

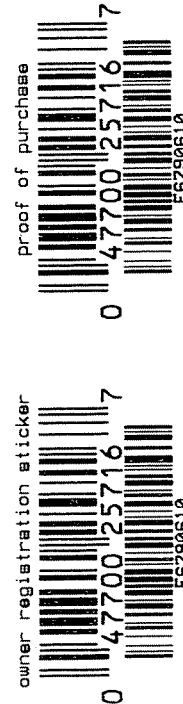
E679061D

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444

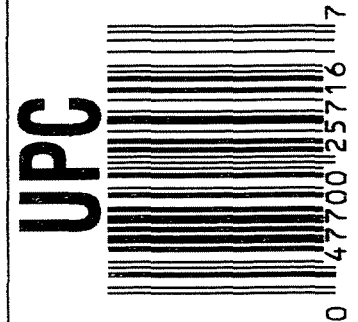


ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

E6790610



VER
Instr
encl
safe
firea

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Ilion, NY Reg. U.S. Pat. & tm. Off. Marca Registrada Marque Deposee.

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MODEL 700™ M24

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SERIAL NO.



E6790610

GUN SERIAL # E679 0610

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11/9/01	RH
600	PROOF		11/9/01	RH
607	CHECK HEADSPACE		11/9/01	RH
610	DIS-ASSEMBLE GUN		11/9/01	RH
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT		11/15/01	AL
615	ROLLMARK CALIBER		11/15/01	WM
617	DRILL AND TAP SIGHT HOLES		11/15	BWT
620	APPLY COATINGS (BARREL ACTION)		11-27	TH
	(BOLT)		11-27	TH
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		12-14	Doog
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12-14	Doog
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12-14	Doog
	D) OIL FIRING PIN ASSEMBLY		12-14	Doog
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		1-17-02	DA

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5.5</u> <u>5</u> <u>5</u>	<u>12/18/01</u>	<u>RW</u>
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.5</u> <u>2.5</u> <u>3</u>	<u>12/18/01</u>	<u>RW</u>
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.021</u> <u>.023</u>	<u>12/18/01</u>	<u>RW</u>
	J) ASSEMBLE STOCK		<u>12/17</u>	<u>BWT</u>
	K) ASSEMBLE SWIVEL STUDS		<u>1/10/02</u>	<u>RW</u>
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		<u>1/10/02</u>	<u>RW</u>
	M) IRON SIGHT ALIGNMENT		<u>1/10/02</u>	<u>RW</u>
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		<u>1/10/02</u>	<u>RW</u>
640	GALLERY TEST AND TARGET	PASS FAIL	<u>12-18-01</u>	<u>A</u>
	A) MALFUNCTIONS	PASS FAIL	<u>12-18-01</u>	<u>A</u>
	B) PIERCED PRIMERS	PASS FAIL	<u>12-18-01</u>	<u>A</u>
645	INSPECT FOR LIVE AMMO		<u>12-18-01</u>	<u>A</u>
655	FINAL INSPECTION A) HEADSPACE		<u>1/10/02</u>	<u>RW</u>
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.70</u> <u>2.71</u> <u>2.31</u> <u>2.31</u> <u>2.42</u>	<u>12/19/01</u>	<u>BWT</u>
	C) FUNCTION		<u>1/10/02</u>	<u>RW</u>
660	PACK		<u>1/17/02</u>	<u>DL</u>

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. _____

DATE 10-25-81

TESTER BK

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	244	265	2.58		MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	233	241	2.48		
PULL #3	232	248	2.48		
PULL #4	244	253	2.62		
PULL #5	230	253	2.59		
TOTAL	1183	1260	12.75		
AVG.	23.6	25.2	2.55		

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.08	3.04		
PULL #2	3.06	3.00		
PULL #3	3.08	3.04		
PULL #4	3.07	2.95		
PULL #5	3.07	2.94		
TOTAL	15.36	14.97		
AVG.	3.07	2.99		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.01	4.20		4.15
PULL #2	4.06	4.20		4.11
PULL #3	4.13	4.08		3.95
PULL #4	4.06	4.35		4.07
PULL #5	4.07	4.32		4.04
TOTAL	20.33	21.15		2.032
AVG.	4.06	4.23		4.06

SERIAL NUMBER: E6790610.___0

TARGET NUMBER: 1

FILE DATE: 12/18/2001

FILE TIME: 04:07

POINT#	X	Y
1:	-0.154	-0.428
2:	0.282	-0.683
3:	-0.101	0.278
4:	0.144	0.163
5:	-0.043	0.861

X CENTROID: 0.026

Y CENTROID: 0.038

POA TO CENTROID: 0.046

HORZ SPREAD: 0.436

VERT SPREAD: 1.544

GROUP SPREAD: 1.578

MIN RADIUS: 0.172

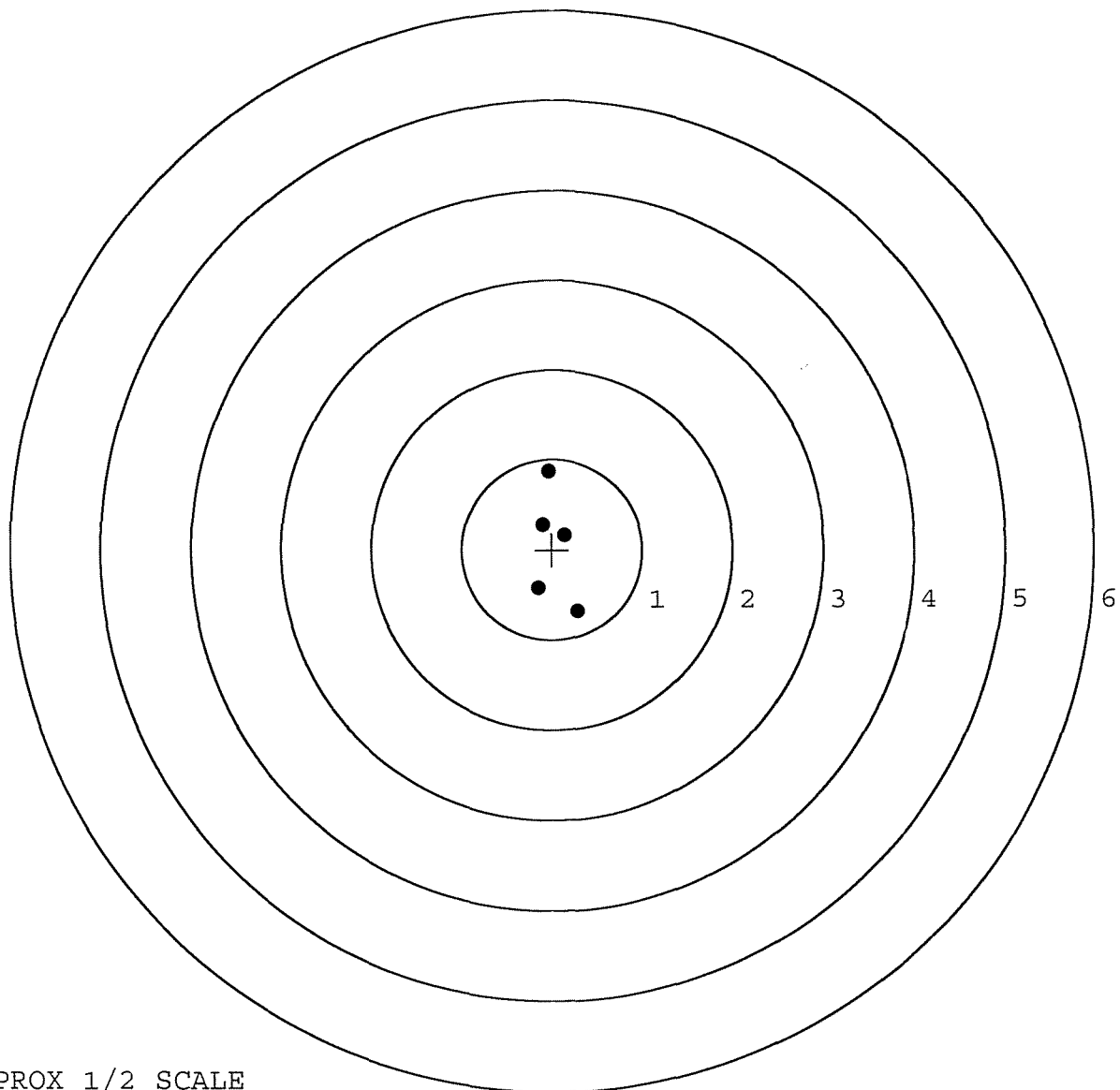
MAX RADIUS: 0.826

MEAN RADIUS: 0.507

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 5

in 3 IN DIAMETER: 5

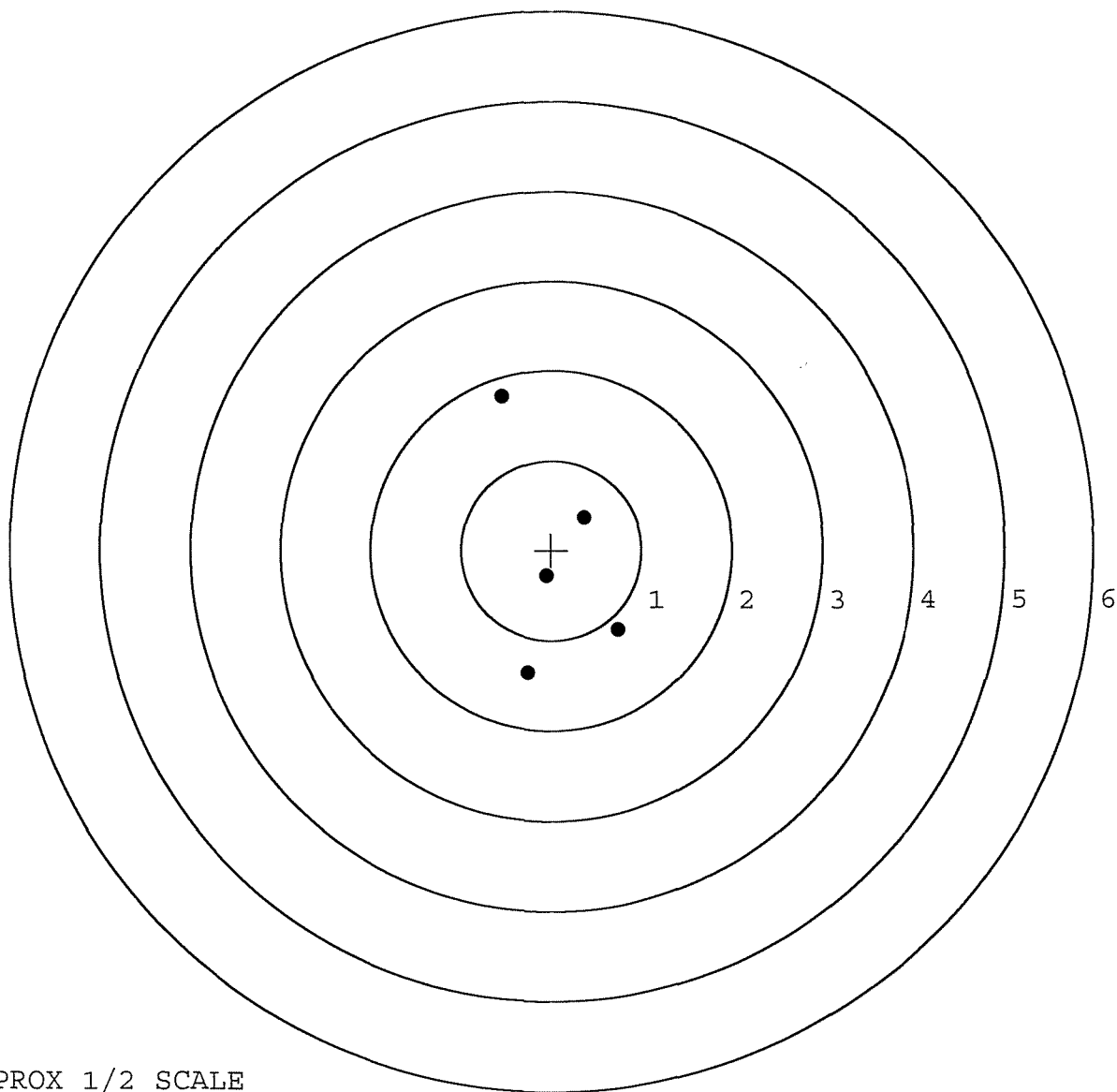


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790610. __0
TARGET NUMBER: 2
FILE DATE: 12/18/2001
FILE TIME: 04:07

POINT#	X	Y
1:	-0.267	-1.361
2:	0.734	-0.881
3:	-0.059	-0.289
4:	0.366	0.361
5:	-0.551	1.710

X CENTROID: 0.045
Y CENTROID: -0.092
POA TO CENTROID: 0.102
HORZ SPREAD: 1.285
VERT SPREAD: 3.071
GROUP SPREAD: 3.084
MIN RADIUS: 0.223
MAX RADIUS: 1.898
MEAN RADIUS: 1.006
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 2
in 3 IN DIAMETER: 4



TARGET APPROX 1/2 SCALE