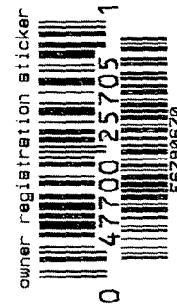
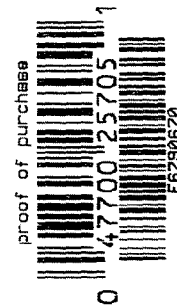


E6790670

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

GREEN ENVELOPE CONTAINS:
- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM

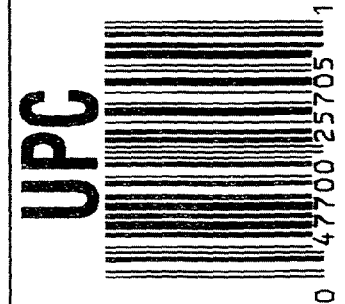


ORDER NO. **25705**

BARREL LENGTH **24"**

CAPACITY **6**

E6790670



VERY IMPORTANT
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

MODEL 700th M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Ilion, NY Reg. U.S. Pat. & tm. Off. Marca Registrada Marque Deposee.

SERIAL NO. **J**
E6790670

ORDER NO. **25705**

46

31KW

5705 E6790670

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MODEL 700th M24

UPC



0 47700 25705 1

ORDER 25705
MODEL 700th M24

UPC



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SERIAL NO.



E6790670

M2400112266

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON



CONTRACT #
DAAE20-01-P-0489
170 RIFLES

GUN SERIAL # E6790670

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		2-1-02	RHL
600	PROOF		2-1-02	AC
607	CHECK HEADSPACE		2-1-02	AC
610	DIS-ASSEMBLE GUN		2-1-02	RHL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT		2-1-02	AL
615	ROLLMARK CALIBER		2-9-02	WM
617	DRILL AND TAP SIGHT HOLES		2-12-02	AC
620	APPLY COATINGS (BARREL ACTION)		2-20	TA
	(BOLT)		2-20	TA
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY		2/27/02	DK
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2/27/02	DK
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2/27/02	DK
	D) OIL FIRING PIN ASSEMBLY		2/27/02	DK
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		4/2/02	PL

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.0</u> <u>6.0</u> <u>6.0</u>	4/2/02	DA
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>4.5</u> <u>4.5</u> <u>4.0</u>	4/2/02	DA
	H) TRIGGER PULL TEST AND RETAINABILITY		4/2/02	RL
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.022</u> <u>.022</u>	4/2/02	DA
	J) ASSEMBLE STOCK		3-7-02	RL
	K) ASSEMBLE SWIVEL STUDS		4/17/02	RL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		4/17/02	RL
	M) IRON SIGHT ALIGNMENT		4/17/02	RL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		4/17/02	RL
640	GALLERY TEST AND TARGET	PASS FAIL	4-1-02	TRW
	MALFUNCTION	CORRECTION	4-1-02	TRW
	MALFUNCTION	CORRECTION	4-1-02	TRW
	MALFUNCTION	CORRECTION	4-1-02	TRW
	MALFUNCTION	CORRECTION	4-1-02	TRW
645	INSPECT FOR LIVE AMMO		4-1-02	TRW
655	FINAL INSPECTION A) HEADSPACE		4/17/02	RL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.70</u> <u>2.77</u> <u>2.67</u> <u>2.71</u> <u>2.74</u>	4/2/02	DA
	C) FUNCTION		4/17/02	RL
660	PACK		4/2/02	DA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. F6790670
DATE 3/6/62
TESTER D.M.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.71	2.35		2.77	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.69	2.29		2.73	
PULL #3	2.65	2.44		2.76	
PULL #4	2.60	2.51		2.84	
PULL #5	2.52	2.55		2.74	
TOTAL	13.17	12.14		13.84	
AVG.	2.63	2.43		2.77	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.51	3.40		
PULL #2	3.52	3.30		
PULL #3	3.54	3.37		
PULL #4	3.45	3.54		
PULL #5	3.65	3.51		
TOTAL	17.67	17.12		
AVG.	3.53	3.42		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURAC
PULL #1	4.27	4.28		4.32
PULL #2	4.25	4.20		4.54
PULL #3	4.22	4.24		4.62
PULL #4	4.02	4.36		4.72
PULL #5	4.29	4.31		4.62
TOTAL	21.05	21.39		22.82
AVG.	4.21	4.28		4.56

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: E6790670.__0
FILE DATE AND TIME: 04/01/2002 11:36

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	-0.120
The Average Y Centroid of the Five Target Set:	-0.094
The Average Point of Impact of the Five Target Set:	0.152
The Average Mean Radius of the Five Target Set:	0.686
The Distance from POA to Centroid Target #1:	0.075
The Distance from Centroid Target #2 to Centroid Target #1:	0.183
The Distance from Centroid Target #3 to Centroid Target #1:	0.324
The Distance from Centroid Target #4 to Centroid Target #1:	0.276
The Distance from Centroid Target #5 to Centroid Target #1:	0.419

SERIAL NUMBER: E6790670. __0

TARGET NUMBER: 1

FILE DATE: 04/01/2002

FILE TIME: 11:36

POINT#	X	Y
1:	0.113	-1.098
2:	-0.464	-0.589
3:	-1.152	-1.412
4:	-0.553	0.307
5:	-0.034	0.696
6:	0.055	0.129
7:	0.328	0.285
8:	0.677	0.084
9:	1.140	0.928
10:	0.220	-0.009

X CENTROID: 0.033

Y CENTROID: -0.068

POA TO CENTROID: 0.075

HORZ SPREAD: 2.292

VERT SPREAD: 2.340

GROUP SPREAD: 3.275

MIN RADIUS: 0.196

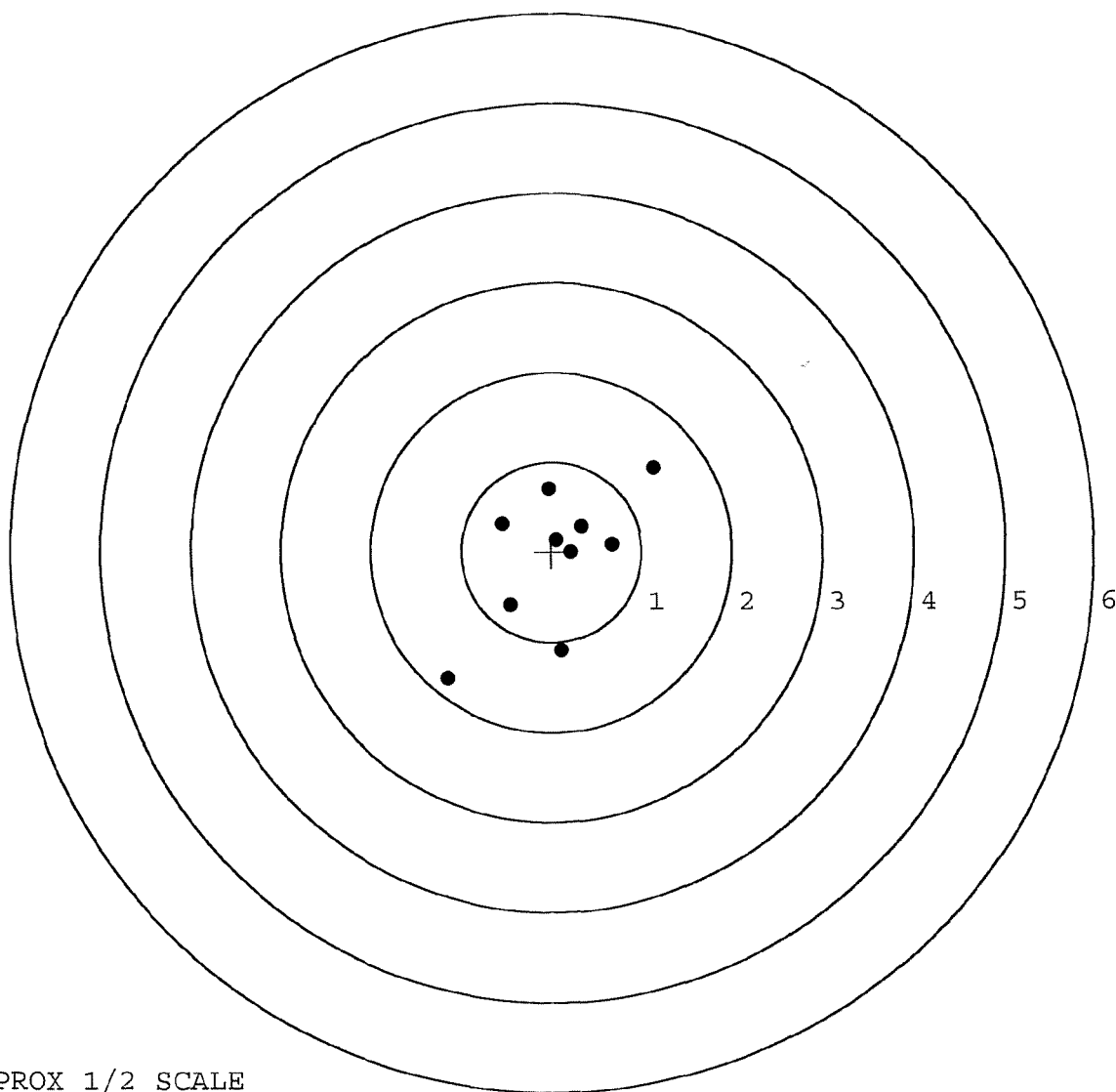
MAX RADIUS: 1.792

MEAN RADIUS: 0.801

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 7

in 3 IN DIAMETER: 9



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790670. __0

TARGET NUMBER: 2

FILE DATE: 04/01/2002

FILE TIME: 11:36

POINT#	X	Y
1:	0.290	-0.640
2:	-0.030	-0.785
3:	0.052	-0.232
4:	-0.218	-0.441
5:	-1.267	-0.042
6:	0.002	-0.005
7:	-0.383	0.193
8:	-0.070	0.482
9:	0.173	0.800
10:	-0.038	0.202

X CENTROID: -0.149

Y CENTROID: -0.047

POA TO CENTROID: 0.156

HORZ SPREAD: 1.557

VERT SPREAD: 1.585

GROUP SPREAD: 1.668

MIN RADIUS: 0.157

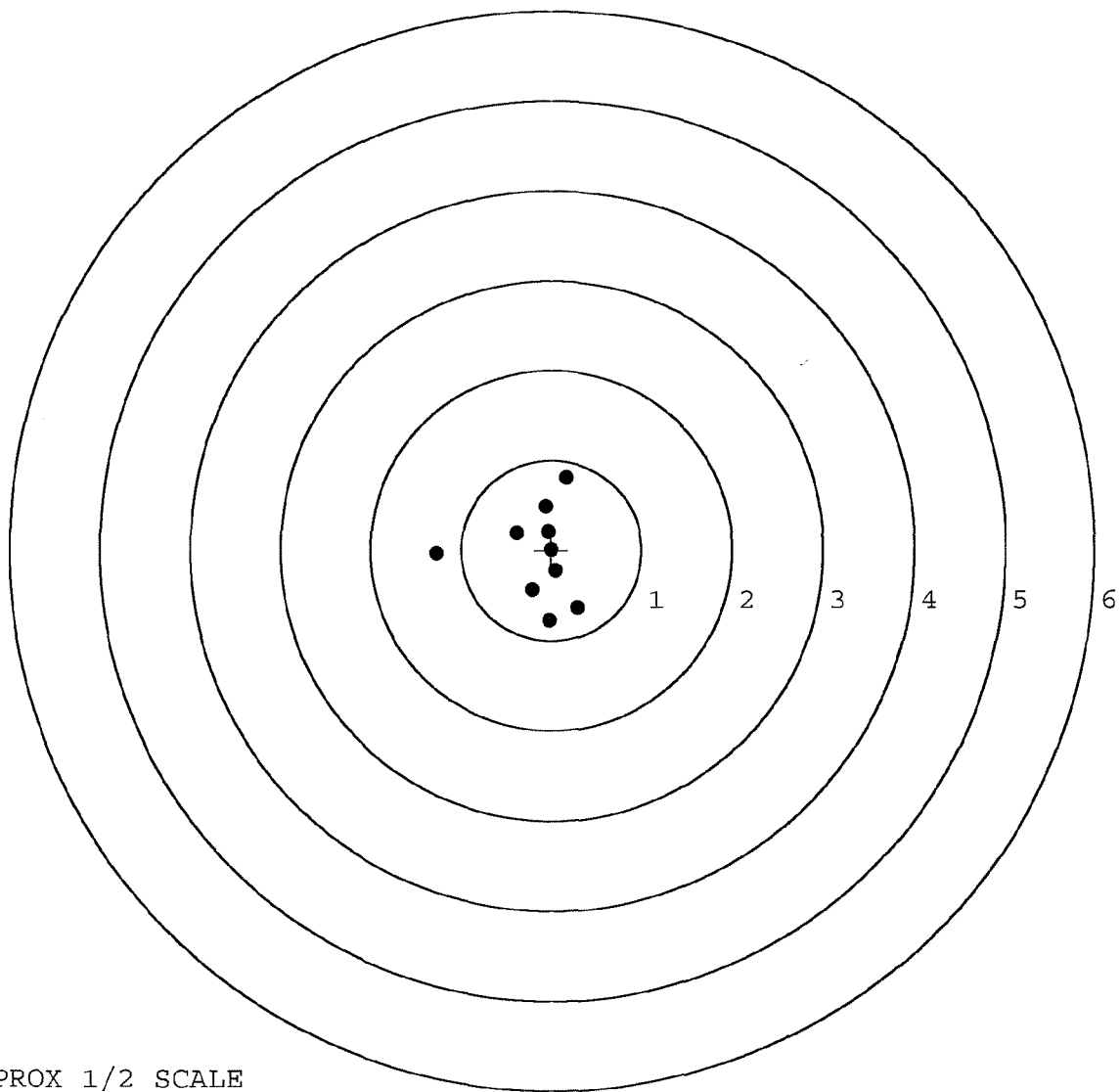
MAX RADIUS: 1.118

MEAN RADIUS: 0.548

IN 1 IN DIAMETER: 5

IN 2 IN DIAMETER: 9

in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790670. __0

TARGET NUMBER: 3

FILE DATE: 04/01/2002

FILE TIME: 11:36

X CENTROID: -0.053

Y CENTROID: 0.244

POA TO CENTROID: 0.250

HORZ SPREAD: 1.046

VERT SPREAD: 1.630

GROUP SPREAD: 1.642

MIN RADIUS: 0.346

MAX RADIUS: 1.053

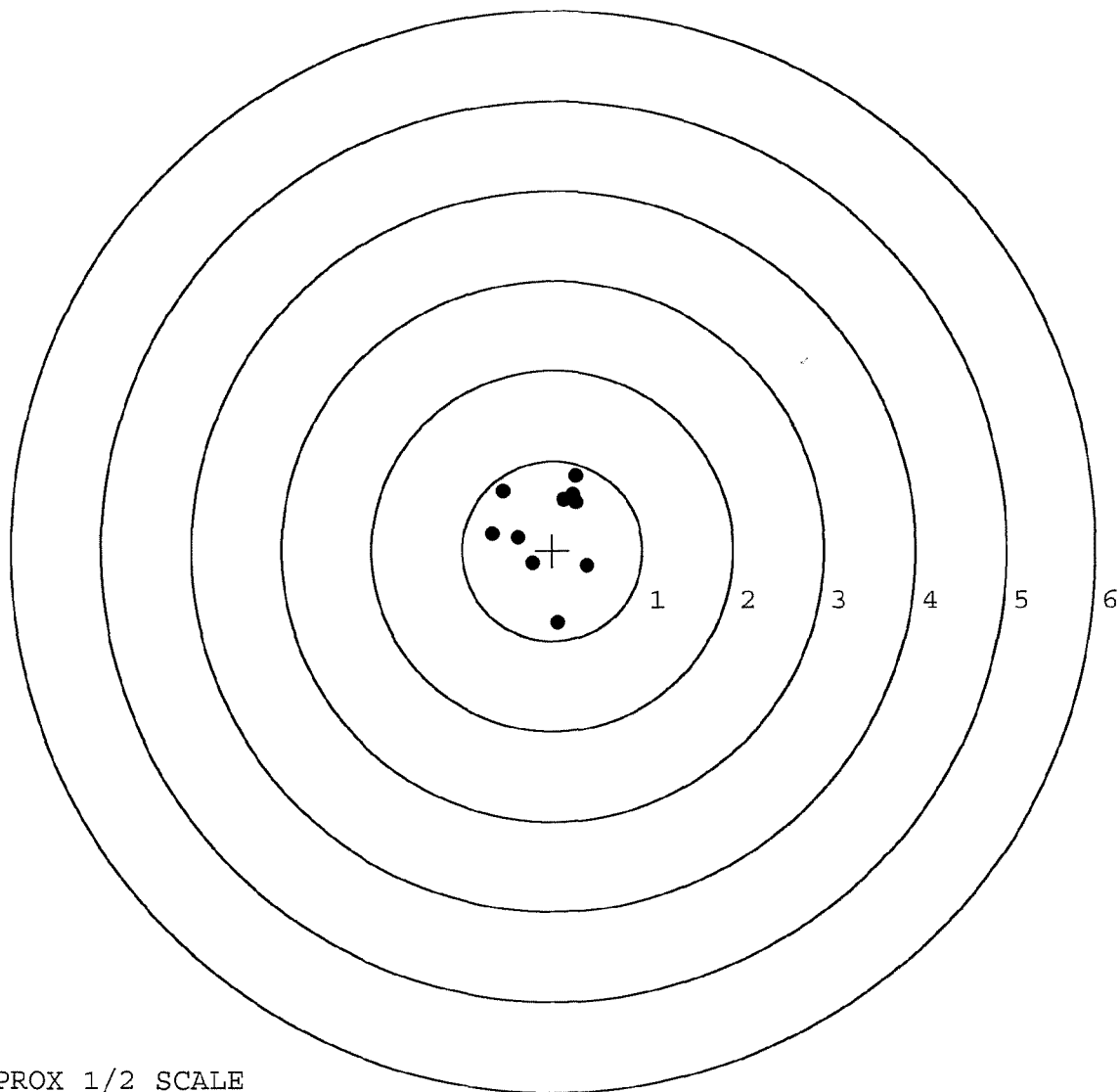
MEAN RADIUS: 0.561

IN 1 IN DIAMETER: 5

IN 2 IN DIAMETER: 9

in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.381	-0.170
2:	0.058	-0.803
3:	-0.224	-0.143
4:	-0.385	0.149
5:	-0.665	0.190
6:	-0.548	0.664
7:	0.257	0.535
8:	0.121	0.571
9:	0.256	0.827
10:	0.221	0.621



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790670. __0

TARGET NUMBER: 4

FILE DATE: 04/01/2002

FILE TIME: 11:36

POINT#	X	Y
1:	0.399	-1.031
2:	-0.168	-1.031
3:	0.308	-0.276
4:	0.055	-0.506
5:	-0.098	-0.377
6:	-0.557	-0.790
7:	-0.922	-0.344
8:	-0.351	0.212
9:	-0.210	0.677
10:	0.429	0.434

X CENTROID: -0.112

Y CENTROID: -0.303

POA TO CENTROID: 0.323

HORZ SPREAD: 1.351

VERT SPREAD: 1.708

GROUP SPREAD: 1.813

MIN RADIUS: 0.075

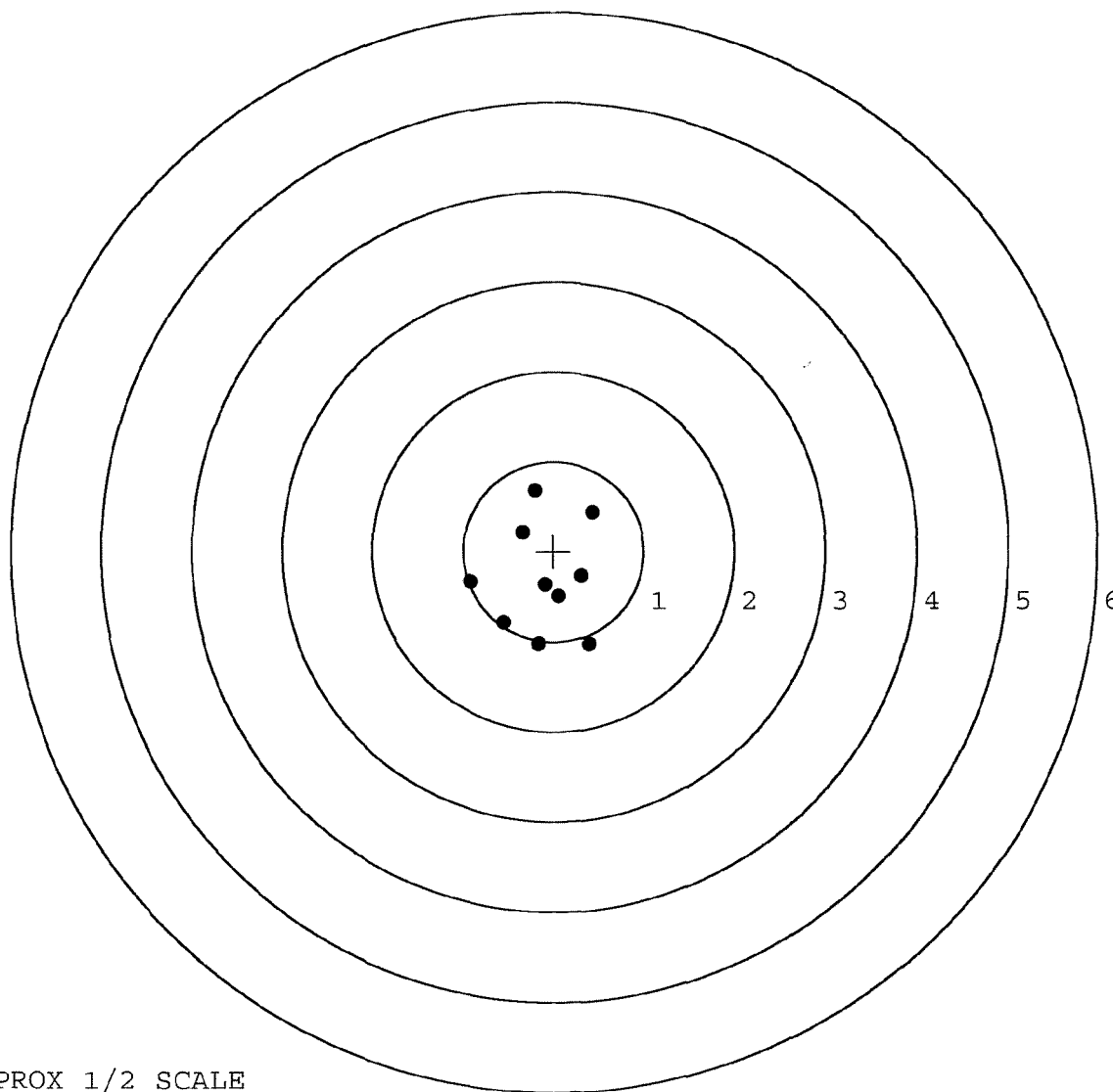
MAX RADIUS: 0.985

MEAN RADIUS: 0.632

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 10

in 3 IN DIAMETER: 10

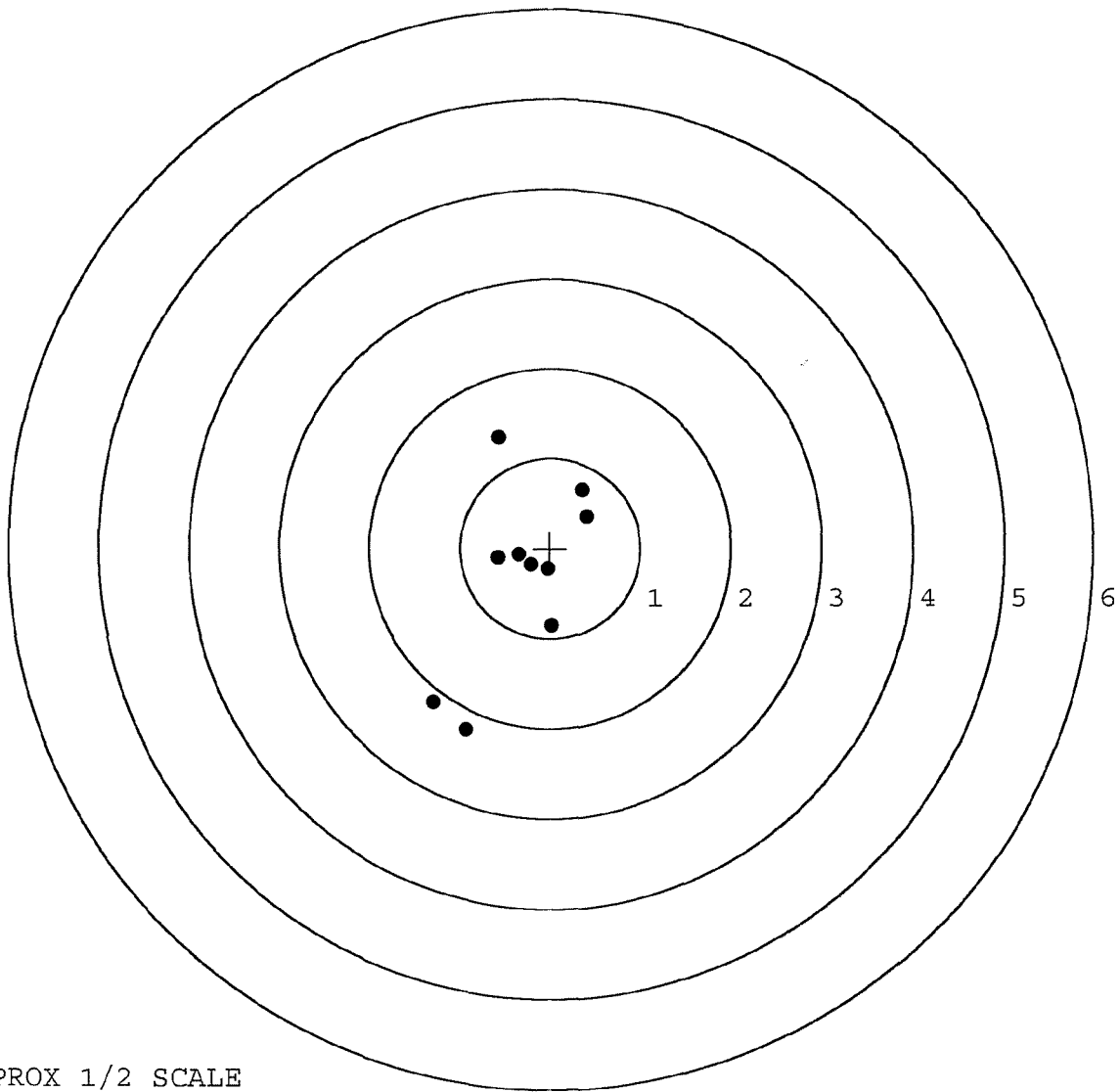


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790670. __0
TARGET NUMBER: 5
FILE DATE: 04/01/2002
FILE TIME: 11:36

X CENTROID: -0.319
Y CENTROID: -0.296
POA TO CENTROID: 0.435
HORZ SPREAD: 1.697
VERT SPREAD: 3.256
GROUP SPREAD: 3.276
MIN RADIUS: 0.153
MAX RADIUS: 1.835
MEAN RADIUS: 0.890
IN 1 IN DIAMETER: 4
IN 2 IN DIAMETER: 6
in 3 IN DIAMETER: 7

POINT#	X	Y
1:	0.020	-0.864
2:	-0.027	-0.233
3:	-0.215	-0.184
4:	-0.351	-0.072
5:	-0.579	-0.103
6:	0.405	0.355
7:	0.357	0.652
8:	-0.572	1.231
9:	-0.934	-2.025
10:	-1.292	-1.716



TARGET APPROX 1/2 SCALE