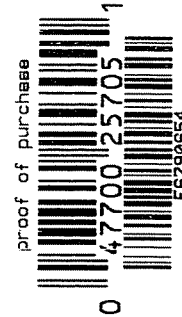


E6790654

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

GREEN ENVELOPE CONTAINS:
- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM

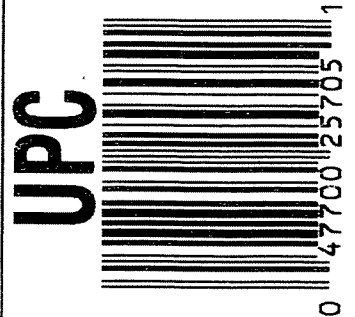


ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY 6

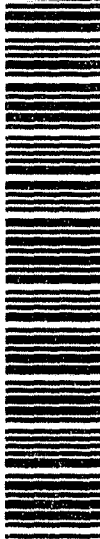
E6790654



Remington

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Ilion, NY Reg. U.S. Pat. & tm. Off. Mar.

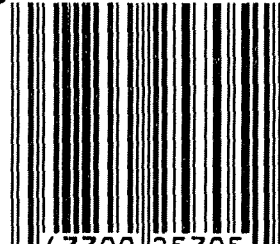


5705 E6790654

ORDER 25705

MODEL 700™ M24

UPC

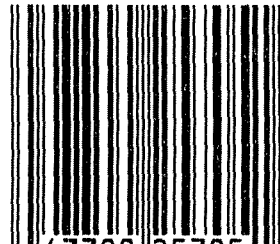


0 47700 25705 1

ORDER 25705

MODEL 700™ M24

UPC



0 47700 25705 1

SERIAL NO.



E6790654

CONTRACT #
DAAE20-01-P-0489
170 RIFLES

GUN SERIAL # E6790654

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		2-1-02	RH
600	PROOF		2-1-02	AC
607	CHECK HEADSPACE		2-1-02	AC
610	DIS-ASSEMBLE GUN		2-1-02	RH
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT		FEB 9 2002 OPERATOR	AL
615	ROLLMARK CALIBER		2-9-02	W3
617	DRILL AND TAP SIGHT HOLES		2-12-02	AC
620	APPLY COATINGS (BARREL ACTION)		2-20	TA
	(BOLT)		2-20	TA
625	FINAL ASSEMBLY		2/22/02	DK
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2/22/02	DK
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2/22/02	DK
	D) OIL FIRING PIN ASSEMBLY		2/22/02	DK
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE		2/21/02	RH
	2.50 LBS +/- .5 LBS			

OP #	OPERATION NAME	2 LBS MIN 10 LBS MAX	READINGS			DATE	INITIAL
625	F) SAFETY ON FORCE		<u>5.0</u>	<u>5.0</u>	<u>5.0</u>	3-21-02	DA
CONT.							
	G) SAFETY OFF FORCE	2 LBS MIN	<u>4.0</u>	<u>4.0</u>	<u>4.0</u>	3-21-02	DA
	H) TRIGGER PULL TEST AND RETAINABILITY					3-21-02	RHL
	I) FIRING PIN INDENT	.020 MIN	<u>.022</u>	<u>.023</u>	<u>.023</u>	3-21-02	DA
	J) ASSEMBLE STOCK					3-6-02	RW
	K) ASSEMBLE SWIVEL STUDS					4/10/02	RHL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S					4/10/02	RHL
	M) IRON SIGHT ALIGNMENT					4/10/02	RHL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER					4/10/02	RHL
640	GALLERY TEST AND TARGET		PASS FAIL			3-17-04	A
	MALFUNCTION <i>C.H. over live</i> <i>Rue.</i>		CORRECTION <i>total OK</i> <i>AC 3-18</i>				A
	MALFUNCTION		CORRECTION				A
	MALFUNCTION		CORRECTION				A
	MALFUNCTION		CORRECTION			✓	A
645	INSPECT FOR LIVE AMMO					3-17-02	A
655	FINAL INSPECTION A) HEADSPACE					4/10/02	RHL
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.67</u>	<u>2.72</u>	<u>2.63</u> <u>2.64</u> <u>2.64</u>	4-1-02	DA
	C) FUNCTION					4/29/02	DA
660	PACK					5/2/02	DA

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: E6790654.___0

FILE DATE AND TIME: 03/07/2002 21:20

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	-0.143
The Average Y Centroid of the Five Target Set:	0.032
The Average Point of Impact of the Five Target Set:	0.146
The Average Mean Radius of the Five Target Set:	0.833
The Distance from POA to Centroid Target #1:	0.354
The Distance from Centroid Target #2 to Centroid Target #1:	0.340
The Distance from Centroid Target #3 to Centroid Target #1:	0.056
The Distance from Centroid Target #4 to Centroid Target #1:	0.496
The Distance from Centroid Target #5 to Centroid Target #1:	0.213

SERIAL NUMBER: E6790654. __0

TARGET NUMBER: 1

FILE DATE: 03/07/2002

FILE TIME: 21:20

POINT#	X	Y
1:	-0.680	2.263
2:	-0.694	1.655
3:	0.341	1.560
4:	0.451	0.603
5:	-0.395	0.281
6:	-0.353	-0.336
7:	-1.268	-1.124
8:	-0.920	-1.438
9:	-0.696	-1.295
10:	0.856	-1.046

X CENTROID: -0.336

Y CENTROID: 0.112

POA TO CENTROID: 0.354

HORZ SPREAD: 2.124

VERT SPREAD: 3.701

GROUP SPREAD: 3.709

MIN RADIUS: 0.179

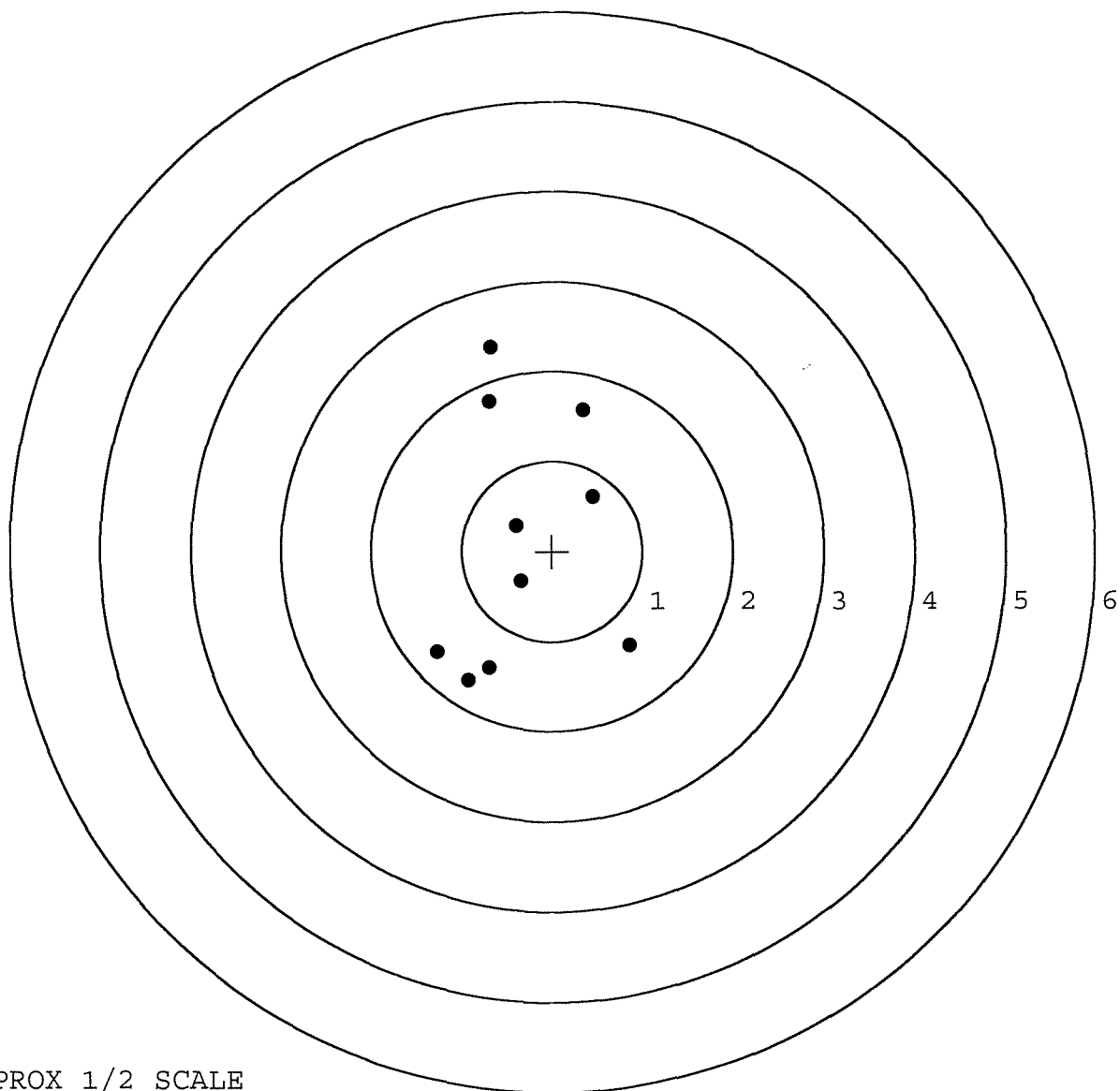
MAX RADIUS: 2.178

MEAN RADIUS: 1.323

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 3

in 3 IN DIAMETER: 4

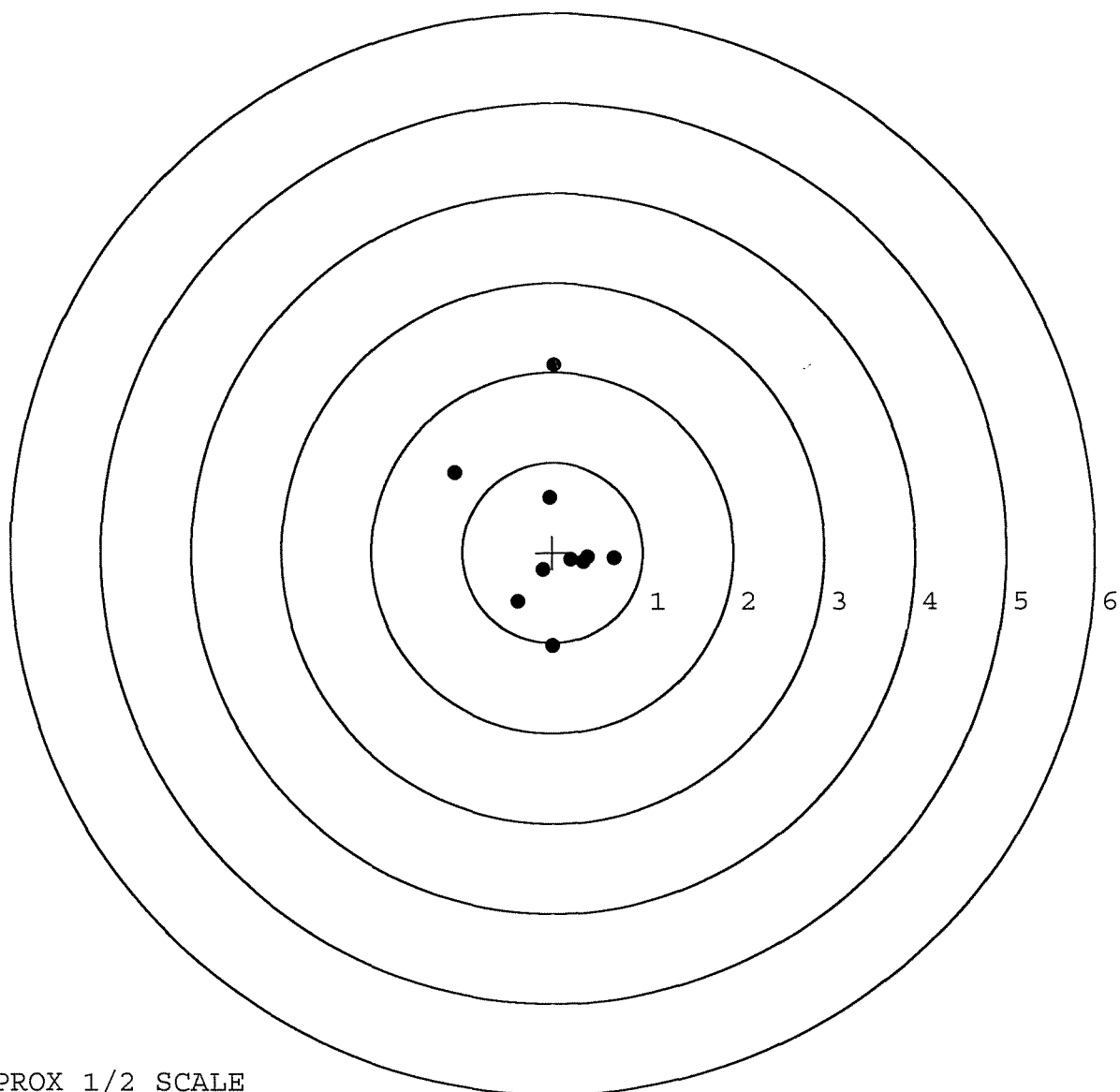


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790654. __0
 TARGET NUMBER: 2
 FILE DATE: 03/07/2002
 FILE TIME: 21:20

X CENTROID: 0.002
 Y CENTROID: 0.147
 POA TO CENTROID: 0.147
 HORZ SPREAD: 1.762
 VERT SPREAD: 3.120
 GROUP SPREAD: 3.120
 MIN RADIUS: 0.304
 MAX RADIUS: 1.930
 MEAN RADIUS: 0.793
 # IN 1 IN DIAMETER: 5
 # IN 2 IN DIAMETER: 7
 # in 3 IN DIAMETER: 9

POINT#	X	Y
1:	0.019	2.077
2:	-1.081	0.884
3:	-0.036	0.610
4:	-0.107	-0.195
5:	-0.389	-0.553
6:	0.205	-0.080
7:	0.344	-0.110
8:	0.681	-0.063
9:	0.389	-0.055
10:	-0.002	-1.043

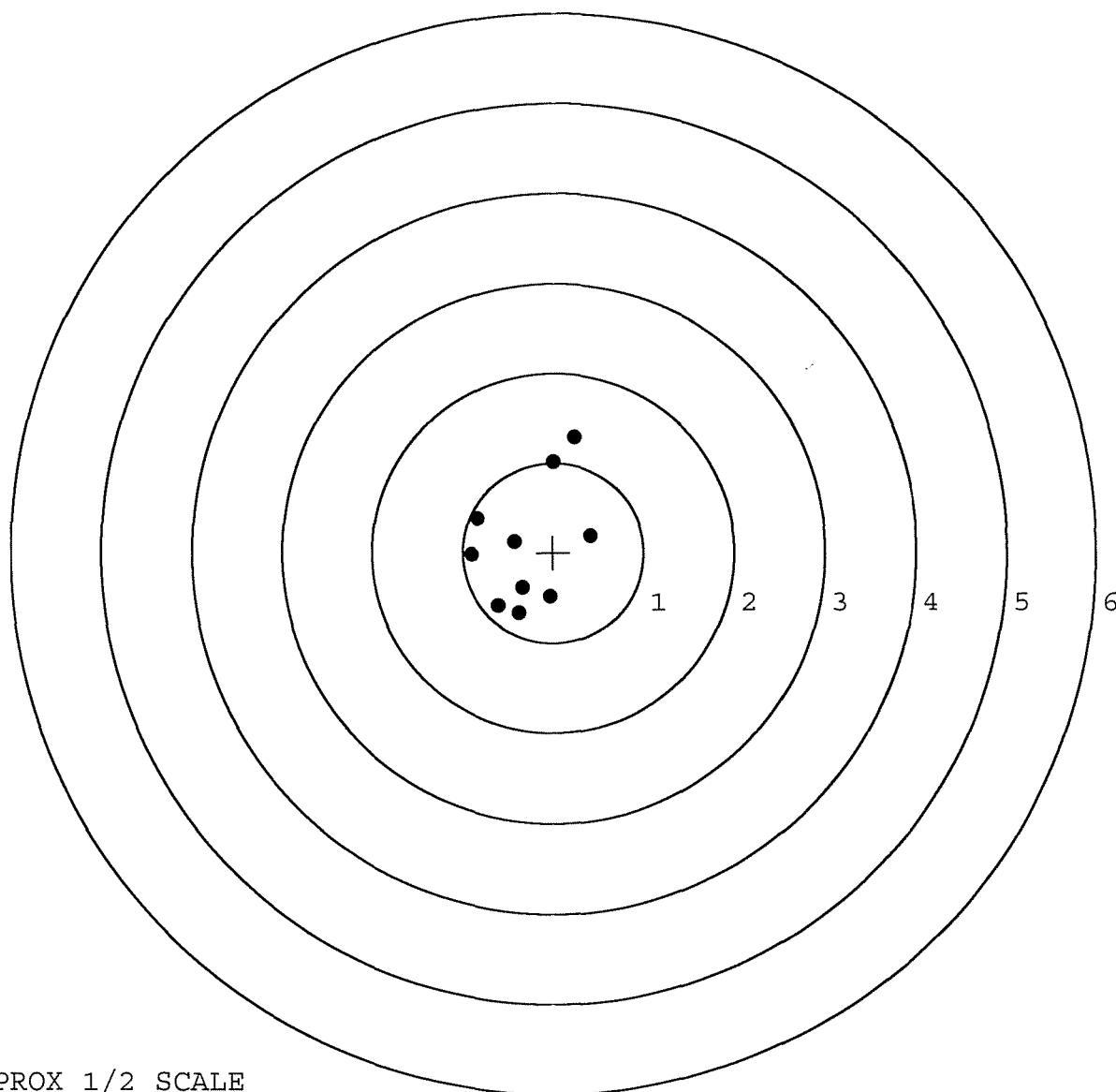


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790654. __0
TARGET NUMBER: 3
FILE DATE: 03/07/2002
FILE TIME: 21:20

POINT#	X	Y
1:	0.240	1.286
2:	-0.005	1.010
3:	-0.846	0.377
4:	-0.904	-0.032
5:	-0.433	0.121
6:	-0.609	-0.589
7:	-0.386	-0.672
8:	-0.343	-0.392
9:	-0.034	-0.492
10:	0.420	0.188

X CENTROID: -0.290
Y CENTROID: 0.081
POA TO CENTROID: 0.301
HORZ SPREAD: 1.324
VERT SPREAD: 1.958
GROUP SPREAD: 2.058
MIN RADIUS: 0.149
MAX RADIUS: 1.317
MEAN RADIUS: 0.701
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 9
in 3 IN DIAMETER: 10

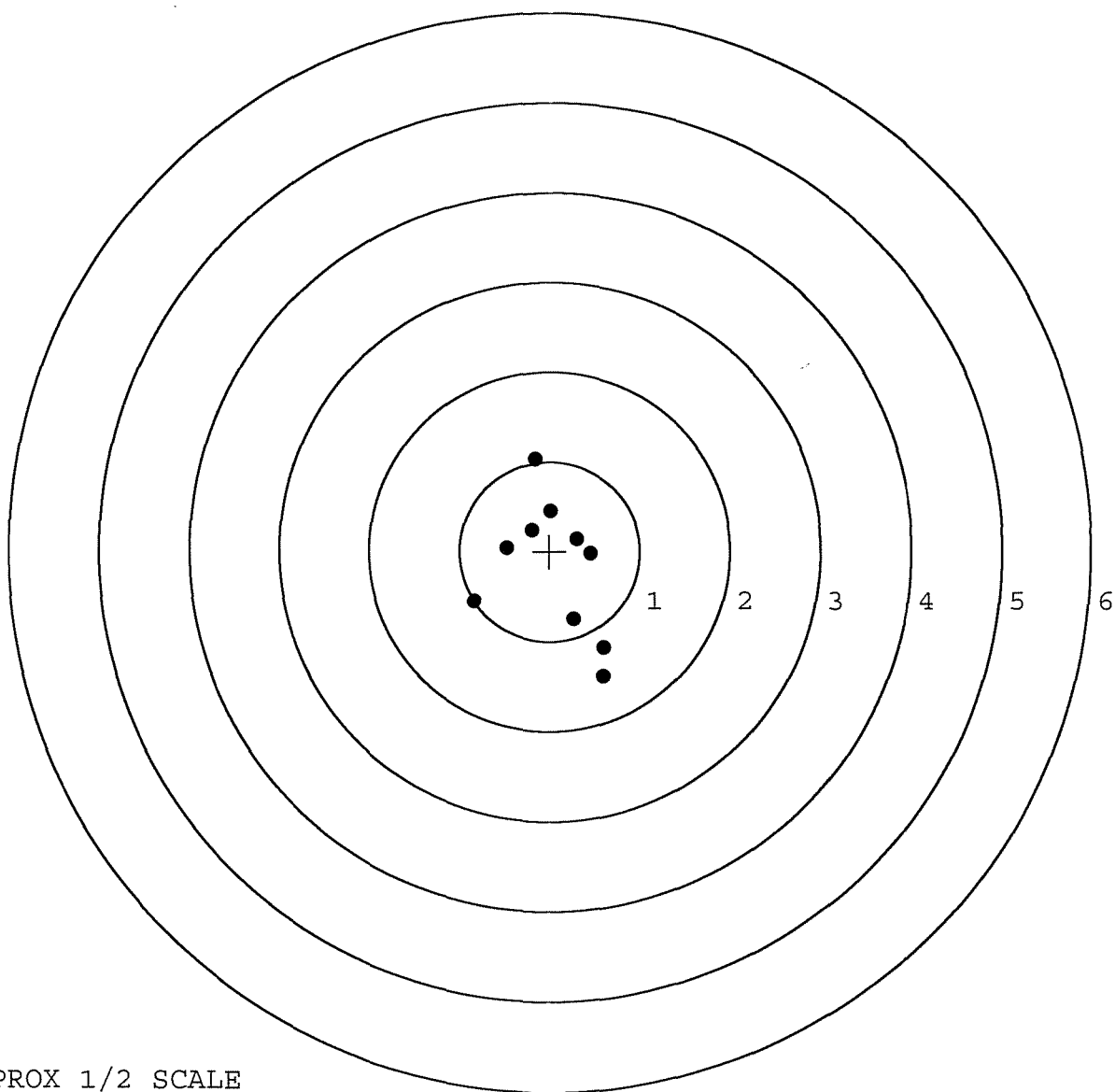


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790654. __0
 TARGET NUMBER: 4
 FILE DATE: 03/07/2002
 FILE TIME: 21:20

X CENTROID: 0.056
 Y CENTROID: -0.192
 POA TO CENTROID: 0.200
 HORZ SPREAD: 1.438
 VERT SPREAD: 2.417
 GROUP SPREAD: 2.533
 MIN RADIUS: 0.412
 MAX RADIUS: 1.314
 MEAN RADIUS: 0.772
 # IN 1 IN DIAMETER: 3
 # IN 2 IN DIAMETER: 7
 # in 3 IN DIAMETER: 10

POINT#	X	Y
1:	-0.164	1.027
2:	0.011	0.448
3:	0.304	0.138
4:	0.458	-0.029
5:	-0.195	0.234
6:	-0.478	0.038
7:	-0.837	-0.557
8:	0.269	-0.759
9:	0.601	-1.069
10:	0.595	-1.390

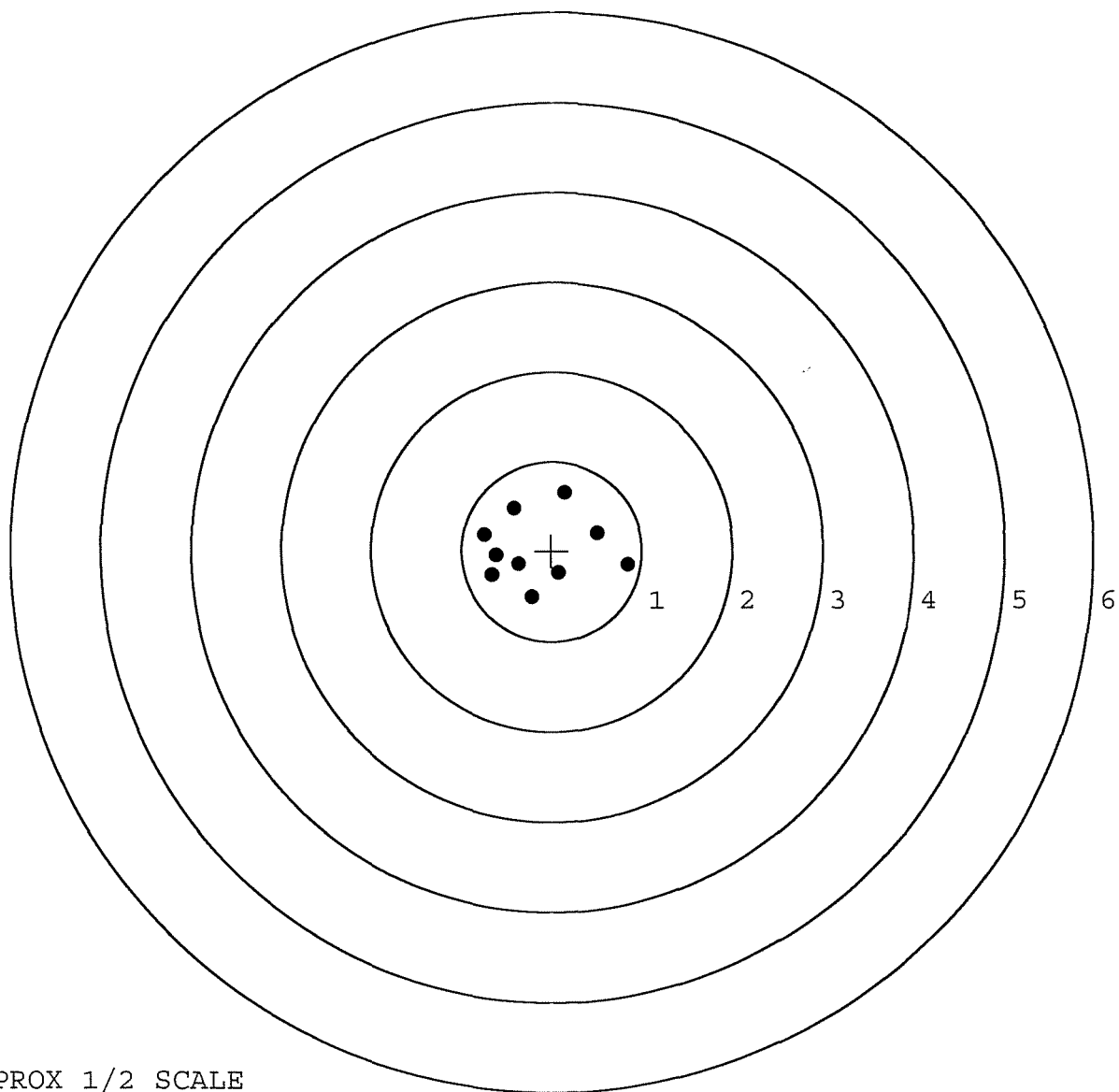


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790654. 0
TARGET NUMBER: 5
FILE DATE: 03/07/2002
FILE TIME: 21:20

X CENTROID: -0.147
Y CENTROID: 0.012
POA TO CENTROID: 0.148
HORZ SPREAD: 1.591
VERT SPREAD: 1.163
GROUP SPREAD: 1.627
MIN RADIUS: 0.277
MAX RADIUS: 1.008
MEAN RADIUS: 0.576
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 9
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.144	0.648
2:	0.507	0.204
3:	0.846	-0.157
4:	-0.423	0.479
5:	-0.745	0.182
6:	-0.619	-0.051
7:	-0.661	-0.268
8:	-0.371	-0.151
9:	-0.225	-0.515
10:	0.074	-0.247



TARGET APPROX 1/2 SCALE

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. E6790654
DATE 3/1/02
TESTER D.7.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.25	2.18		2.17	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.13	2.17		2.24	
PULL #3	2.26	2.22		2.22	
PULL #4	2.20	2.17		2.20	
PULL #5	2.20	2.20		2.27	
TOTAL	11.04	10.96			
AVG.	2.21	2.19			

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.15	3.06		
PULL #2	3.04	3.13		
PULL #3	3.17	3.19		
PULL #4	3.03	2.96		
PULL #5	3.00	3.10		
TOTAL	15.39	15.44		
AVG.	3.08	3.09		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURAC
PULL #1	4.10	3.99		4.07
PULL #2	4.03	3.72		4.05
PULL #3	3.93	3.408		3.96
PULL #4	4.13	4.03		4.08
PULL #5	3.89	3.80		4.02
TOTAL	20.08	19.62		20.18
AVG.	4.02	3.92		4.04