

E6970647

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

SERIAL NO. E6790647

ORDER NO. 25716

46

Made in Ilion, NY Reg. U.S. Pat & tm. Off. Merca Registrade Marque Deposee.

19LW

5716 E6790647

ORDER 25716
MODEL 700™ M24

UPC



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MODEL 700™ M24

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SERIAL NO.

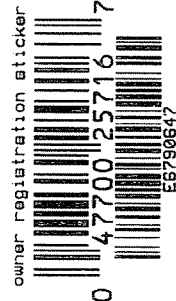
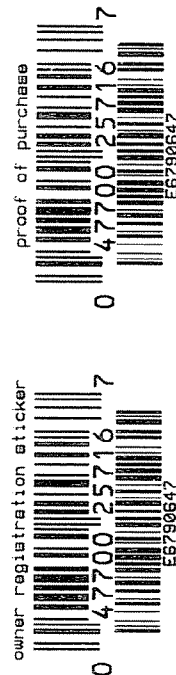


MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444

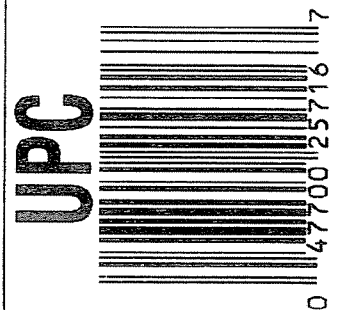


ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

E6790647



CONTRACT #

GUN SERIAL #

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11-9-01	REP
600	PROOF		11-9-01	REP
607	CHECK HEADSPACE		11-9-01	REP
610	DIS-ASSEMBLE GUN		11-9-01	REP
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT			AL
615	ROLLMARK CALIBER		OPERATOR	
617	DRILL AND TAP SIGHT HOLES		11-9	Wm
620	APPLY COATINGS (BARREL ACTION)		11-30 11/09	FA HP
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY		12-18	Doug
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12-18	Doug
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12-18	Doug
	D) OIL FIRING PIN ASSEMBLY		12-18	Doug
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	12-22-02	RA

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>9</u> <u>7</u> <u>6</u>	1-25-02	RW
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>4.5</u> <u>3.5</u> <u>3.5</u>	1-25-02	RW
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>1023</u> <u>1023</u> <u>1023</u>	1-25-02	RW
	J) ASSEMBLE STOCK		1-21-02	RL
	K) ASSEMBLE SWIVEL STUDS		1-25-02	RW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		1-28-02	RA
	M) IRON SIGHT ALIGNMENT		1-28-02	RA
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		1-28-02	RA
640	GALLERY TEST AND TARGET	PASS FAIL	1-22-02	A
	A) MALFUNCTIONS	PASS FAIL	1-22-02	A
	B) PIERCED PRIMERS	PASS FAIL	1-22-02	A
645	INSPECT FOR LIVE AMMO		1-22-02	A
655	FINAL INSPECTION A) HEADSPACE		1-25-02	RW
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.15</u> <u>2.68</u> <u>2.35</u> <u>2.98</u> <u>3.36</u>	1-25-02	RW
	C) FUNCTION		1-25-02	RW
660	PACK		1-28-02	RA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. E6290649

DATE 12/3/01

TESTER D.N.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.52	2.59	2.50	MIN. SETTING,
PULL #2	2.43	2.40	2.14	NO AVG. OF 5
PULL #3	2.36	2.36	2.71	READINGS ACCEPT-
PULL #4	2.30	2.58	2.50	ABLE LESS THAN 2#
PULL #5	2.24	2.69	2.51	
TOTAL	11.85	12.62	12.36	
AVG.	2.37	2.52	2.47	

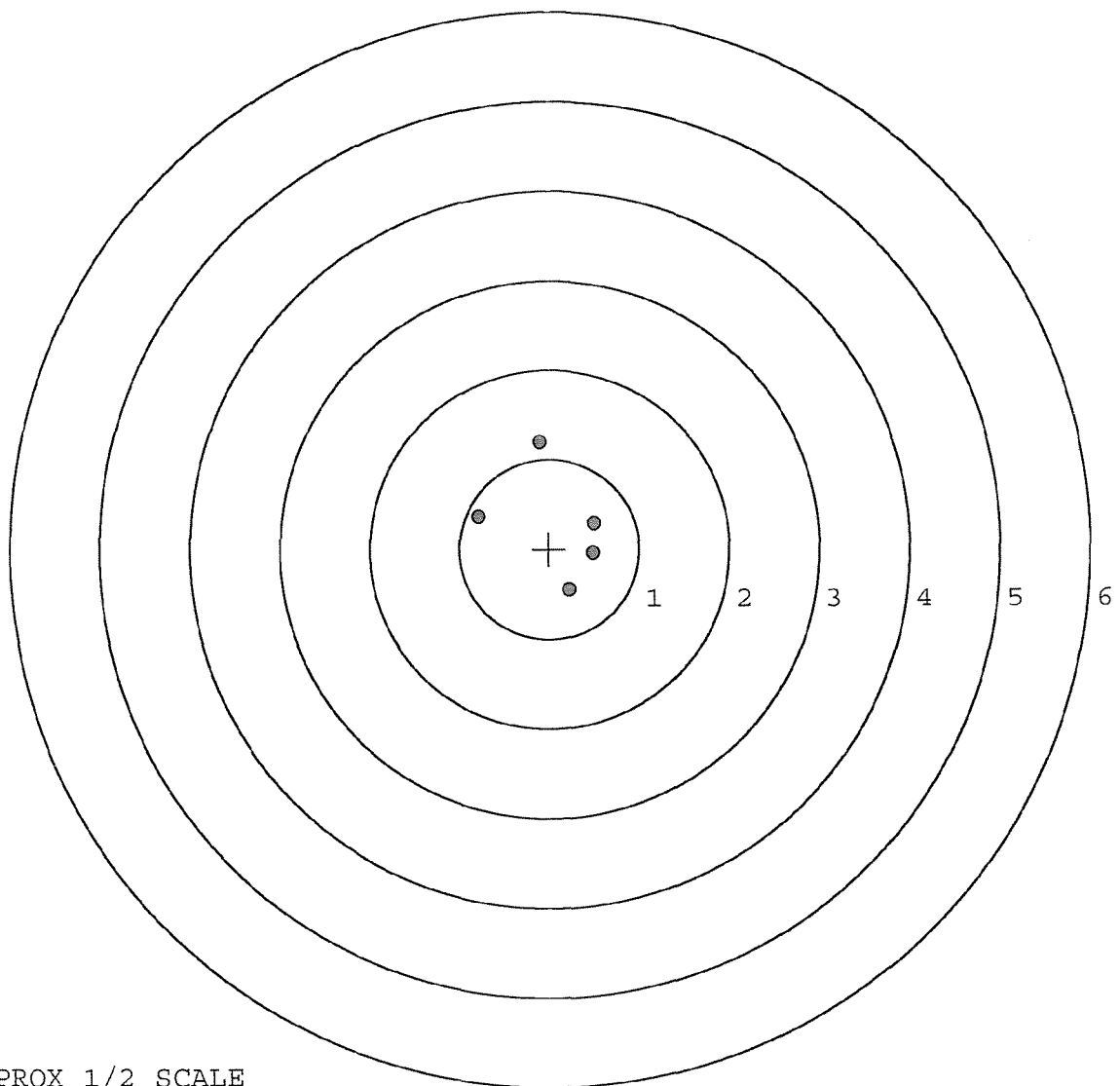
	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.22	3.24		
PULL #2	3.27	3.20		
PULL #3	3.23	3.17		
PULL #4	3.26	3.19		
PULL #5	3.26	3.23		
TOTAL	16.24	16.03		
AVG.	3.25	3.21		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.13	4.38		4.32
PULL #2	4.18	4.31		4.36
PULL #3	4.67	4.32		4.50
PULL #4	4.55	4.17		3.94
PULL #5	4.59	4.09		
TOTAL	22.12	21.27		21.62
AVG.	4.42	4.25		4.32

SERIAL NUMBER: E6790647. __0
TARGET NUMBER: 1
FILE DATE: 01/22/2002
FILE TIME: 02:30

POINT#	X	Y
1:	-0.104	1.191
2:	-0.792	0.362
3:	0.494	0.289
4:	0.490	-0.044
5:	0.223	-0.455

X CENTROID: 0.062
Y CENTROID: 0.269
POA TO CENTROID: 0.276
HORZ SPREAD: 1.286
VERT SPREAD: 1.646
GROUP SPREAD: 1.678
MIN RADIUS: 0.432
MAX RADIUS: 0.937
MEAN RADIUS: 0.700
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 5

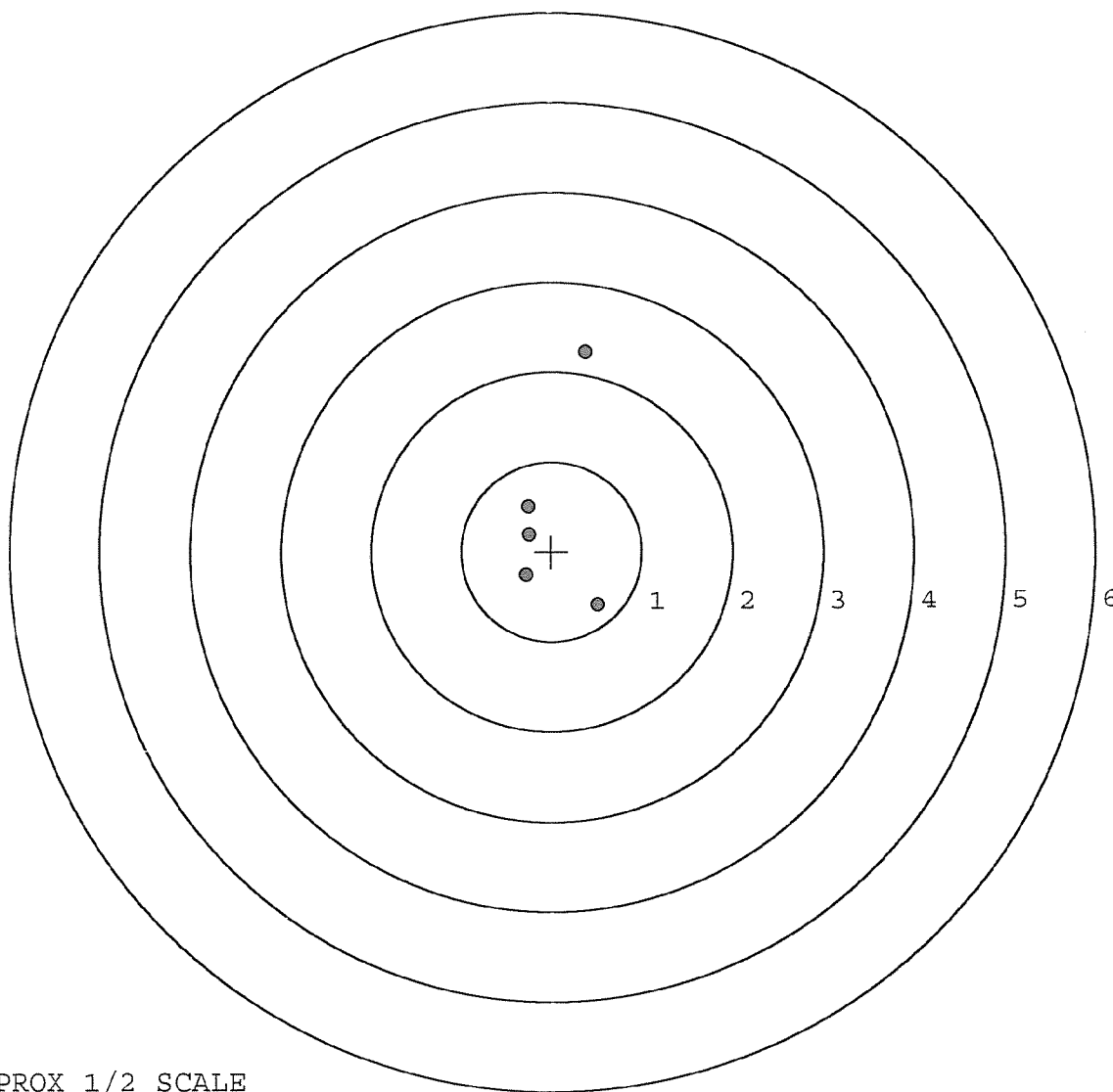


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790647.____0
TARGET NUMBER: 2
FILE DATE: 01/22/2002
FILE TIME: 02:30

POINT#	X	Y
1:	0.384	2.219
2:	0.513	-0.598
3:	-0.282	-0.262
4:	-0.252	0.189
5:	-0.259	0.500

X CENTROID: 0.021
Y CENTROID: 0.410
POA TO CENTROID: 0.410
HORZ SPREAD: 0.795
VERT SPREAD: 2.817
GROUP SPREAD: 2.820
MIN RADIUS: 0.294
MAX RADIUS: 1.845
MEAN RADIUS: 0.870
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 3
in 3 IN DIAMETER: 4



TARGET APPROX 1/2 SCALE