

E 6790640

**Remington®**

**MODEL 700™ M24**  
BOLT ACTION CENTERFIRE RIFLE  
24" BARREL 7.62 NATO

Made in Ilion, NY Reg. U.S. Pat. & tm. Off. Marca Registrada Marque



**ORDER 25716**

MODEL 700™ M24

**UPC**



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MODEL 700™ M24

**UPC**



SERIAL NO.



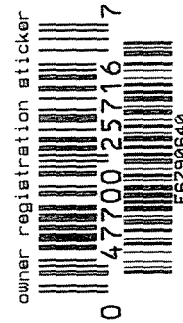
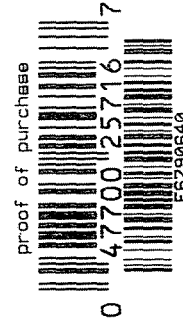
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**MODEL 700™ M24**  
**BOLT ACTION CENTERFIRE RIFLE**  
**24" BARREL 7.62 NATO**

**DOCUMENT ENVELOPE ASSEMBLY:**

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

**46 FORM 1444**

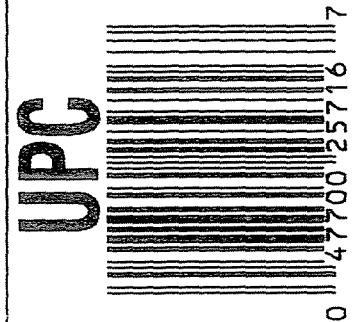


**ORDER NO. 25716**

**BARREL LENGTH 24"**

**CAPACITY 6**

**E6790640**



CONTRACT #

GUN SERIAL # E679 0640

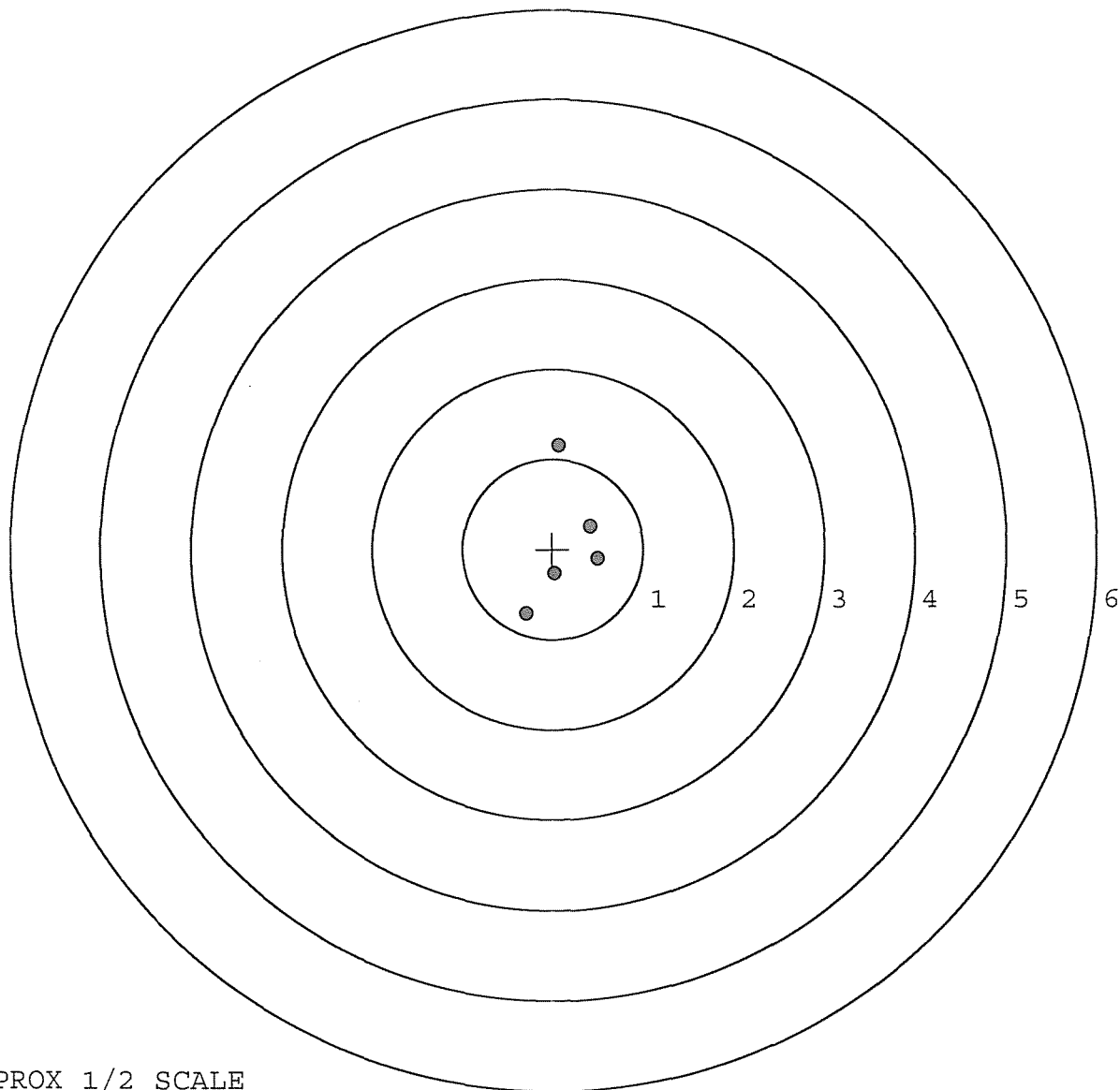
| OP #         | OPERATION NAME                                                                                                                         | READINGS | DATE     | INITIAL |
|--------------|----------------------------------------------------------------------------------------------------------------------------------------|----------|----------|---------|
| 575 &<br>580 | ASSEMBLE ACTION<br>AND STOCK                                                                                                           |          | 11/9/01  | RH      |
| 600          | PROOF                                                                                                                                  |          | 11/9/01  | RH      |
| 607          | CHECK HEADSPACE                                                                                                                        |          | 11/9/01  | RH      |
| 610          | DIS-ASSEMBLE GUN                                                                                                                       |          | 11/9/01  | RH      |
| 612          | MAGNAFLUX BBL ACTION<br>MAGNAFLUX BOLT                                                                                                 |          | 11/9/01  | RH      |
| 615          | ROLLMARK CALIBER                                                                                                                       |          | 11/15-01 | W3      |
| 617          | DRILL AND TAP<br>SIGHT HOLES                                                                                                           |          | 11/15    | BWT     |
| 620          | APPLY COATINGS<br>(BARREL ACTION)                                                                                                      |          | 11-27    | TH      |
|              | (BOLT)                                                                                                                                 |          | 11-27    | TH      |
| 625          | FINAL ASSEMBLY                                                                                                                         |          |          |         |
|              | A) CLEAN INSIDE OF<br>BOLT ASSEMBLY                                                                                                    |          | 12-14    | Doog    |
|              | B) INSPECT REAR FIRING<br>PIN HOLE FOR CHAMFER<br>IN BOLT HEAD                                                                         |          | 12-14    | Doog    |
|              | C) INSPECT EJECTOR<br>HOLE FOR CHAMFER                                                                                                 |          | 12-14    | Doog    |
|              | D) OIL FIRING PIN ASSEMBLY                                                                                                             |          | 12-14    | Doog    |
|              | E) ADJUST TRIGGER PULL<br>TO MIN. SETTING AND<br>STAKE <span style="border: 1px solid black; padding: 2px;">2.50 LBS +/- .5 LBS</span> |          | 1-14-02  | DA      |

| OP #  | OPERATION NAME                                                           | READINGS                                                    | DATE     | INITIAL |
|-------|--------------------------------------------------------------------------|-------------------------------------------------------------|----------|---------|
| 625   | F) SAFETY ON FORCE <span>2 LBS MIN<br/>10 LBS MAX</span>                 | <u>25.00</u> <u>5.00</u> <u>5.25</u>                        | 1/3/02   | D.M.    |
| CONT. |                                                                          |                                                             |          |         |
|       | G) SAFETY OFF FORCE <span>2 LBS MIN</span>                               | <u>2.50</u> <u>3.00</u> <u>3.25</u>                         | 1/3/02   | D.M.    |
|       | H) TRIGGER PULL TEST<br>AND RETAINABILITY                                |                                                             |          |         |
|       | I) FIRING PIN INDENT <span>.020 MIN</span>                               | <u>.023</u> <u>.021</u> <u>.022</u>                         | 1/3/02   | D.M.    |
|       | J) ASSEMBLE STOCK                                                        |                                                             | 12/17    | BWJ     |
|       | K) ASSEMBLE SWIVEL<br>STUDS                                              |                                                             | 1/11/02  | RW      |
|       | L) ATTACH FRONT AND<br>REAR SIGHT ASSY'S                                 |                                                             | 1/11/02  | RW      |
|       | M) IRON SIGHT<br>ALIGNMENT                                               |                                                             | 1/11/02  | RW      |
|       | N) DETACH FRONT AND<br>REAR SIGHTS AND PLACE<br>IN NUMBERED CONTAINER    |                                                             | 1/11/02  | RW      |
| 640   | GALLERY TEST AND<br>TARGET                                               | PASS FAIL                                                   | 12-18-01 | A       |
|       | A) MALFUNCTIONS                                                          | PASS FAIL                                                   | 12-18-01 | A       |
|       | B) PIERCED PRIMERS                                                       | PASS FAIL                                                   | 12-18-01 | A       |
| 645   | INSPECT FOR LIVE AMMO                                                    |                                                             | 12-18-01 | A       |
| 655   | FINAL INSPECTION<br>A) HEADSPACE                                         |                                                             | 1/11/02  | RW      |
|       | B) TRIGGER PULL <span>+/- .5 LBS<br/>MIN 2.50 LBS<br/>MAX 4.0 LBS</span> | <u>2.61</u> <u>2.22</u> <u>2.20</u> <u>2.39</u> <u>2.21</u> | 1/4/02   | D.M.    |
|       | C) FUNCTION                                                              |                                                             | 1/4/02   | RW      |
| 660   | PACK                                                                     |                                                             | 1-14-02  | WFA     |

SERIAL NUMBER ~~FE~~ 790640. \_\_0  
TARGET NUMBER: 1  
FILE DATE: 01/02/2002  
FILE TIME: 01:35

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | 0.068  | 1.148  |
| 2:     | 0.409  | 0.258  |
| 3:     | 0.495  | -0.101 |
| 4:     | 0.022  | -0.267 |
| 5:     | -0.298 | -0.716 |

X CENTROID: 0.139  
Y CENTROID: 0.064  
POA TO CENTROID: 0.153  
HORZ SPREAD: 0.793  
VERT SPREAD: 1.864  
GROUP SPREAD: 1.900  
MIN RADIUS: 0.332  
MAX RADIUS: 1.086  
MEAN RADIUS: 0.611  
# IN 1 IN DIAMETER: 3  
# IN 2 IN DIAMETER: 4  
# in 3 IN DIAMETER: 5

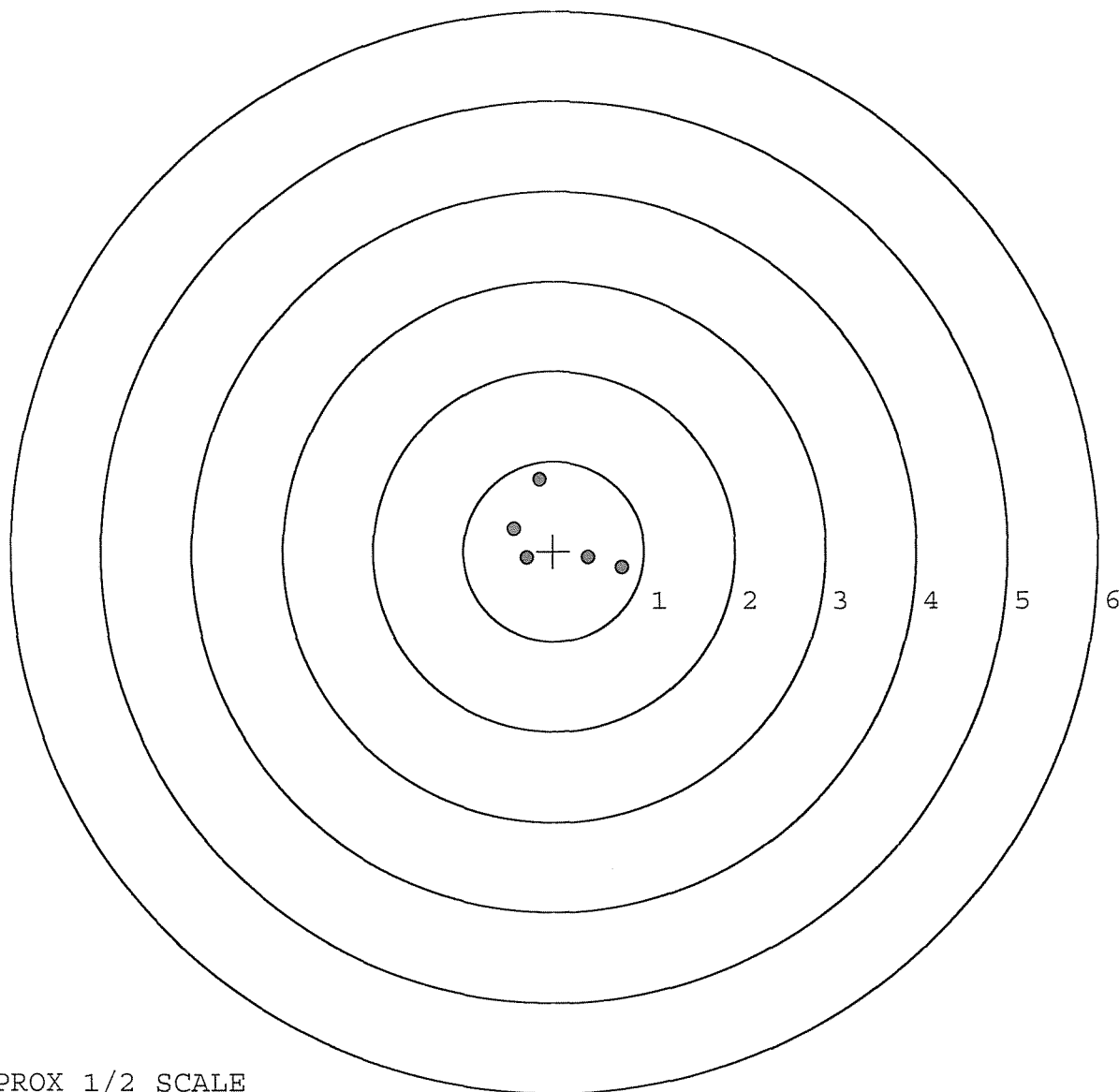


TARGET APPROX 1/2 SCALE

SERIAL NUMBER ~~E6~~790640. \_\_0  
TARGET NUMBER: 2  
FILE DATE: 01/02/2002  
FILE TIME: 01:35

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | 0.760  | -0.185 |
| 2:     | 0.386  | -0.069 |
| 3:     | -0.296 | -0.075 |
| 4:     | -0.443 | 0.247  |
| 5:     | -0.159 | 0.798  |

X CENTROID: 0.050  
Y CENTROID: 0.143  
POA TO CENTROID: 0.152  
HORZ SPREAD: 1.203  
VERT SPREAD: 0.983  
GROUP SPREAD: 1.346  
MIN RADIUS: 0.398  
MAX RADIUS: 0.783  
MEAN RADIUS: 0.556  
# IN 1 IN DIAMETER: 2  
# IN 2 IN DIAMETER: 5  
# in 3 IN DIAMETER: 5



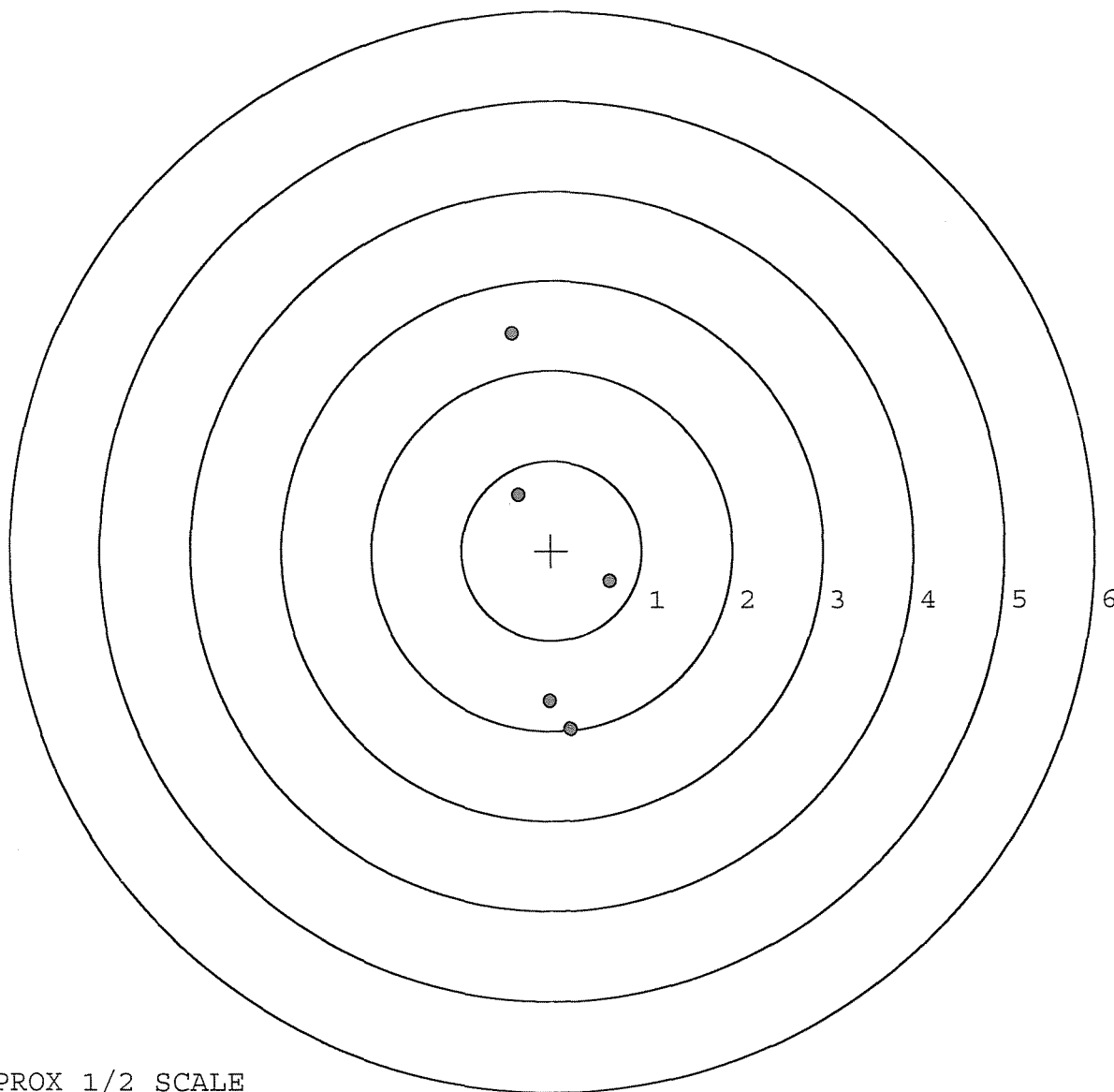
TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790640. \_\_0  
TARGET NUMBER: 1  
FILE DATE: 12/18/2001  
FILE TIME: 04:09

X CENTROID: 0.005  
Y CENTROID: -0.193  
POA TO CENTROID: 0.193  
HORZ SPREAD: 1.083  
VERT SPREAD: 4.392  
GROUP SPREAD: 4.440  
MIN RADIUS: 0.658  
MAX RADIUS: 2.642  
MEAN RADIUS: 1.495  
# IN 1 IN DIAMETER: 0  
# IN 2 IN DIAMETER: 2  
# in 3 IN DIAMETER: 3

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | -0.023 | -1.674 |
| 2:     | 0.212  | -1.980 |
| 3:     | 0.646  | -0.341 |
| 4:     | -0.372 | 0.620  |
| 5:     | -0.437 | 2.412  |

*Failed Target*  
*CAPPED*

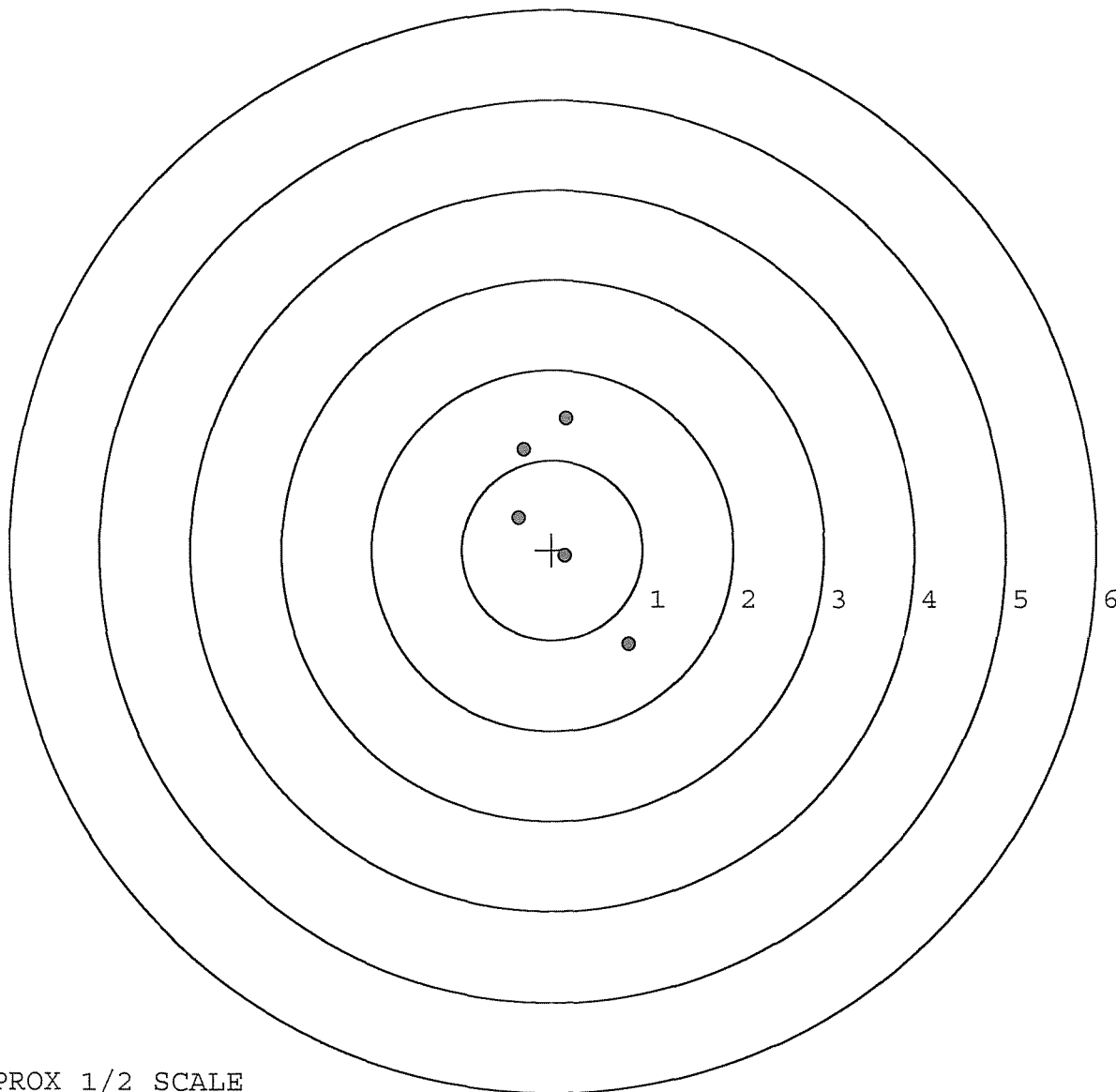


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790640. 0  
TARGET NUMBER: 2  
FILE DATE: 12/18/2001  
FILE TIME: 04:09

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | 0.151  | 1.461  |
| 2:     | -0.315 | 1.119  |
| 3:     | -0.374 | 0.354  |
| 4:     | 0.146  | -0.073 |
| 5:     | 0.848  | -1.049 |

X CENTROID: 0.091  
Y CENTROID: 0.362  
POA TO CENTROID: 0.374  
HORZ SPREAD: 1.222  
VERT SPREAD: 2.510  
GROUP SPREAD: 2.605  
MIN RADIUS: 0.439  
MAX RADIUS: 1.601  
MEAN RADIUS: 0.893  
# IN 1 IN DIAMETER: 2  
# IN 2 IN DIAMETER: 3  
# in 3 IN DIAMETER: 4



TARGET APPROX 1/2 SCALE

AVERAGE PULL FORCE BETWEEN  
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. E6790640

DATE 10/25/01

TESTER B. A.

|         | 2.50#<br>INITIAL | 2.50# AFTER<br>50 CYCLES | FINAL TEST &<br>TO RESET 2.50# |       | COMMENTS                                                               |
|---------|------------------|--------------------------|--------------------------------|-------|------------------------------------------------------------------------|
| PULL #1 | 2.87             | 2.35                     |                                | 2.31  | MIN. SETTING,<br>NO AVG. OF 5<br>READINGS ACCEPT-<br>ABLE LESS THAN 2# |
| PULL #2 | 2.80             | 2.39                     |                                | 2.27  |                                                                        |
| PULL #3 | 2.71             | 2.56                     |                                | 2.24  |                                                                        |
| PULL #4 | 2.55             | 2.43                     |                                | 2.25  |                                                                        |
| PULL #5 | 2.85             | 2.47                     |                                | 2.46  |                                                                        |
| TOTAL   | 13.78            | 12.2                     |                                | 11.53 |                                                                        |
| AVG.    | 2.75             | 2.44                     |                                | 2.31  |                                                                        |

|         | 3.00#<br>INITIAL | 3.00# AFTER<br>20 CYCLES |  | COMMENTS |
|---------|------------------|--------------------------|--|----------|
| PULL #1 | 3.38             | 3.03                     |  |          |
| PULL #2 | 3.76             | 3.71                     |  |          |
| PULL #3 | 3.59             | 3.46                     |  |          |
| PULL #4 | 3.38             | 3.63                     |  |          |
| PULL #5 | 3.47             | 3.44                     |  |          |
| TOTAL   | 17.52            | 17.27                    |  |          |
| AVG.    | 3.50             | 3.45                     |  |          |

|         | 4.00#<br>INITIAL | 4.00# AFTER<br>20 CYCLES | MAX SETTING<br>GREATER THAN 4# | RESET TO 4# FOR<br>TARGET & ACCURACY |
|---------|------------------|--------------------------|--------------------------------|--------------------------------------|
| PULL #1 | 4.46             | 4.14                     |                                | 4.25                                 |
| PULL #2 | 4.51             | 4.60                     |                                | 3.91                                 |
| PULL #3 | 4.47             | 4.51                     |                                | 3.98                                 |
| PULL #4 | 4.41             | 4.57                     |                                | 4.06                                 |
| PULL #5 | 4.48             | 4.38                     |                                | 4.19                                 |
| TOTAL   | 22.33            | 22.2                     |                                | 20.39                                |
| AVG.    | 4.47             | 4.44                     |                                | 4.08                                 |