

E 6790645

VERY IMPORTANT
INSTRUCTION: Read
carefully to assure
safe use of this
product

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Illinois, NY Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

SERIAL NO. **J**
E6790645

ORDER NO. **25716**

46

31XV

5716 E6790645

ORDER 25716

MODEL 700™ M24

UPC



ORDER 25716

MODEL 700™ M24

UPC



SERIAL NO.

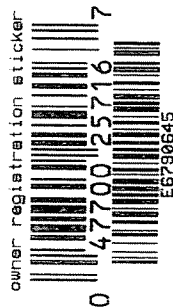
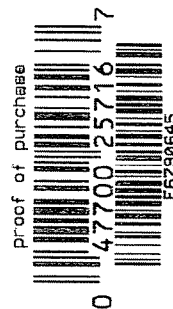


MODEL 700[™] M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444

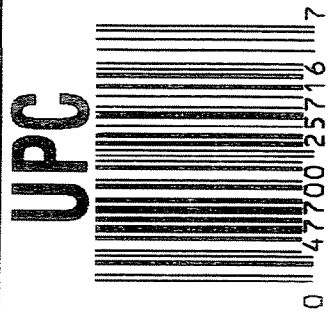


ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

E6790645



CONTRACT #

GUN SERIAL # E679 0645

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11/12/01	RJR
600	PROOF		11/12/01	RJR
607	CHECK HEADSPACE	MAGNA - FLUX	11/12/01	RJR
610	DIS-ASSEMBLE GUN	INSPECTED	11/12/01	RJR
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	NOV 27 2001 OPERATOR <u>ARJ</u>		
615	ROLLMARK CALIBER		11/28/01	SG
617	DRILL AND TAP SIGHT HOLES		11/29/01	BWT
620	APPLY COATINGS (BARREL ACTION)		11/30/01	HP
	(BOLT)		11/30/01	HP
625	FINAL ASSEMBLY		12/12/01	D.M.
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12/12/01	D.M.
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12/12/01	D.M.
	D) OIL FIRING PIN ASSEMBLY		12/12/01	D.M.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	12/20/01	Doug

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>8.0</u> <u>7.75</u> <u>7.75</u>	12-17-01	EK
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.5</u> <u>3.0</u> <u>3.25</u>	12-17-01	EK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.0225</u> <u>.022</u> <u>.0225</u>	12-17-01	EK
	J) ASSEMBLE STOCK		12/15	BWT
	K) ASSEMBLE SWIVEL STUDS		12/20/01	REP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		12/20/01	REP
	M) IRON SIGHT ALIGNMENT		12/20/01	REP
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		12/20/01	REP
640	GALLERY TEST AND TARGET	PASS FAIL	12/15/01	GR/H
	A) MALFUNCTIONS	PASS FAIL	12/15/01	GR/H
	B) PIERCED PRIMERS	PASS FAIL	12/15/01	GR/H
645	INSPECT FOR LIVE AMMO		12/15/01	GR/H
655	FINAL INSPECTION A) HEADSPACE		12/20/01	REP
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.80</u> <u>2.91</u> <u>2.91</u> <u>2.36</u> <u>2.53</u>	12/19/01	BWT
	C) FUNCTION		12/20/01	REP
660	PACK		12/20/01	DA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. B6790645

DATE 12/19/01

TESTER J.N.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.37	2.75		2.70	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.80	2.82		2.87	
PULL #3	2.50	2.74		2.52	
PULL #4	2.84	2.76		2.79	
PULL #5	2.52	2.64		2.71	
TOTAL	13.03	13.71		13.59	
AVG.	2.61	2.74		2.72	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.10	3.16		
PULL #2	3.39	3.07		
PULL #3	3.15	3.13		
PULL #4	2.91	3.31		
PULL #5	3.35	3.23		
TOTAL	15.90	15.90		
AVG.	3.18	3.18		

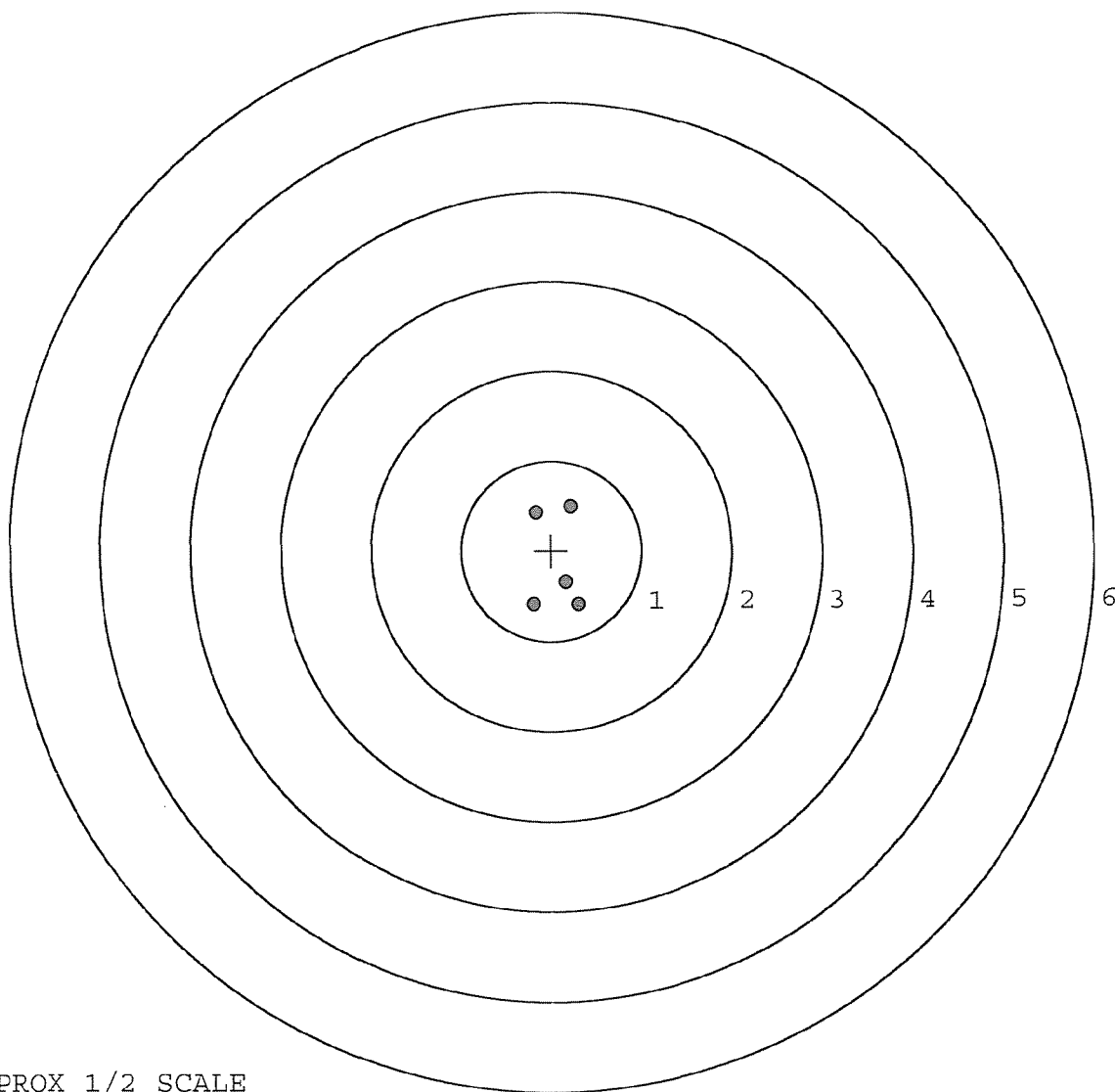
	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.19	4.55		4.40
PULL #2	4.36	4.62		4.32
PULL #3	4.69	4.30		4.42
PULL #4	4.64	4.18		4.59
PULL #5	4.65	4.12		4.40
TOTAL	22.47	21.77		22.10
AVG.	4.49	4.35		4.42

SERIAL NUMBER: E6790645.____0
TARGET NUMBER: 1
FILE DATE: 12/15/2001
FILE TIME: 05:51

POINT#	X	Y
1:	-0.198	-0.594
2:	0.304	-0.600
3:	0.166	-0.350
4:	0.224	0.492
5:	-0.161	0.422

X CENTROID: 0.067
Y CENTROID: -0.126
POA TO CENTROID: 0.143
HORZ SPREAD: 0.502
VERT SPREAD: 1.092
GROUP SPREAD: 1.165
MIN RADIUS: 0.245
MAX RADIUS: 0.638
MEAN RADIUS: 0.509

IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 5

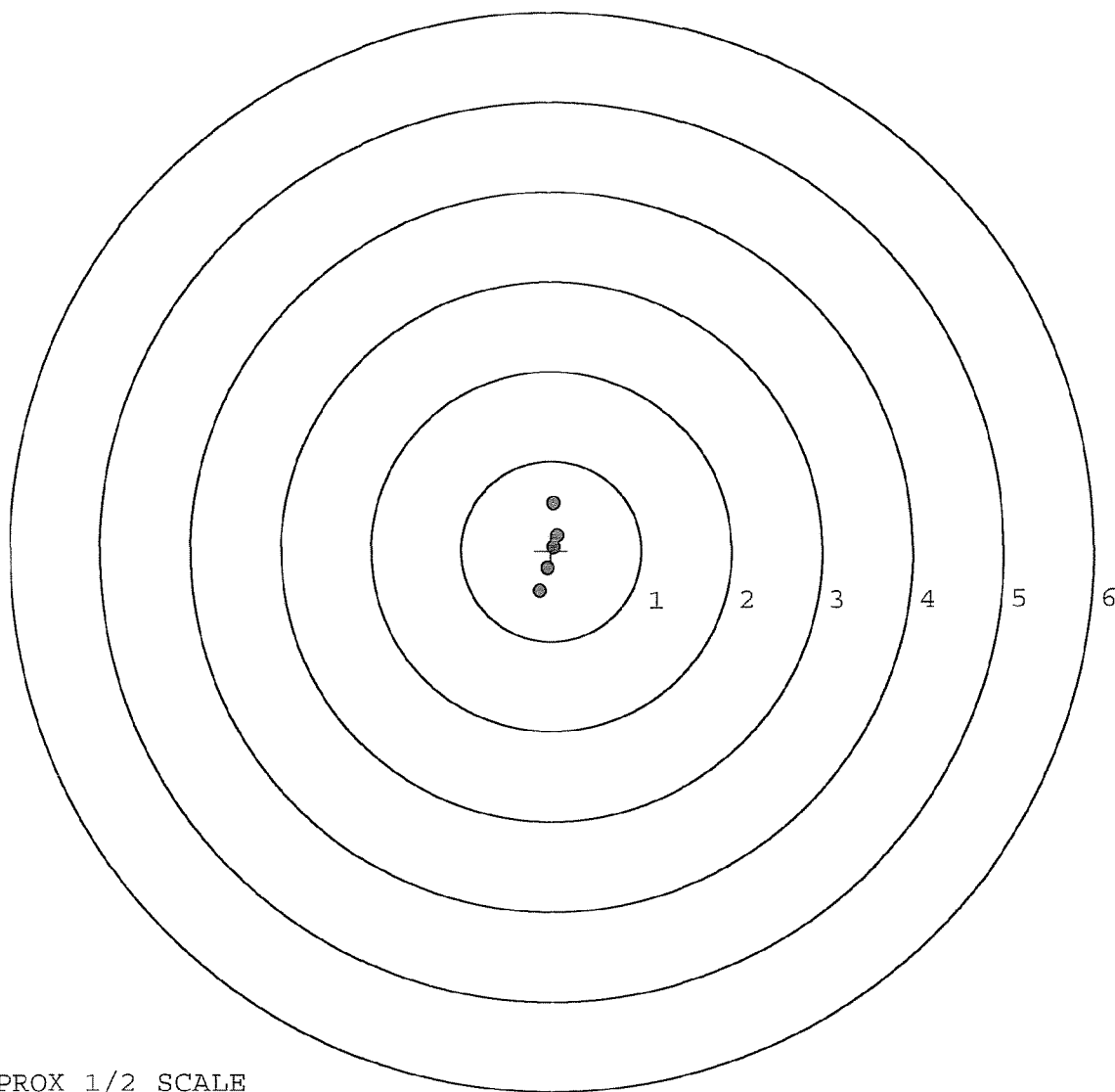


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790645.____0
TARGET NUMBER: 2
FILE DATE: 12/15/2001
FILE TIME: 05:51

POINT#	X	Y
1:	-0.127	-0.453
2:	-0.046	-0.196
3:	0.029	0.039
4:	0.070	0.163
5:	0.034	0.528

X CENTROID: -0.008
Y CENTROID: 0.016
POA TO CENTROID: 0.018
HORZ SPREAD: 0.197
VERT SPREAD: 0.981
GROUP SPREAD: 0.994
MIN RADIUS: 0.043
MAX RADIUS: 0.514
MEAN RADIUS: 0.285
IN 1 IN DIAMETER: 4
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE