

E 679 0639

VERY IMPORTANT: INSTRUCTIONS: BOOK ENCLOSED TO ASSURE PROPER USE OF THIS RIFLE.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Illinois, NY Reg. U.S. Pat. & tm. Off. Marca Registrada Marque Deposee.

SERIAL NO. **E6790639**
ORDER NO. **25716**

46

31XV

5716 E6790639

ORDER 25716

MODEL 700™ M24

UPC



ORDER 25716

MODEL 700™ M24

UPC



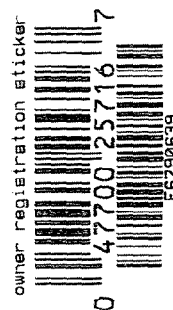
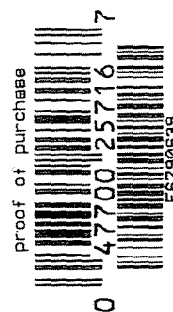
SERIAL NO.



MODEL 700, M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:
- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444

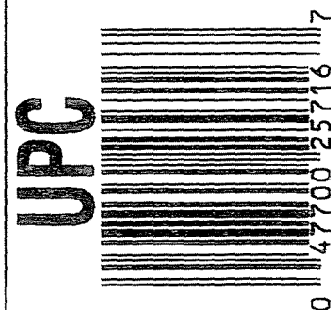


ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

E6790639



CONTRACT #

GUN SERIAL # E679 0639

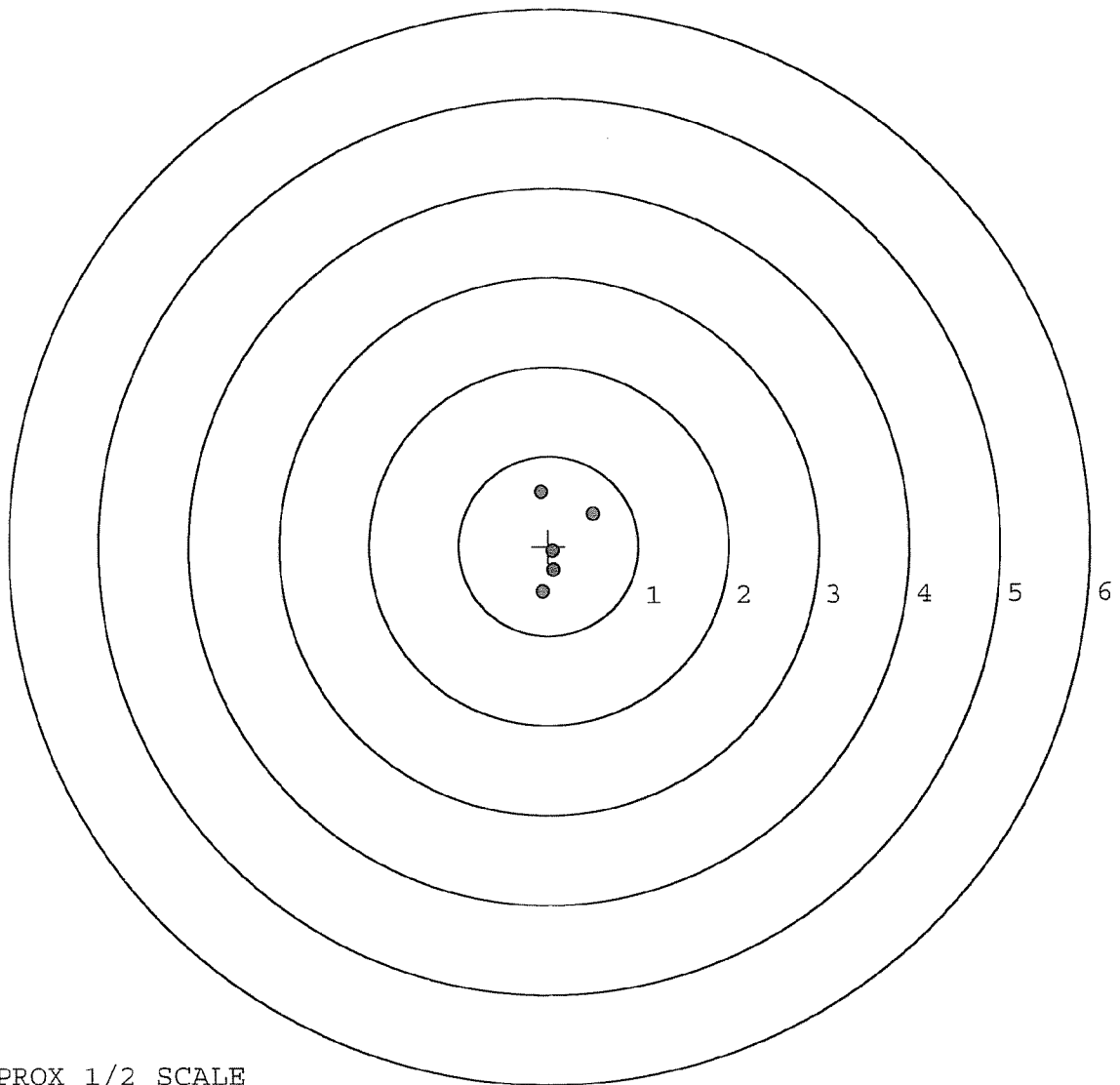
OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11/27/01	JKH
600	PROOF		11/27/01	JKH
607	CHECK HEADSPACE	MAGNA - FLUX INSPECTED	11/27/01	JKH
610	DIS-ASSEMBLE GUN		11/27/01	JKH
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	NOV 27 2001 OPERATOR <u>JKH</u>		
615	ROLLMARK CALIBER		11/28/01	SB
617	DRILL AND TAP SIGHT HOLES		11/29/01	BWT
620	APPLY COATINGS (BARREL ACTION)		11/30/01	HP
	(BOLT)		11/30/01	HP
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		12/12/01	JKH
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12/12/01	JKH
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12/12/01	JKH
	D) OIL FIRING PIN ASSEMBLY		12/12/01	JKH
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	12/17/01	JKH

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5.25</u> <u>5.0</u> <u>5.25</u>	12/14/01	J.N.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.25</u> <u>3.25</u> <u>3.25</u>	12/14/01	J.N.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.023</u> <u>.023</u>	12/14/01	J.N.
	J) ASSEMBLE STOCK		12-15-01	RA
	K) ASSEMBLE SWIVEL STUDS		12/16/01	REP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		12/16/01	REP
	M) IRON SIGHT ALIGNMENT		12/16/01	REP
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		12/16/01	REP
640	GALLERY TEST AND TARGET	PASS FAIL	12/15/01	RH
	A) MALFUNCTIONS	PASS FAIL	12/15/01	RH
	B) PIERCED PRIMERS	PASS FAIL	12/15/01	RH
645	INSPECT FOR LIVE AMMO		12/15/01	RH
655	FINAL INSPECTION A) HEADSPACE		12/16/01	REP
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.31</u> <u>2.60</u> <u>2.54</u> <u>2.53</u> <u>2.53</u>	12/14/01	J.N.
	C) FUNCTION		12/16/01	REP
660	PACK		12/19/01	RA

SERIAL NUMBER: E6790639. __0
TARGET NUMBER: 1
FILE DATE: 12/15/2001
FILE TIME: 07:26

POINT#	X	Y
1:	-0.068	-0.513
2:	0.056	-0.272
3:	0.051	-0.054
4:	0.498	0.355
5:	-0.083	0.604

X CENTROID: 0.091
Y CENTROID: 0.024
POA TO CENTROID: 0.094
HORZ SPREAD: 0.581
VERT SPREAD: 1.117
GROUP SPREAD: 1.117
MIN RADIUS: 0.088
MAX RADIUS: 0.605
MEAN RADIUS: 0.415
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 5

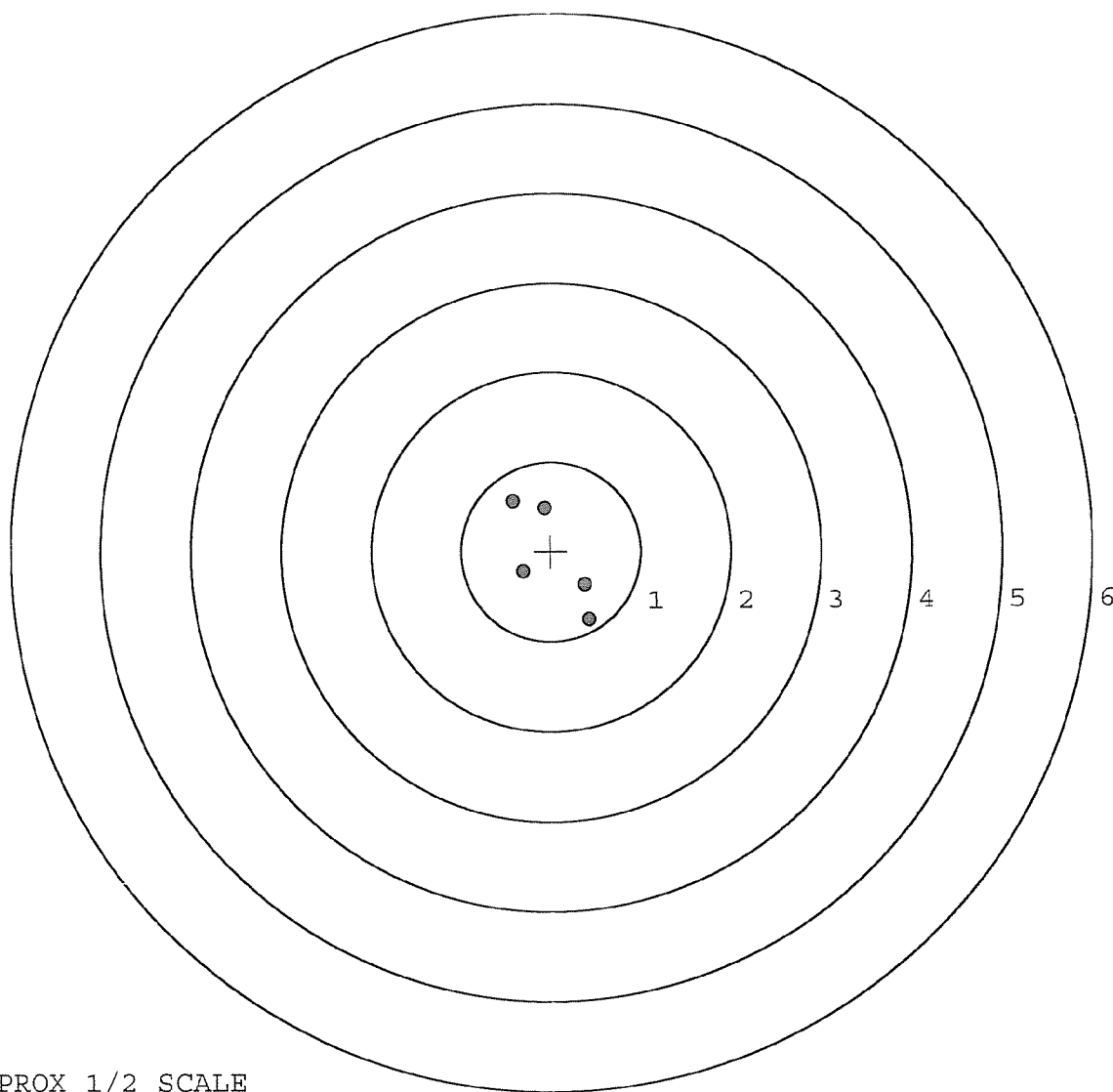


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790639. 0
TARGET NUMBER: 2
FILE DATE: 12/15/2001
FILE TIME: 07:26

POINT#	X	Y
1:	0.421	-0.763
2:	0.377	-0.376
3:	-0.310	-0.227
4:	-0.072	0.484
5:	-0.422	0.564

X CENTROID: -0.001
Y CENTROID: -0.064
POA TO CENTROID: 0.064
HORZ SPREAD: 0.843
VERT SPREAD: 1.327
GROUP SPREAD: 1.572
MIN RADIUS: 0.349
MAX RADIUS: 0.817
MEAN RADIUS: 0.593
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. E6790639

DATE 11/12/01

TESTER D.M.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.34	2.36	2.23	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.31	2.16	2.43	
PULL #3	2.29	2.22	2.34	
PULL #4	2.34	2.17	2.27	
PULL #5	2.23	2.11	2.22	
TOTAL	11.51	11.02	11.49	
AVG.	2.30	2.20	2.30	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.18	3.25	
PULL #2	3.24	3.23	
PULL #3	3.08	3.11	
PULL #4	3.07	3.24	
PULL #5	3.11	3.17	
TOTAL	15.68	16.00	
AVG.	3.14	3.20	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.06	4.14		4.45
PULL #2	4.07	3.77		4.30
PULL #3	3.97	4.00		4.43
PULL #4	3.94	4.06		4.37
PULL #5	4.04	4.01		4.30
TOTAL	20.08	19.98		21.85
AVG.	4.02	4.00		4.37