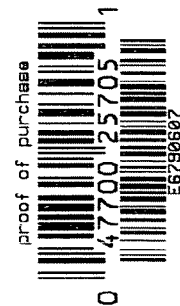


E6790607

MODEL 700[™] M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

GREEN ENVELOPE CONTAINING:
- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM

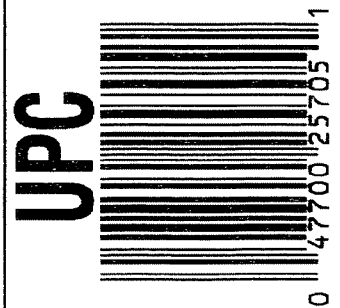


ORDER NO. **25705**

BARREL LENGTH **24"**

CAPACITY **6**

E6790607



VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
weapon.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

46

SERIAL NO. J
E6790607

ORDER NO.
25705

31KW

Made in Illinois, NY Reg. U.S. Pat. & tm. Off. Marca Registrada. Marque Deposee.

5705 E6790607

ORDER 25705
MODEL 700™ M24
UPC



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MODEL 700™ M24
UPC



CONTRACT #
DAAE20-01-P-0489
170 RIFLES

GUN SERIAL # E6790607

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		2-1-02	RH
600	PROOF		2-1-02	AC
607	CHECK HEADSPACE		2-1-02	AC
610	DIS-ASSEMBLE GUN		2-1-02	RH
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT		FEB 9 2002 OPERATOR	AC
615	ROLLMARK CALIBER		2-9-02	Wm
617	DRILL AND TAP SIGHT HOLES		2-12-02	AC
620	APPLY COATINGS (BARREL ACTION)		2-20	TA
	(BOLT)		2-20	TA
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY		2/26/02	DX
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2/26/02	DX
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2/26/02	DX
	D) OIL FIRING PIN ASSEMBLY		2/26/02	DX
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		4/2/02	PL

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>50</u> <u>4.5</u> <u>4.5</u>	4/2/02	DA
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>4.0</u> <u>4.0</u> <u>4.5</u>	4/2/02	DA
	H) TRIGGER PULL TEST AND RETAINABILITY		4/2/02	RL
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.022</u>	4/4/02	RL
	J) ASSEMBLE STOCK		3-7-02	RW
	K) ASSEMBLE SWIVEL STUDS		4/18/02	RL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		4/18/02	RL
	M) IRON SIGHT ALIGNMENT		4/18/02	RL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		4/18/02	RL
640	GALLERY TEST AND TARGET	PASS FAIL	4/1/02	RW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
645	INSPECT FOR LIVE AMMO			
655	FINAL INSPECTION A) HEADSPACE			
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.72</u> <u>2.75</u> <u>2.60</u> <u>2.71</u> <u>2.77</u>	4/2/02	DA
	C) FUNCTION		4/18/02	RL
660	PACK		4/26/02	DA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. 26790607
DATE 3/6/02
TESTER D.N.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.15	2.76	2.66	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.14	2.49	2.62	
PULL #3	2.11	2.74	2.86	
PULL #4	2.53	2.46	2.75	
PULL #5	2.39	2.76	2.83	
TOTAL	11.52	13.21	13.72	
AVG.	2.26	2.64	2.74	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.40	3.44	
PULL #2	3.59	3.42	
PULL #3	3.27	3.40	
PULL #4	3.66	3.49	
PULL #5	3.30	3.45	
TOTAL	17.22	17.20	
AVG.	3.44	3.44	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURAC
PULL #1	4.42	4.54		4.45
PULL #2	4.59	4.57		4.44
PULL #3	4.39	4.34		4.45
PULL #4	4.53	4.53		4.42
PULL #5	4.50	4.51		4.42
TOTAL	22.43	22.49		22.18
AVG.	4.49	4.50		4.44

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: E6790607.__0
FILE DATE AND TIME: 04/01/2002 11:40

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	-0.098
The Average Y Centroid of the Five Target Set:	0.016
The Average Point of Impact of the Five Target Set:	0.099
The Average Mean Radius of the Five Target Set:	0.612
The Distance from POA to Centroid Target #1:	0.075
The Distance from Centroid Target #2 to Centroid Target #1:	0.302
The Distance from Centroid Target #3 to Centroid Target #1:	0.030
The Distance from Centroid Target #4 to Centroid Target #1:	0.047
The Distance from Centroid Target #5 to Centroid Target #1:	0.198

SERIAL NUMBER: E6790607. 0

TARGET NUMBER: 1

FILE DATE: 04/01/2002

FILE TIME: 11:40

POINT#	X	Y
1:	0.076	-0.661
2:	0.059	-0.487
3:	-0.343	-0.172
4:	-0.636	-0.810
5:	0.533	-0.055
6:	0.175	0.146
7:	-0.336	0.342
8:	-0.063	0.537
9:	-0.536	1.346
10:	0.328	-0.291

X CENTROID: -0.074

Y CENTROID: -0.010

POA TO CENTROID: 0.075

HORZ SPREAD: 1.169

VERT SPREAD: 2.156

GROUP SPREAD: 2.158

MIN RADIUS: 0.294

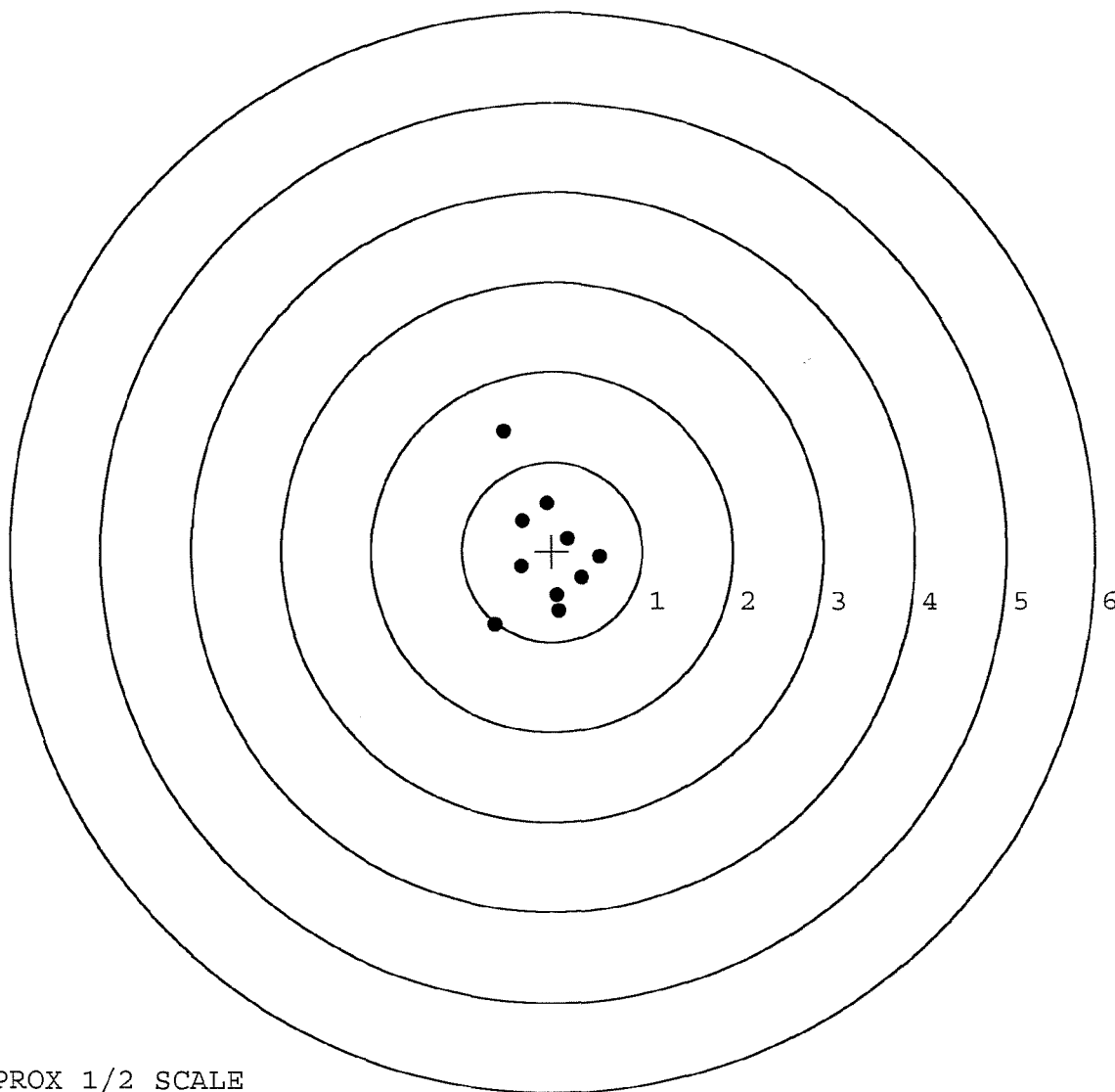
MAX RADIUS: 1.433

MEAN RADIUS: 0.627

IN 1 IN DIAMETER: 5

IN 2 IN DIAMETER: 9

in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790607.___0

TARGET NUMBER: 2

FILE DATE: 04/01/2002

FILE TIME: 11:40

POINT#	X	Y
1:	0.308	-0.638
2:	-0.218	-0.622
3:	0.364	0.184
4:	0.122	0.246
5:	0.532	0.678
6:	-0.096	0.393
7:	-0.131	0.594
8:	-0.241	0.892
9:	-0.715	0.391
10:	-0.979	0.777

X CENTROID: -0.105

Y CENTROID: 0.289

POA TO CENTROID: 0.308

HORZ SPREAD: 1.511

VERT SPREAD: 1.530

GROUP SPREAD: 1.913

MIN RADIUS: 0.104

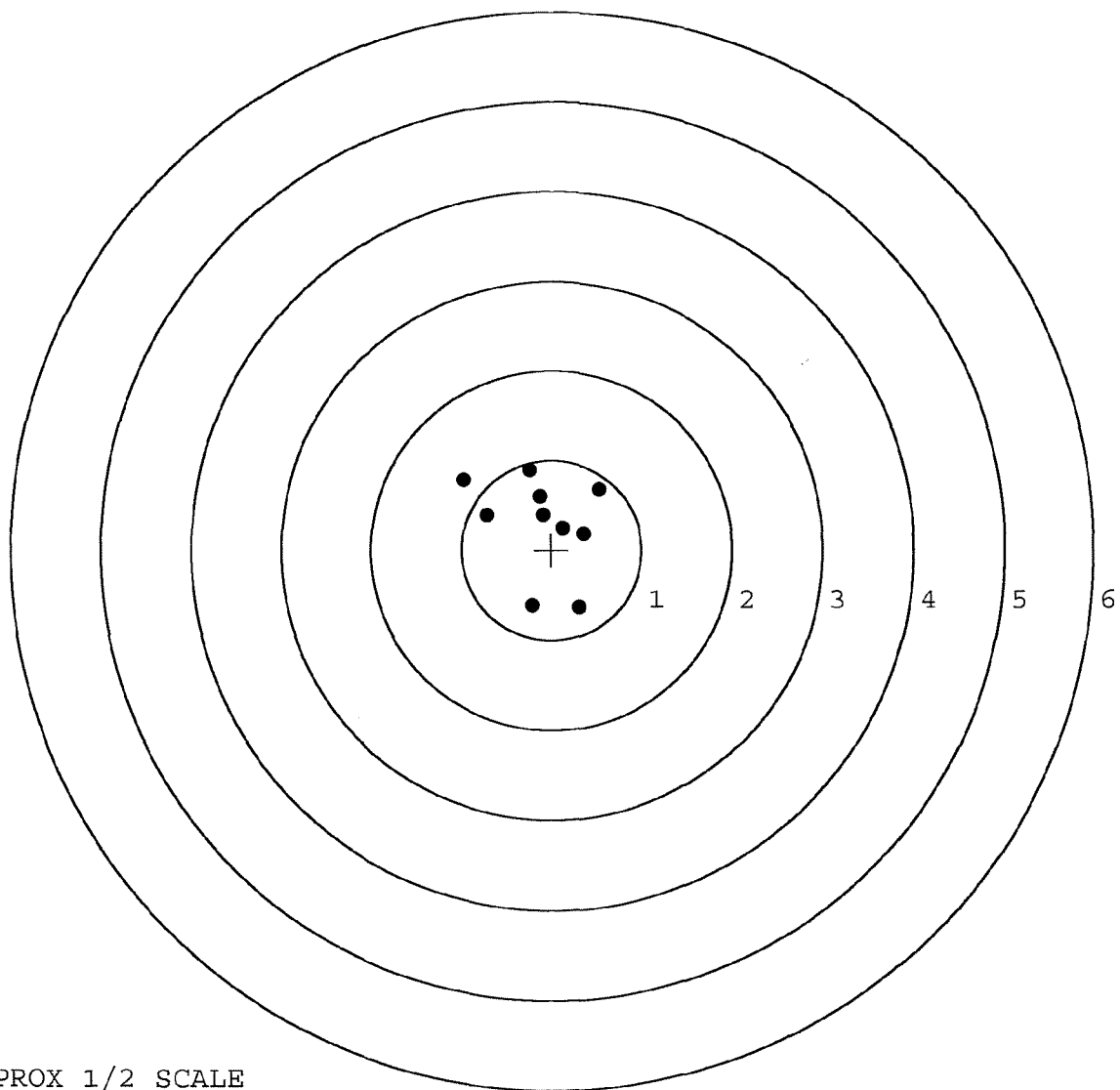
MAX RADIUS: 1.015

MEAN RADIUS: 0.604

IN 1 IN DIAMETER: 4

IN 2 IN DIAMETER: 8

in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790607. __0

TARGET NUMBER: 3

FILE DATE: 04/01/2002

FILE TIME: 11:40

POINT#	X	Y
1:	1.156	-0.389
2:	0.527	-0.590
3:	0.191	-0.290
4:	-0.036	-0.498
5:	-0.536	-0.377
6:	-1.179	-0.480
7:	0.028	0.262
8:	-0.038	0.544
9:	-0.411	0.547
10:	-0.153	1.234

X CENTROID: -0.045

Y CENTROID: -0.004

POA TO CENTROID: 0.045

HORZ SPREAD: 2.335

VERT SPREAD: 1.824

GROUP SPREAD: 2.337

MIN RADIUS: 0.276

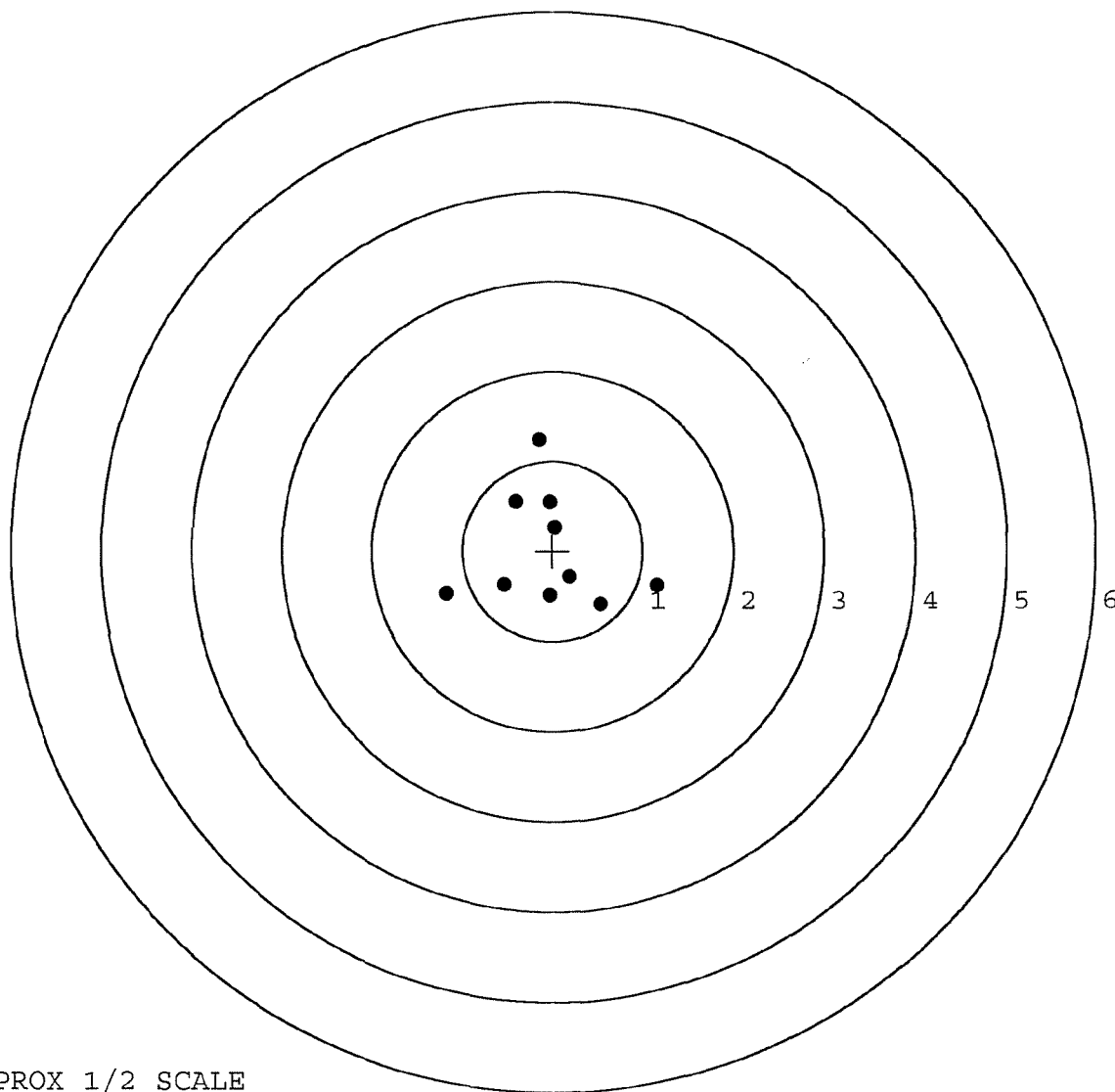
MAX RADIUS: 1.261

MEAN RADIUS: 0.752

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 7

in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790607. 0

TARGET NUMBER: 4

FILE DATE: 04/01/2002

FILE TIME: 11:40

POINT#	X	Y
1:	0.723	-0.556
2:	0.544	-0.259
3:	0.690	0.433
4:	0.023	0.209
5:	-0.102	0.471
6:	-0.694	0.253
7:	-0.210	-0.086
8:	-0.400	-0.398
9:	-0.831	-0.418
10:	-0.228	-0.142

X CENTROID: -0.048

Y CENTROID: -0.049

POA TO CENTROID: 0.069

HORZ SPREAD: 1.554

VERT SPREAD: 1.027

GROUP SPREAD: 1.632

MIN RADIUS: 0.166

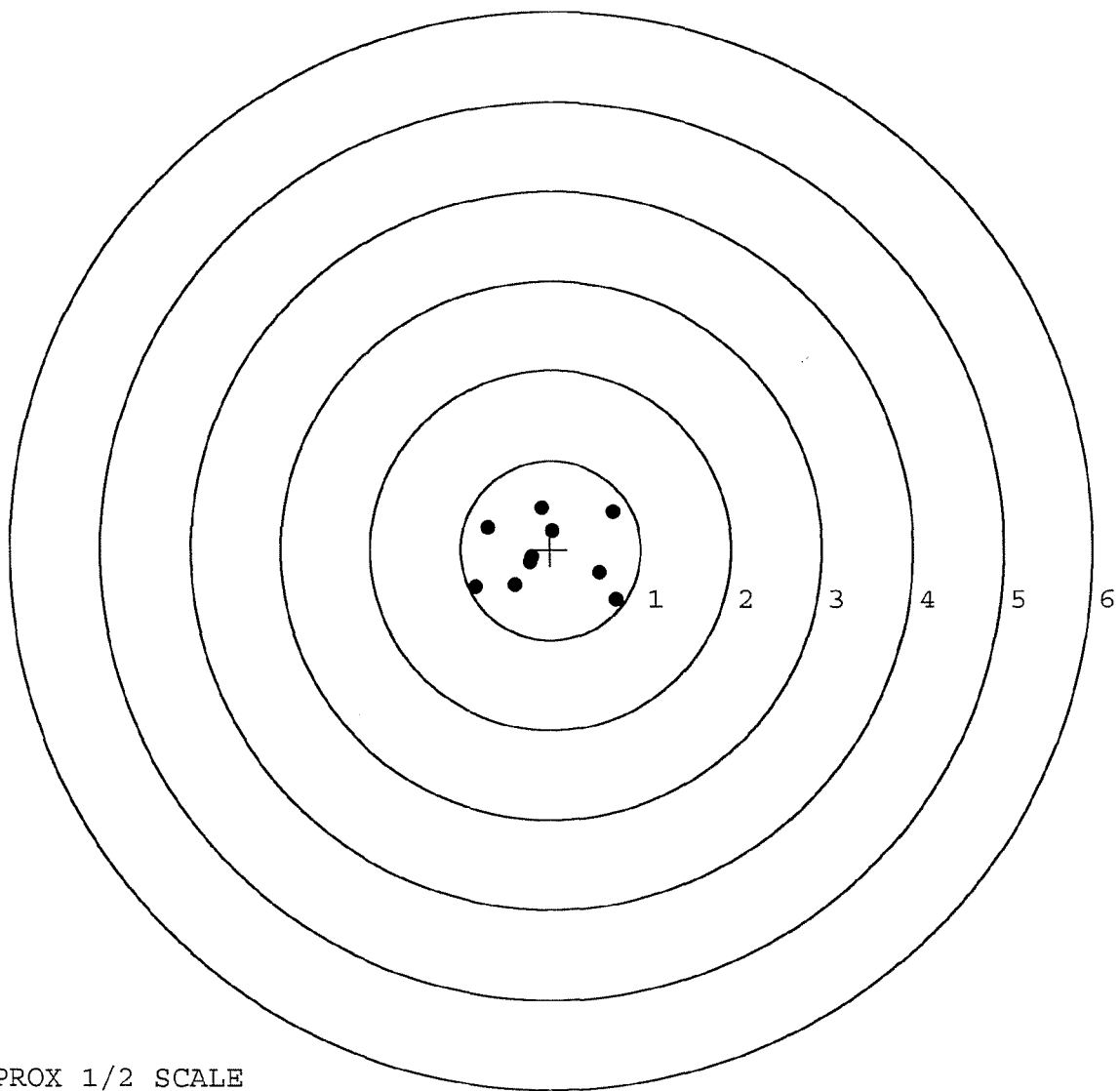
MAX RADIUS: 0.923

MEAN RADIUS: 0.567

IN 1 IN DIAMETER: 4

IN 2 IN DIAMETER: 10

in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790607. 0

TARGET NUMBER: 5

FILE DATE: 04/01/2002

FILE TIME: 11:40

POINT#	X	Y
1:	-0.294	-1.101
2:	-0.598	-0.724
3:	-0.846	-0.072
4:	-0.546	-0.184
5:	-0.346	-0.191
6:	-0.123	-0.143
7:	-0.155	0.023
8:	-0.225	0.202
9:	0.259	0.189
10:	0.705	0.525

X CENTROID: -0.217

Y CENTROID: -0.148

POA TO CENTROID: 0.262

HORZ SPREAD: 1.551

VERT SPREAD: 1.626

GROUP SPREAD: 1.908

MIN RADIUS: 0.094

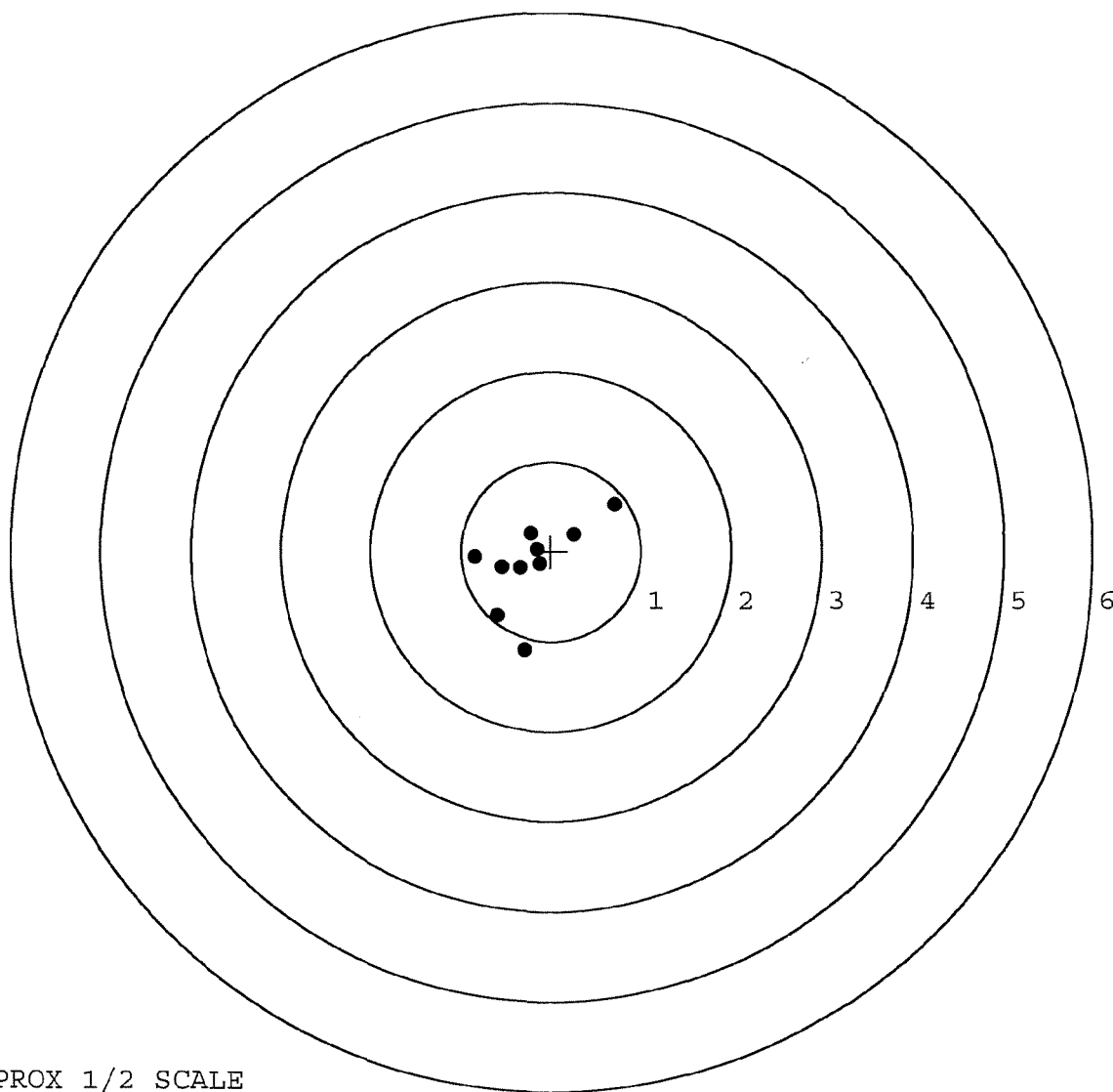
MAX RADIUS: 1.141

MEAN RADIUS: 0.510

IN 1 IN DIAMETER: 5

IN 2 IN DIAMETER: 9

in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE