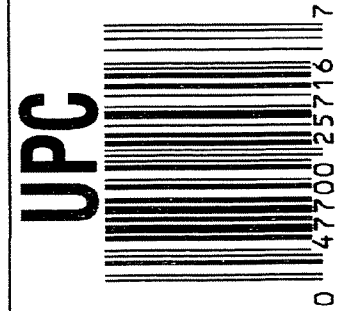


ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

E6790603



VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

SERIAL NO. **J**
E6790603

ORDER NO. **25716**

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Made in Ilion, NY Reg. U.S. Pat. & tm. Off. Harca Registrada Tarque Deposee.

22BW

5716 E6790603

ORDER 25716
MODEL 700™ M24
UPC



ORDER 25716
MODEL 700™ M24
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SERIAL NO.

E6790603

CONTRACT #

GUN SERIAL # E6790603

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11-9-01	REP
600	PROOF		11-9-01	REP
607	CHECK HEADSPACE	MAGNA - FLUX	11-9-01	REP
610	DIS-ASSEMBLE GUN	INSPECTED	11-9-01	REP
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	NOV 9 2001 OPERATOR <u>DRD</u>		
615	ROLLMARK CALIBER		11/9	(A)
617	DRILL AND TAP SIGHT HOLES		11-12	BWT
620	APPLY COATINGS (BARREL ACTION)		11-27	TA
	(BOLT)		11-27	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		11-17	Docg
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12-17	Docg
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12-17	Docg
	D) OIL FIRING PIN ASSEMBLY		12-17	Docg
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	1-15-02	RA

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.50</u> <u>6.25</u> <u>6.00</u>	<u>1/9/02</u>	<u>D.M.</u>
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.75</u> <u>3.00</u> <u>2.25</u>	<u>1/9/02</u>	<u>D.M.</u>
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.021</u> <u>.021</u> <u>.021</u>	<u>1/9/02</u>	<u>D.M.</u>
	J) ASSEMBLE STOCK		<u>12-24-01</u>	<u>SLH</u>
	K) ASSEMBLE SWIVEL STUDS		<u>1/12/02</u>	<u>PW</u>
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		<u>1/12/02</u>	<u>PW</u>
	M) IRON SIGHT ALIGNMENT		<u>1/12/02</u>	<u>PW</u>
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		<u>1/12/02</u>	<u>PW</u>
640	GALLERY TEST AND TARGET	PASS FAIL	<u>1-4-02</u>	<u>AC</u>
	A) MALFUNCTIONS	PASS FAIL	<u>1-4-02</u>	<u>A</u>
	B) PIERCED PRIMERS	PASS FAIL	<u>1-4-02</u>	<u>A</u>
645	INSPECT FOR LIVE AMMO		<u>1-4-02</u>	<u>A</u>
655	FINAL INSPECTION A) HEADSPACE		<u>1/12/02</u>	<u>PW</u>
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.33</u> <u>2.22</u> <u>2.25</u> <u>2.17</u> <u>2.21</u>	<u>1/9/02</u>	<u>D.M.</u>
	C) FUNCTION		<u>1/12/02</u>	<u>PW</u>
660	PACK		<u>1-15-02</u>	<u>1074</u>

SERIAL NUMBER: E6790603. __0

TARGET NUMBER: 1

FILE DATE: 01/03/2002

FILE TIME: 22:33

POINT#	X	Y
1:	1.187	0.065
2:	0.518	0.003
3:	0.290	0.097
4:	-0.118	0.565
5:	-0.687	-0.123

X CENTROID: 0.238

Y CENTROID: 0.121

POA TO CENTROID: 0.267

HORZ SPREAD: 1.874

VERT SPREAD: 0.688

GROUP SPREAD: 1.883

MIN RADIUS: 0.057

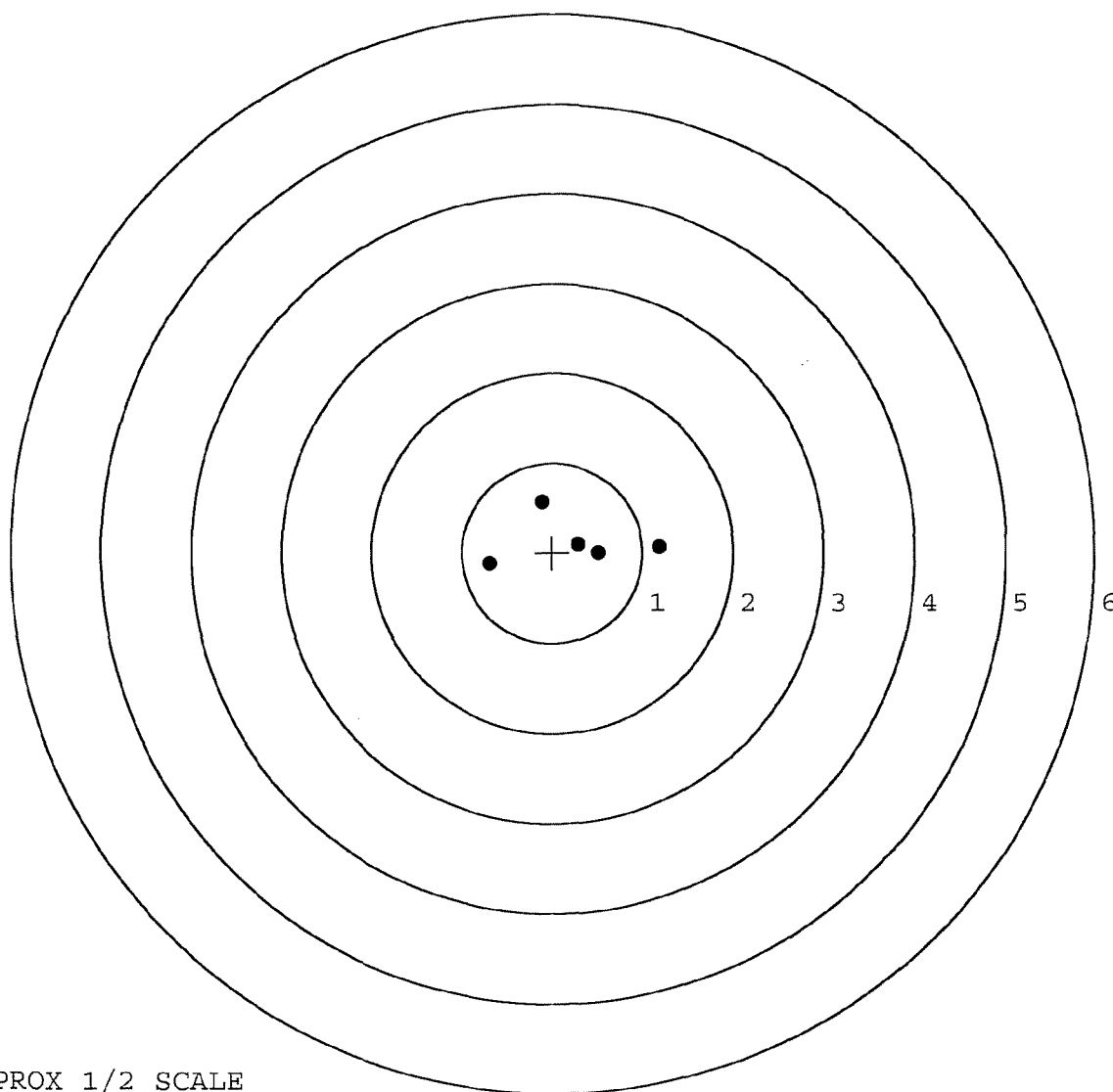
MAX RADIUS: 0.957

MEAN RADIUS: 0.568

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 5

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790603. 0

TARGET NUMBER: 2

FILE DATE: 01/03/2002

FILE TIME: 22:33

POINT#	X	Y
1:	-0.395	-0.968
2:	-0.094	0.291
3:	-0.050	-0.156
4:	0.123	0.102
5:	-0.099	-0.014

X CENTROID: -0.103

Y CENTROID: -0.149

POA TO CENTROID: 0.181

HORZ SPREAD: 0.518

VERT SPREAD: 1.259

GROUP SPREAD: 1.294

MIN RADIUS: 0.053

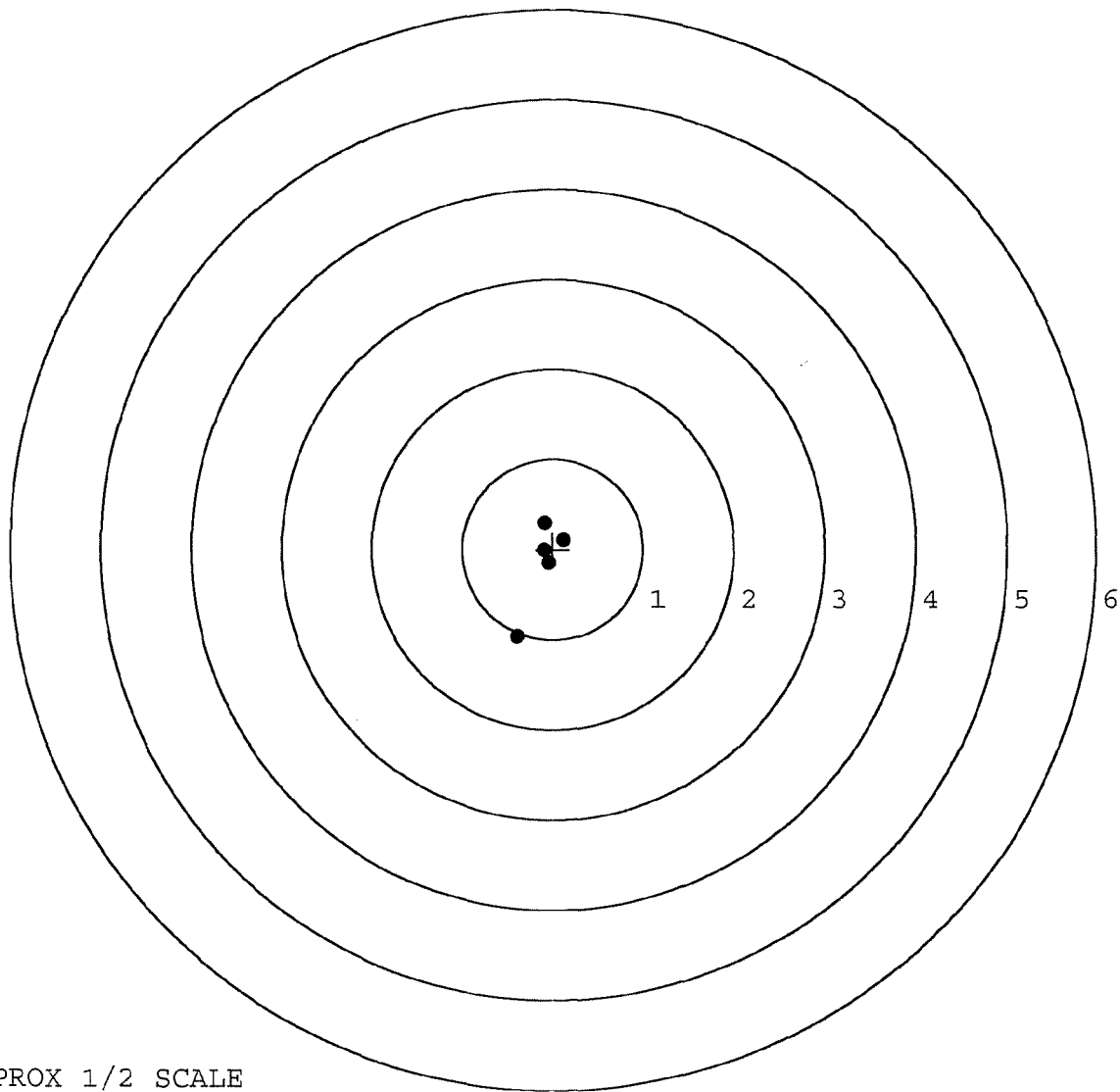
MAX RADIUS: 0.869

MEAN RADIUS: 0.367

IN 1 IN DIAMETER: 4

IN 2 IN DIAMETER: 5

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. E6790603

DATE 12/19/01

TESTER A.N.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.55	2.11		2.14	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.56	2.23		2.21	
PULL #3	2.50	2.13		2.14	
PULL #4	2.59	2.19		2.23	
PULL #5	2.55	2.20		2.21	
TOTAL	12.75	10.86		10.98	
AVG.	2.55	2.17		2.20	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.08	2.95		
PULL #2	3.14	2.94		
PULL #3	3.13	3.01		
PULL #4	3.14	2.90		
PULL #5	3.00	3.05		
TOTAL	15.49	14.85		
AVG.	3.10	2.97		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.12	4.02		4.01
PULL #2	4.13	3.92		4.05
PULL #3	4.03	4.06		4.16
PULL #4	3.96	4.08		4.04
PULL #5	3.98	3.99		3.96
TOTAL	20.22	20.07		20.22
AVG.	4.04	4.01		4.04