

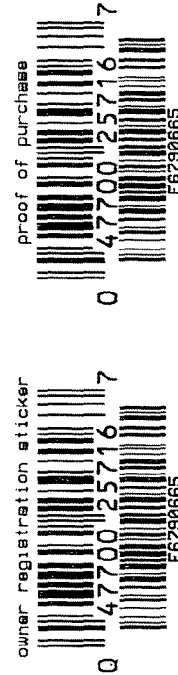
E 679 0665

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444

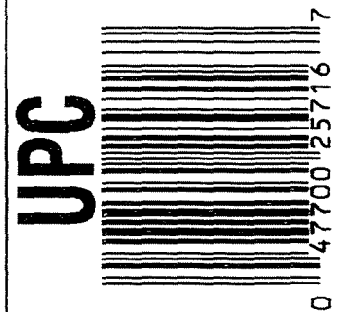


ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

E6790665



VERY IMPORTANT!
Instruction Book
attached to assure
safe use of this
weapon.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Illinois, NY Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.

SERIAL NO. J
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MODEL 700™ M24

UPC



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MODEL 700™ M24

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SERIAL NO.



E6790665

M2400112220

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

CONTRACT #

GUN SERIAL # E679 06605

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11-30-01	RTH
600	PROOF		11-30-01	RTH
607	CHECK HEADSPACE		11-30-01	RTH
610	DIS-ASSEMBLE GUN		11-30-01	RTH
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT		DEC 5 2001 AL	
615	ROLLMARK CALIBER		12/5/01	SB
617	DRILL AND TAP SIGHT HOLES		12/6/01	BWT
620	APPLY COATINGS (BARREL ACTION)		12/7	HP
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY		1/12/02	J.M.
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		1/12/02	J.M.
	C) INSPECT EJECTOR HOLE FOR CHAMFER		1/12/02	J.M.
	D) OIL FIRING PIN ASSEMBLY		1/12/02	J.M.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		1-28-02	107A

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>8</u> <u>8</u> <u>7.5</u>	<u>1-25-02</u>	<u>RW</u>
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3</u> <u>3</u> <u>3</u>	<u>1-25-02</u>	<u>RW</u>
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.024</u> <u>.024</u>	<u>1-25-02</u>	<u>RW</u>
	J) ASSEMBLE STOCK		<u>1-19-02</u>	<u>RH</u>
	K) ASSEMBLE SWIVEL STUDS		<u>1/25-02</u>	<u>RW</u>
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		<u>1-28-02</u>	<u>RA</u>
	M) IRON SIGHT ALIGNMENT		<u>1-28-02</u>	<u>RA</u>
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		<u>1-28-02</u>	<u>RA</u>
640	GALLERY TEST AND TARGET	PASS FAIL	<u>1-24-02</u>	<u>A</u>
	A) MALFUNCTIONS	PASS FAIL	<u>1-24-02</u>	<u>A</u>
	B) PIERCED PRIMERS	PASS FAIL	<u>1-24-02</u>	<u>A</u>
645	INSPECT FOR LIVE AMMO		<u>1-24-02</u>	<u>A</u>
655	FINAL INSPECTION A) HEADSPACE		<u>1-25-02</u>	<u>RW</u>
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.15</u> <u>2.02</u> <u>2.00</u> <u>2.20</u> <u>2.13</u>	<u>1-25-02</u>	<u>RW</u>
	C) FUNCTION		<u>1-25-02</u>	<u>RW</u>
660	PACK		<u>1-28-02</u>	<u>RA</u>

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. E6790665

DATE 2/2/02

TESTER J.N.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.50	2.49		2.66	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.29	2.36		2.56	
PULL #3	2.36	2.36		2.59	
PULL #4	2.37	2.20		2.47	
PULL #5	2.65	2.25		2.43	
TOTAL	12.17	11.66		12.59	
AVG.	2.43	2.33		2.52	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.38	3.51		
PULL #2	3.40	3.51		
PULL #3	3.45	3.58		
PULL #4	3.25	3.71		
PULL #5	3.40	3.30		
TOTAL	16.88	17.61		
AVG.	3.38	3.52		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.20	4.28		4.33
PULL #2	4.11	4.23		4.12
PULL #3	4.21	4.15		4.02
PULL #4	4.21	4.01		4.20
PULL #5	4.05	4.15		3.93
TOTAL	20.78	20.82		20.60
AVG.	4.17	4.16		4.12

SERIAL NUMBER: E6790665. __0

TARGET NUMBER: 1

FILE DATE: 01/24/2002

FILE TIME: 02:17

POINT#	X	Y
1:	-0.139	0.359
2:	0.210	0.193
3:	-0.339	-0.118
4:	-0.067	-0.067
5:	-0.077	-0.362

X CENTROID: -0.082

Y CENTROID: 0.001

POA TO CENTROID: 0.082

HORZ SPREAD: 0.549

VERT SPREAD: 0.721

GROUP SPREAD: 0.724

MIN RADIUS: 0.070

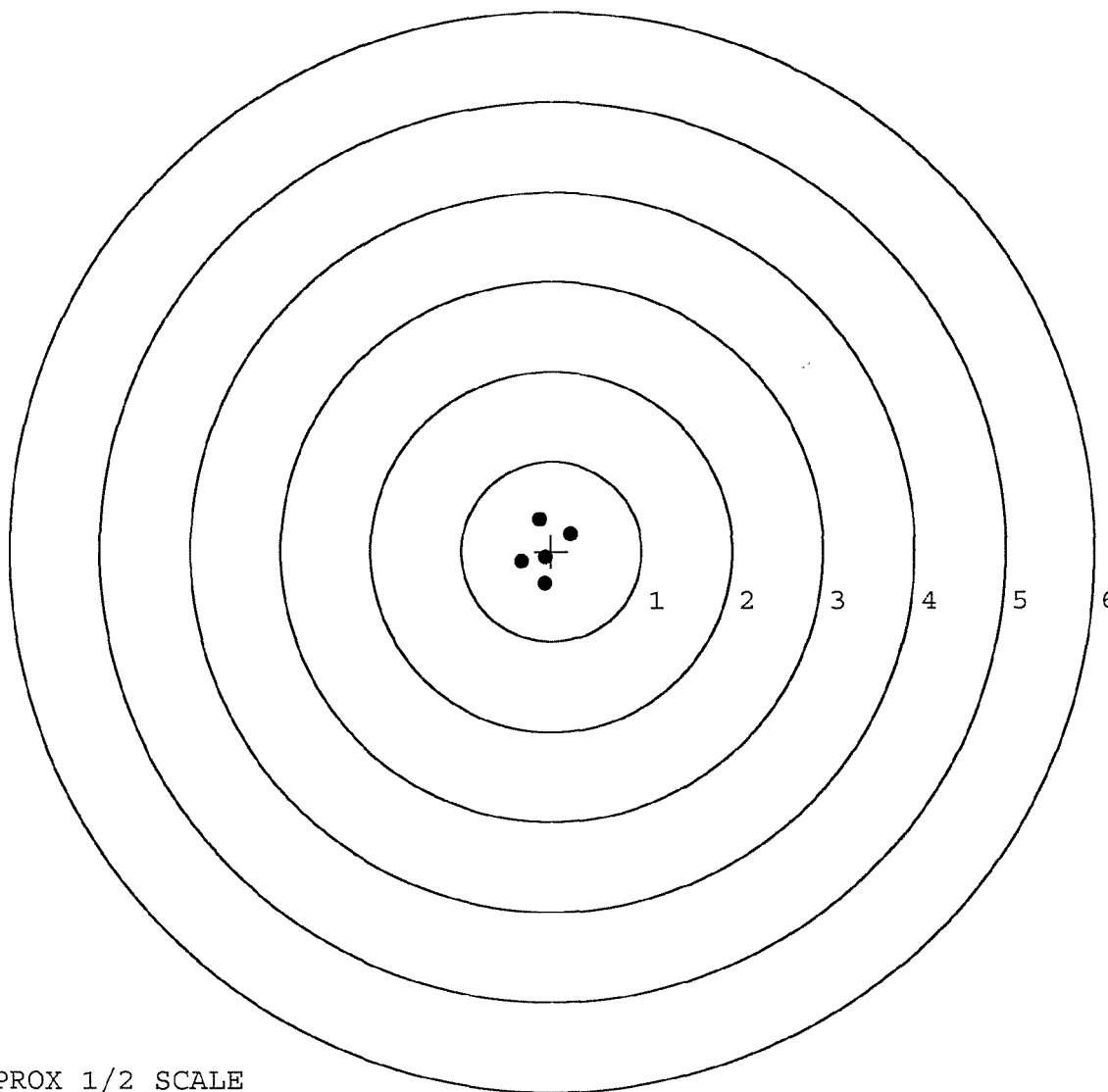
MAX RADIUS: 0.363

MEAN RADIUS: 0.286

IN 1 IN DIAMETER: 5

IN 2 IN DIAMETER: 5

in 3 IN DIAMETER: 5

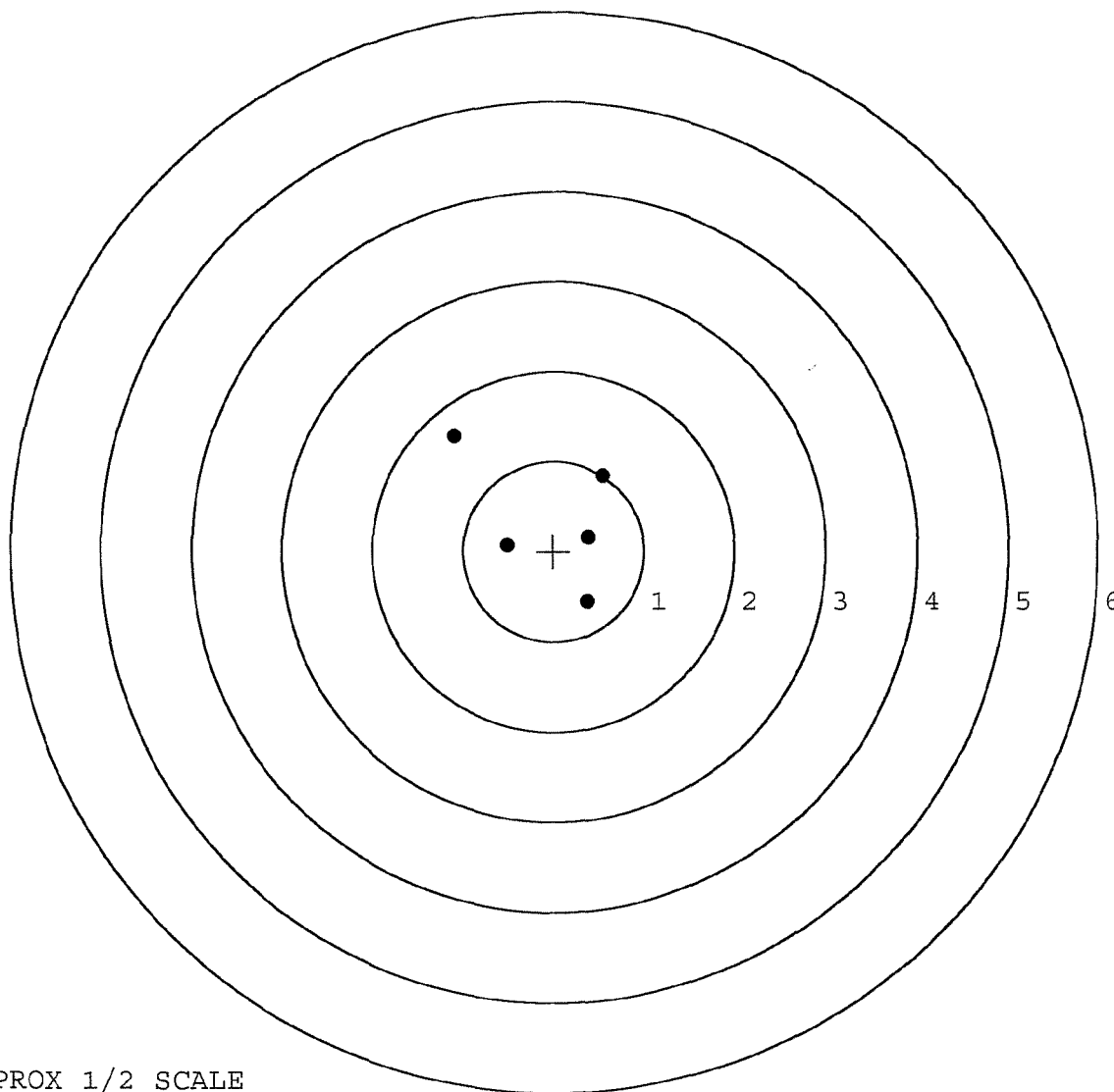


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790665. __0
TARGET NUMBER: 2
FILE DATE: 01/24/2002
FILE TIME: 02:17

POINT#	X	Y
1:	0.551	0.844
2:	0.386	0.154
3:	0.377	-0.556
4:	-0.512	0.071
5:	-1.098	1.279

X CENTROID: -0.059
Y CENTROID: 0.358
POA TO CENTROID: 0.363
HORZ SPREAD: 1.649
VERT SPREAD: 1.835
GROUP SPREAD: 2.354
MIN RADIUS: 0.490
MAX RADIUS: 1.388
MEAN RADIUS: 0.841
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 3
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE