

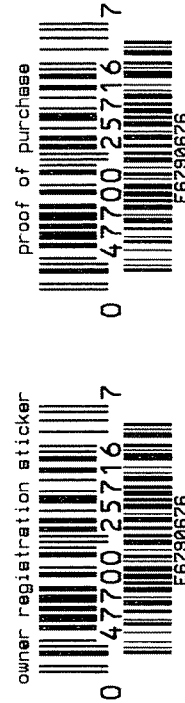
E 679067C

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

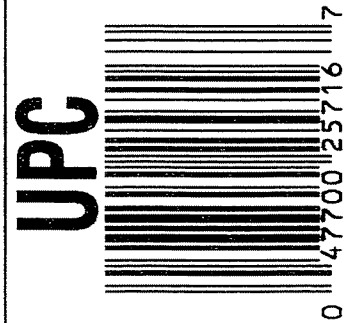
- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444



ORDER NO.	25716
BARREL LENGTH	24"
CAPACITY	6

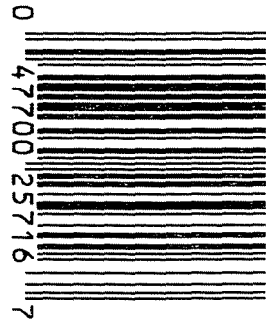
E6790676



SERIAL NO.

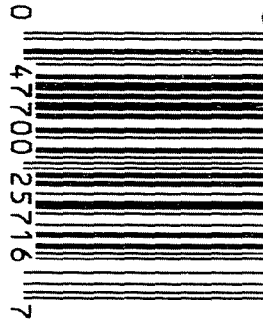


E6790676



0 47700 25716 7

ORDER 25716
MODEL 700[™] M24
UPC



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MODEL 700[™] M24
UPC

Remington®		VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.	
MODEL 700[™] M24 BOLT ACTION CENTERFIRE RIFLE 24" BARREL 7.62 NATO		SERIAL NO. J E6790676	46 25716
Made in Ilion, NY Reg. U.S. Pat & tm. Off. Marca Registrada Marque Deposee.		ORDER NO. 22BW	
		5716 E6790676	

CONTRACT #

GUN SERIAL # E6290676

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11-9-01	REP
600	PROOF		11-9-01	REP
607	CHECK HEADSPACE		11-9-01	REP
610	DIS-ASSEMBLE GUN		11-9-01	REP
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT		11-9-01	AL
615	ROLLMARK CALIBER		11-9	WM
617	DRILL AND TAP SIGHT HOLES		11/12	BWT
620	APPLY COATINGS (BARREL ACTION)		11-30	TA
	(BOLT)		11-30	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		12-18	Doug
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12-18	Doug
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12-18	Doug
	D) OIL FIRING PIN ASSEMBLY		12-18	Doug
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		1-18-02	DA

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.75</u> <u>4.75</u> <u>4.50</u>	<u>1/9/02</u>	<u>D.M.</u>
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.75</u> <u>3.25</u> <u>3.25</u>	<u>1/9/02</u>	<u>D.M.</u>
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.025</u>	<u>1/9/02</u>	<u>D.M.</u>
	J) ASSEMBLE STOCK		<u>1-7-02</u>	<u>RK</u>
	K) ASSEMBLE SWIVEL STUDS		<u>1/12/02</u>	<u>RW</u>
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		<u>1/12/02</u>	<u>RW</u>
	M) IRON SIGHT ALIGNMENT		<u>1/12/02</u>	<u>RW</u>
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		<u>1/12/02</u>	<u>RW</u>
640	GALLERY TEST AND TARGET	PASS FAIL	<u>1-8-02</u>	<u>A</u>
	A) MALFUNCTIONS	PASS FAIL	<u>1-8-02</u>	<u>A</u>
	B) PIERCED PRIMERS	PASS FAIL	<u>1-8-02</u>	<u>A</u>
645	INSPECT FOR LIVE AMMO		<u>1-8-02</u>	<u>A</u>
655	FINAL INSPECTION A) HEADSPACE		<u>1/12/02</u>	<u>RW</u>
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.69</u> <u>2.68</u> <u>2.51</u> <u>2.53</u> <u>2.66</u>	<u>1/10/02</u>	<u>D.M.</u>
	C) FUNCTION		<u>1/12/02</u>	<u>RW</u>
660	PACK		<u>1-18-02</u>	<u>DA</u>

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. E6790676

DATE 1/7/02

TESTER D.N.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.61	2.79	2.73	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.73	2.81	2.71	
PULL #3	2.74	2.80	2.80	
PULL #4	2.72	2.88	2.68	
PULL #5	2.85	2.87	2.67	
TOTAL	13.65	14.15	13.59	
AVG.	2.73	2.83	2.72	

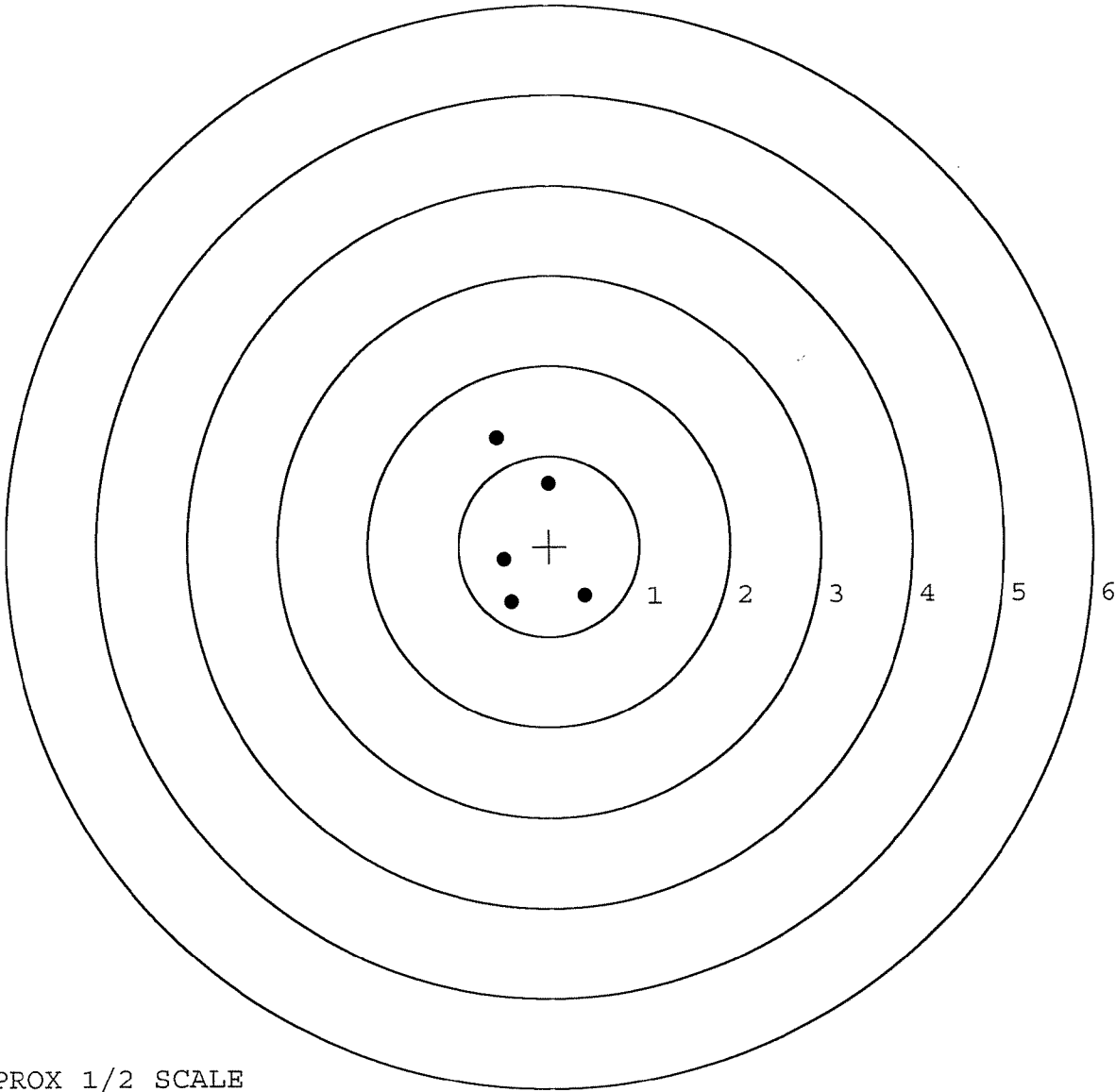
	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.39	3.36	
PULL #2	3.36	3.43	
PULL #3	3.11	3.36	
PULL #4	3.42	3.37	
PULL #5	3.22	3.40	
TOTAL	16.50	16.92	
AVG.	3.30	3.38	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.29	4.41		4.25
PULL #2	4.24	4.27		4.00
PULL #3	4.21	4.17		4.23
PULL #4	4.33	4.21		4.29
PULL #5	4.41	4.31		4.38
TOTAL	21.48	21.37		21.15
AVG.	4.30	4.27		4.23

SERIAL NUMBER: E6790676. __0
TARGET NUMBER: 1
FILE DATE: 01/08/2002
FILE TIME: 02:36

X CENTROID: -0.223
Y CENTROID: 0.116
POA TO CENTROID: 0.252
HORZ SPREAD: 0.971
VERT SPREAD: 1.823
GROUP SPREAD: 2.008
MIN RADIUS: 0.382
MAX RADIUS: 1.145
MEAN RADIUS: 0.762
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 5

POINT#	X	Y
1:	-0.574	1.206
2:	-0.011	0.689
3:	-0.502	-0.144
4:	-0.425	-0.617
5:	0.397	-0.552

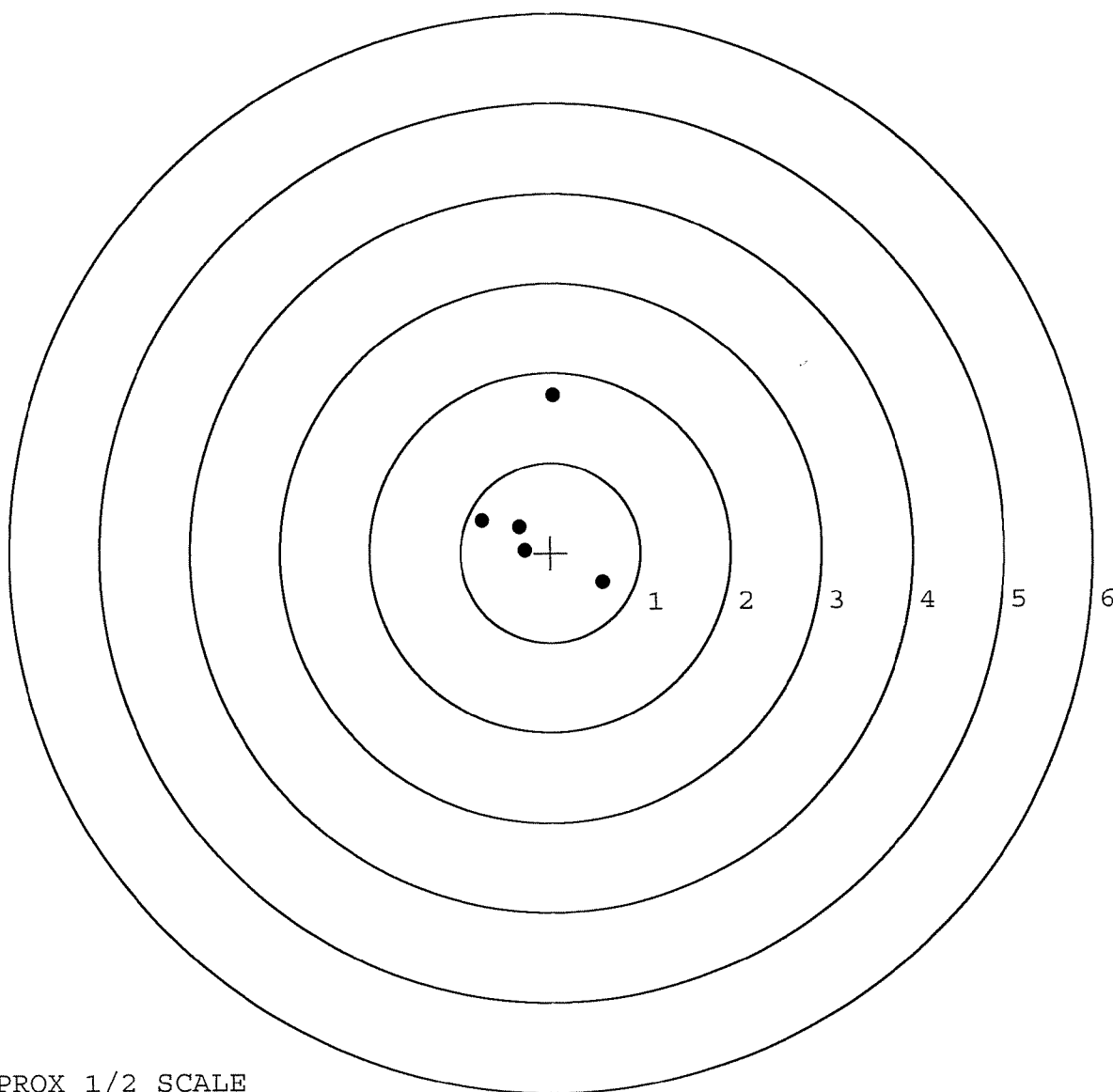


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790676. __0
TARGET NUMBER: 2
FILE DATE: 01/08/2002
FILE TIME: 02:36

X CENTROID: -0.154
Y CENTROID: 0.421
POA TO CENTROID: 0.449
HORZ SPREAD: 1.338
VERT SPREAD: 2.080
GROUP SPREAD: 2.151
MIN RADIUS: 0.237
MAX RADIUS: 1.344
MEAN RADIUS: 0.730
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 3
in 3 IN DIAMETER: 5

POINT#	X	Y
1:	0.035	1.752
2:	-0.754	0.366
3:	-0.349	0.287
4:	-0.287	0.030
5:	0.584	-0.328



TARGET APPROX 1/2 SCALE