

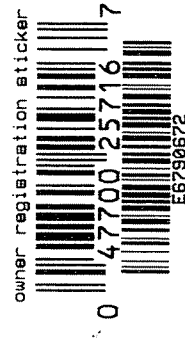
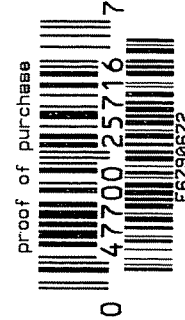
E 6790672

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444

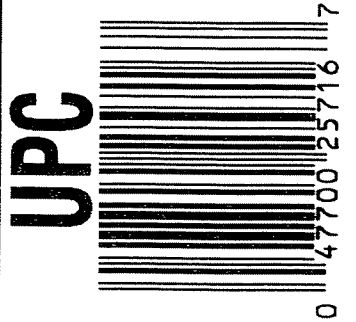


ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

E6790672



Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Ilion, NY Reg. U.S. Pat. & tm. Off. Marca Registrada Marque Dep.



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MODEL 700™ M24

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SERIAL NO.



E6790672

CONTRACT #

GUN SERIAL # E6790672

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11/9/01	RTH
600	PROOF		11/9/01	RTH
607	CHECK HEADSPACE		11/9/01	RTH
610	DIS-ASSEMBLE GUN		11/9/01	RTH
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT			AL
615	ROLLMARK CALIBER		11-15-01	WM
617	DRILL AND TAP SIGHT HOLES		11/15	BWT
620	APPLY COATINGS (BARREL ACTION)		11-27	TA
	(BOLT)		11-27	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		12-12	Doog
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12-12	Doog
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12-12	Doog
	D) OIL FIRING PIN ASSEMBLY		12-12	Doog
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		1-11-02	RA

OP #	OPERATION NAME		READINGS			DATE	INITIAL	
625	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>7.0</u>	<u>7.0</u>	<u>7.0</u>	12/20/01	REP	
CONT.								
	G) SAFETY OFF FORCE	2 LBS MIN	<u>3.5</u>	<u>3.0</u>	<u>3.0</u>	12/20/01	REP	
	H) TRIGGER PULL TEST AND RETAINABILITY							
	I) FIRING PIN INDENT	.020 MIN	<u>.025</u>	<u>.025</u>	<u>.024</u>	12/20/01	REP	
	J) ASSEMBLE STOCK					12-18-01	PR	
	K) ASSEMBLE SWIVEL STUDS					1/9/02	RW	
	L) ATTACH FRONT AND REAR SIGHT ASSY'S					1/9/02	RW	
	M) IRON SIGHT ALIGNMENT					1/9/02	RW	
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER					1/9/02	RW	
640	GALLERY TEST AND TARGET		PASS	FAIL		12/20/01	REP	
	A) MALFUNCTIONS		PASS	FAIL		12/18/01	REP	
	B) PIERCED PRIMERS		PASS	FAIL		12/15/01	REP	
645	INSPECT FOR LIVE AMMO					12/18/01	REP	
655	FINAL INSPECTION A) HEADSPACE					1/9/02	RW	
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.63</u>	<u>2.39</u>	<u>2.39</u>	<u>2.39</u>	<u>2.41</u>	1-11-02 DA
	C) FUNCTION					1/9/02	RW	
660	PACK					1-11-02	DA	

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. _____

DATE 11/6/01

TESTER D.M.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.59	2.38	2.12	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.04	2.28	2.08	
PULL #3	2.68	2.35	2.18	
PULL #4	2.63	2.40	2.14	
PULL #5	2.76	2.41	2.22	
TOTAL	13.30	11.82	16.76	
AVG.	2.66	2.36	2.15	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.03	3.00	
PULL #2	3.09	2.77	
PULL #3	3.08	2.23	
PULL #4	3.01	2.84	
PULL #5	2.75	2.87	
TOTAL	14.96	13.71	
AVG.	2.99	2.74	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.09	4.17		4.42
PULL #2	4.00	3.85		4.36
PULL #3	4.11	3.96		4.28
PULL #4	4.02	3.67		4.45
PULL #5	4.00	3.94		4.52
TOTAL	20.22	19.59		22.03
AVG.	4.04	3.97		4.41

SERIAL NUMBER: E6790672. __0

TARGET NUMBER: .1

FILE DATE: 12/18/2001

FILE TIME: 11:03

POINT#	X	Y
1:	0.450	0.403
2:	-0.769	0.200
3:	-0.237	-0.224
4:	-0.006	-0.611
5:	-0.365	-0.419

X CENTROID: -0.185

Y CENTROID: -0.130

POA TO CENTROID: 0.227

HORZ SPREAD: 1.219

VERT SPREAD: 1.014

GROUP SPREAD: 1.236

MIN RADIUS: 0.107

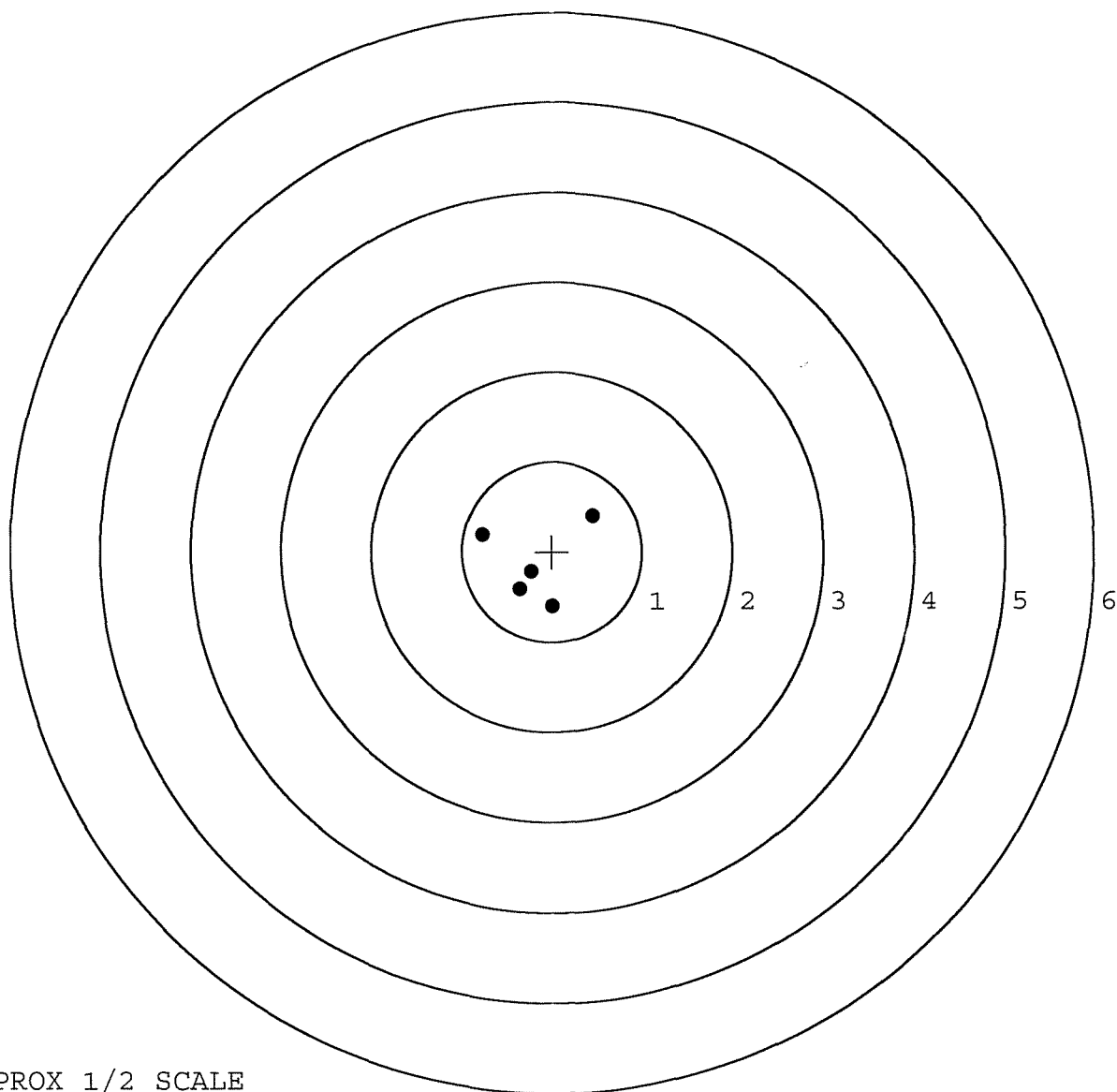
MAX RADIUS: 0.829

MEAN RADIUS: 0.492

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 5

in 3 IN DIAMETER: 5

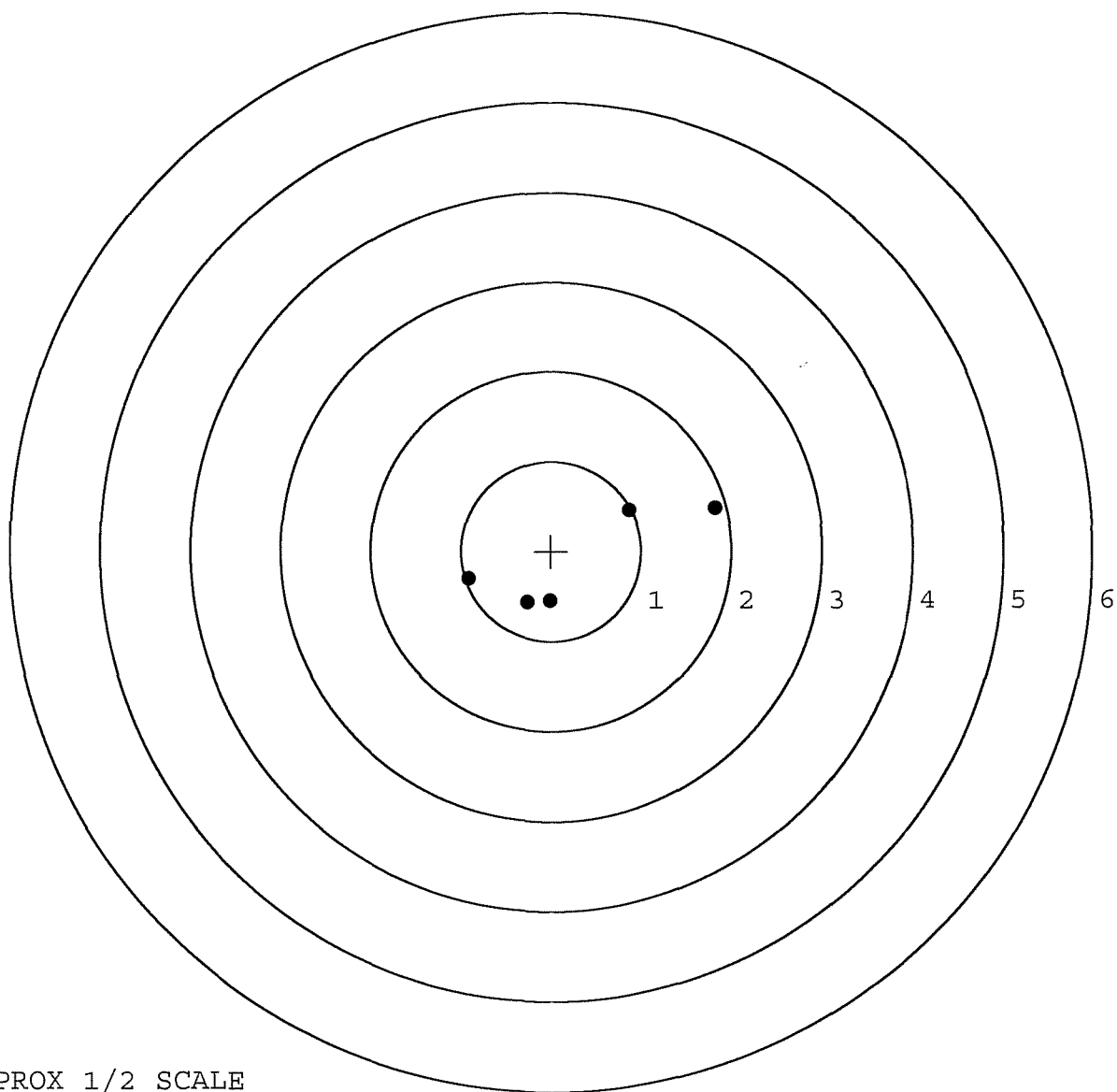


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790672. __0
TARGET NUMBER: 2
FILE DATE: 12/18/2001
FILE TIME: 11:03

POINT#	X	Y
1:	-0.019	-0.556
2:	-0.272	-0.570
3:	-0.914	-0.310
4:	1.814	0.475
5:	0.861	0.458

X CENTROID: 0.294
Y CENTROID: -0.101
POA TO CENTROID: 0.311
HORZ SPREAD: 2.728
VERT SPREAD: 1.045
GROUP SPREAD: 2.839
MIN RADIUS: 0.553
MAX RADIUS: 1.625
MEAN RADIUS: 0.987
IN 1 IN DIAMETER: 0
IN 2 IN DIAMETER: 3
in 3 IN DIAMETER: 4



TARGET APPROX 1/2 SCALE