

E 6790628

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Tilton, NY Reg. U.S. Pat. & tm. Off. Marca Registrada Marque Deposee.

SERIAL NO. J
E6790628

ORDER NO.
25716

46

31XV

5716 E6790628

ORDER 25716

MODEL 700™ M24

UPC



ORDER 25716

MODEL 700™ M24

UPC



SERIAL NO.

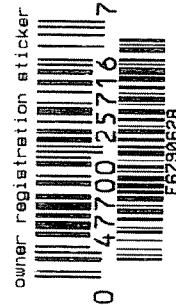
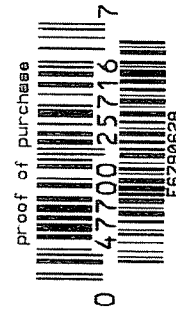


MODEL 700[™] M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444

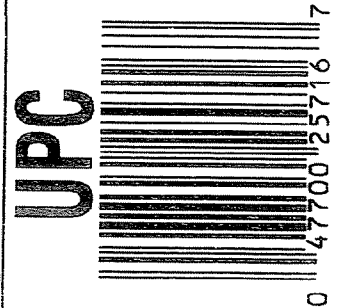


ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

E6790628



CONTRACT #

GUN SERIAL # E679 0628

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11/15/01	RH
600	PROOF		11/15/01	RH
607	CHECK HEADSPACE		11/15/01	RH
610	DIS-ASSEMBLE GUN		11/15/01	RH
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT		11/25/01 AL	
615	ROLLMARK CALIBER		11/30	LA
617	DRILL AND TAP SIGHT HOLES		12/3	BWT
620	APPLY COATINGS (BARREL ACTION)		12-5	TA
	(BOLT)		12-5	TA
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY		12/14/01	SM
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12/11/01	SM
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12/14/01	SM
	D) OIL FIRING PIN ASSEMBLY		12/11/01	SM
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		12/12/01	DA

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.0</u> <u>6.0</u> <u>5.0</u>	<u>12/14/01</u>	<u>D.N.</u>
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.25</u> <u>3.0</u> <u>3.0</u>	<u>12/16/01</u>	<u>D.N.</u>
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	<u>12/16/01</u>	<u>D.N.</u>
	J) ASSEMBLE STOCK		<u>12/14/01</u>	<u>REP</u>
	K) ASSEMBLE SWIVEL STUDS		<u>12/16/01</u>	<u>REP</u>
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		<u>12/16/01</u>	<u>REP</u>
	M) IRON SIGHT ALIGNMENT		<u>12/16/01</u>	<u>REP</u>
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		<u>12/16/01</u>	<u>REP</u>
640	GALLERY TEST AND TARGET	PASS FAIL	<u>12/14/01</u>	<u>REP</u>
	A) MALFUNCTIONS	PASS FAIL	<u>12/14/01</u>	<u>REP</u>
	B) PIERCED PRIMERS	PASS FAIL	<u>12/14/01</u>	<u>REP</u>
645	INSPECT FOR LIVE AMMO		<u>12/14/01</u>	<u>REP</u>
655	FINAL INSPECTION A) HEADSPACE		<u>12/16/01</u>	<u>REP</u>
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.82</u> <u>2.65</u> <u>2.31</u> <u>2.41</u> <u>2.31</u>	<u>12/16/01</u>	<u>D.N.</u>
	C) FUNCTION		<u>12/16/01</u>	<u>REP</u>
660	PACK		<u>12/18/01</u>	<u>NTA</u>

SERIAL NUMBER: E6790628. __0

TARGET NUMBER: 1

FILE DATE: 12/14/2001

FILE TIME: 10:31

POINT#	X	Y
1:	0.425	-0.295
2:	-0.258	-0.668
3:	-0.384	-0.133
4:	-0.470	0.074
5:	0.478	1.427

X CENTROID: -0.042

Y CENTROID: 0.081

POA TO CENTROID: 0.091

HORZ SPREAD: 0.948

VERT SPREAD: 2.095

GROUP SPREAD: 2.221

MIN RADIUS: 0.404

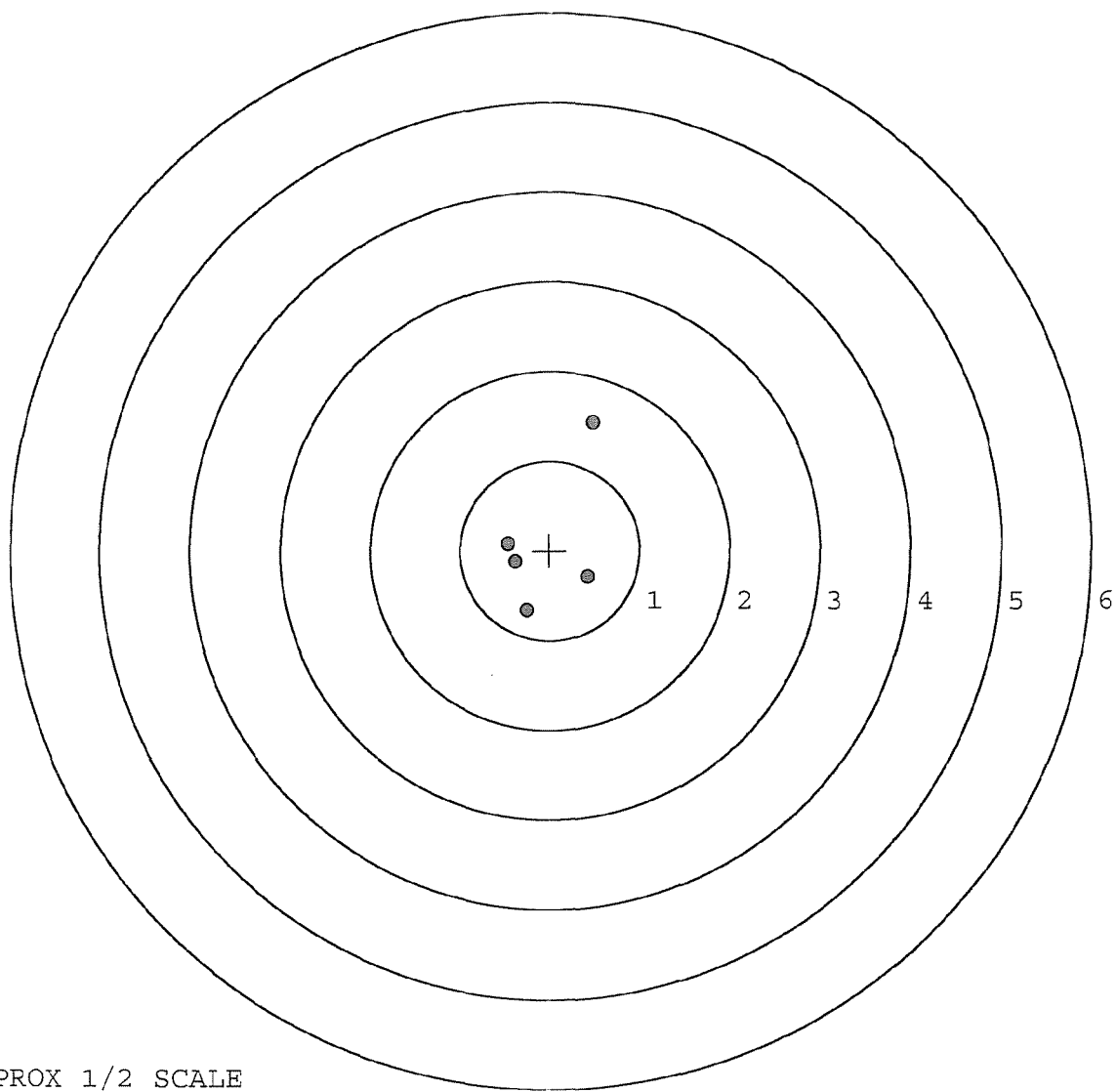
MAX RADIUS: 1.443

MEAN RADIUS: 0.731

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 4

in 3 IN DIAMETER: 5

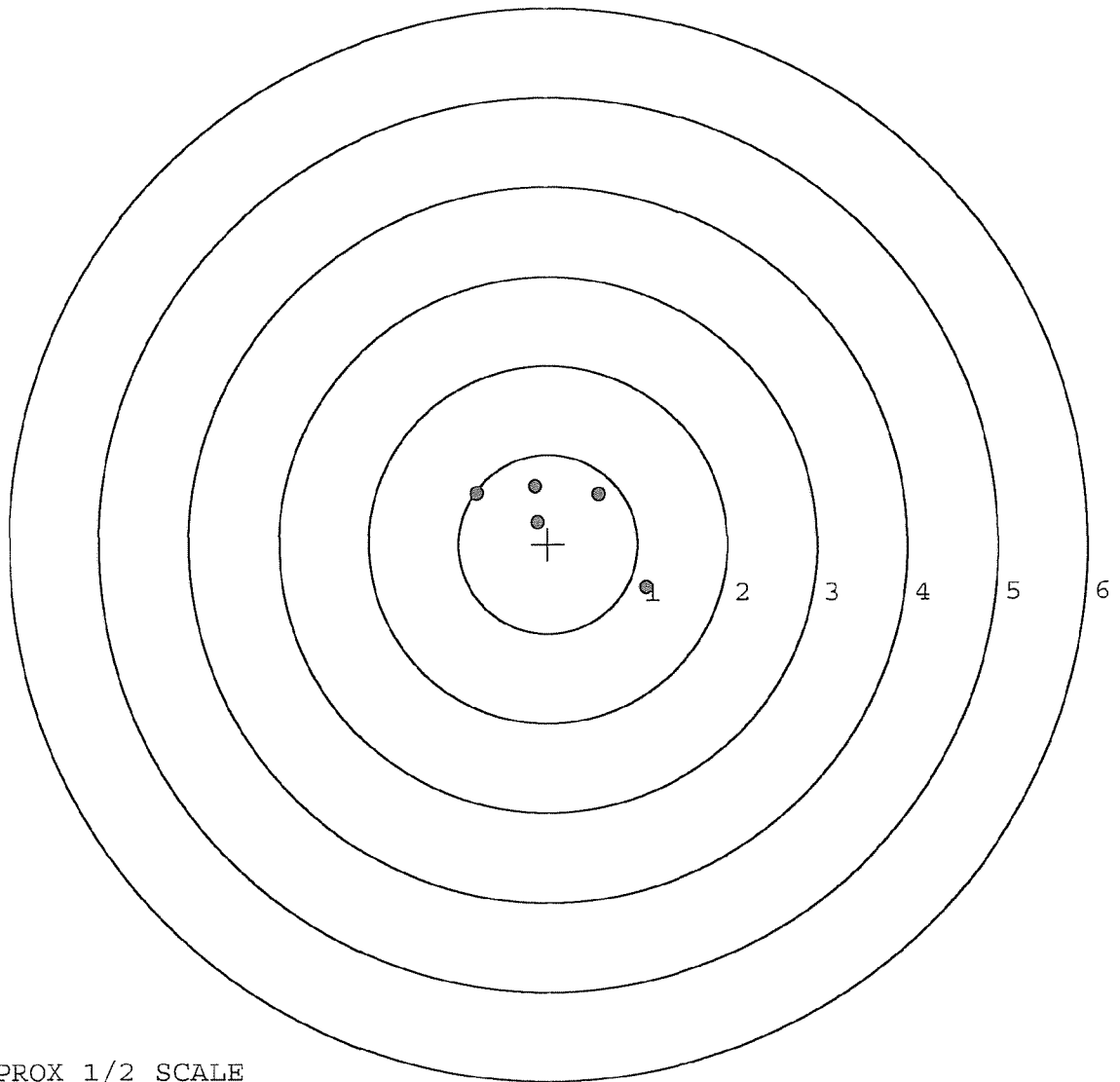


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790628.____0
TARGET NUMBER: 2
FILE DATE: 12/14/2001
FILE TIME: 10:31

POINT#	X	Y
1:	1.094	-0.488
2:	0.578	0.555
3:	-0.137	0.640
4:	-0.113	0.245
5:	-0.795	0.573

X CENTROID: 0.125
Y CENTROID: 0.305
POA TO CENTROID: 0.330
HORZ SPREAD: 1.889
VERT SPREAD: 1.128
GROUP SPREAD: 2.167
MIN RADIUS: 0.246
MAX RADIUS: 1.252
MEAN RADIUS: 0.680
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. E6790628

DATE 11/13/01

TESTER MM

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.67	2.19	2.28	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.55	2.18	2.15	
PULL #3	2.76	2.22	2.16	
PULL #4	2.62	2.13	2.02	
PULL #5	2.75	2.19	2.10	
TOTAL	13.35	10.91	10.71	
AVG.	2.67	2.18	2.14	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.28	3.24	
PULL #2	3.25	3.13	
PULL #3	3.43	3.40	
PULL #4	3.33	3.31	
PULL #5	3.47	3.00	
TOTAL	16.76	16.08	
AVG.	3.35	3.22	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.13	3.94		4.23
PULL #2	4.20	4.10		4.26
PULL #3	4.14	4.16		4.33
PULL #4	4.25	4.23		4.26
PULL #5	4.10	4.12		4.34
TOTAL	20.82	20.55		21.42
AVG.	4.16	4.11		4.28