

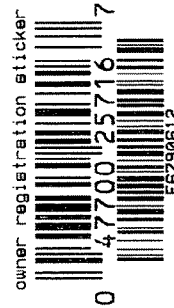
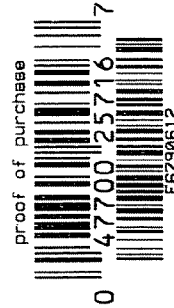
E 6790612

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444

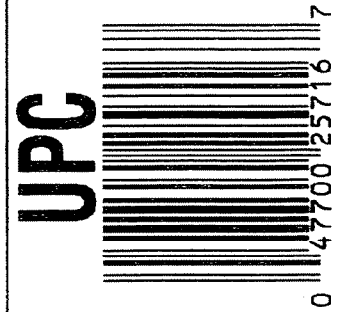


ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

E6790612



VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Illinois, NY Reg. U.S. Pat. & tm. Off. Marca Registrada Marque Deposee.

SERIAL NO. J
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MODEL 700™ M24
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SERIAL NO.



CONTRACT #

GUN SERIAL # E6290612

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11/15/01	OK
600	PROOF		11/15/01	OK
607	CHECK HEADSPACE		11/15/01	OK
610	DIS-ASSEMBLE GUN		11/15/01	OK
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT		11/15/01	AL
615	ROLLMARK CALIBER		11/15/01	OK
617	DRILL AND TAP SIGHT HOLES		12/3	SWT
620	APPLY COATINGS (BARREL ACTION)		12-5	TA
	(BOLT)		12-5	TA
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY		12/11/01	D.M.
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12/11/01	D.M.
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12/11/01	D.M.
	D) OIL FIRING PIN ASSEMBLY		12/11/01	D.M.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		12/11/01	OK

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.5</u> <u>6.25</u> <u>6.0</u>	12-17-01	EK
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.75</u> <u>4.0</u> <u>3.75</u>	12-17-01	EK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.0235</u> <u>.022</u> <u>.0225</u>	12-17-01	EK
	J) ASSEMBLE STOCK		12/15	BSWT
	K) ASSEMBLE SWIVEL STUDS		12/19/01	REP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		12/19/01	REP
	M) IRON SIGHT ALIGNMENT		12/19/01	REP
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		12/19/01	REP
640	GALLERY TEST AND TARGET	PASS FAIL	12-16-01	EK
	A) MALFUNCTIONS	PASS FAIL	12-16-01	EK
	B) PIERCED PRIMERS	PASS FAIL	12-16-01	EK
645	INSPECT FOR LIVE AMMO	✓	12-16-01	EK
655	FINAL INSPECTION A) HEADSPACE		12/19/01	REP
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.76</u> <u>2.66</u> <u>2.29</u> <u>2.52</u> <u>2.32</u>	12/18/01	D.M.
	C) FUNCTION		12/19/01	REP
660	PACK		1-6-02	DA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. E6790612

DATE 11/2/01

TESTER D.7

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.52	2.06	2.42	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.40	2.15	2.39	
PULL #3	2.23	2.10	2.34	
PULL #4	2.27	2.09	2.11	
PULL #5	2.13	2.46	2.44	
TOTAL	11.55	10.86	11.70	
AVG.	2.31	2.17		

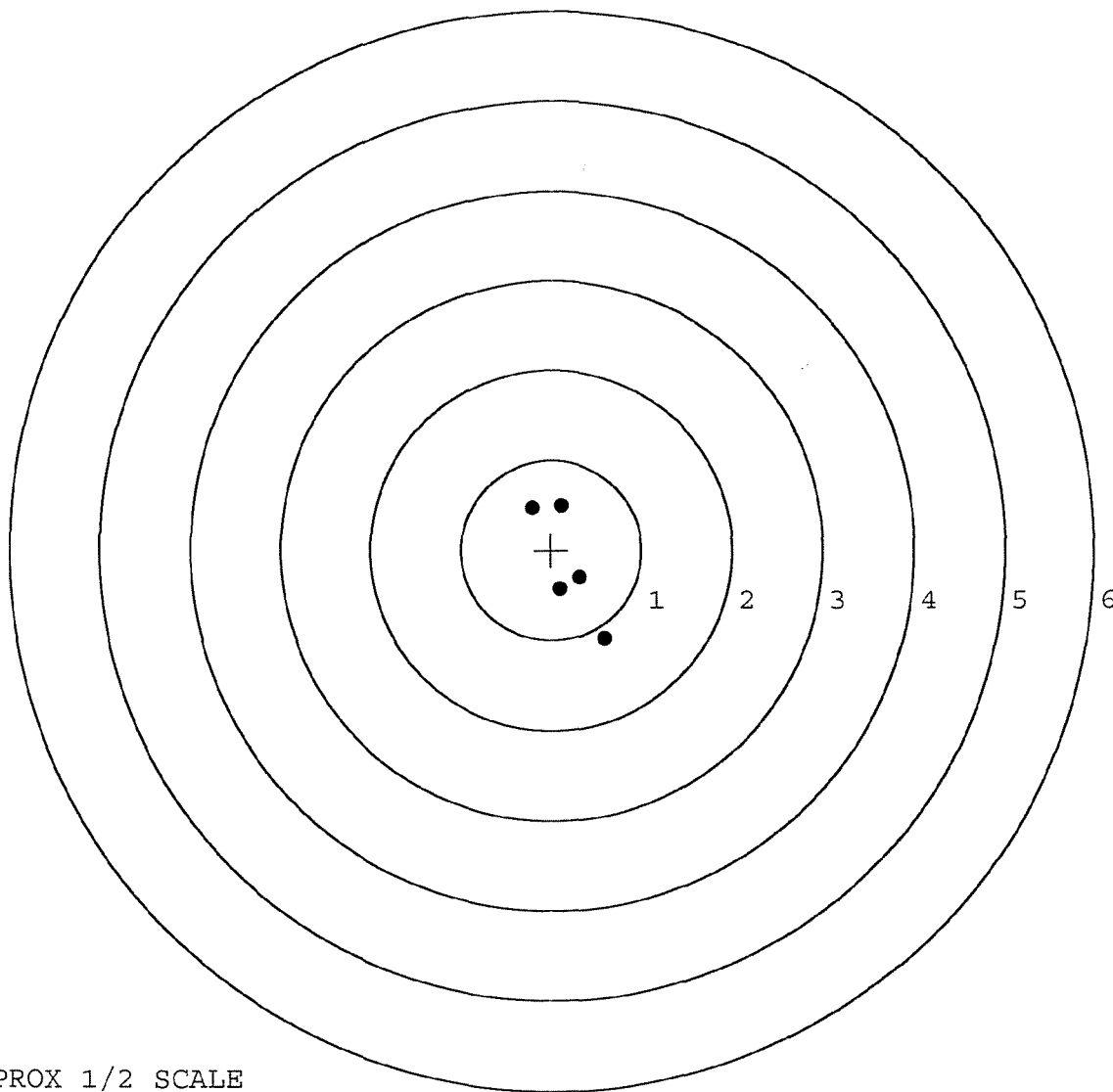
	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.38	3.56	
PULL #2	3.51	3.49	
PULL #3	3.62	3.41	
PULL #4	3.47	3.18	
PULL #5	3.68	3.17	
TOTAL	17.66	16.81	
AVG.	3.53	3.36	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.16	4.02		4.25
PULL #2	4.35	3.94		4.57
PULL #3	4.23	3.64		4.71
PULL #4	4.17	3.86		4.72
PULL #5	4.03	3.88		4.62
TOTAL	20.94	19.34		22.87
AVG.	4.19	3.87		4.57

SERIAL NUMBER: 6790612. 0
TARGET NUMBER: 1
FILE DATE: 12/16/2001
FILE TIME: 03:21

POINT#	X	Y
1:	0.592	-0.984
2:	0.316	-0.305
3:	0.094	-0.438
4:	0.112	0.494
5:	-0.218	0.473

X CENTROID: 0.179
Y CENTROID: -0.152
POA TO CENTROID: 0.235
HORZ SPREAD: 0.810
VERT SPREAD: 1.478
GROUP SPREAD: 1.667
MIN RADIUS: 0.205
MAX RADIUS: 0.929
MEAN RADIUS: 0.564
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 5

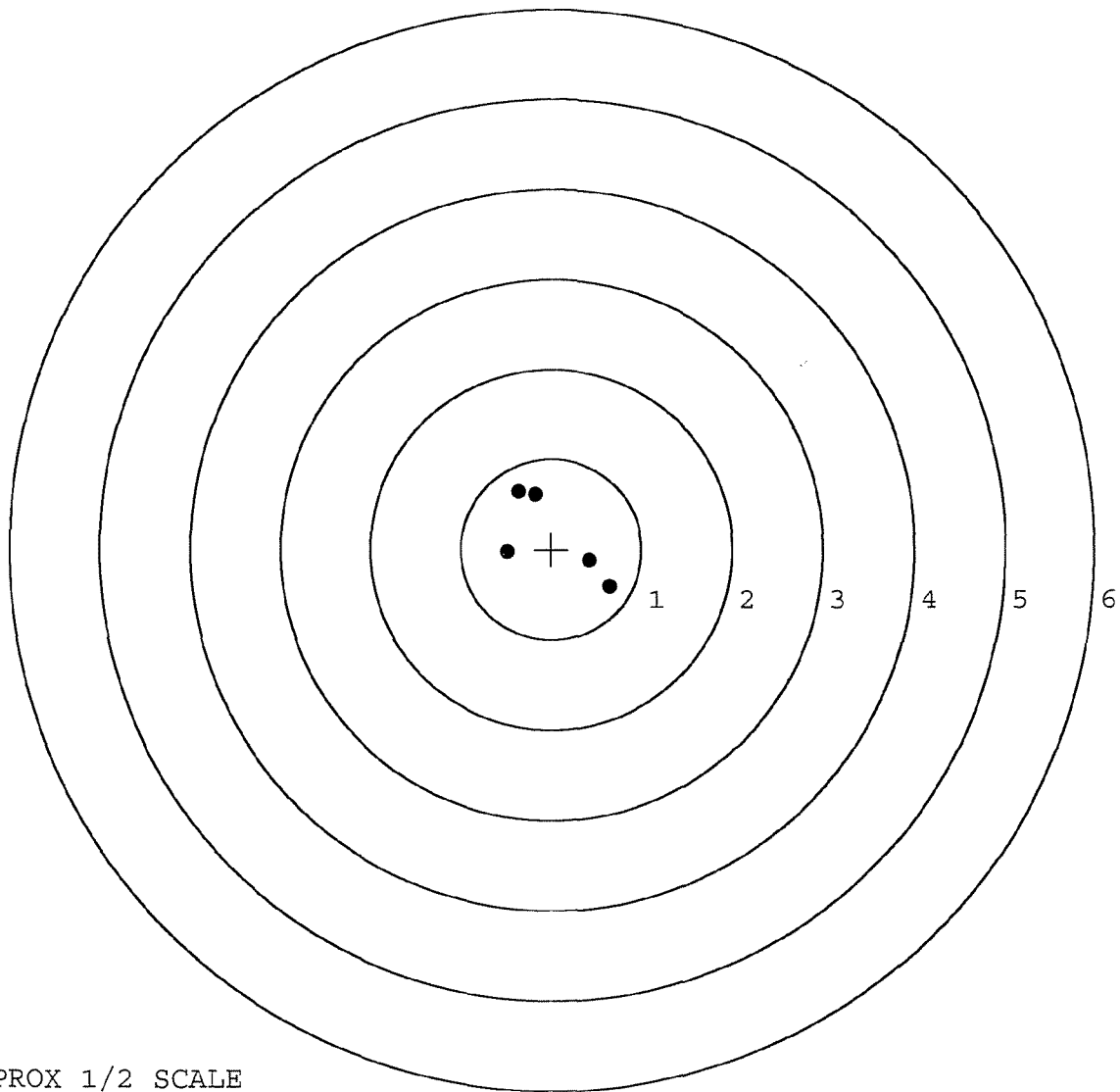


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: ~~E~~6790612. __ 0
TARGET NUMBER: 2
FILE DATE: 12/16/2001
FILE TIME: 03:21

POINT#	X	Y
1:	0.649	-0.408
2:	0.425	-0.123
3:	-0.489	-0.029
4:	-0.185	0.605
5:	-0.371	0.634

X CENTROID: 0.006
Y CENTROID: 0.136
POA TO CENTROID: 0.136
HORZ SPREAD: 1.138
VERT SPREAD: 1.042
GROUP SPREAD: 1.458
MIN RADIUS: 0.493
MAX RADIUS: 0.842
MEAN RADIUS: 0.598
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE