

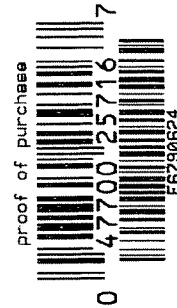
E6750624

MODEL 700TH M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444

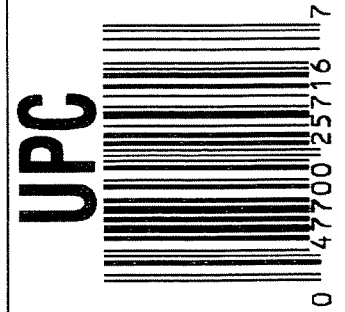


ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

E6790624



VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Illinois, NY Reg. U.S. Pat. & tm. Off. Marca Registrada Marque Deposee.

SERIAL NO. **J**
E6790624

ORDER NO.
25716

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22BW

 5716 E6790624

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MODEL 700™ M24

UPC



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MODEL 700™ M24

UPC



SERIAL NO.



CONTRACT #

GUN SERIAL # E6790624

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11-9-01	REP
600	PROOF		11-9-01	REP
607	CHECK HEADSPACE		11-9-01	REP
610	DIS-ASSEMBLE GUN	MAGNA-FLUX INSPECTED	11-9-01	REP
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	NOV 9 2001 OPERATOR <u>ARD</u>		
615	ROLLMARK CALIBER		11/9	RD
617	DRILL AND TAP SIGHT HOLES		11-12	BWT
620	APPLY COATINGS (BARREL ACTION)		11-27	TH
	(BOLT)		11-27	TH
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		12-17	Doug
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12-17	Doug
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12-17	Doug
	D) OIL FIRING PIN ASSEMBLY		12-17	Doug
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		1-16-02	RA

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.25</u> <u>4.00</u> <u>4.00</u>	<u>1/3/02</u>	<u>D.M.</u>
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.00</u> <u>2.00</u> <u>2.00</u>	<u>1/3/02</u>	<u>D.M.</u>
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.025</u> <u>.025</u> <u>.025</u>	<u>1/3/02</u>	<u>D.M.</u>
	J) ASSEMBLE STOCK		<u>1/2/02</u>	<u>SH</u>
	K) ASSEMBLE SWIVEL STUDS		<u>1/15/02</u>	<u>Ru</u>
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		<u>1/15/02</u>	<u>Ru</u>
	M) IRON SIGHT ALIGNMENT		<u>1/15/02</u>	<u>Ru</u>
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		<u>1/17/02</u>	<u>Ru</u>
640	GALLERY TEST AND TARGET	PASS FAIL	<u>1-2-02</u>	<u>A</u>
	A) MALFUNCTIONS	PASS FAIL	<u>1-2-02</u>	<u>A</u>
	B) PIERCED PRIMERS	PASS FAIL	<u>1-2-02</u>	<u>A</u>
645	INSPECT FOR LIVE AMMO		<u>1-2-02</u>	<u>A</u>
655	FINAL INSPECTION A) HEADSPACE		<u>1/15/02</u>	<u>Ru</u>
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.66</u> <u>2.75</u> <u>2.83</u> <u>2.71</u> <u>2.71</u>	<u>1/4/02</u>	<u>D.M.</u>
	C) FUNCTION		<u>1/5/02</u>	<u>Ru</u>
660	PACK		<u>1-16-02</u>	<u>DA</u>

SERIAL NUMBER: E6790624.___0

TARGET NUMBER: 1

FILE DATE: 01/02/2002

FILE TIME: 02:13

POINT#	X	Y
1:	-0.025	1.146
2:	0.219	0.637
3:	0.223	-0.082
4:	1.006	-0.256
5:	0.054	-1.173

X CENTROID: 0.295

Y CENTROID: 0.054

POA TO CENTROID: 0.300

HORZ SPREAD: 1.031

VERT SPREAD: 2.319

GROUP SPREAD: 2.320

MIN RADIUS: 0.154

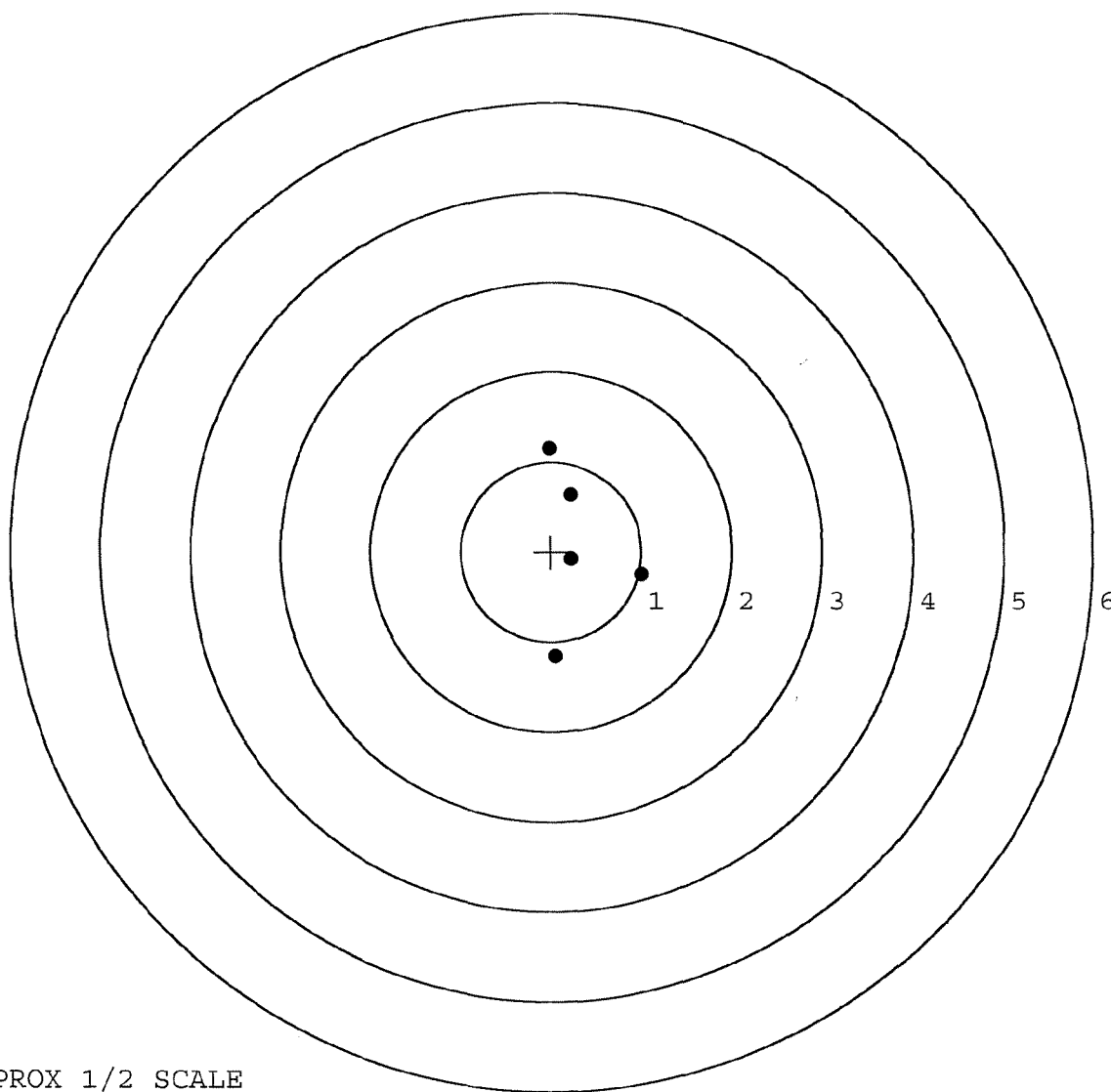
MAX RADIUS: 1.251

MEAN RADIUS: 0.781

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 3

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790624.___0

TARGET NUMBER: 2

FILE DATE: 01/02/2002

FILE TIME: 02:13

POINT#	X	Y
1:	0.261	0.751
2:	-0.125	0.707
3:	-0.552	0.118
4:	0.019	-0.499
5:	0.222	-0.939

X CENTROID: -0.035

Y CENTROID: 0.028

POA TO CENTROID: 0.045

HORZ SPREAD: 0.813

VERT SPREAD: 1.690

GROUP SPREAD: 1.690

MIN RADIUS: 0.525

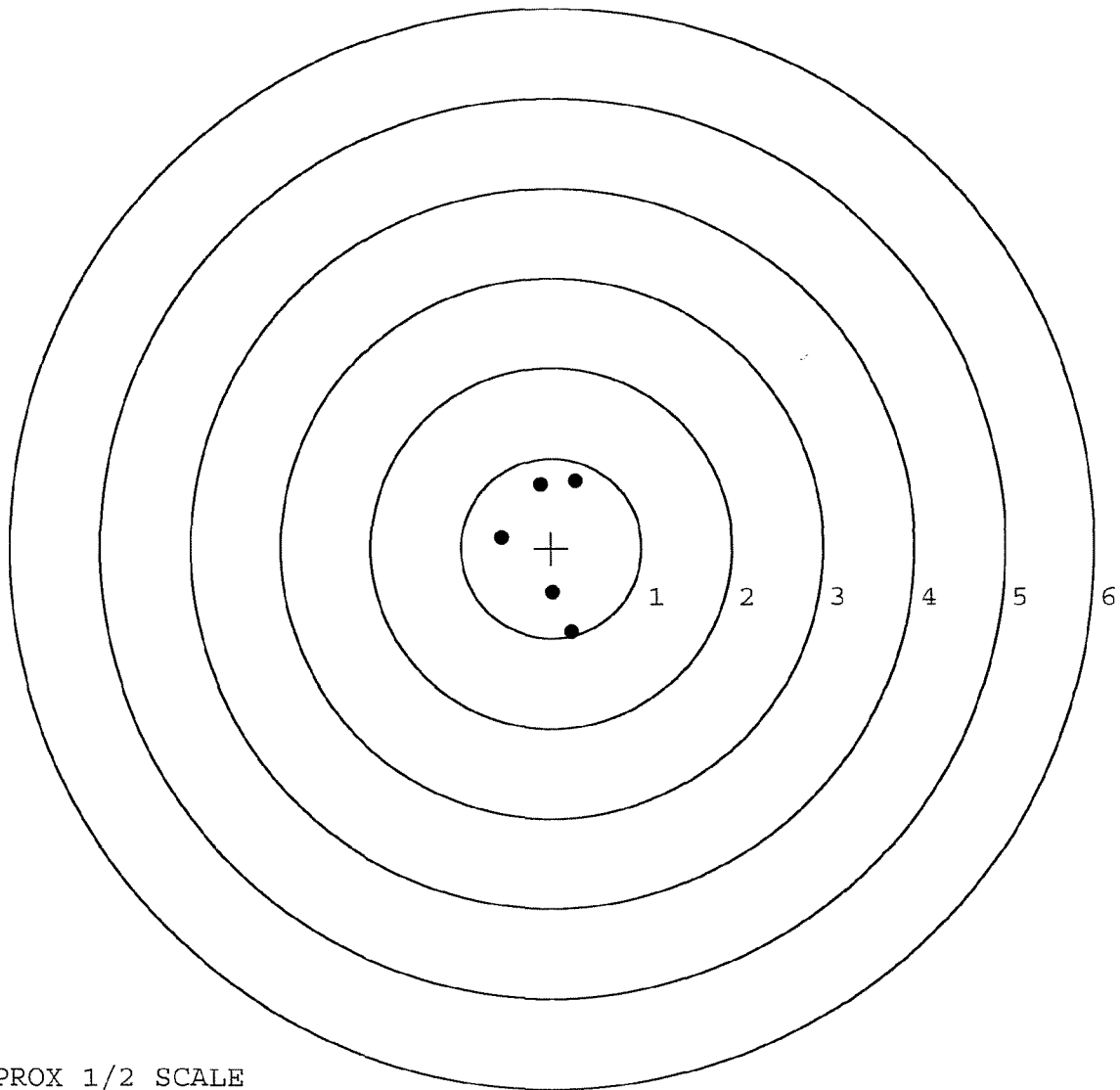
MAX RADIUS: 1.000

MEAN RADIUS: 0.704

IN 1 IN DIAMETER: 0

IN 2 IN DIAMETER: 4

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. E6790624

DATE 12/20/01

TESTER D.N.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.20	2.52	2.12	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.37	2.32	2.22	
PULL #3	2.46	2.28	2.16	
PULL #4	2.31	2.45	2.14	
PULL #5	2.33	2.34	2.22	
TOTAL	11.67	11.91	10.86	
AVG.	2.33	2.38	2.17	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.32	3.38	
PULL #2	3.31	3.31	
PULL #3	3.44	3.35	
PULL #4	3.26	3.14	
PULL #5	3.29	3.31	
TOTAL	16.62	16.49	
AVG.	3.32	3.30	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.41	4.54		4.20
PULL #2	4.45	4.05		4.36
PULL #3	4.14	4.38		4.27
PULL #4	4.33	4.52		4.09
PULL #5	4.28	4.40		4.17
TOTAL	21.61	21.89		21.09
AVG.	4.32	4.38		4.22