

18790631

VERY IMPORTANT
Instruction Book
enclosed to assure
safe use of this
rifle.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Illinois, U.S. Pat. & Inv. Off. Marca Registrada Marqué-Deposée.

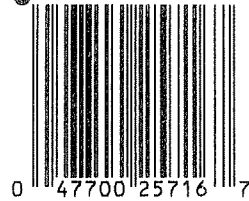
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ORDER NO. 25716	46
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ORDER 25716

MODEL 700™ M24

UPC



ORDER 25716

MODEL 700™ M24

UPC



SERIAL NO.

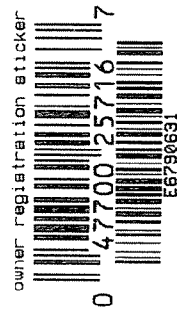
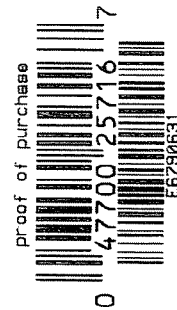


MODEL 700[™] M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444

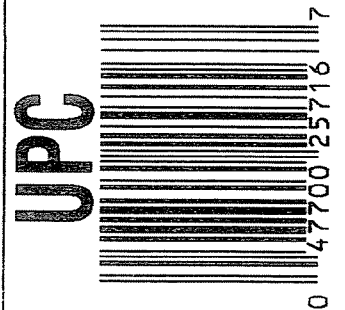


ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

E6790631



CONTRACT #

GUN SERIAL # F679 0631

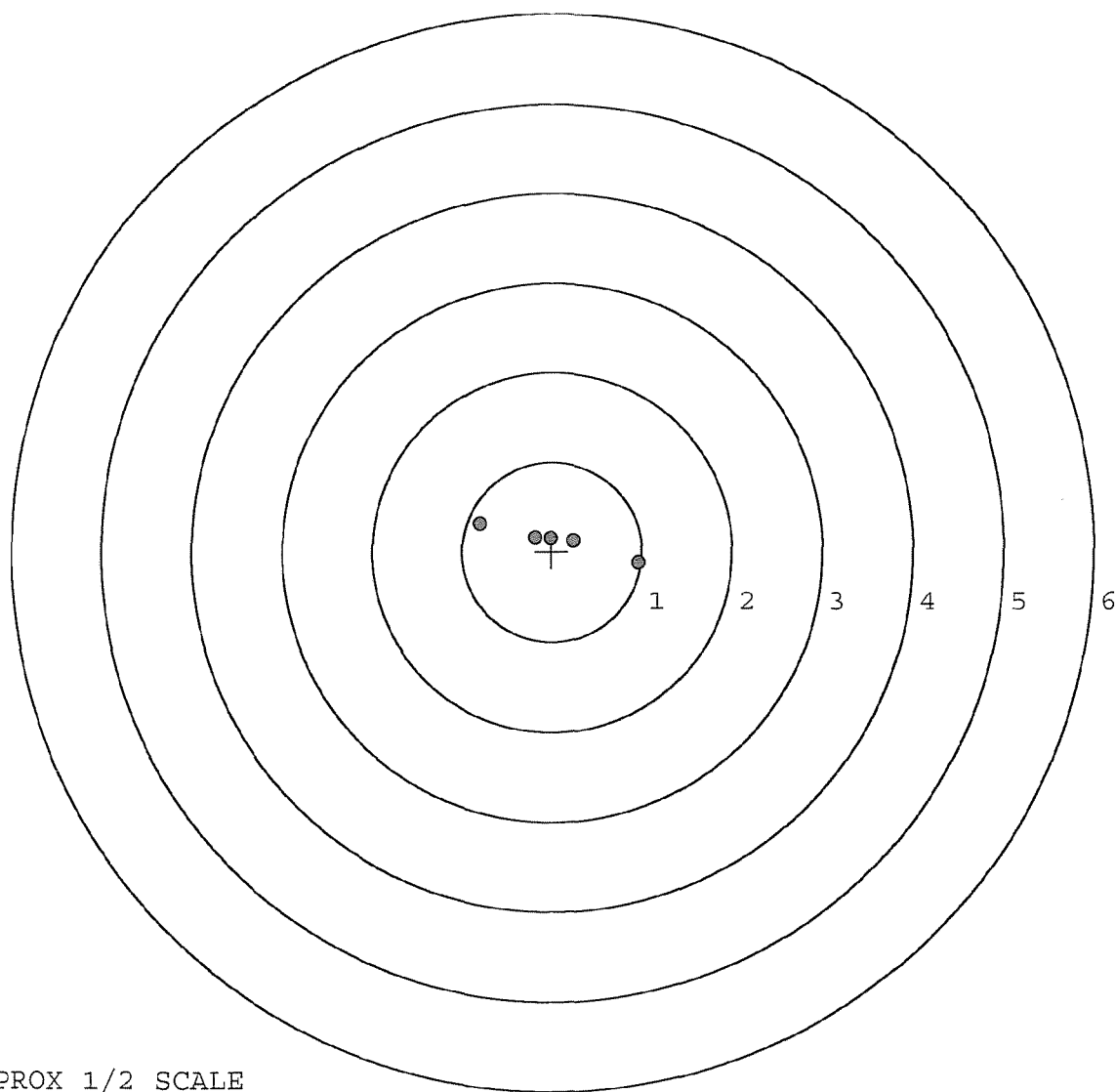
OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11/9/01	RTH
600	PROOF		11/9/01	RTH
607	CHECK HEADSPACE		11/9/01	RTH
610	DIS-ASSEMBLE GUN		11/9/01	RTH
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT			AL
615	ROLLMARK CALIBER		11/15-01	WTH
617	DRILL AND TAP SIGHT HOLES		11/15	BWT
620	APPLY COATINGS (BARREL ACTION)		11-27	TA
	(BOLT)		11-27	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		12-14	Boog
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12-14	Boog
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12-14	Boog
	D) OIL FIRING PIN ASSEMBLY		12-14	Boog
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	1-10-02	BA

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.5</u> <u>6.5</u> <u>6.5</u>	<u>12-18-01</u>	<u>RW</u>
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3</u> <u>3</u> <u>3</u>	<u>12-18-01</u>	<u>RW</u>
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.024</u> <u>.021</u>	<u>12-18-01</u>	<u>RW</u>
	J) ASSEMBLE STOCK		<u>12/17</u>	<u>BWT</u>
	K) ASSEMBLE SWIVEL STUDS		<u>1/9/02</u>	<u>RW</u>
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		<u>1/9/02</u>	<u>RW</u>
	M) IRON SIGHT ALIGNMENT		<u>1/9/02</u>	<u>RW</u>
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		<u>1/9/02</u>	<u>RW</u>
640	GALLERY TEST AND TARGET	PASS FAIL	<u>12-18-01</u>	<u>f</u>
	A) MALFUNCTIONS	PASS FAIL	<u>12-18-01</u>	<u>f</u>
	B) PIERCED PRIMERS	PASS FAIL	<u>12-18-01</u>	<u>f</u>
645	INSPECT FOR LIVE AMMO		<u>12-18-01</u>	<u>f</u>
655	FINAL INSPECTION A) HEADSPACE		<u>1/9/02</u>	<u>RW</u>
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.87</u> <u>2.82</u> <u>2.84</u> <u>2.78</u> <u>2.64</u>	<u>12/19/01</u>	<u>BWT</u>
	C) FUNCTION		<u>1/9/02</u>	<u>RW</u>
660	PACK		<u>1-10-02</u>	<u>DA</u>

SERIAL NUMBER: ~~5~~6790631. __ 0
TARGET NUMBER: 1
FILE DATE: 12/18/2001
FILE TIME: 04:55

POINT#	X	Y
1:	0.961	-0.133
2:	0.235	0.130
3:	-0.013	0.147
4:	-0.187	0.156
5:	-0.805	0.316

X CENTROID: 0.038
Y CENTROID: 0.123
POA TO CENTROID: 0.129
HORZ SPREAD: 1.766
VERT SPREAD: 0.449
GROUP SPREAD: 1.822
MIN RADIUS: 0.056
MAX RADIUS: 0.958
MEAN RADIUS: 0.461
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 5

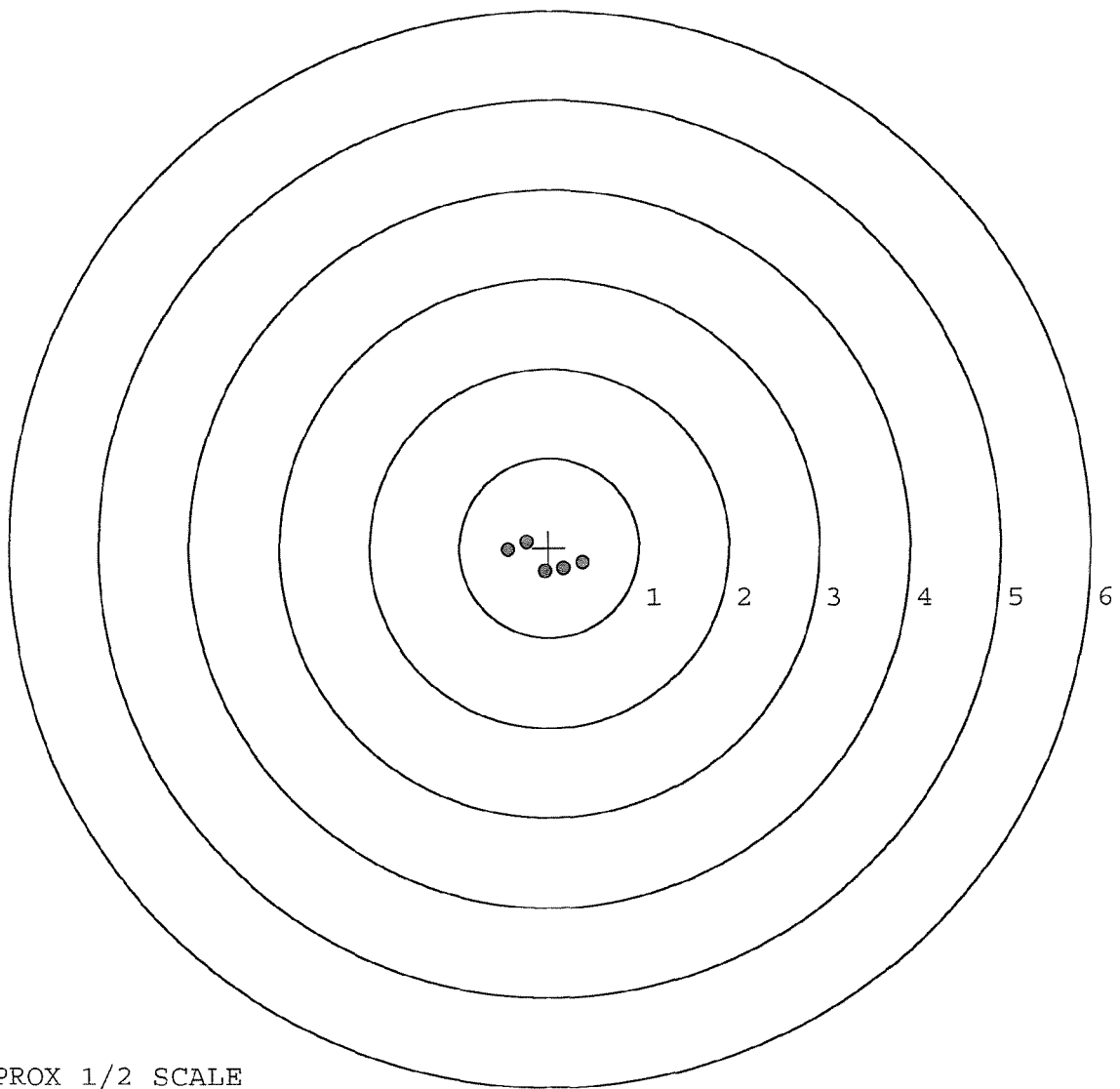


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790631. 0
TARGET NUMBER: 2
FILE DATE: 12/18/2001
FILE TIME: 04:55

POINT#	X	Y
1:	0.378	-0.170
2:	0.164	-0.234
3:	-0.041	-0.272
4:	-0.258	0.064
5:	-0.458	-0.030

X CENTROID: -0.043
Y CENTROID: -0.128
POA TO CENTROID: 0.135
HORZ SPREAD: 0.836
VERT SPREAD: 0.336
GROUP SPREAD: 0.848
MIN RADIUS: 0.144
MAX RADIUS: 0.427
MEAN RADIUS: 0.303
IN 1 IN DIAMETER: 5
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. E6790631

DATE 10/24/01

TESTER D.M.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.36	2.65		2.66	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.11	2.54		2.66	
PULL #3	2.41	2.48		2.74	
PULL #4	2.39	2.48		2.59	
PULL #5	2.30	2.39		2.67	
TOTAL	11.57	12.49 12.49		13.32	
AVG.	2.31	2.49		2.66	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.45	3.59		
PULL #2	3.31	3.50		
PULL #3	3.48	3.56		
PULL #4	3.48	3.18		
PULL #5	3.52	3.47		
TOTAL	17.24	17.3		
AVG.	3.45	3.46		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.27	4.53		4.43
PULL #2	4.50	4.39		4.36
PULL #3	4.44	4.33		4.46
PULL #4	4.34	4.40		4.35
PULL #5	4.36	4.40		4.45
TOTAL	21.91	21.91 22.05		22.05
AVG.	4.38	4.41		4.41